EV METALVÆRK

Manufacturer:	Data	Product name:	Pilot Trip Valve
EV METALVÆRK A/S	Dala	Article number:	1000-1001
RIBOVEJ 1,	sheet	Valve Type:	Needle w/metal seat
6950 RINGKØBING	011000	Date:	08/12-2020
DENMARK.		Author initials:	ТВТ
		Revision:	01
Description 1	Data	Description 2	Data
Valve type:	Needle valve, Locked with safety split		
Valve size:	1/4"	Marking on valve body	Brand: EVMETAL.DK Flow direction Part Number Max. pressure 35 bar Production no valve no.
Design pressure:	30 bar	Material certificate:	EN 10204 – 3.1
Working pressure:	Maximum 30 bar	Medium/fluid:	Gas/Water/Oil
Design temperature: Working temperature:	-10 deg. C. / +45 deg. C. -10 deg. C. / +45 deg. C.	Tests: Shell test Tightness test Trip test Documentation:	 1,5 x PN according to EN12266-1, Test P10 & P11. Test fluid: water 1,1 x PN according to EN12266-1, Test P12, leak rate A. Test fluid: water 2 bar closing pressure. Test fluid: compressed air. G.A. drawing with bill of materials (BOM).
Closing pressure:	2 bar	PED classification:	Instruction and operation manual. Declaration of conformity to PED. Test certificate for Shell test, Tightness test and Trip test. (¼" NPT = DN8)
	_ ~~	Fluid group: PN x DN: Annex 2 Diagram 7:	2 30 x 8 = 240 Article 4 sec. 3.
Valve Dimensions: Inlet orifice: Bore Outlet orifice: Bore	Diameter: 4 mm. Diameter: 6 mm.	Standard:	PED 2014/68/EU

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- Reliability & safety

Description 1	Data	Description 2	Data
Length:	36 mm	Certification:	
-		Notified body	N.A.
		Design validation	EV Metalværk A/S
		3rd party inspection	Up on request
Hight:	211 mm		
Width:	60 mm		
Connections/valve:			
ends	¼" NPT ASME		
Inlet	B1.20.1		
Outlet	¼" NPT ASME		
	B1.20.1		
Materials:			
Body	1.4404, AISI316L		
Seal	NBR or FKM		
Seat	N.A. (as body)		
Stem	1.4404, AISI316L		
Spring	1.4310, AISI301		
Handle	1.4404, AISI316L		

Product description

The valve is put into service with the stem in locked position. The stem is locked with a pin. When the service conditions are reached and the pressure is stable, the lock pin is removed.

If the pressure on the outlet side of the valve drops below 2 bars the valve will close and remain closed until it is manually reset.

