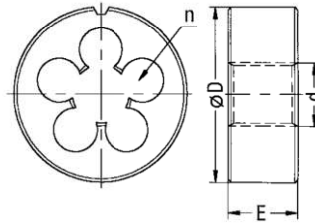
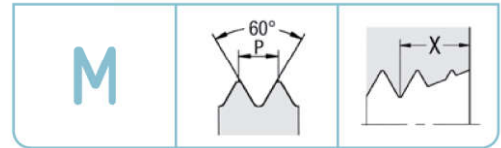


Präzisions-Schneideisen  
DIN EN 22568  
Metrisches ISO-Gewinde DIN 13

Precision thread cutting dies  
DIN EN 22568  
ISO metric thread DIN 13



ORDER-CODE → RU →		Schäl		Autom	70°	6e	LH		
d ↓	P mm	Ø D x E mm	n	HSS 6g Schäl. spiral entry  ≤ M 1,4 Tol. 6h x = 1.75 · P	HSS 6g Schäl. spiral entry  x = 1.75 · P	HSS 6g Schäl. ab M 3 spiral entry M 3 and above  x = 1.75 · P	HSS 6g Anschn. kurz Schäl. ab M 3 short chamfer spiral entry M 3 and above  x = 1.25 · P	HSS 6e Schäl. ab M 3 spiral entry M 3 and above  x = 1.75 · P	HSS 6g links Schäl. ab M 3 left hand spiral entry M 3 and above  x = 1.75 · P
Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	
M 1	0,25	16 x 5	3	101212					
M 1,1	0,25	16 x 5	3	101222					
M 1,2	0,25	16 x 5	3	101224					
M 1,4	0,3	16 x 5	3	101238					
M 1,6	0,35	16 x 5	3	101261					
M 1,7	0,35	16 x 5	3	101276					
M 1,8	0,35	16 x 5	3	101291					
M 2	0,4	16 x 5	3	101816					
M 2	0,4	16 x 5	4			101821	141023	101828	101835
M 2,2	0,45	16 x 5	3	101852					
M 2,2	0,45	16 x 5	4			s. VA S/see \			
M 2,3	0,4	16 x 5	3	101865					
M 2,3	0,4	16 x 5	4			101868			
M 2,5	0,45	16 x 5	3	101879					
M 2,5	0,45	16 x 5	4			101881	101895	101888	101893
M 2,6	0,45	16 x 5	3	101911					
M 2,6	0,45	16 x 5	4			101914			101921
M 3	0,5	20 x 5	3	102207	105131				
M 3	0,5	20 x 5	4			102210	102244	102225	105132
M 3	0,5	20 x 5	5						
M 3,5	0,6	20 x 5	3	102272	105143				
M 3,5	0,6	20 x 5	4			102275		102284	105144
M 4	0,7	20 x 5	3	102470	105234				
M 4	0,7	20 x 5	4			102473	102501	102484	105235
M 4-5	0,7	20 x 5	5			s. LLS/see			
M 4,5	0,75	20 x 7	4	102552	105243				
M 5	0,8	20 x 7	4	102642	105289		102676	102659	105290
M 5-5	0,8	20 x 7	5			s. LLS/see			

M  
MF  
MJ  
EG M

G  
Rc, R  
Pg

UNC  
UNF  
UN  
UNJF

NPT  
NPTF

M  
MF  
M keg.  
M taper

G  
BSW  
BSF  
DIN 477  
R, BA, Pg

UNC  
UNF  
UNEF  
UN, UNS

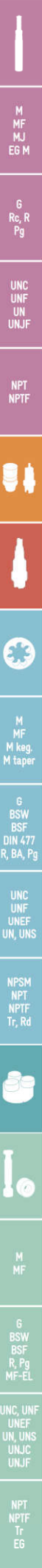
NPSM  
NPT  
NPTF  
Tr, Rd

M  
MF

G  
BSW  
BSF  
R, Pg  
MF-EL

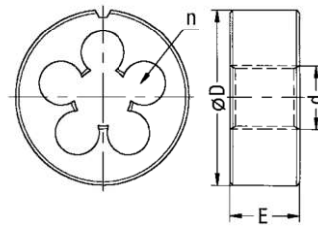
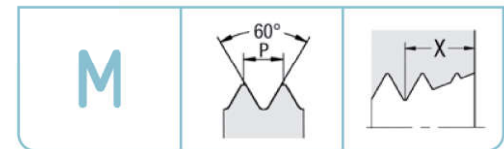
UNC, UNF  
UNEF  
UN, UNS  
UNJF

