



**TASSO A/S CAST IRON BAR STANDARD STOCK PROGRAMME**

Round profile	Grade	
	EN-GJL	EN-GJS
Ø 25	✓	
Ø 30	✓	
Ø 35	✓	
Ø 40	✓	✓
Ø 41	✓	
Ø 45	✓	✓
Ø 46	✓	
Ø 50	✓	✓
Ø 51	✓	
Ø 55	✓	✓
Ø 56	✓	
Ø 60	✓	✓
Ø 61	✓	
Ø 65	✓	✓
Ø 66	✓	
Ø 70	✓	✓
Ø 71	✓	
Ø 75	✓	✓
Ø 76	✓	
Ø 80	✓	✓
Ø 81	✓	
Ø 85	✓	✓
Ø 86	✓	
Ø 90	✓	✓
Ø 91	✓	
Ø 95	✓	✓
Ø 96	✓	
Ø 100	✓	✓
Ø 101	✓	
Ø 105	✓	✓
Ø 106	✓	
Ø 110	✓	✓
Ø 111	✓	
Ø 115	✓	✓
Ø 116	✓	
Ø 120	✓	✓
Ø 121	✓	
Ø 125	✓	✓
Ø 130	✓	✓
Ø 135	✓	✓

Round profile	Grade	
	EN-GJL	EN-GJS
Ø 140	✓	✓
Ø 145	✓	✓
Ø 150	✓	✓
Ø 160	✓	✓
Ø 170	✓	✓
Ø 180	✓	✓
Ø 190	✓	✓
Ø 200	✓	✓
Ø 210	✓	✓
Ø 220	✓	✓
Ø 230	✓	✓
Ø 240	✓	✓
Ø 250	✓	✓
Ø 260	✓	✓
Ø 270	✓	
Ø 280	✓	✓
Ø 290	✓	
Ø 300	✓	✓
Ø 320	✓	✓
Ø 340	✓	✓
Ø 360	✓	✓
Ø 380	✓	✓
Ø 400	✓	✓
Ø 420	✓	
Ø 440	✓	
D-profile	Grade	
Dimensions	EN-GJL-150C	
D 53 / 28	✓	
D 70 / 40	✓	
D 82 / 44	✓	
D 88 / 49	✓	
D 95 / 54	✓	
D 105 / 57,5	✓	
D 110 / 60	✓	
D 114 / 62	✓	
D 120 / 65	✓	

Square profile	Grade	
	EN-GJL	EN-GJS
40x40	✓	
45x45	✓	
50x50	✓	✓
55x55	✓	✓
60x60	✓	✓
65x65	✓	✓
70x70	✓	✓
75x75	✓	✓
80x80	✓	✓
85x85	✓	
90x90	✓	✓
95x95	✓	✓
100x100	✓	✓
110x110	✓	✓
115x115	✓	
120x120	✓	✓
130x130	✓	✓
135x135		✓
140x140	✓	✓
150x150	✓	✓
155x155		✓
160x160	✓	✓
170x170	✓	✓
180x180	✓	✓
190x190	✓	✓
200x200	✓	✓
210x210		✓
220x220	✓	✓
240x240	✓	✓
260x260	✓	✓
270x270	✓	
280x280	✓	

Minimum and non-standard production runs	
Diameter (mm)	Weight (tons)
Below 60	6
61-80	7
81-100	8
101-150	10
151-200	14
201-300	22
301 and above	24

Non-standard production

Can vary between 90-120% of the order. This should be accepted by customer.

Minimum runs

Are for EN-GJL-250C and EN-GJS-500-7C (EN-GJS-400-15C). Other grades need specific inquiry.

Standard production length

Is 3m (3080 mm gross length). Other lengths are available subject to discussion and special order

Valid from 26/06/2020



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Rectangle Short side	Grade	
	EN-GJL	EN-GJS
30x50	✓	
40x50	✓	
40x60	✓	✓
40x70	✓	
40x90	✓	
40x100	✓	
40x110	✓	
40x120	✓	
50x60	✓	
50x70	✓	✓
50x80	✓	
50x90	✓	✓
50x100	✓	
50x110	✓	
50x120	✓	
60x70		✓
60x80	✓	✓
60x90	✓	✓
60x100	✓	✓
60x110	✓	✓
60x120	✓	✓
60x130	✓	
70x80	✓	✓
70x90	✓	✓
70x100	✓	✓
70x110	✓	✓
70x120	✓	✓
70x130	✓	
75x120	✓	
80x100	✓	✓
80x110	✓	
80x120	✓	✓
80x130		✓
80x140	✓	
90x100	✓	
90x110	✓	✓
90x120	✓	✓
90x130	✓	✓
90x140	✓	

Rectangle Short Side	Grade	
	EN-GJL	EN-GJS
100x110	✓	✓
100x120	✓	
100x130	✓	✓
100x150	✓	
100x200	✓	
110x120		✓
110x130	✓	✓
110x140	✓	
120x140	✓	✓
120x160	✓	✓
130x180	✓	
135x165	✓	
180x280	✓	

Rectangle Long side	Grade	
	EN-GJL	EN-GJS
50x30	✓	
50x40	✓	
60x50	✓	
60x40	✓	✓
70x40	✓	
70x50	✓	✓
70x60		✓
80x50	✓	
80x60	✓	✓
80x70	✓	✓
90x40	✓	
90x50	✓	✓
90x60	✓	✓
90x70	✓	✓
100x40	✓	
100x50	✓	
100x60	✓	✓
100x70	✓	✓
100x80	✓	✓
100x90	✓	
110x40	✓	

Rectangle Long Side	Grade	
	EN-GJL	EN-GJS
110x50	✓	
110x60	✓	✓
110x70	✓	✓
110x80	✓	
110x90	✓	✓
110x100	✓	✓
120x40	✓	
120x50	✓	
120x60	✓	✓
120x70	✓	✓
120x75	✓	
120x80	✓	✓
120x90	✓	✓
120x100	✓	
120x110		✓
130x60	✓	
130x70	✓	
130x80		✓
130x90	✓	✓
130x100	✓	✓
130x110	✓	✓
140x80	✓	
140x90	✓	
140x110	✓	
140x120	✓	✓
150x100	✓	
160x120	✓	✓
165x135	✓	
180x130	✓	
200x100	✓	
280x180	✓	

Minimum and non-standard production runs	
Diameter (mm)	Weight (tons)
Below 60	7
61-80	9
81-100	9
101-150	12
151-200	16
201-300	24
301 and above	30

Non-standard production  
Can vary between 90-120% of the order. This should be accepted by customer.

Minimum runs  
Are for EN-GJL-250C and EN-GJS-500-7C (EN-GJS-400-15C). Other grades need specific inquiry.

Standard production length  
Is 3m (3080 mm gross length). Other lengths are available subject to discussion and special order

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