



IMPROVING YOUR FUR BUSINESS

Spareparts



HG QUICK CUT

With touch

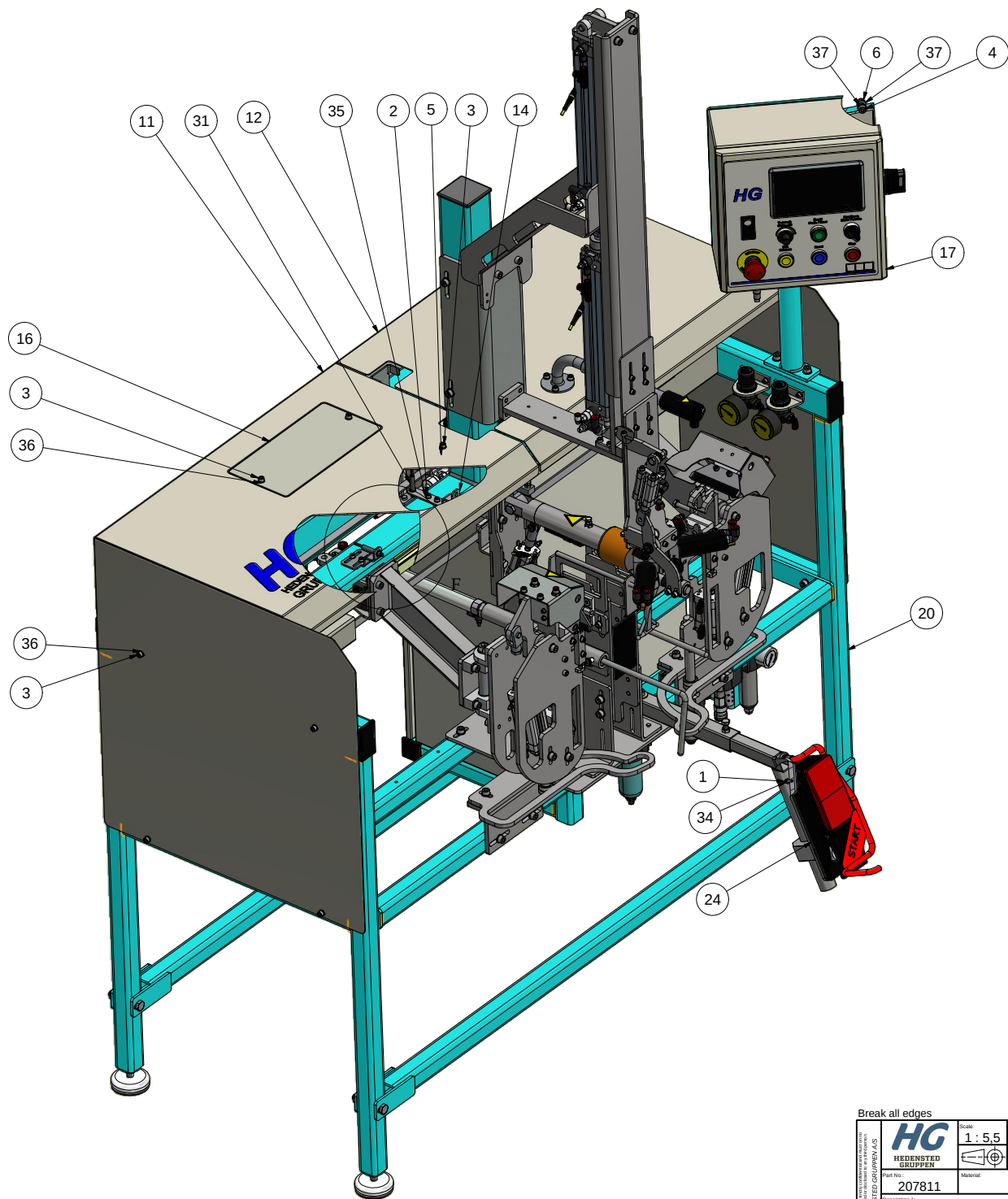
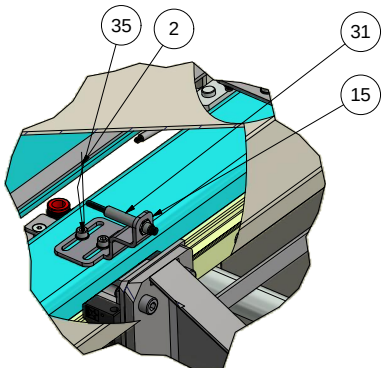
1. Tabel of content.

1. Table for content
2. Spareparts.
3. Air diagrams
4. Electric diagrams

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	10204012	Hexagon cylinder head M4x12 FZB
2	4	10205012	Hexagon cylinder head M5x12 FZB
3	23	10206016	Hexagon cylinder head M6x16 FZB
4	6	10208025	Hexagon cylinder head M8x25 FZB
5	5	17906000	Self-locking nut M6 FZB
6	4	17908000	Self-locking nut M8 FZB
7	1	19767	HG Logo - big 205x108mm
8	1	207808	Laser light set for CC & QC
9	1	207858	Left screen, horisontial belt
10	1	207859	Right screen, horisontial belt
11	1	207997	Left cover for Quick Cut
12	1	207998	Right cover for Quick Cut
13	1	30043	Id plate Quick Cut 2011
14	1	30545	Bracket for sensor, pawstretch
15	1	30555	Bracket for sensor, crosscut
16	1	30788	Lid for cover
17	1	30838	Electric assembly 1
18	1	30839	Electric assembly 2
19	5	30842	Electric box mount on machine
20	1	30897	Quick cut 2011 assembly 2
21	1	31006	Warning sign high voltage
22	1	31010	Warning sign, Ear protec.
23	0,1 l	476560	Oil VG5 Q8 Dynebear 5
24	1	600005	Foot pedal with emergency stop
25	3,0 m	600526	Cable JZ 3x2,5mm PVC
26	2,5 m	600528	Cable OZ 4x0,75mm PVC
27	3,0 m	600595	Spiral pipe SPS25
28	1,5 m	600600	Spiral pipe SPS35
29	3,5 m	600635	Cable JZ 3x0,75mm PVC
30	2,5 m	600645	Cable CY-JZ 4x1,0mm PVC w/screen
31	2	600660	Sensor M8 inductive PNP No 2,5mm 5m cable
32	3 m	601010	Cable JZ 18x0,75mm PVC
33	2	7003208	Blind rivet Ĩ 3.2x8 (4-5,5)
34	4	82104000	Washer M4 FZB
35	4	82105900	Washer M5 FZB
36	28	82106000	Washer M6 FZB
37	10	82108000	Washer M8 FZB

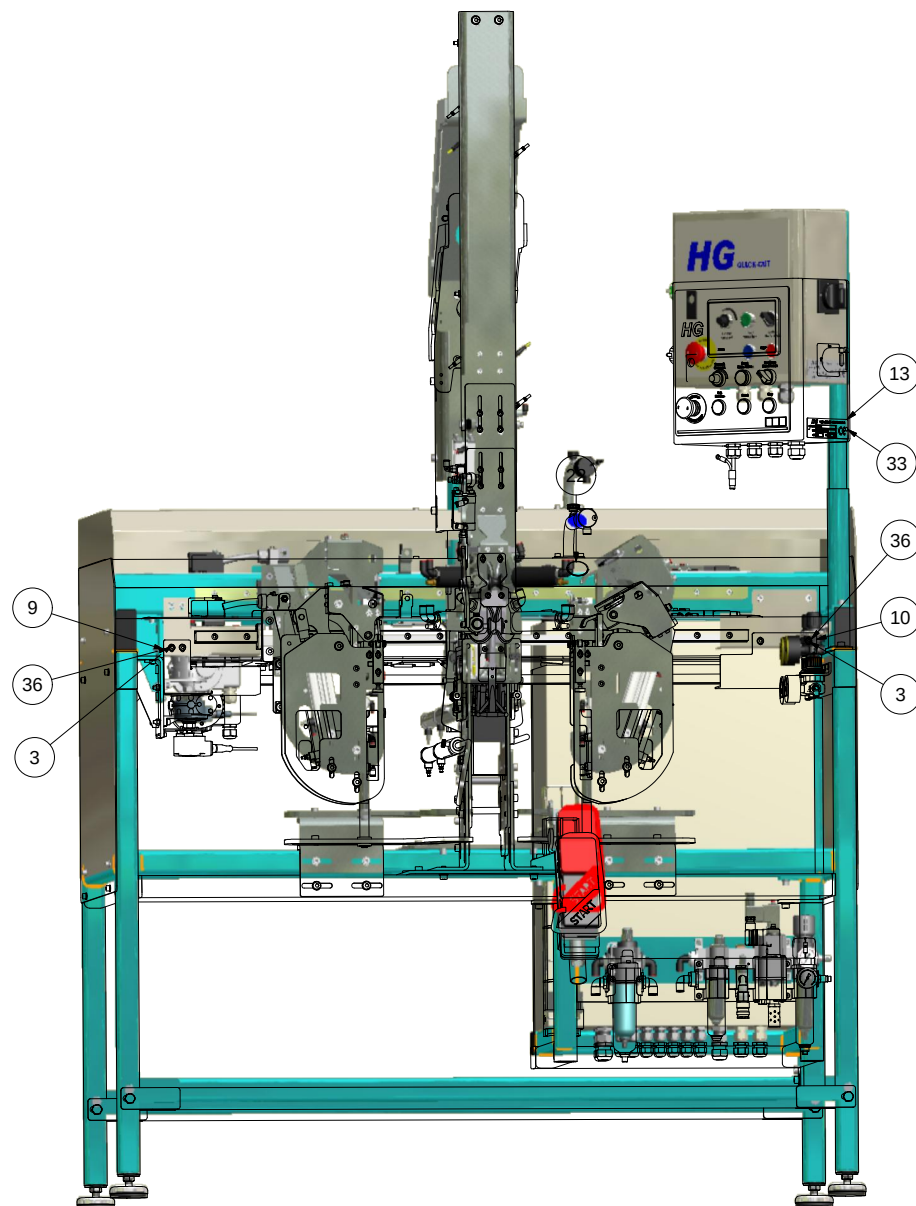
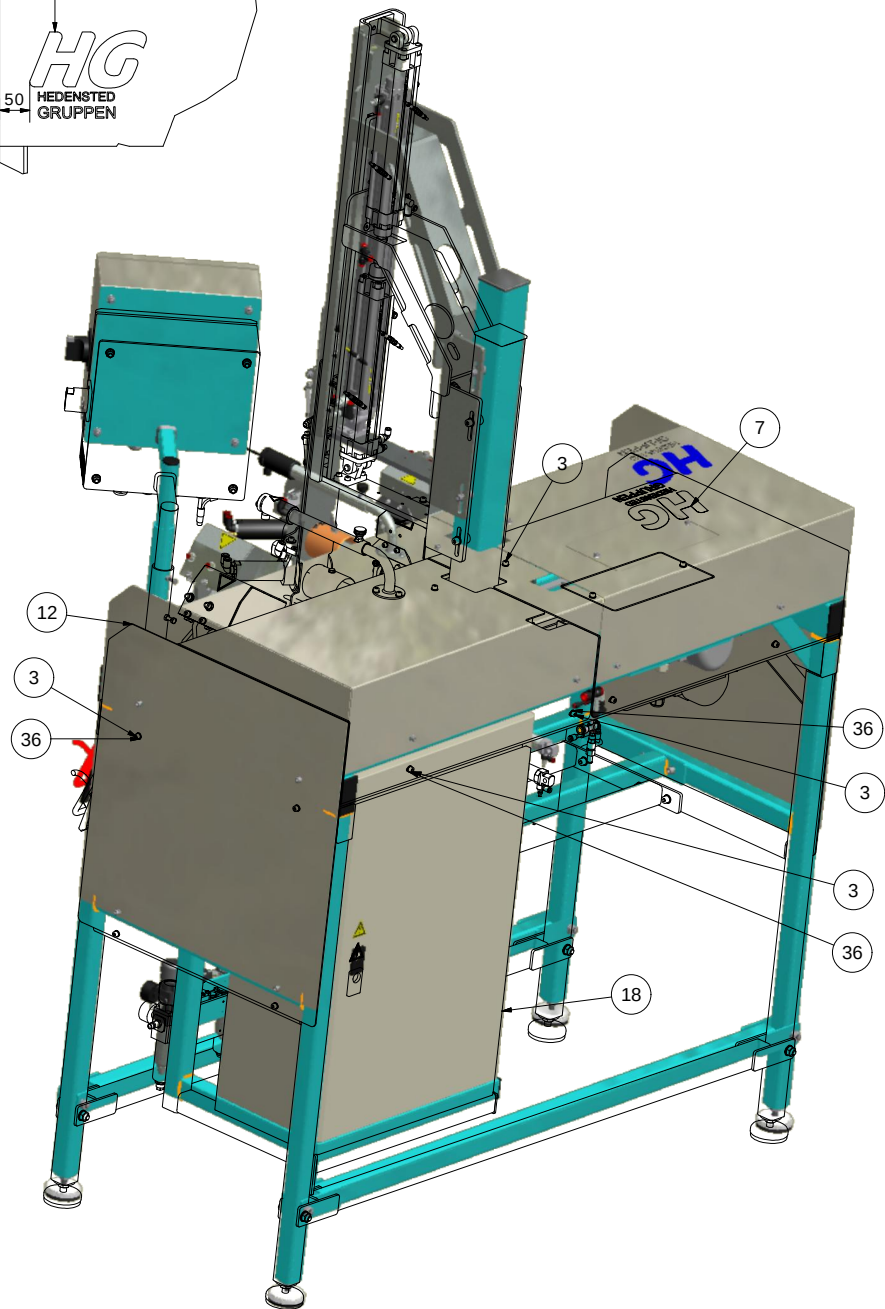
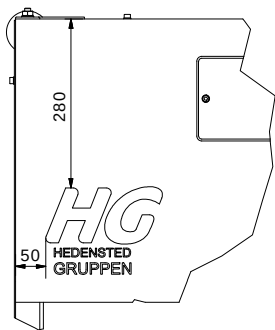
F (0,36 : 1)



