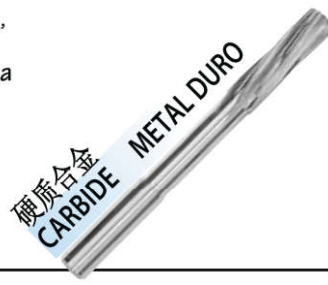


To fit in shrink-fit-chucks shank tolerance h6,

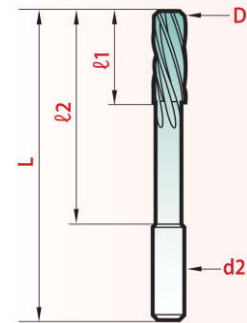
Montaje en mandrinos de contracción térmica
mango tolerancia h6,

適合熱脹夾頭柄，公差h6.



magafor standard

D H7	L	ℓ1	ℓ2	d2 h6	magaforce 8620
4,0	60	16	35	4	€ •
4,5	70	16	45	5	•
5,0	70	16	45	5	•
5,5	80	16	55	6	•
6,0	80	16	55	6	•
7,0	90	18	60	8	•
8,0	90	18	60	8	•
9,0	90	18	60	8	•
10,0	115	20	75	10	•
11,0	115	20	75	10	•
12,0	130	20	80	12	•
13,0	130	20	80	12	•
14,0	130	20	80	12	•
15,0	130	20	80	12	•
16,0	140	25	90	16	•
18,0	140	25	90	16	•
20,0	140	25	90	16	•



**H7 SHORT REAMERS
FOR SHRINK FIT**

**ESCARIADORES H7 CORTOS
PARA AMARRE POR
CONTRACCIÓN TERMICA**

短型适用于热胀夹持

Right hand spiral + front cut:

- straighten and to ream primary holes obtained from foundry,
- machine blind holes and bore perpendicularly stage in step holes.

Hélice a derechas + corte frontal:

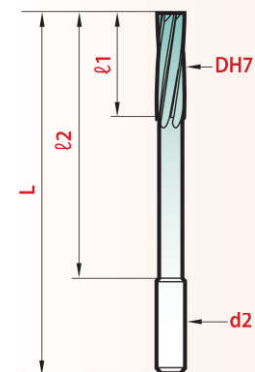
- realineamiento y escariado de agujeros de fundición,
- escariado de agujeros ciegos y realización de refrentados de agujeros escalonados.

右旋 + 顶切:

- 对被加工孔进行校直和铰削
- 加工盲孔
- 垂直铰铰台阶孔

**Front cut
Corte frontal
顶切**

D H7	L	ℓ1	ℓ2	d2 h7	magaforce 8615
3,0	57	15	38	D	€ •
4,0	75	19	49	4,0	•
4,5	80	21	51	4,5	•
5,0	86	23	59	5,0	•
5,5	93	26	65	5,5	•
6,0	101	28	71	6,0	•
7,0	109	31	78	7,0	•
8,0	117	33	84	8,0	•
9,0	125	36	88	9,0	•
10,0	133	38	97	10,0	•
12,0	151	44	110	12,0	•



**H7 REAMERS
FOR BLIND HOLES**

**ESCARIADORES H7
PARA AGUJEROS CIEGOS**

**H7 精度铰刀
用于盲孔**