NPT  
NPTF  
Tr  
EG



# Präzisions-Schneideisen DIN EN 22568 Metrisches ISO-Gewinde DIN 13

Precision thread cutting dies  
DIN EN 22568  
ISO metric thread DIN 13



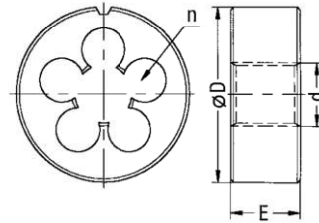
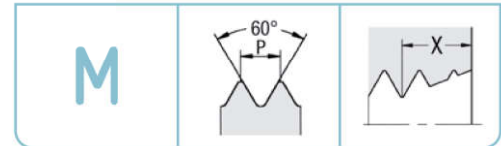
ORDER-CODE → RU →				Schäl	Autom	70°	6e	LH	
d ↓	P mm	Ø D x E mm	n	HSS 6g x = 1.75 · P	HSS 6g Schäl. spiral entry x = 1.75 · P	HSS 6g Schäl. spiral entry x = 1.75 · P	HSS 6g Ansohn. kurz Schäl. short chamfer spiral entry x = 1.25 · P	HSS 6e Schäl. spiral entry x = 1.75 · P	HSS 6g links Schäl. left hand spiral entry x = 1.75 · P
				Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.
M 6	1	20 x 7	4	102771	105347		102797	102785	105348
M 6-5	1	20 x 7	5			102773			
M 7	1	25 x 9	4	102888	105391			102895	105392
M 8	1,25	25 x 9	4	102959	105419			102975	105420
M 8	1,25	25 x 9	5			102961	102990	102978	
M 9	1,25	25 x 9	4	103098	105450				105451
M 9	1,25	25 x 9	5						
M 10	1,5	30 x 11	4	101297	104875			101314	104876
M 10	1,5	30 x 11	5			101300	101326		
M 11	1,5	30 x 11	4	101411	104897				104898
M 11	1,5	30 x 11	5						
M 12	1,75	38 x 14	4	101439	104908			101447	104909
M 12	1,75	38 x 14	5			101442	101458		
M 14	2	38 x 14	4	101558	104936			101566	104937
M 14	2	38 x 14	5			s. VA S/see\			
M 16	2	45 x 18	4	101657	104965			101665	104966
M 16	2	45 x 18	5			s. VA S/see\			
M 18	2,5	45 x 18	5	101746	104987				104988
M 20	2,5	45 x 18	5	101934	105025			101938	105026
M 22	2,5	55 x 22	5	102002	105051				105052
M 22	2,5	55 x 22	6						
M 24	3	55 x 22	5	102060	105072				105073
M 24	3	55 x 22	6						
M 27	3	65 x 25	5	102150	105107				105108
M 27	3	65 x 25	6						
M 30	3,5	65 x 25	6	102316	105152				105153
M 33	3,5	65 x 25	6	102372	105179				105180
M 36	4	65 x 25	7	102415	105205				105206
M 39	4	75 x 30	6	102455	105227				



- M  
MF  
MJ  
EG M
- G  
Rc, R  
Pg
- UNC  
UNF  
UN  
UNJF
- NPT  
NPTF
- M  
MF  
M keg.  
M taper
- G  
BSW  
BSF  
DIN 477  
R, BA, Pg
- UNC  
UNF  
UNEF  
UN, UNS
- NPSM  
NPT  
NPTF  
Tr, Rd
- M  
MF
- G  
BSW  
BSF  
R, Pg  
MF-EL
- UNC, UNF  
UNEF  
UN, UNS  
UNJC  
UNJF
- NPT  
NPTF  
Tr  
EG

Präzisions-Schneideisen  
DIN EN 22568  
Metrisches ISO-Gewinde DIN 13

Precision thread cutting dies  
DIN EN 22568  
ISO metric thread DIN 13



ORDER-CODE → RU →				Schäl	Autom	70°	6e	LH	
d ↓	P mm	Ø D x E mm	n	HSS 6g Schäl. spiral entry  x = 1.75 · P 	HSS 6g Schäl. spiral entry  x = 1.75 · P 	HSS 6g Schäl. spiral entry  x = 1.75 · P 	HSS 6g Anschn. kurz Schäl. short chamfer spiral entry  x = 1.25 · P 	HSS 6e Schäl. spiral entry  x = 1.75 · P 	HSS 6g links Schäl. left hand spiral entry  x = 1.75 · P 
M 42	4,5	75 x 30	7	Art.-Nr. 102587	Art.-Nr. 105255	Art.-Nr.	Art.-Nr.	Art.-Nr. 105256	
M 45	4,5	90 x 36	7	108325	105270				
M 48	5	90 x 36	7	102630	105281				
M 52	5	90 x 36	7	102740	105321				
M 56	5,5	105 x 36	7	102757	105334				
M 60	5,5	105 x 36	8	102863	105368				
M 64	6	105 x 36	8	102872	105378				