Break all edges

 HEBENSTEDT GRUPPEN A.S.	Scale:	1 : 5,5	Not specified tolerance according to:	Sheet size:
			Surface properties:	Sheet:
	Material:			1 /2
	Part No:	207811		
Description 1: HG Quick Cut 2017 incl. laser-				
Description 2: beam and quick pressure shift				

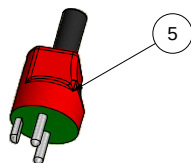
Revision:	Approved	Date:	Revision Description
2	MBO	29-03-2017	Updated Spade Lift



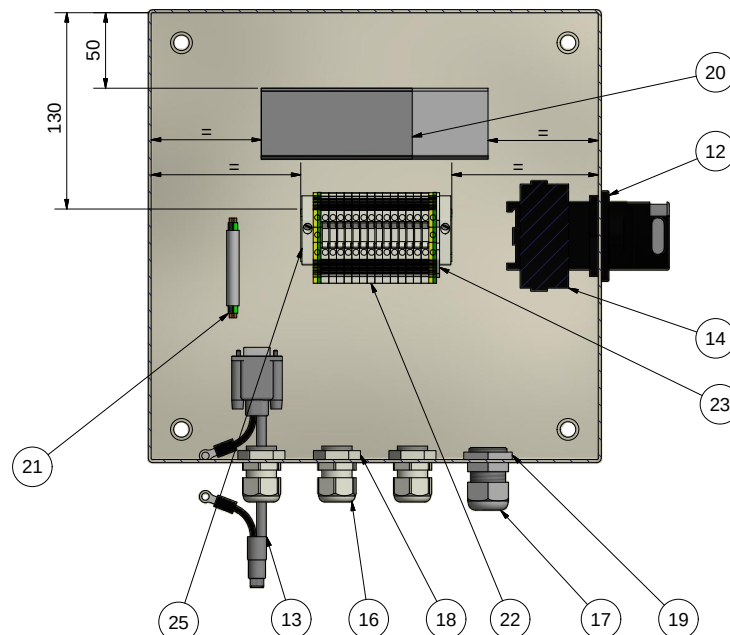
Break all edges

THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF HEDENSTED GRUPPEN A/S. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED IN THE ORDER. HG HEDENSTED GRUPPEN Part No.: 207811	Scale:	Not specified tolerance according to:	Sheet size:
	1:5.5		A2
	Surface properties:		Sheet:
			2 / 2
Description 1:			
HG Quick Cut 2017 incl. laser-			
Description 2:			
beam and quick pressure shift			

Revision:	Approved	Date:	Revision Description
2	MBO	29-03-2017	Updated Spade Lift

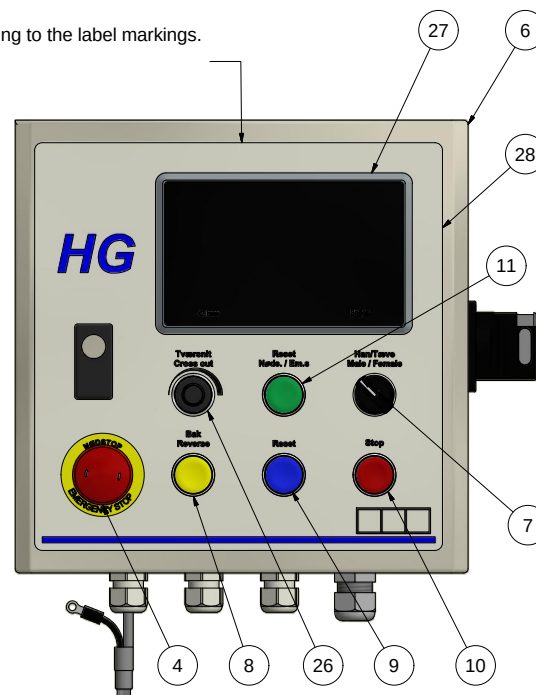
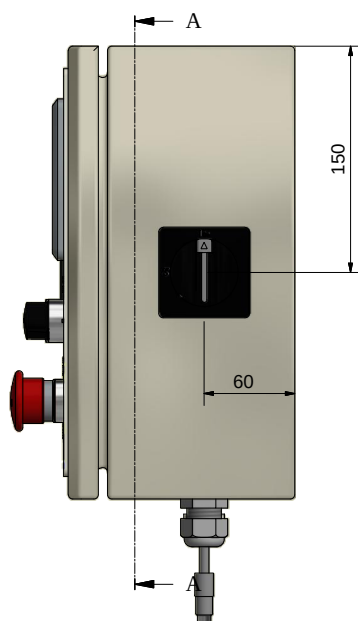
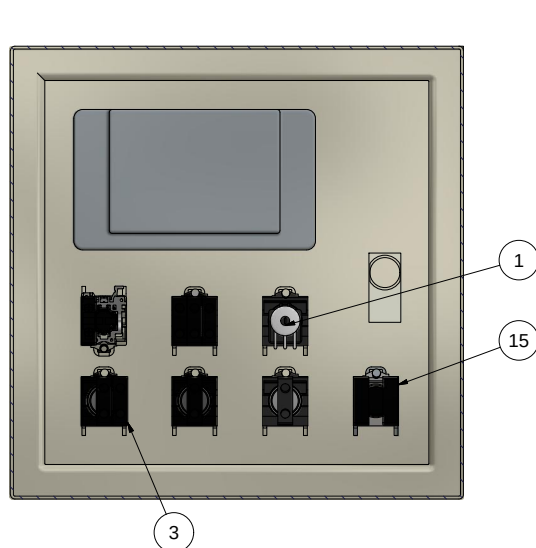


A-A (1 : 2,5)



Button location.

Remove lock before mounting the label.
Align the hole in the label with the hole from the lock.
Mount the lock again.
Holes to the buttons is made according to the label markings.

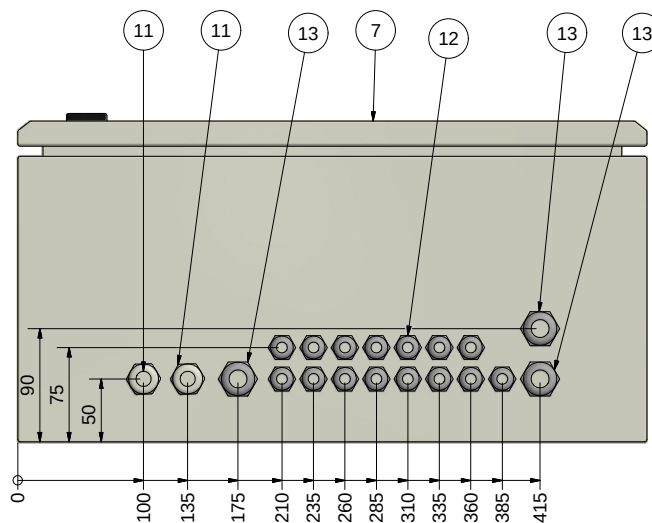
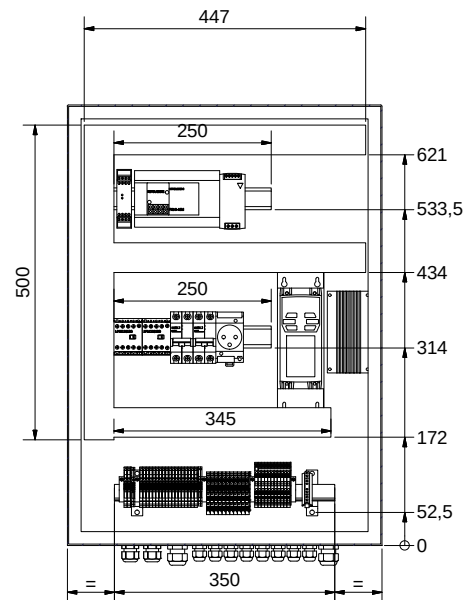
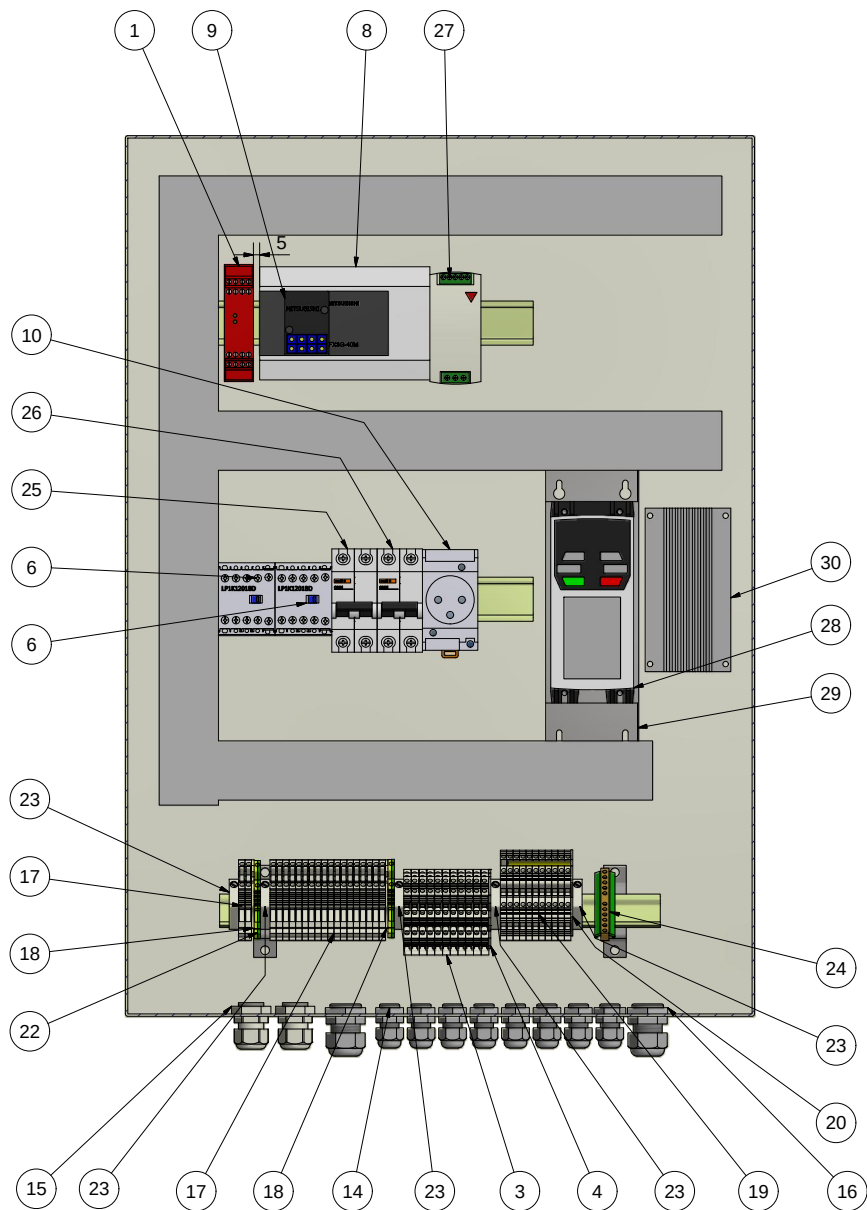


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	201107	Potentiometer type 4688705 10K ohm B6 shaft
2	1	30841	Electric mounting Quick C.2011
3	1	600075	Switch element 1NO ZBE101
4	1	600100	Push button Emergency stop
5	1	600252	Plug male 3P/16A/250V red/green
6	1	600300	Box metal 300x300x150
7	1	600330	Turn switch XB4BD21
8	1	600335	Push button yellow 1NO XB4BA51
9	1	600340	Push button blue 1NO XB4BA61
10	1	600345	Push button red 1NC XB4BA42
11	1	600350	Push button green/light 1NO+1NC XB4BW33B5
12	1	600358	Main switch VBF-01 20A 3P Black
13	1	600367	Cabel for T-series HMI, CAB103/3M
14	1	600369	Main switch ground terminal VZ-14
15	1	600375	Switch block ZB4BZ104 2NC
16	3	600455	Cabel gland M20 5-12
17	1	600465	Cable gland M25 7-14
18	3	600475	Cable gland nut polyamid M20
19	1	600480	Cable gland nut polyamid M25
20	0,1 m	600485	Cable duct H85xW47 grey
21	2,5 m	600526	Cable JZ 3x2,5mm PVC
22	14	600550	Terminal block WDU 2,5
23	1	600555	End plate WAP 2,5-10
24	2	600585	Terminal block WPE 2,5
25	2	600590	End bracket EW 35
26	1	600655	Potentiometer element 6 ZB4BD912
27	1	600924	Panel, touch 5" X2 Base 5 - F2
28	1	M102523	Label for Quick Cut with 5" panel

Break all edges

	Scale:	Not specified tolerance according to:	Sheet size:
	1 : 2,5	DS/ISO 2768-m	A2
	Surface properties:		Sheet:
			1 / 1
Part No. 30838			
Description 1: Electric assembly 1			
Description 2: Quick cut 2011			

