

SOLO[®]

SOLO CUP EUROPE

Tower Close, St. Peters Industrial Park, Huntingdon, Cambs. England PE29 7BZ
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www.soloeurope.co.uk

Materials and Articles in Contact With Food Declaration

We SOLO CUP EUROPE, Huntingdon, UK, hereby declare that the materials and articles manufactured/supplied by our company, for CC&CO, comply in all respects with the Materials and Articles in Contact With Food Regulation 1935/2004 and directive 2023/2006; 2002/72/EC, with regards to:

1. Material compatibility with direct food contact
2. Migration testing
3. Complete traceability from packed goods to the batch of raw materials used
4. Product specification
5. Use of the Product

Use of the Product				
Product Material Group	Hot Fill (1°C-93°C)	Cold Fill (1°C-28 °C)	Short Shelf Life Food (aqueous and dry)	Storage Conditions
EPS	yes	yes	yes	Dry and ambient
PET	no	yes	yes	Dry and ambient
PS	no	yes	yes	Dry and ambient
PP	no	yes	yes	Dry and ambient
Paper	yes	yes	yes	Dry and ambient

Our products are manufactured in compliance with good manufacturing practice (GMP).

Company address: **SOLO CUP EUROPE, Tower Close, St Peters Industrial Park, Huntingdon Cambridgeshire, PE29 7BZ, United Kingdom**

Signature 
Gina Sant
Quality Assurance Tech

Date: 14th Aug 2009



REVIEWED BY

knight international inspectorate limited

hereby grants a

CERTIFICATE OF COMPLIANCE

to

SOLO CUP EUROPE LIMITED

Relevant to the requirements of the scope of this certificate and in accordance with the:-

**Global Standard for Packaging and Packaging Materials
(Issue 3 January 2008)**

Address to which the Audit and Certificate applies

**TOWER CLOSE, ST. PETERS INDUSTRIAL PARK.
HUNTINGDON. CAMBRIDGESHIRE. PE29 7BZ**

Scope of Certification

**THE MANUFACTURE OF DISPOSABLE FOOD PACKAGING PAPER CUPS, EPS
CUPS AND CONTAINERS, PRINTED AND PLAIN. THERMOFORMED LIDS AND
POTS, PRINTED AND PLAIN PET LIDS AND POTS,
PRINTED AND PLAIN FOOD SERVICE LIDS.**

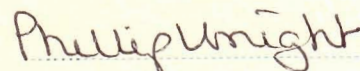
Exclusions from the scope

**Other disposable food packaging products sold by the company but
manufactured/imported from Solo Cup in the USA**

Category

1

Signed for and on behalf of
Knight International Inspectorate



PHILLIP KNIGHT

Principal Director

This Certificate is granted to the Company subject to it maintaining its systems in accordance with the requirements of the Technical Standard detailed above

Certificate Reference - 9150
Auditor Number - 205004
Date of Audit - 8th & 9th June 2009
Effective date of certification - 22nd June 2009
Certification Period (Months) - 12 months
Re-Audit due before date - 8th June 2010
Certificate expiry date - 22nd June 2010



ISSUED BY

knight
international
inspectorate

Quality House

Hough Lane • Anderton • Northwich
Cheshire CW9 6AN

Pira International

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Food Contact Plastics
Certificate of Conformity with the Overall Migration
Requirements of EC Directive 2002/72/EC as amended
Certificate no: 2008/3616

Product Name: 'Polypropylene'

Date of Issue: 7 February 2008

Pira Reference No: 08A12J3360

Manufacturer/

Supplier: Solo Cup Europe Ltd
Address: Tower Close
St. Peters Industrial Park
Huntingdon
Cambs.
PE29 7BZ

The above product has been tested for overall migration with the simulants and test conditions listed below. The food simulants and test conditions are those defined in EC Directive 97/48/EC.

Food Simulants	Test Conditions	
	Duration	Temp/°C
Simulants B and D	10 days	40°C

The overall migration results obtained were found to be below the overall migration limits defined in EC Directive 2002/72/EC as amended.

The above product therefore fully meets the overall migration requirements of EC Directive 2002/72/EC as amended, for use with all classes of foodstuff for;

- (a) any period at temperatures up to 40°C, and/or
 - (b) periods up to 2 hours at temperatures up to 70°C, and/or
 - (c) periods up to 15 minutes at temperatures up to 100°C,
- as specified in EC Directive 97/48/EC.

