

- World leader in punching and shearing solutions
- Worldwide distribution network
- Proven quality, design and craftsmanship
- Continuous innovation
- Complete after sales service
- Great versatility that includes the highest range in accessories and optional equipments in the market
- The only machine fully produced and manufactured in the European Union
- All GEKA machines are special order. GEKA is the only ironworker that you can customize to fit your needs



www.geka.es

Distributor:



Microcrop

Ironworker - one cylinder punching machine with 3 work stations:

- punching
- shear for flat bars
- angle cutting

Excellent cutting quality on the shearing of flat bar station

MICROCROP 36	
SHEAR FOR FLAT BARS	
Shearing capacity	350x6 / 200x13 mm
Length of blades	356 mm
Cut of an L-leg at 45°	70 mm
Working height	980 mm
SHEAR FOR SECTION IRON	
L at 90 °	80x80x8
L at 45°	50x50x6
Round bar Ø	35 mm*
Square bar \square	30 mm*
NOTCHING	
Plate thickness	360 Kn
Angle of	Ø28x10
Depth	170 mm
Width	980 mm
PUNCHING	
Maximum capacity	80x12 mm*



Angle cutting station



Adjustable Gap on L blades.
Safety protection



L cut up to 80x80x8 mm.
without any waste of material or burrs.
Material clamping guide.

Punching station



Monoblock body and
sandwich structure



Blade-holder Adjustment



Punching $\varnothing 28 \times 10$ mm.
Quick change punch.
Off-set punches available for small angles
Safety protection



Adjustable Stripper



Accurate positioning table with removable
front for F punching, leg down.

Manual selector switch / electrical
limit switch

"Inching" selector switch

Easily removable door to access
hydraulic unit



Flat bars cutting station

$\varnothing 30$ cut and \varnothing up to 25 mm in position of
flat plate (with slight deformation)



Shearing of flat plate up to 200x13 mm.
Shearing of an L-leg at 45°



Material clamping guide



Adjustable play between
flatbar blades



End switches for travel setting



Optional equipment

Punching equipment up
to $\varnothing 36 \times 8$ mm in thickness



Blades for \varnothing cut
minimum deformation



Rectangular notching



"Touch & Cut" length stop