Revision:	Approved	Date:	Revision Description
3	KKS	04-07-2017	Part List Updated

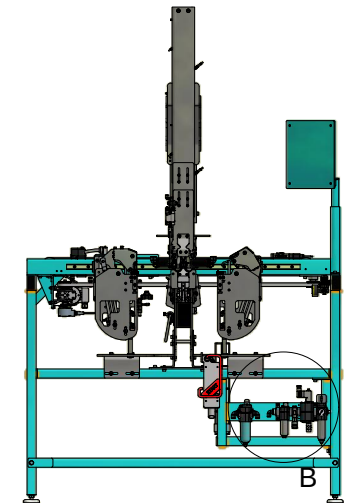
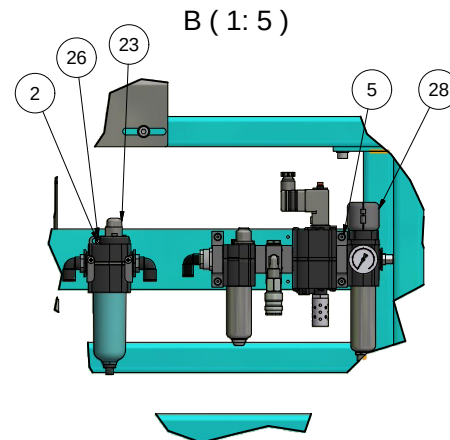
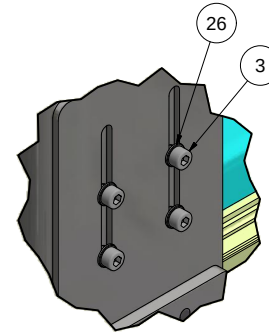
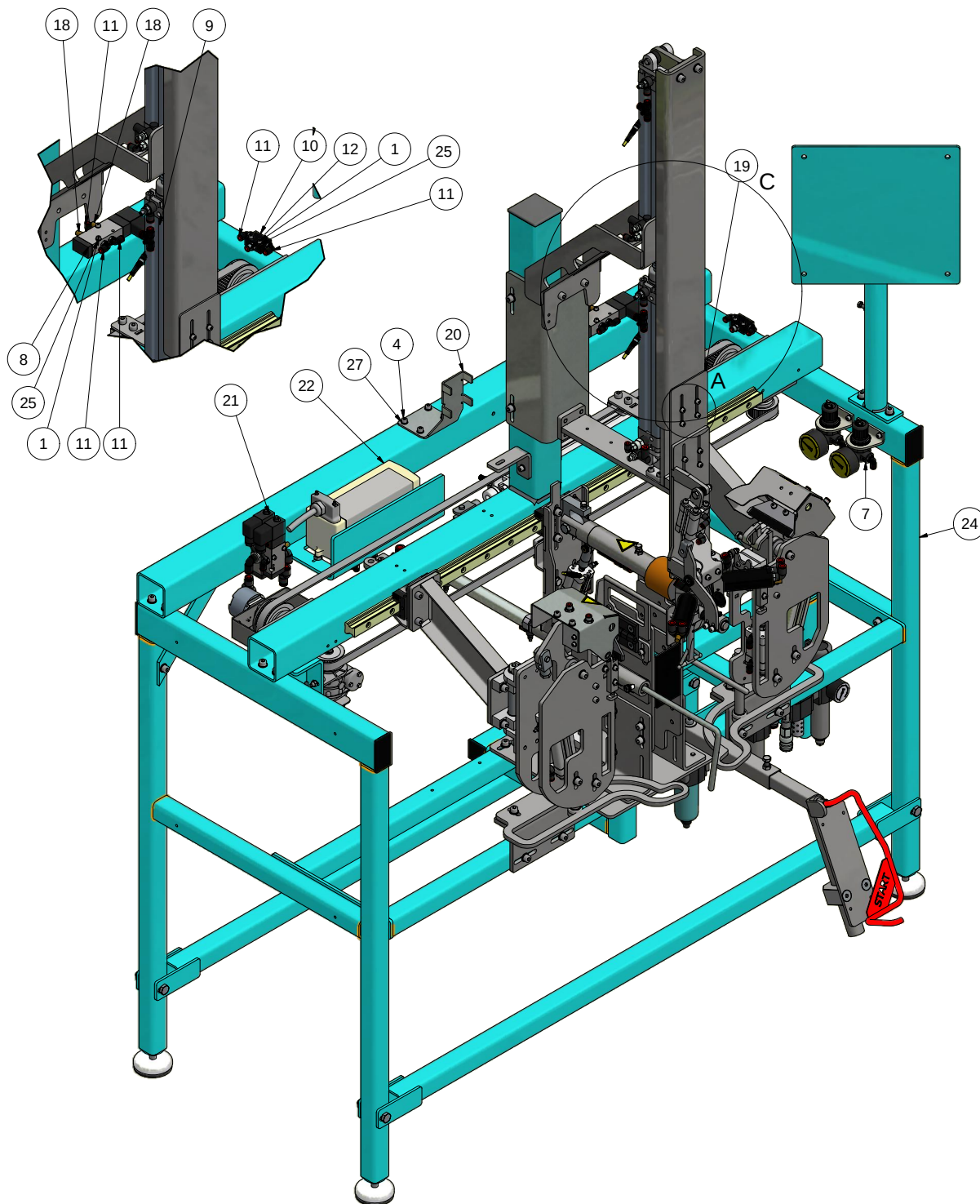


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	206731	Safety controller 24VAC/DC Cat3
2	1	30108	Mounting electric Quick Cut
3	11	600112	Terminal block DLD 2.5/35
4	1	600125	End plate AP-DLD nr 131766
5	2	600130	Cross connector Q10 no131310
6	2	600288	Contactor LP1K1201BD 24VDC
7	1	600305	Box metal 700x500x250
8	1	600313	PLC Mitsubishi, FX3G-40MR/ES
9	1	600411	PLC ext. module, 8 pot, FX3G-8AV-BD
10	1	600420	Socket for DIN rail 3P/16A/240V
11	2	600455	Cabel gland M20 Ĩ 5-12
12	15	600460	Cable gland M16 Ĩ 2,5-8
13	3	600465	Cable gland M25 Ĩ 7-14
14	16	600470	Cable gland nut polyamid M16
15	2	600475	Cable gland nut polyamid M20
16	3	600480	Cable gland nut polyamid M25
17	20	600550	Terminal block WDU_2,5
18	2	600555	End plate WAP 2,5-10
19	11	600560	Terminal block WDK 2,5
20	1	600565	End plate WAP DK 2,5
21	2	600580	Cross connector WQV 2,5/10 10P
22	2	600585	Terminal block WPE 2,5
23	5	600590	End bracket EW 35
24	1	600665	Terminal block PE KM11E
25	1	601035	Automatic fuse 16A C 1P+N
26	1	601040	Automatic fuse 6A C 1P+N
27	1	601275	Power supply 1P 24V 2,5A
28	1	M101746	Freq. inverter 0,37kW 1x230V Emerson
29	1	M101747	Low Leak filter for M200-01
30	1	M102015	Breake resistance for M200, DBR 100W 135R

Break all edges

	Scale:	1 : 3	Not specified tolerance according to:	DS/ISO 2768-m	Sheet size:	A2
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Part No. 30839						
Description 1: Electric assembly 2						
Description 2: Quick cut 2011						

Revision:	Approved	Date:	Revision Description
3	KKS	04-07-2017	Part List Updated

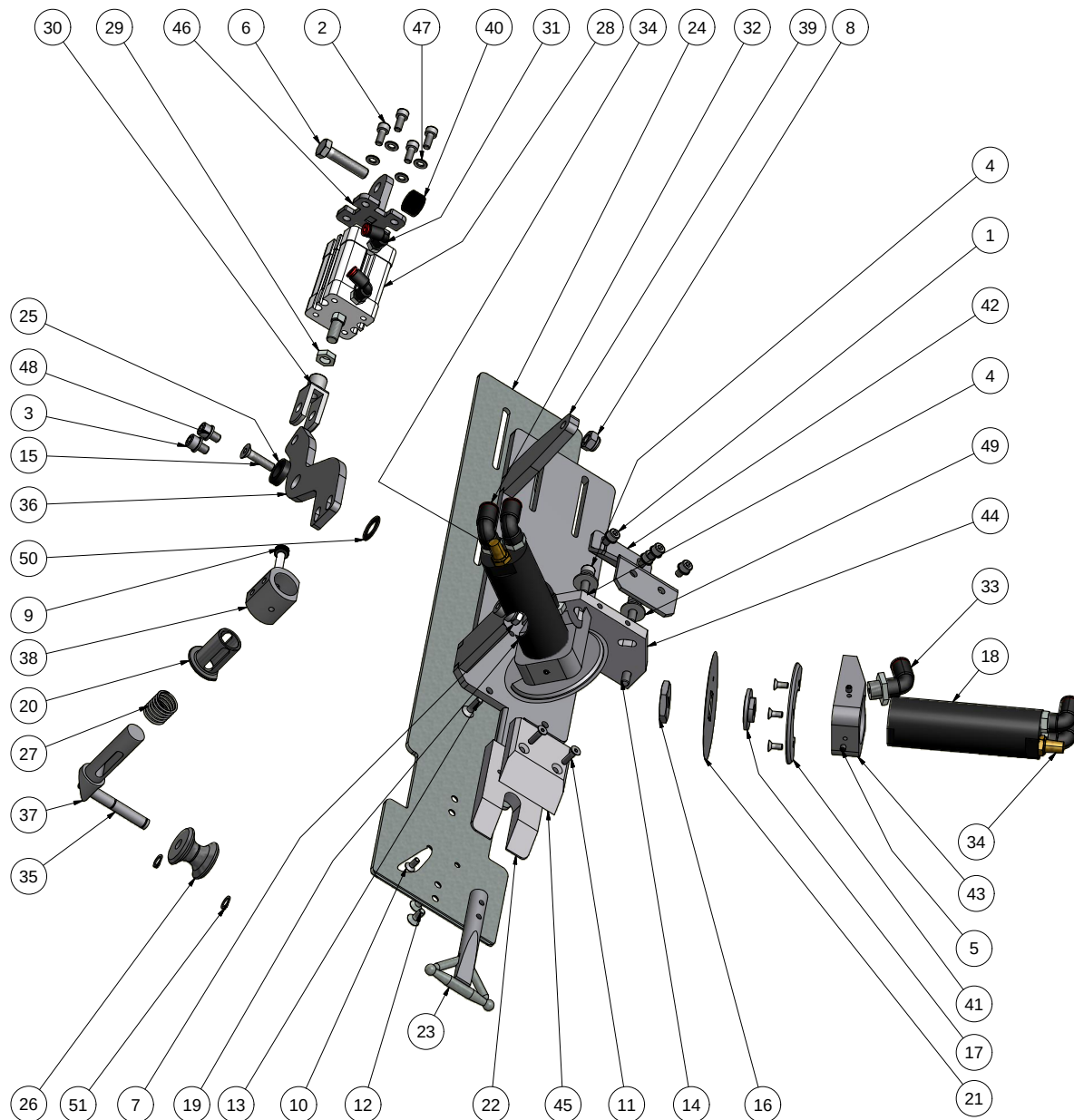


PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	4	10204030	Hexagon cylinder head M4x30 FZB	
2	4	10205010	Hexagon cylinder head M5x10 FZB	
3	8	10205025	Hexagon cylinder head M5x25 FZB	
4	4	10206020	Hexagon cylinder head M6x20 FZB	
5	4	20404010	Hexagon countersunk head M4x10 FZB	
6	1	207883	Frame for spade lift	
7	2	207995	Regulator for stretch assembly	
8	1	215042	Valve 5/2 1/8" 24VDC/Spring	
9	1	215184	Cable w. elbow plug 22mm 3P 3M 250v	
10	1	215405	Valve, shuttle 1/8"	
11	5	215760	Elbow swivel 1/8 x 1/8"	
12	1	215925	Straight connector 1/8 x 1/8"	
13	17,0 m	216104	Air hose 1/4 4mm PUR Red	
14	11,0 m	216106	Air hose 1/4 4mm PUR Blue	
15	36,5 m	216116	Air hose 1/2 6mm PUR Red	
16	24,0 m	216118	Air hose 1/2 6mm PUR Blue	
17	3,0 m	216126	Air hose 1/2 10mm PUR White	
18	2	216796	Filter sintered 1/80	
19	1	30428	Assembly tailroll system QC	
20	1	30823	Bracket for hose support	
21	1	30836	Valve assembly for Quick cut	
22	1	30894	VM10 assembly for QC2011	
23	1	30895	Filter assembly for QC 2011	
24	1	30896	Quick cut 2011 assembly 1	
25	4	82104000	Washer M4 FZB	
26	12	82105900	Washer M5 FZB	
27	4	82106000	Washer M6 FZB	
28	1	M102016	Air connection unit CC & QC 2016	

Break all edges

HEIDENSTEDT GRUPPEN A.S. HEIDENSTEDT GROUP	 HEIDENSTEDT GRUPPEN	Scale:	1: 5,5	DS/ISO 2768-m	Sheet size:	A2	
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		Material:					
		Part No:			30897		
Description 1: Quick cut 2011 assembly 2							
Description 2:							