Certified by: Allison Chambers
Senior Analytical Chemist
Analytical Services



test report

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Test laboratory number

Reference number **08A12J3360**

Page **Page 1 of 3**

SoloCup Europe Ltd
Tower Close
St Peters Industrial Park
Huntingdon, PE29 7BZ

This report is made subject to the conditions that it is confidential and may not be disclosed in whole or part to others without written consent

Order no: 102274
Attention: Gina Sant

Test material: One sample of Polypropylene

Sampled and supplied by: Solo Cup Europe Ltd

Samples received: 15 January 2008

Date(s) of testing: 18 January to 7 February 2008

Test(s) required: Overall migration by filling into simulants B and D; exposure conditions 10 days at 40°C.

Overall migration simulants and conditions as defined in EC Directive 97/48/EC.

Simulant B - 3% w/v acetic acid

Simulant D - rectified olive oil

Method(s): *Overall migration into aqueous simulants (B)*
After exposure to the simulant under conditions specified, test specimens were removed from contact; the aqueous extract was transferred to a weighed container and evaporated to dryness and constant weight.

EN 1186 - 9 - single side contact by filling.

remarks

Deborah Sullivan

Tested *AS*

Allison Chambers

Date *7/2/08*

Checked *A. Chant*



test report

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Test laboratory number

Reference number 08A12J3360

Page Page 2 of 3

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Order no: 102274
Attention: Gina Sant

Overall migration into olive oil (simulant D)

After exposure to the simulant under conditions specified, test specimens were removed from contact; excess oil blotted off, and re-weighed. Absorbed oil was determined by extraction and GC quantification.

EN 1186-8 - single side contact by filling

Test results:

The overall migration is expressed as the amount in milligrams of material lost from one decimetre square surface (mg/dm²). As the filling method was used, results were calculated taking into account the area of only one surface of the test specimen, i.e. for a 1 dm² test specimen the surface area used for the calculation was 1 dm².

Sample: Polypropylene
 Test conditions: 10 days at 40°C

Method	EN 1186-3 Migration into 3% w/v acetic acid (Simulant B) mg/dm ²	EN 1186-2 Migration into olive oil (Simulant D) mg/dm ²
Replicates		
1	0.0	0.0
2	0.0	0.0
3	0.0	0.0
4	-	0.0
Mean result	0.0	0.0
Limit	10.0	10.0

remarks

Deborah Sullivan

Tested AS

Allison Chambers

Date 7/2/08

Checked A. Clout



test report

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Reference number **08A12J3360**

Page **Page 3 of 3**

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Order no: 102274
Attention: Gina Sant



Pira's analytical group is accredited by UKAS against ISO 17025. Unless otherwise indicated, all results in this report are covered by our scope of accreditation. All comments and opinions expressed are those of Pira International and as such do not fall under our scope of UKAS accreditation.

Samples will be retained for 3 months after the completion of testing and will then be disposed of, unless the client requests otherwise.

remarks

Deborah Sullivan

Allison Chambers

Tested *Allen*

Date *7/2/08*

Checked *A. Clint*




SOLO EUROPE
TOWER CLOSE, ST.
PETERS INDUSTRIAL PARK
HUNTINGDON
CAMBRIDGESHIRE
PE29 7BZ
UNITED KINGDOM

Date: 13 March 2007

Attn: Alastair Reed

Testing conducted between 20/02/2007 and 06/03/2007

Sample Description: PET Container**Tests Required:** Overall Migration Testing**Results:**

Simulant	Conditions	Migration
3% Acetic Acid	10 days at 40°C	0.4 mg/kg
95% Ethanol	10 days at 40°C	<0.1 mg/dm ²
Iso-octane	2 days at 20°C	0.1 mg/dm ²

The material was tested in accordance with the requirements of the Plastic Materials and Articles in Contact with Food Commission Directive 2002/72/EC following Methods BSEN 1186:2002.

The Regulations require that no plastic material shall be capable of transferring its constituents to food with which it may come into contact in quantities exceeding the appropriate limit. For the material the appropriate limit is 10 mg/dm².

The migration from the material was less than the maximum permitted by the Regulations.

Signed *J Pine*

Jean Pine, BSc,
Analytical Chemist, Hardlines Department

*** End of Report ***

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test report

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Test laboratory number

Reference number 07A12J3214b

Page Page 1 of 3

Solo Cup Europe Ltd
Tower Close
St Peters Industrial Park
Huntingdon PE29 7BZ

This report is made subject to the conditions that it is confidential and may not be disclosed in whole or part to others without written consent

Order no: 099492/0 & 099493/0
Attention: Alastair Reed

Test material: Four samples identified as:-
1) *PS-plastic pots (USA Manufacturing)*

Sampled and supplied by: Solo Cup Europe Ltd

Samples received: 16 August 2007

Date(s) of testing: 17 August to 19 September 2007

Test(s) required: Overall migration by filling into simulant B; exposure conditions 10 days at 40°C.

Overall migration by filling with Iso octane; exposure conditions 2 days at 20°C.

Overall migration by total immersion into 95% ethanol; exposure conditions 10 days at 40°C.

