

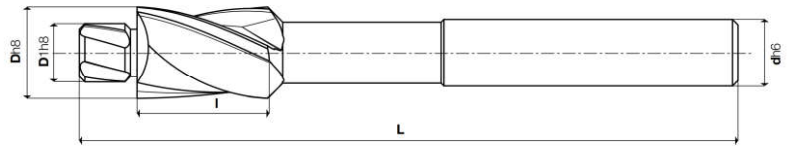
# HSS-PM HSS-PM Line

## Serie/Series 28105

Frese per sedi di viti  
Counterbores

## 28105

Frese per sedi di viti  
Counterbores



COATING

**Skin**

N

UNI 6841

Cod. Art.	M-TK (HSS-E)	X-85 (PM Co 8,5%)	COATED	SCREW	Dh8	D1h8	I	L	dh6	Z
281050302 AM	CM	CMX	M3	5,9	3,2	12	70	6	2	
281050402 AM	CM	CMX	M4	7,4	4,3	12	70	8	2	
281050502 AM	CM	CMX	M5	9,4	5,3	14	90	10	2	
281050602 AM	CM	CMX	M6	10,4	6,4	16	100	10	2	
281050802 AM	CM	CMX	M8	13,5	8,4	20	115	12	2	
281051002 AM	CM	CMX	M10	16,5	10,5	25	120	12	2	
281051202 AM	CM	CMX	M12	19	13	25	120	16	2	
281051402 AM	CM	CMX	M14	23	15	30	130	16	2	
281051602 AM	CM	CMX	M16	25	17	35	155	20	2	
281051802 AM	CM	CMX	M18	28	19	40	160	20	2	
281052002 AM	CM	CMX	M20	31	21	50	180	20	2	
281052202 AM	CM	CMX	M22	34	23	50	185	22	2	
281052402 AM	CM	CMX	M24	37	25	50	200	22	2	



COATING

**Skin**

N

UNI 6841

Cod. Art.	M-TK (HSS-E)	X-85 (PM Co 8,5%)	COATED	SCREW	Dh8	D1h8	I	L	dh6	Z
281050304 AM	CM	CMX	M3	5,9	3,2	12	70	6	4	
281050404 AM	CM	CMX	M4	7,4	4,3	12	70	8	4	
281050504 AM	CM	CMX	M5	9,4	5,3	14	90	10	4	
281050604 AM	CM	CMX	M6	10,4	6,4	16	100	10	4	
281050804 AM	CM	CMX	M8	13,5	8,4	20	115	12	4	
281051004 AM	CM	CMX	M10	16,5	10,5	25	120	12	4	
281051204 AM	CM	CMX	M12	19	13	25	120	16	4	
281051404 AM	CM	CMX	M14	23	15	30	130	16	4	
281051604 AM	CM	CMX	M16	25	17	35	155	20	4	
281051804 AM	CM	CMX	M18	28	19	40	160	20	4	
281052004 AM	CM	CMX	M20	31	21	50	180	20	4	
281052204 AM	CM	CMX	M22	34	23	50	185	22	4	
281052404 AM	CM	CMX	M24	37	25	50	200	22	4	



Z2

Z4



Serie/Series 28105



Serie/Series 28105

### MATERIALI LAVORABILI / WORKPIECE MATERIALS

serie	TITANIO TITANIUM	HRSA HRSA	ACCIAI INOSSIDABILI STAINLESS STEELS	MATERIALI NON FERROSI NON FERROUS MATERIALS	LEGHE LEGGERE LIGHT ALLOYS	ACCIAI STEELS	GHISE CAST IRON
28105	●	●	●	○	○	●	●
28105	●	●	●	○	○	●	●

● consigliata/recommended

○ accettabile/acceptable

○ non consigliata/not recommended