Revision:	Approved	Date:	Revision Description
2	MBO	29-03-2017	Spadelift Updated

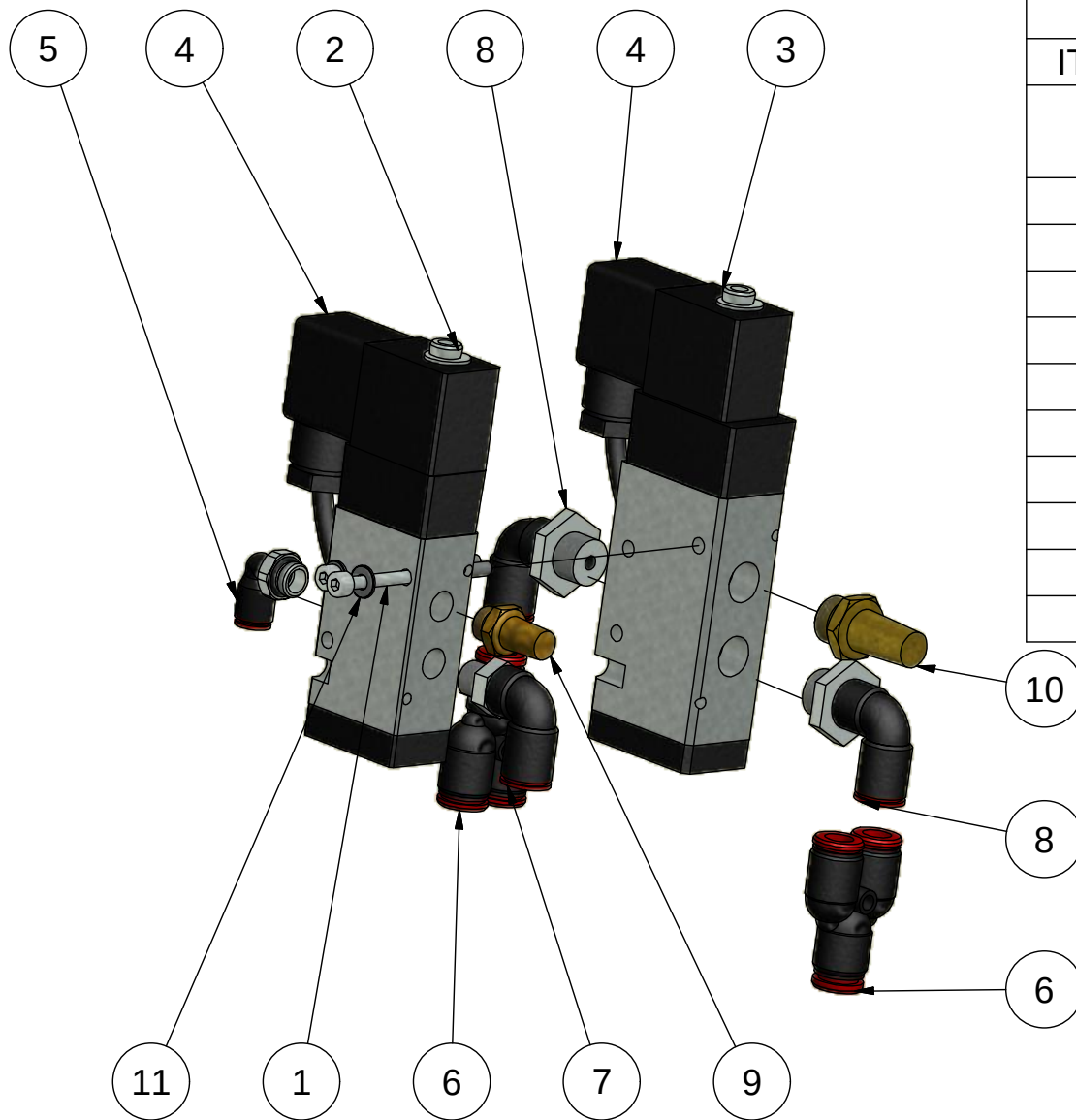


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	10205008	Hexagon cylinder head M5x8 FZB
2	4	10205012	Hexagon cylinder head M5x12 FZB
3	2	10206010	Hexagon cylinder head M6x10 FZB
4	2	10206020	Hexagon cylinder head M6x20 FZB
5	4	10504005	Stop screw 4x5 black
6	1	11408035	Hexagon bolt M8x35 FZB
7	1	1506000	Nut M6 FZB
8	1	17908000	Self-locking nut M8 FZB
9	1	20205025	Fitting bolt M5-6x25mm
10	8	20404010	Hexagon countersunk head M4x10 FZB
11	2	20404016	Hexagon countersunk head M4x16 FZB
12	4	20405012	Hexagon countersunk head M5x12 FZB
13	2	20405016	Hexagon countersunk head M5x16 FZB
14	2	20406020	Hexagon countersunk head M6x20 FZB
15	1	20406025	Hexagon countersunk head M6x25 FZB
16	2	206070	Lock for knives ĩ 70/80
17	2	206071	Hub for knives ĩ 70/80
18	1	206084	Air motor LZB 22A049-55
19	1	206091	Air motor LZB 22A049 Links
20	1	207820	Bushing for tailroll
21	2	207828	Knife f. slicing machine 80 mm
22	1	207832	Wedge for belly loosener 2007
23	1	207836	Belly loosener - short 2007
24	1	207838	Plate for belly loosener 2007
25	1	207855	Bush for tailroll -endpiece
26	1	207860	Tail roll Combi Cut, black
27	1	207931	Compression spring 1.8-16-20
28	1	210310	Cylinder RA/192025/M/25
29	1	210421	Lock nut M8 FZB
30	1	211100	F-Joint QM-8020-25
31	2	215750	Elbow swivel ĩ 4 x M5
32	4	216536	Elbow Swivel ĩ 8 x 1/8"
33	2	216537	Elbow swivel ĩ 8 1/4"
34	2	216796	Filter sintered 1/8ø
35	1	30330	shaft for tail roll
36	1	30340	Arm for swing - tailroll
37	1	30345	Shaft for tailroll adjustment
38	1	30425	Consol for tailroll
39	1	30436	Plate assembly - tailroll
40	1	30437	Distance bush f.cyl RM192000
41	2	30511	Screen for 80mm knife
42	1	30515	Coverplate for knives
43	2	30516	Bracket for air motor
44	1	30518	Baseplate for air motor
45	1	30520	Wedge for female
46	1	30647	Mounting bracket for ß25 cyl.
47	8	82105900	Chamfered Washer M5 FZB
48	2	82106000	Chamfered Washer M6 FZB
49	2	82606000	Washer ĩ 6,4x18x1,6
50	1	88712100	Shim washer ĩ 12x18x1,0
51	2	89708000	Seeger ring for shaft ĩ 8 din 471

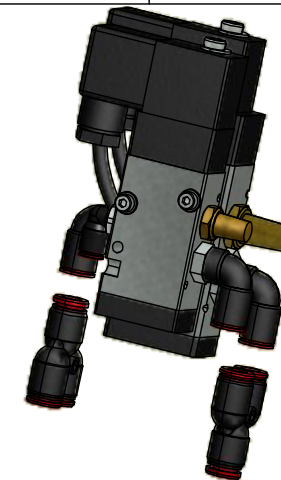
Break all edges

HEEDENSTED A.S. Copenhagen and other cities www.heedensted.com	HG HEEDENSTED GRUPPEN HEEDENSTED GRUPPEN A.S.	Scale:	0,40 : 1	Not specified tolerance according to:	DS/ISO 2768-m	Sheet size:	A2	
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	Part No.:	30428						
		Material						
Description 1:		Assembly tailroll system QC						
Description 2:		Quick Cut						

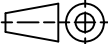
Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



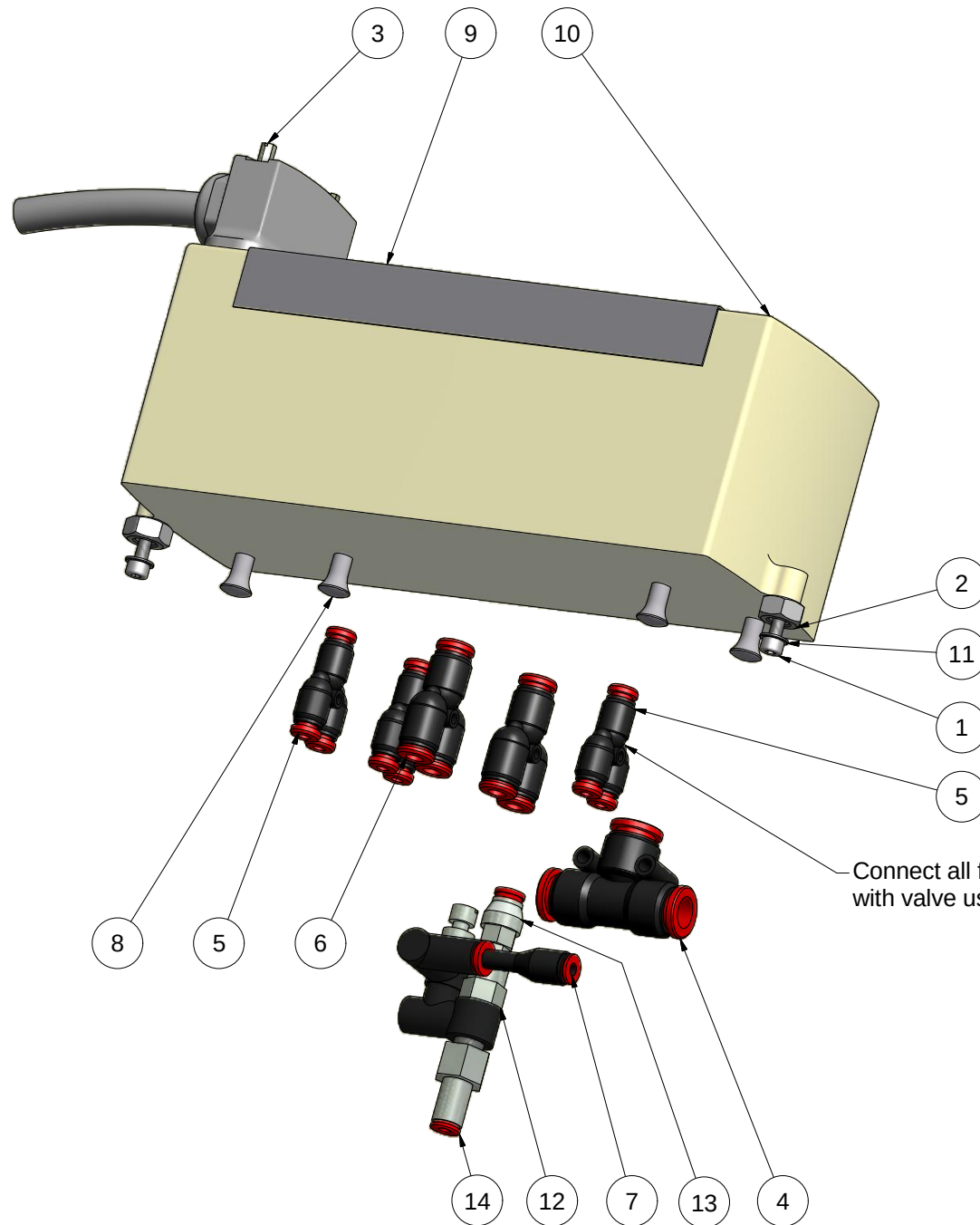
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10204055	Hexagon cylinder head M4x55 FZB
2	1	215040	Valve solenoid 3-2 12v 1/8"
3	1	215047	Valve solenoid 3-2 12v 1-4
4	2	215184	Socket 22mm with 3m wire
5	1	215760	Elbow swirvel $\ddot{\text{I}}$ 6 x 1/8"
6	2	215870	Y-connector 2x $\ddot{\text{I}}$ 8 x $\ddot{\text{I}}$ 8
7	1	216536	Elbow Swirvel $\ddot{\text{I}}$ 8 x 1/8"
8	2	216537	Elbow swirvel $\ddot{\text{I}}$ 8 1/4"
9	1	216796	Filter sintered 1/8ø
10	1	216797	Filter sintered 1/4"
11	2	82104000	Chamfered Washer M4 FZB



Break all edges

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		1 : 2	DS/ISO 2768-m	A4
		Surface properties:	Sheet:	
	Part No.: 30836	Material:	1 / 1	
			Description 1:	
			Valve assembly for Quick cut	
Description 2:				
Without powblow				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