Overall migration simulants and conditions as defined in EC Directive 97/48/EC.
Simulant B - 3% w/v acetic acid

remarks

Deborah Sullivan

Allison Leach

Tested *DSullivan*

Date 12/12/07

Checked *A Leach*



test report

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Test laboratory number

Reference number 07A12J3214b

Page Page 2 of 3

Solo Cup Europe Ltd
Tower Close
St Peters Industrial Park
Huntingdon PE29 7BZ

This report is made subject to the conditions that it is confidential and may not be disclosed in whole or part to others without written consent

Order no: 099492/0 & 099493/0
Attention: Alastair Reed

Method(s):

Overall migration into aqueous simulant B and into iso octane and 95% ethanol

After exposure to the simulant under conditions specified, test specimens were removed from contact; the aqueous extract was transferred to a weighed container and evaporated to dryness and constant weight.

EN 1186 - 9 - single side contact by filling.

EN 1186 - 14 – substitute tests for overall migration into iso-octane and 95% aqueous ethanol.

Test results:

The overall migration is expressed as the amount in milligrams of material lost from one decimetre square surface (mg/dm²). As the total immersion and filling methods were used, results were calculated taking into account the area of only one surface of the test specimen, i.e. for a 1 dm² test specimen the surface area used for the calculation was 1 dm².

remarks

Deborah Sullivan

Allison Leach

Tested *AS*

Date *12/12/17*

Checked *A Leach*



test report

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Test laboratory number

Reference number 07A12J3214b

Page Page 3 of 3

Solo Cup Europe Ltd
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This report is made subject to the conditions that it is confidential and may not be disclosed in whole or part to others without written consent

Order no: 099492/0 & 099493/0
Attention: Alastair Reed

Sample: *PS-plastic pots (USA Manufacturing)*
 Test conditions: 95% ethanol & simulant B: 10 days at 40°C
 iso octane: 2 days at 20°C

Method Replicates	EN 1186-3 Migration into 3% w/v acetic acid (Simulant B) mg/dm ²	EN 1186-14 Migration into 95% v/v ethanol (Simulant D) mg/dm ²	EN 1186-14 Migration into Iso octane (Simulant D) mg/dm ²
1	1.8	1.1	0.0
2	0.0	0.0	0.0
3	0.2	0.7	0.0
4	-	0.7	0.0
Mean result	0.7	0.6	0.0
Limit	10.0	10.0	10.0



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Samples will be retained for 3 months after the completion of testing and will then be disposed of, unless the client requests otherwise.

remarks

Deborah Sullivan

Allison Leach

Tested DASW

Date 12/12/17

Checked A. Leach



test report

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Test laboratory number

Reference number **07A12J3216**

Page **Page 1 of 2**

Solo cup Europe Ltd
Tower close
St peters Industrial Park
Huntingdon, Cambs. PE29 7BZ

This report is made subject to the conditions that it is confidential and may not be disclosed in whole or part to others without written consent

Order no: 99550
Attention: Gina Sant

Test material: One sample of white lids

Sampled and supplied by: Solo Cup Europe Ltd

Samples received: 20 August 2007

Date(s) of testing: 20 August to 3 September 2007

Test(s) required: Overall migration by total immersion into simulants B and 50%v/v ethanol; exposure conditions 2 hours at 70°C.

Overall migration simulants and conditions as defined in EC Directive 97/48/EC.

Simulant B - 3% w/v acetic acid

Method(s): *Overall migration into aqueous simulants (B and 50%v/v ethanol)*
After exposure to the simulant under conditions specified, test specimens were removed from contact; the aqueous extract was transferred to a weighed container and evaporated to dryness and constant weight.

EN 1186 - 3 - total immersion

remarks

Deborah Sullivan

Tested DASW

Allison Leach

Date 7/9/07

Checked A. Leach



test report

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Test laboratory number

Reference number **07A12J3216**

Page **Page 2 of 2**

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This report is made subject to the conditions that it is confidential and may not be disclosed in whole or part to others without written consent

Order no: 99550
Attention: Gina Sant

Test results:

The overall migration is expressed as the amount in milligrams of material lost from one decimetre square surface (mg/dm²). As the total immersion method was used, results were calculated taking into account the area of only one surface of the test specimen, i.e. for a 1 dm² test specimen the surface area used for the calculation was 1 dm².

