



CAST IRON BAR SPECIALIST

DATA SHEET

Tasso Grade EN-GJS-400-15C

(According to EN 16482:2014, subsequently EN 1563:2012)

Characteristics:

This grade has superior machinability combined with good impact, fatigue, electrical conductivity and magnetic permeability. Noise and vibration damping are good in this grade.

Profile and size range	
Round	Diameter 40 - 400 mm
Square	40 x 40 mm – 300 x 300 mm
Rectangle	Upon request
Non Standard	Other sizes/profiles are available or can be produced according to agreement

Identification:

Tasso EN-GJS-400-15C is marked with a red and a yellow dot on the terminal surface.

**Chemistry (Main elements):**

The chemical composition is subordinate to the mechanical properties and may vary depending on bar size and production flow parameters.

Element
Iron
Carbon
Silicon
Manganese
Phosphorous
Sulphur
Others/Alloying

Mechanical Properties: (As taken from mid-radius of cast bar, not separately cast test bar)

Material specification	Material Section	0.2% Proof Strength N/mm ² min.	Tensile Strength N/mm ² min.	Elongation % min.
Tasso EN-GJS-400-15C	20 mm - 60 mm	250	400	15
	>60 mm - 120 mm	250	390	14
	>120 mm - 400 mm	240	370	11

Reference: EN 16482:2014, Table 2

Brinell Hardness Range:
(Informative)

120-180 HB measured as an average of the center and the rim area of the bar (10 mm diameter ball).

Microstructure:
(Informative)

Nodular graphite. The matrix is approx. 20% or less pearlitic and may contain minor quantities of free carbides.

Heat Treat Response:

Tasso EN-GJS-400-15C is not recommended for hardening and tempering.

Density:

7.25 g/cc + 3% for oversize and gross length of bar.