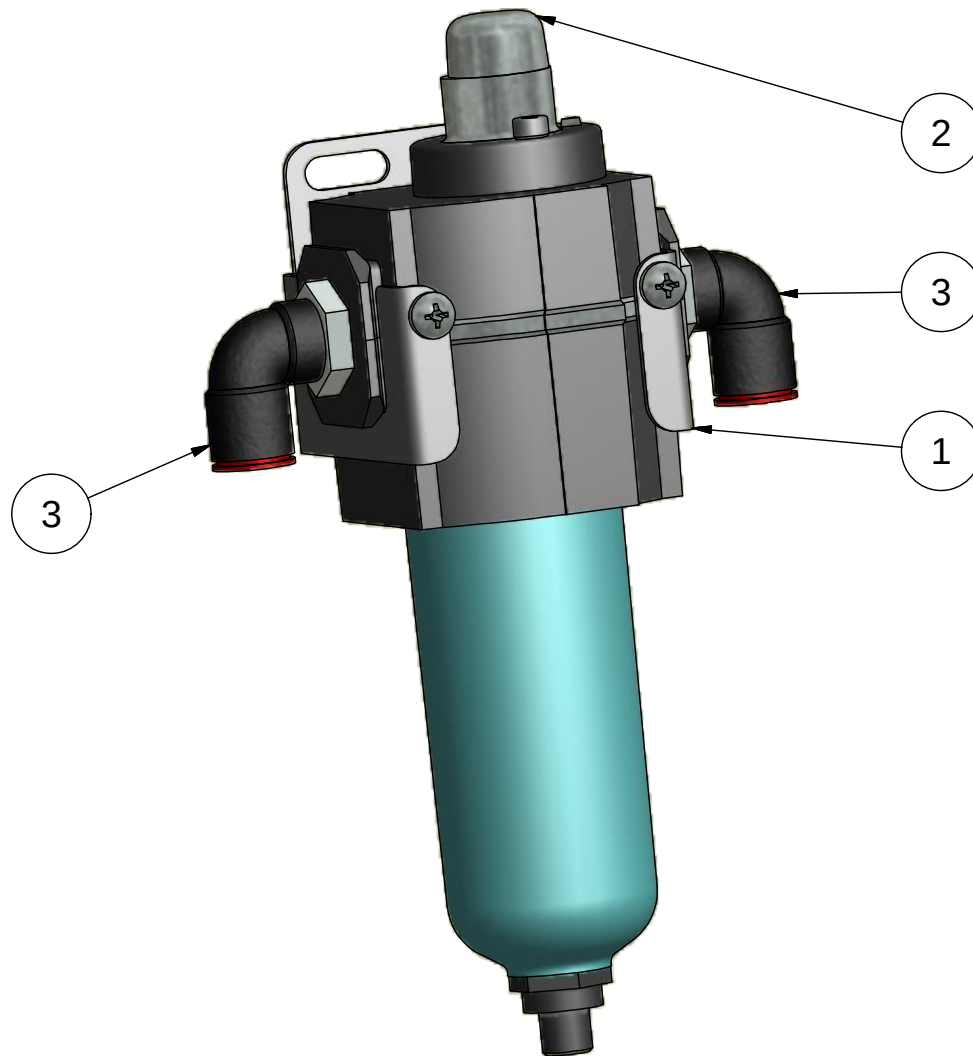
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10204020	Hexagon cylinder head M4x20 FZB
2	2	1508000	Nut M8 FZB
3	1	215172	Cable with plug 3m VM10, Sub44, 90gr
4	1	215855	Tee $\bar{\text{I}}$ 10 x $\bar{\text{I}}$ 10 x $\bar{\text{I}}$ 10
5	3	215857	Y-connector 2x $\bar{\text{I}}$ 4 x $\bar{\text{I}}$ 4
6	2	215860	Y-connector 2x $\bar{\text{I}}$ 6 x $\bar{\text{I}}$ 6
7	1	216684	Reduction stem $\bar{\text{I}}$ 6 pipe x $\bar{\text{I}}$ 4
8	4	216748	Plug $\bar{\text{I}}$ 6 mm
9	1	30168	Shield for VM10 valve
10	1	30299	Valve Block VM10 24VDC 16-valves
11	2	82104000	Washer M4 FZB
12	1	M102017	Valve no-return, pilot opreated, $\bar{\text{I}}$ 6 x 1/8"t
13	1	M102029	Straight connector $\bar{\text{I}}$ 4 x M5
14	1	M102030	Straight connector $\bar{\text{I}}$ 4 x female 1/8"

Connect all free hanging fittings
with valve using air hose

Break all edges

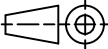
This document is strictly confidential and shall not be reproduced, copied, or disclosed to any third person. HEDENSTED GRUPPEN AS	HG HEDENSTED GRUPPEN	Scale: 1 : 1,5	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
			Surface properties: No	Sheet: 1 / 1
	Part No.: 30894	Material:		
	Description 1: VM10 assembly for QC2011			
	Description 2:			

Revision:	Approved	Date:	Revision Description
2	KL	26-04-2016	No-return valve added

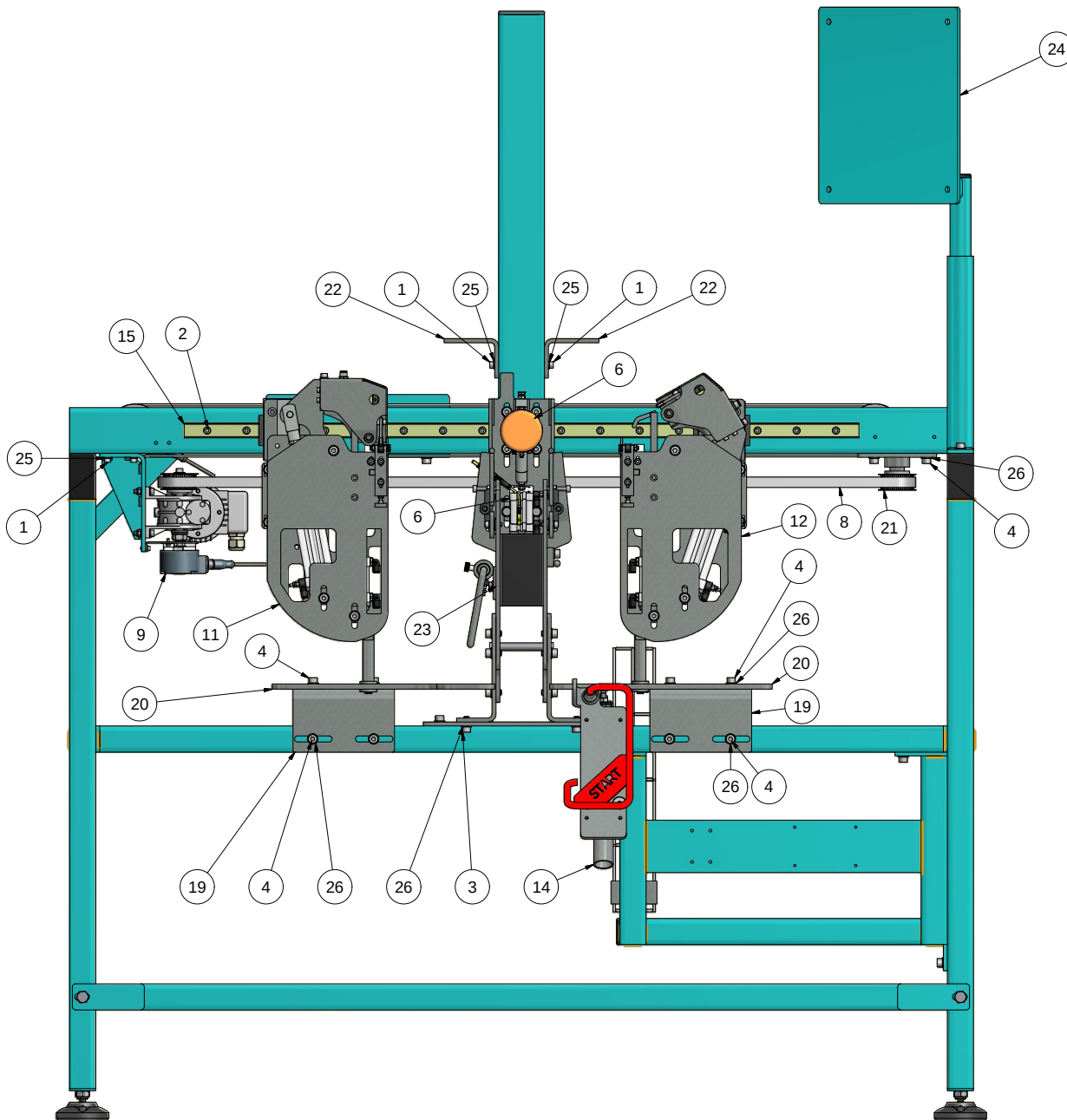


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	210189	Brace for filter
2	1	210191	Air filter 0,01My
3	2	215780	Elbow swirvel i 10 x 3/8"

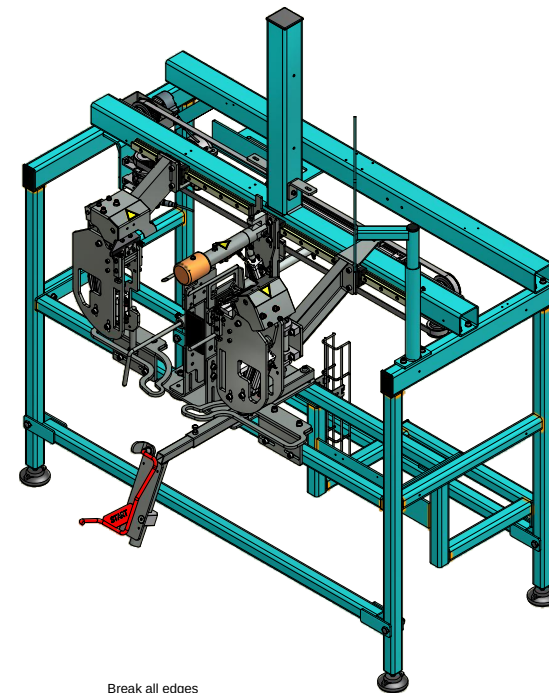
Break all edges

This document is strictly confidential and must not be copied or disclosed to any third person. HEDENSTED GRUPPEN A/S		Scale:	Not specified tolerance according to:	Sheet size:
		1 : 1,5	DS/ISO 2768-m	A4
		Surface properties:		Sheet:
		No		1 / 1
	Part No.:	Material:		
30895				
Description 1:				
Filter assembly for QC 2011				
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	6	10206016	Hexagon cylinder head M6x16 FZB	
2	21	10206020	Hexagon cylinder head M6x20 FZB	
3	4	10208016	Hexagon cylinder head M8x16 FZB	
4	22	10208020	Hexagon cylinder head M8x20 FZB	
5	2	10208045	Hexagon cylinder head M8x45 FZB	
6	1	207862	Assembly crosscut knife 2010	
7	1	207922	Tooth belt 16AT5 - 2500 endless	
8	1	207923	Tooth belt 16AT5 - 2360 endless	
9	1	207959	Gear for crosscut knife 2010	
10	1	207962	Assembly arm-pull pawholder	
11	1	207971	Pawsystem 2010 left side jam	
12	1	207975	Pawsystem 2010, right side jam	
13	1	207977	Arm for pull pawholders left	
14	1	207979	Plate f/knee pedal complet2010	
15	1	207988	Ball guide rail size 25-1030	
16	1	210179	Cylinder for paw stretch	
17	1	30262	Assembly AT5 pulley	
18	1	30263	Assembly pulley AT5	
19	2	30380	Angle bracket for	
20	2	30385	Guide for pawholder	
21	1	30586	Assembly AT5 -32 pulley	
22	2	30786	Bracket for right cover	
23	1	30837	bodyholder for quick cut	
24	1	30890	Frame for Quick Cut	
25	6	82106000	Chamfered Washer M6 FZB	
26	26	82108000	Chamfered Washer M8 FZB	
27	2	82608000	Washer f38x24x2 DIN9021A	

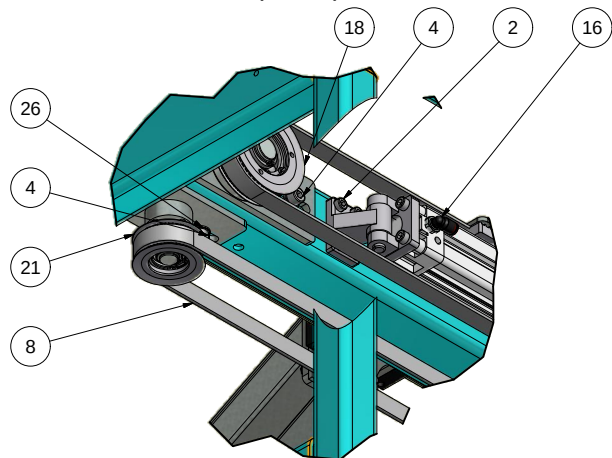


Break all edges

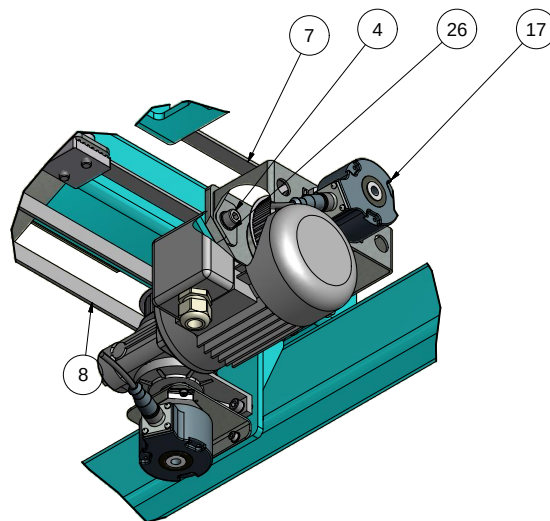
This drawing is the property of HEDENSTED GRUPPEN A/S. It is not to be reproduced or used in any way without the written permission of HEDENSTED GRUPPEN A/S.	 HEDENSTED GRUPPEN	Scale:	1: 5	Not specified tolerance according to:	DS/ISO 2768-m	Sheet size:	A2
			Surface properties:		No	Sheet:	1 / 2
		Part No.:	30896				
		Quick cut 2011 assembly 1					
		Description 1:					
		Description 2:					