Sample: *White lids*
 Test conditions: 2 hours at 70°C

Method Replicates	EN 1186-3 Migration into 3% w/v acetic acid (Simulant B)	EN 1186-3 Migration into 50% v/v ethanol
	mg/dm ²	mg/dm ²
1	2.0	0.0
2	1.3	0.0
3	0.6	0.0
4	-	0.0
Mean result	1.3	0.0
Limit	10.0	10.0



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Samples will be retained for 3 months after the completion of testing and will then be disposed of, unless the client requests otherwise.

remarks

Deborah Sullivan

Tested *DASW*

Allison Leach

Date *7/19/07*

Checked *A. Leach*



Direct Dial: (847) 405-2174
Fax: (847) 405-2101
E-mail: kelvin.okamoto@solocup.com

September 10, 2007

Jarrold Normie
Carryout Solutions
Unit 2 Brookside Bus Park
Greengate Middleton
Manchester, England M24 1GS
UNITED KINGDOM
jarroldnormie@carryoutsolutions.co.uk

U.S. FOOD AND DRUG COMPLIANCE CERTIFICATE

GSP49 Polyethylene Coated Paper Food Scoop

This letter certifies that Solo Cup paper products meet the FDA requirements contained in the Code of Federal Regulations in Table 2 of 21 CFR §176.170 (“Components of paper and paperboard in contact with aqueous and fatty foods”) covering aqueous and fatty foods. These products also meet the criteria for food contact applications listed under conditions in Section §176.180 (“Components of paper and paperboard in contact with dry food”).

You must make your own determination that your use of product(s) is safe, lawful, and technically suitable in your intended applications.

Sincerely,

A handwritten signature in blue ink that reads "Kelvin T. Okamoto". The signature is written in a cursive style.

Kelvin T. Okamoto, Ph.D.
Solo Cup Company
Manager, Materials Engineering

Cc: K. Frankovich, D. Schmitz, A. Reed- Solo Cup




Solo Europe
Tower Close
St. Peters Industrial Park
Huntingdon
Cambridgeshire
PE29 7BZ
United Kingdom

Attn: Alastair Reed

Date: 9 August 2007

Testing conducted between 27/03/2007 and 29/03/2007

Sample Description: Paper Cups

Details of Sample: A sample of plastic lined white paper cups.

Tests Required: Overall Migration Testing

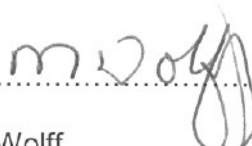
Results:

Simulant	Conditions	Migration
3% Acetic Acid	30 minutes at 70°C followed by 3.5 hours at 40°C	0.3 mg/dm ²
10% Ethanol	30 minutes at 70°C followed by 3.5 hours at 40°C	<0.1 mg/dm ²

The material was tested in accordance with the requirements of the Plastic Materials and Articles in Contact with Food Commission Directive 2002/72/EC following Methods BSEN 1186:2002.

The Regulations require that no plastic material shall be capable of transferring its constituents to food with which it may come into contact in quantities exceeding the appropriate limit. For the material the appropriate limit is 10 mg/dm².

The migration from the material was less than the maximum permitted by the Regulations.

Signed 

Melvyn Wolff
Hardlines Technical Manager

*** End of Report ***

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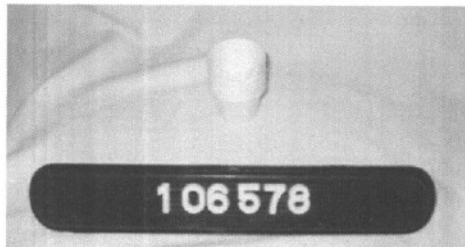
Test Report No. BTO 106578/1
Date: 06/03/2007

Attn: Alastair Reed

Testing conducted between 27/02/2007 and 28/02/2007

Sample Description: 1oz Paper souffle

Details of Sample: A sample of small cream paper containers



Testing Required: For compliance with the European Standard on Safety of Toys:

BSEN 71-3:1995 Incorporating Amendment No. 1

Result:
Pass

Conclusions: The submitted samples as detailed above, complied with the requirements as listed above.

Comments: To check for compliance with materials and articles in contact with food heavy metal migration as carried out under this report was deemed the most appropriate test, along with tests reported under BAN 106578/2.

Signed *L R Sandwith*

L. R. Sandwith, BSc (Hons)
Chemical-Technologist

APPENDIX

**BSEN 71-3:1995 Incorporating Amendment No. 1
MIGRATION OF CERTAIN ELEMENTS**

10. Determination Of The Quantity Of Migrated Elements

Analysis of samples for migration of certain elements for BSEN 71-3: 1995 requirements was carried out using Atomic Absorption or Inductively Coupled Argon Plasma Spectrometry.

Adjusted Analytical Results Results Quoted as mg soluble element per Kg material.

Element:	Arsenic	Barium	Cadmium	Chromium	Mercury	Lead	Antimony	Selenium
Limit:	25	1000	75	60	60	90	60	500
Sample 1	≤5	≤5	≤5	≤5	≤5	≤5	≤5	≤5

Results of Analysis: PASS

Details of Analytical Samples

Sample 1 Off-white wax paper