Revision:	Approved	Date:	Revision Description
1	HG	26/01/2016	nut M12 added

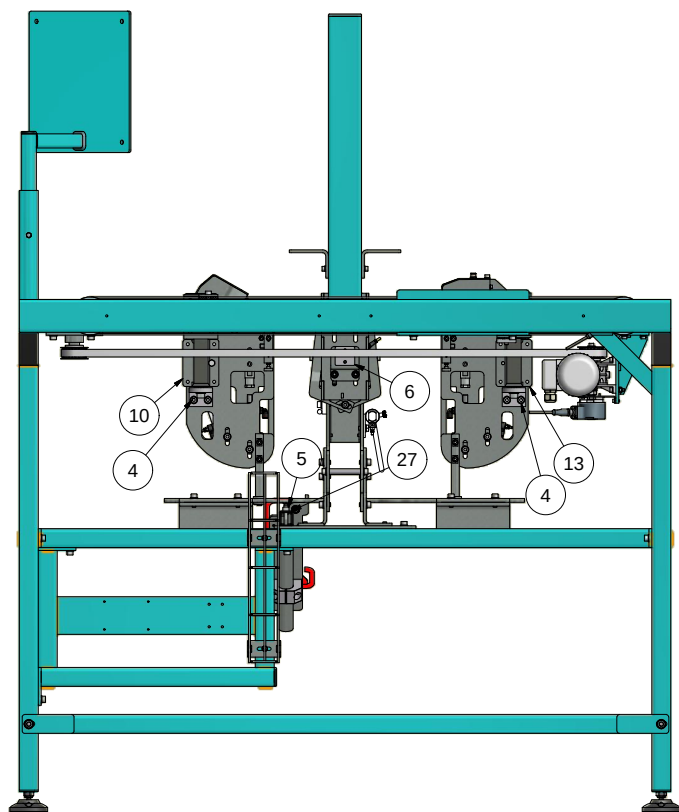
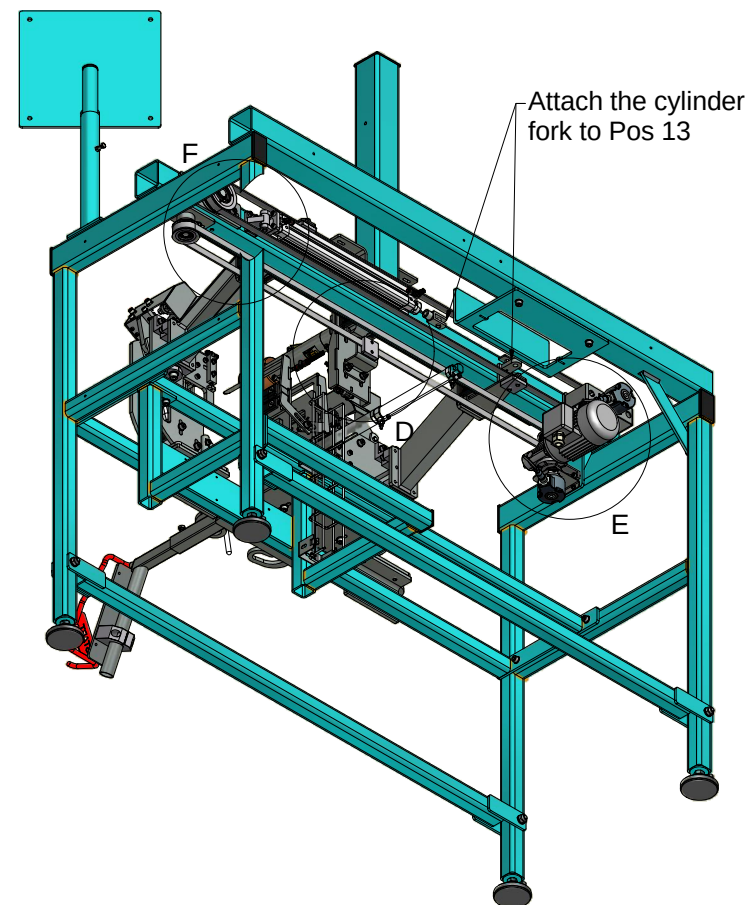
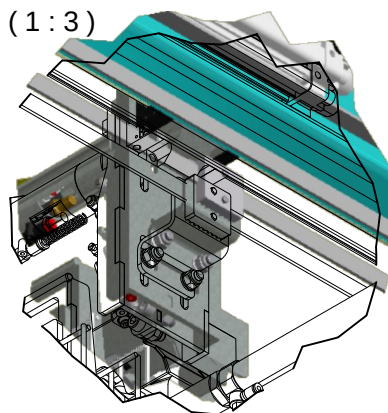
F (1:3)



E (1:3)



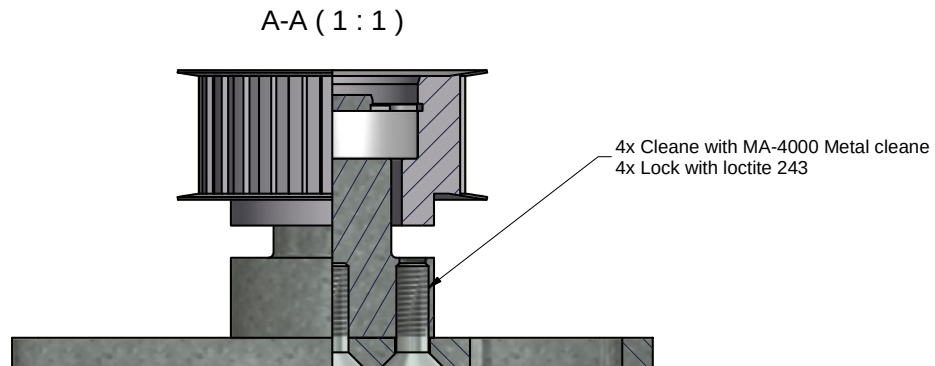
D (1:3)



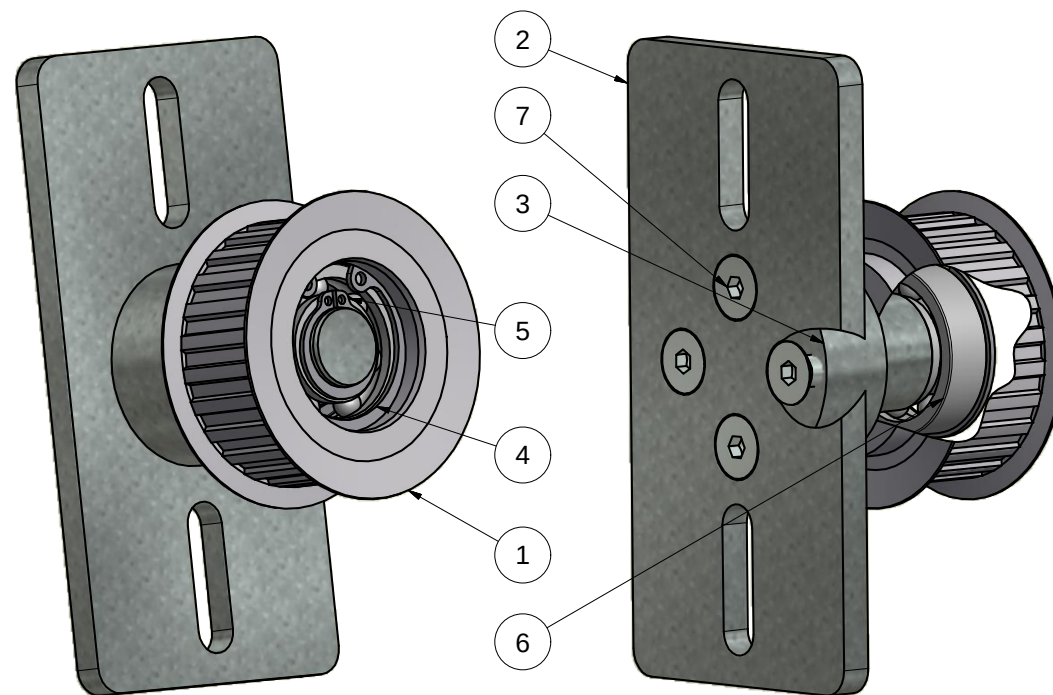
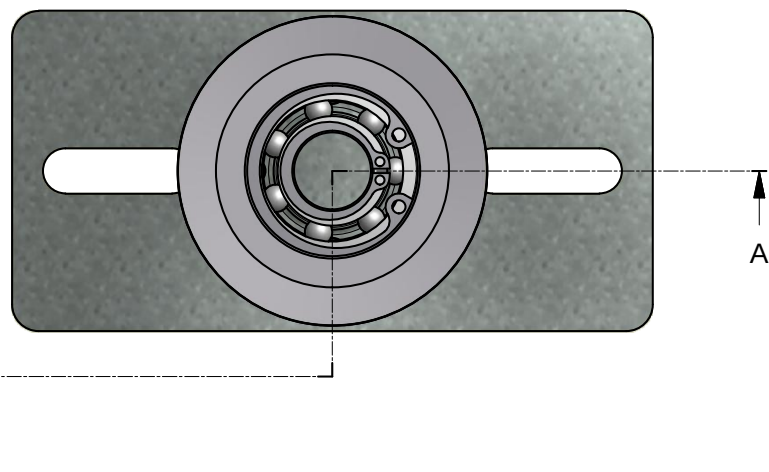
Break all edges

 HG HEDENSTED GRUPPEN HEDENSTED GRUPPEN A/S	Scale:	Not specified tolerance according to:	Sheet size:
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	Surface properties:	No	Sheet:
	Material:		2 / 2
Part No: 30896			
Description 1: Quick cut 2011 assembly 1			
Description 2:			

Revision:	Approved	Date:	Revision Description
1	HG	26/01/2016	nut M12 added



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	30585	Pulley AT5-32
2	1	30805	Mounting plate for AT5 pulley
3	1	30590	Flange for pulley AT5-32
4	1	89832000	Lock ring, In $\beta 32$ din 472
5	1	89715000	Lock ring Out $\beta 15$ din 471
6	1	473014	Bearing 6002 2 RS1
7	4	20406020	Hexagon countersunk head M6x20 FZB

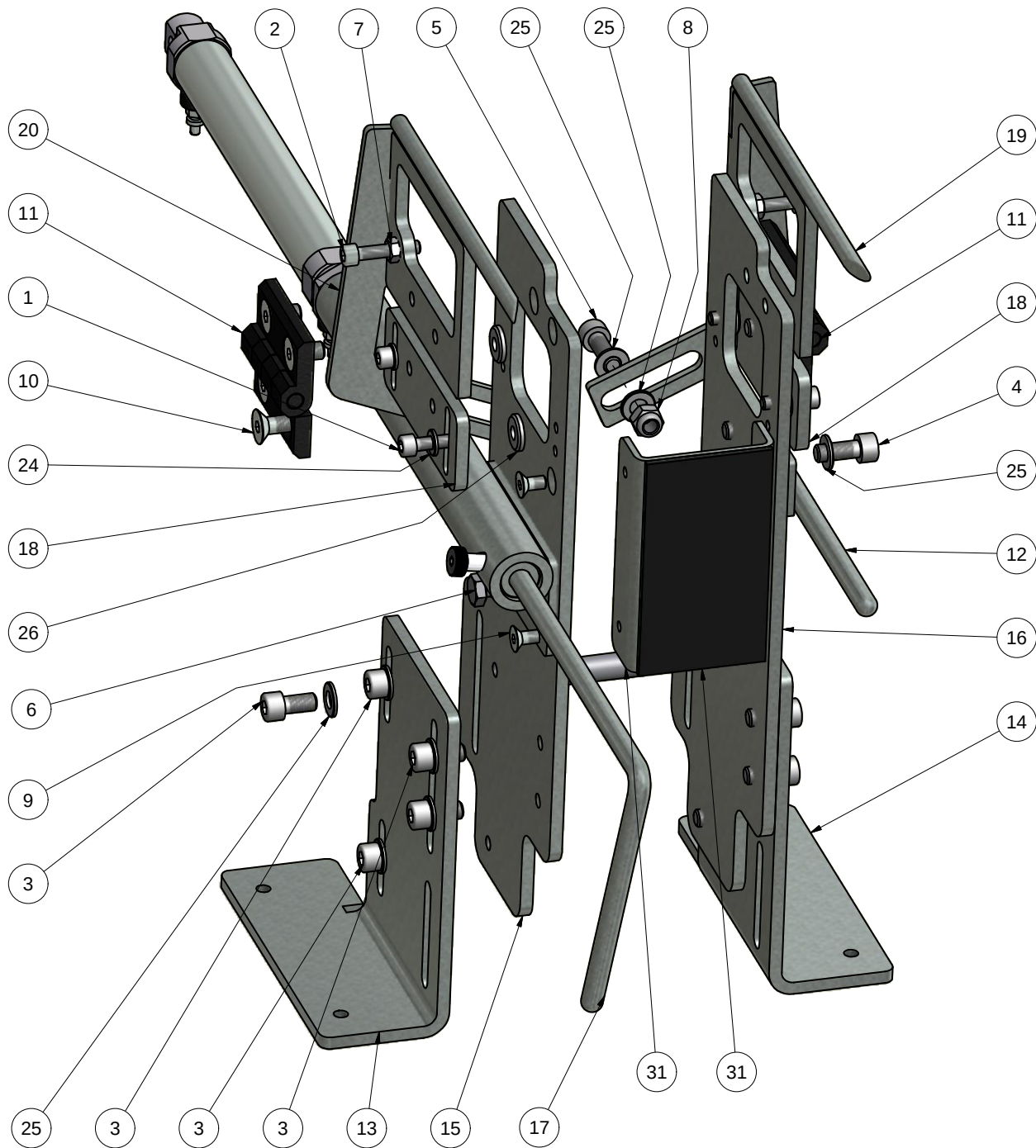


Break all edges

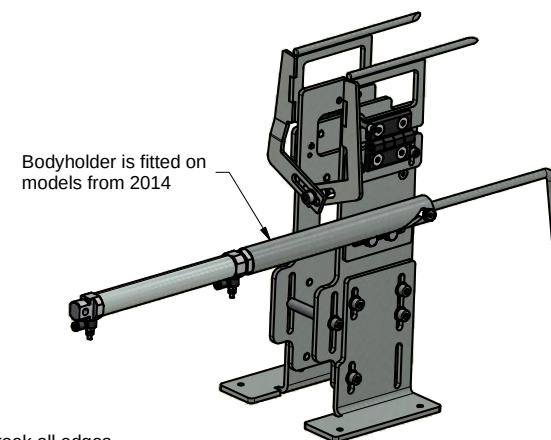
Break all edges

Alle Angaben sind ohne Gewähr und ohne Haftung für Schäden oder Verluste. Die Zeichnung ist Eigentum der HEDENSTEDT GRUPPEN AG und darf nicht ohne schriftliche Genehmigung weitergegeben werden. HEDENSTEDT GRUPPEN AG			Scale:	Not specified tolerance according to:	Sheet size:
	30586		1 : 1	DS/ISO 2768-m	A3
	Part No.:			Surface properties:	Sheet:
	Description 1: Assembly AT5 -32 pulley		Material: 1 / 1		

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

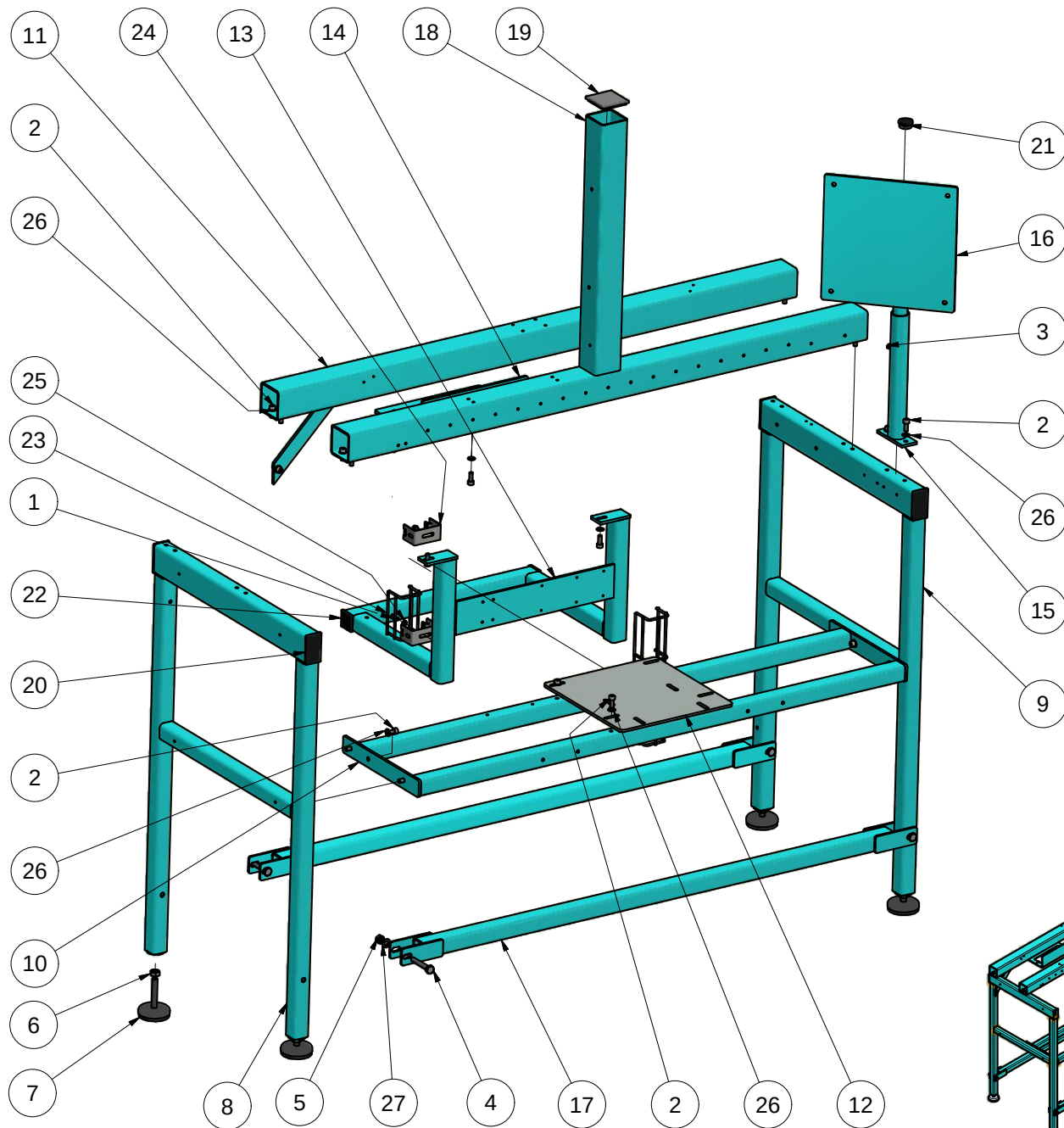


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	10206020	Hexagon cylinder head M6x20 FZB
2	2	10206030	Hexagon cylinder head M6x30 FZB
3	10	10208016	Hexagon cylinder head M8x16 FZB
4	2	10208020	Hexagon cylinder head M8x20 FZB
5	1	10208025	Hexagon cylinder head M8x25 FZB
6	2	11408016	Hexagon bolt M8x16 FZB
7	2	1506000	Nut M6 FZB
8	1	17908000	Self-locking nut M8 FZB
9	4	20406012	Hexagon countersunk head M6x12 FZB
10	8	20408016	Hexagon countersunk head M8x16 FZB
11	2	207940	Hinge GN237-60-60
12	1	30702	Stop axle complete
13	1	30705	Body holder for outer plate
14	1	30706	Body holder for outer plate
15	1	30710	Body holder for inner plate
16	1	30711	Body holder for inner plate
17	1	30718	Assembly bodyholder QC
18	2	30740	Lower plate for tigh-support
19	1	30756	Assembly tigh-support right
20	1	30757	Assembly tigh-support left
21	1	30760	Axle for cylinder i 32
31	1	30768	Plate for bodyholder w. rubber
24	4	82106000	Chamfered Washer M6 FZB
25	16	82108000	Chamfered Washer M8 FZB
26	4	87606000	Washer f36,5x16,5x3 FZB

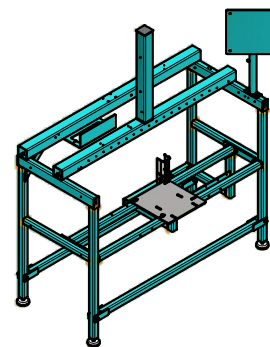


Break all edges

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



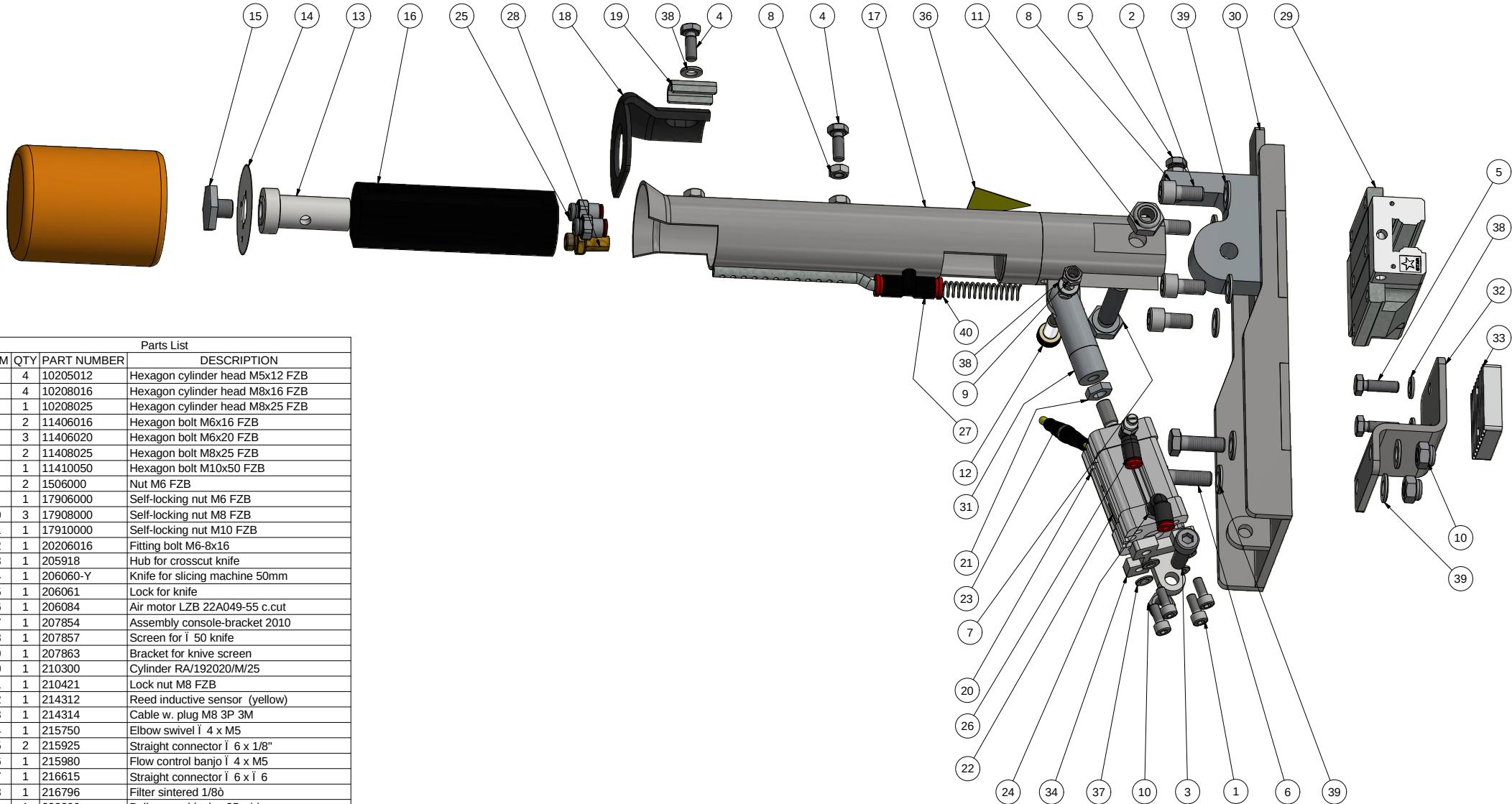
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10206016	Hexagon cylinder head M6x16 FZB
2	24	10208020	Hexagon cylinder head M8x20FZB
3	1	11406020	Hexagon bolt M6x20 FZB
4	4	11410065	Hexagon bolt M10x65 FZB
5	4	1510000	Nut M10 FZB
6	4	1512000	Nut M12 FZB
7	4	197350	Machine shoe M12x70xī 70
8	1	30112	Assembly right gable
9	1	30113	Assembly left gable
10	1	30121	Assembly central frame
11	1	30127	Back cross rail with
12	1	30132	Mountingplate for
13	1	30164	Assembly, support controlbox
14	1	30167	Mountingplate for valves
15	1	30210	Assembly for controlbox
16	1	30212	Assembly, plate f. controlebox
17	2	30815	Bracket for transport
18	1	30892	Vertical member for frame
19	1	30970	End cap 70x70mm Black
20	4	30975	End cap 70x40mm Black
21	1	30978	End cap ī 28mm Black
22	1	30980	End cap 40x40mm Black
23	0,4 m	600440	Cable duct metal CF 54_50
24	2	600445	Cable duct U-bracket UC 50-G
25	2	82106000	Washer M6 FZB
26	24	82108000	Washer M8 FZB
27	4	82110000	Washer M10 FZB



Break all edges

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		1:10	DS/ISO 2768-m	A3
			Surface properties:	Sheet:
		Material:	1 / 2	
		Part No.:	30890	
Description 1:		Frame for Quick Cut		
Description 2:				

Revision:	Approved	Date:	Revision Description
2	MBO	28-03-2017	Controlbox Support Hight Changed



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	10205012	Hexagon cylinder head M5x12 FZB
2	4	10208016	Hexagon cylinder head M8x16 FZB
3	1	10208025	Hexagon cylinder head M8x25 FZB
4	2	11406016	Hexagon bolt M6x16 FZB
5	3	11406020	Hexagon bolt M6x20 FZB
6	2	11408025	Hexagon bolt M8x25 FZB
7	1	11410050	Hexagon bolt M10x50 FZB
8	2	1506000	Nut M6 FZB
9	1	17906000	Self-locking nut M6 FZB
10	3	17908000	Self-locking nut M8 FZB
11	1	17910000	Self-locking nut M10 FZB
12	1	20206016	Fitting bolt M6-8x16
13	1	205918	Hub for crosscut knife
14	1	206060-Y	Knife for slicing machine 50mm
15	1	206061	Lock for knife
16	1	206084	Air motor LZB 22A049-55 c.cut
17	1	207854	Assembly console-bracket 2010
18	1	207857	Screen for i 50 knife
19	1	207863	Bracket for knife screen
20	1	210300	Cylinder RA/192020/M/25
21	1	210421	Lock nut M8 FZB
22	1	214312	Reed inductive sensor (yellow)
23	1	214314	Cable w. plug M8 3P 3M
24	1	215750	Elbow swivel i 4 x M5
25	2	215925	Straight connector i 6 x 1/8"
26	1	215980	Flow control banjo i 4 x M5
27	1	216615	Straight connector i 6 x i 6
28	1	216796	Filter sintered 1/80
29	1	222300	Ball runner block s.25 wide
30	1	30442	Assembly mountingplate for
31	1	30467	Assembly spring system
32	1	30470	Bracket for pulling of
33	1	30598	Clamping plate for AT5
34	1	30644	Assembly mountingbracket
35	1	30981	Endcab Yellow rubber
36	1	31002	Warning Sign rotating knives
37	4	82105900	Washer M5 FZB
38	4	82106000	Washer M6 FZB
39	8	82108000	Washer M8 FZB
40	1	M101054	Spring i 1-D9-L45

Revision:	Approved	Date:	Revision Description
2	KL	25-04-2016	i 4 Flow control changed to elbow

Break all edges

HEDENSTED GRUPPEN

207862

Scale: 1 : 1.5

Not specified tolerance according to: DS/ISO 2768-m

Surface properties:

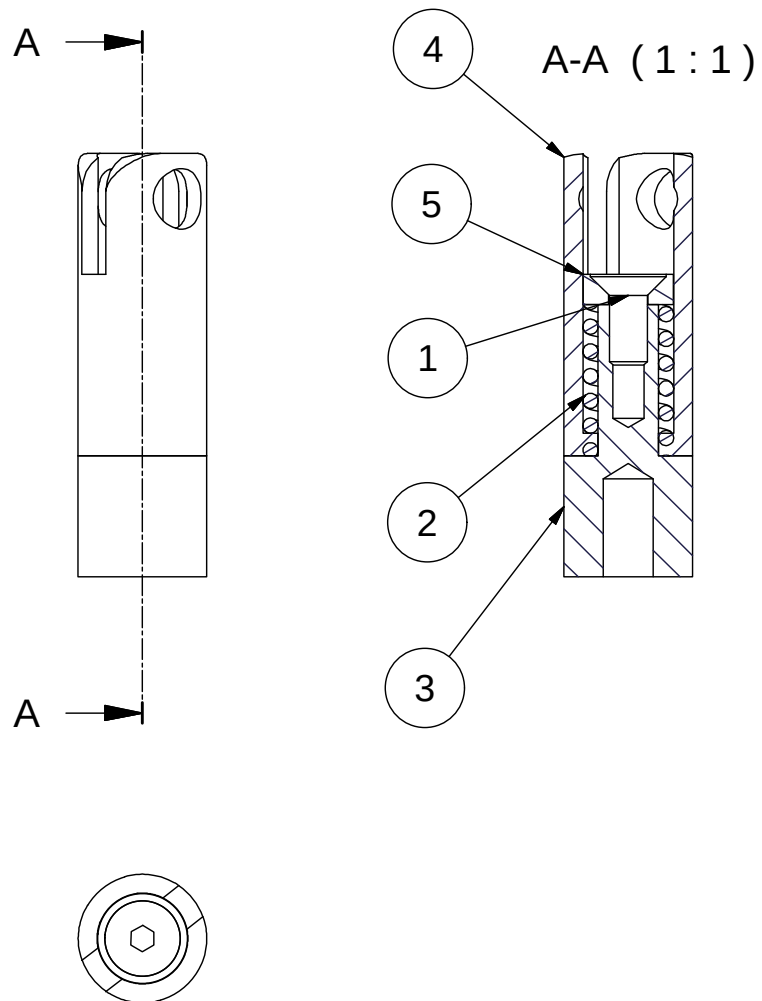
Material: Welded Steel Mild

Sheet size: A2

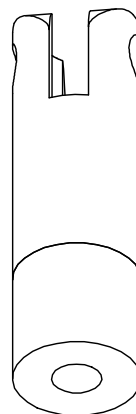
Sheet: 1 / 2

Description 1: Assembly crosscut knife 2010

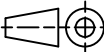
Description 2:



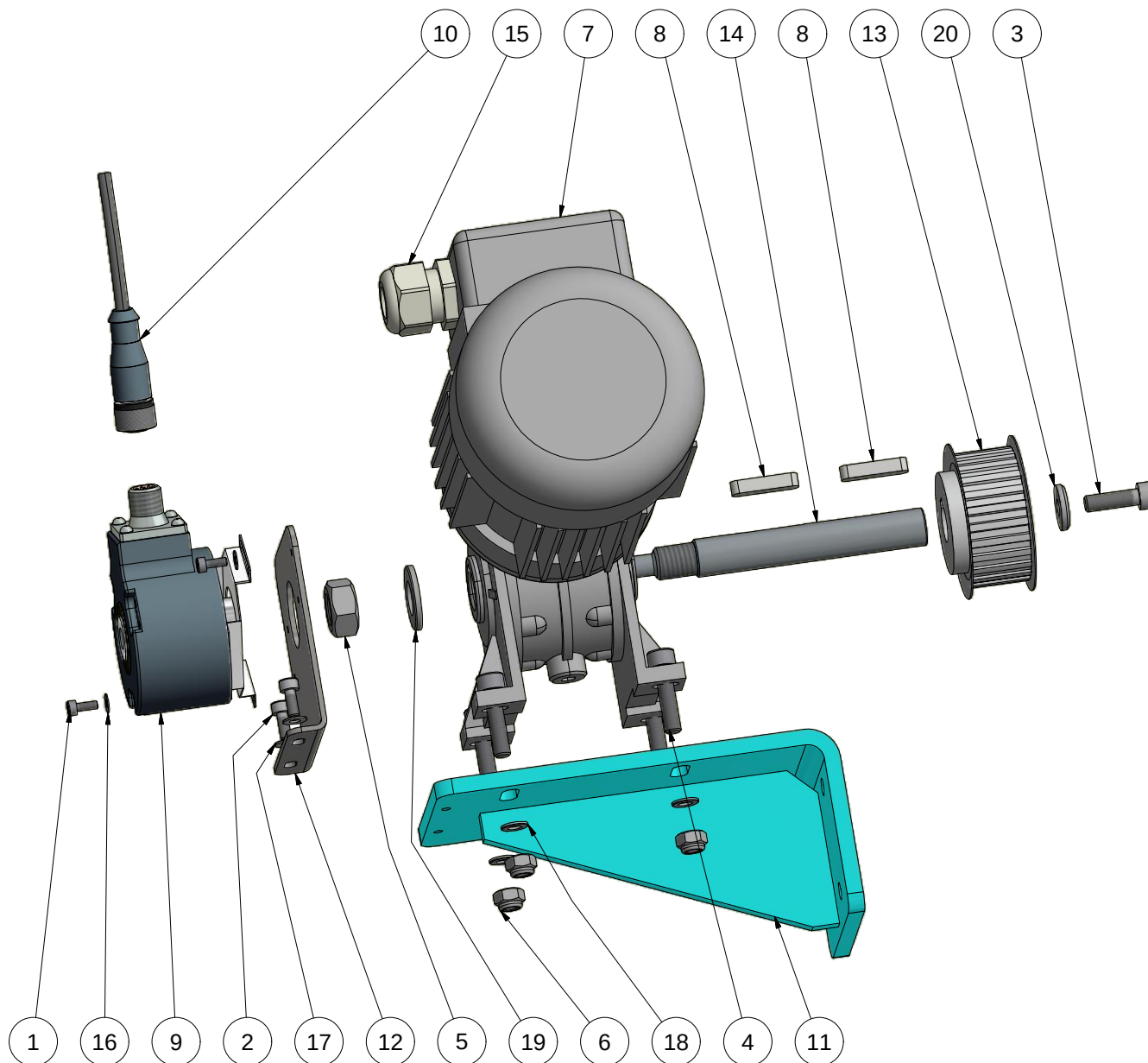
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	20405012	Hexagon countersunk head M5x12 FZB
2	1	207929	Compression spring 1,2-8-25
3	1	30370	Shaft for spring adjustment
4	1	30465	Endpipe for springssystem
5	1	30466	Washer for springssystem



Break all edges

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		1 : 1	DS/ISO 2768-m	A4	
		Surface properties:	Sheet:		
	Part No.: 30467	Material:			1 / 2
Description 1:					
Assembly spring system					
Description 2:					
crosscut knife					

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



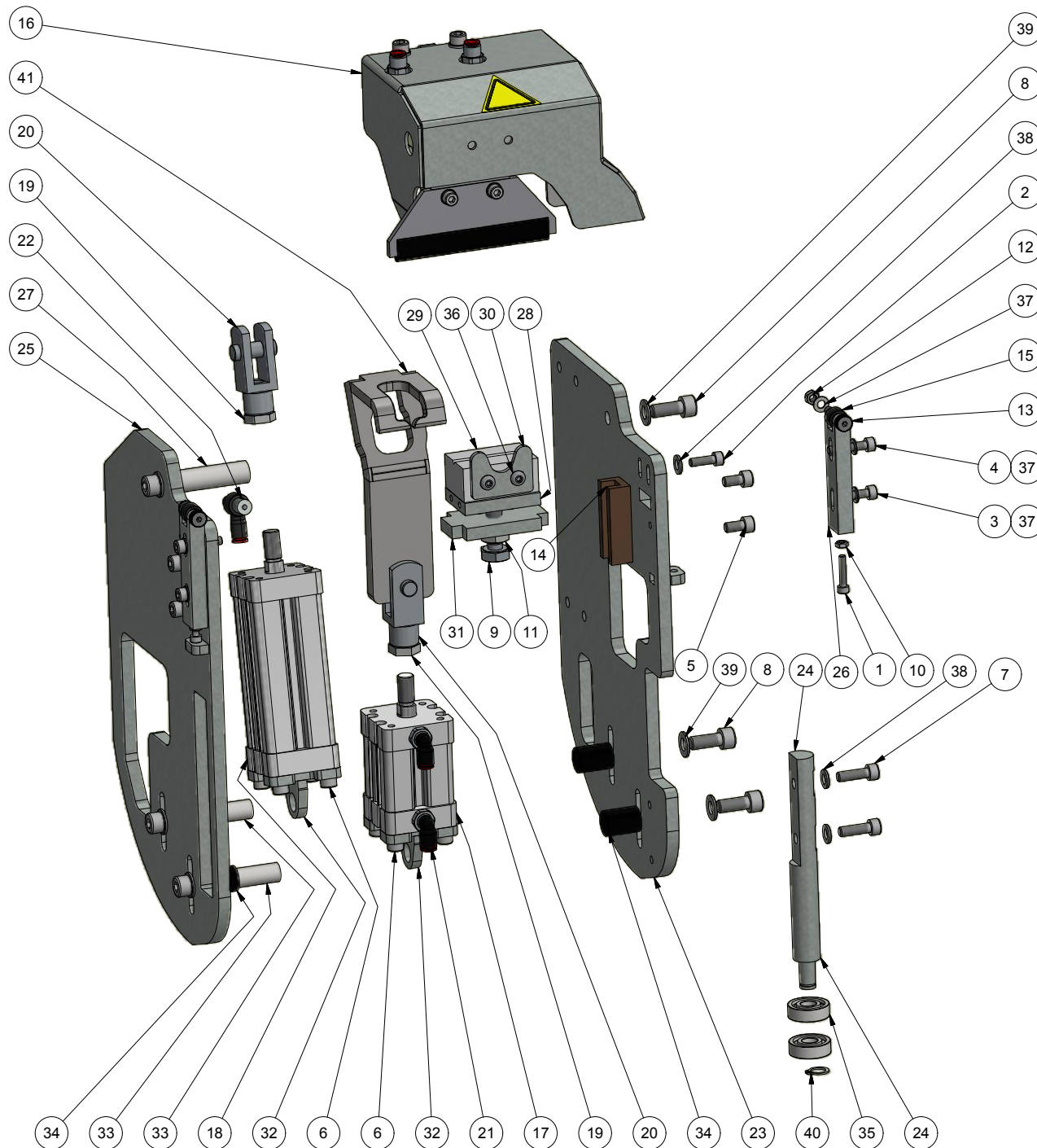
Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10203008	Hexagon cylinder head M3x08 FZB
2	2	10204010	Hexagon cylinder head M4x10 FZB
3	1	10206020	Hexagon cylinder head M6x20 FZB
4	4	10206025	Hexagon cylinder head M6x25 FZB
5	1	1512000	Nut M12 FZB
6	4	17906000	Self-locking nut M6 FZB
7	1	207903	Gearmotor STM RMI28S 1:10 M6
8	2	207946	Key 5x5x25mm DIN-6885A
9	1	207956	Encoder Ĩ 8 hole 500p
10	1	207957	Cable w. plug M12 8P 5M
11	1	30144	Small engine bracket
12	1	30173	Bracket for encoder
13	1	30600	Pulley AT5 Z32 gear side
14	1	30780	Shaft for crosscut knife
15	1	600455	Cabel gland M20 Ĩ 5-12
16	2	82103000	Washer M3 FZB
17	2	82104000	Washer M4 FZB
18	8	82105900	Washer M5 FZB
19	1	82112000	Washer M12 FZB
20	1	87606000	Washer Ĩ 6,4x17x3 FZB

Break all edges

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			Surface properties:		Sheet:		1/2	
			Part No.:		Material:			
			207959					
			Description 1:					
		Gear for crossent knife 2010						
		Description 2:						

Revision:	Approved	Date:	Revision Description
1	HG	27-09-2015	Revision changed to numeric



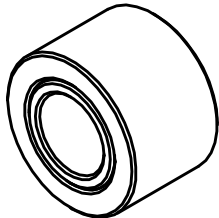
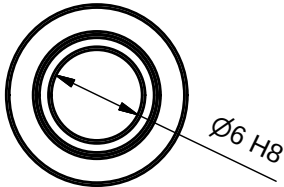
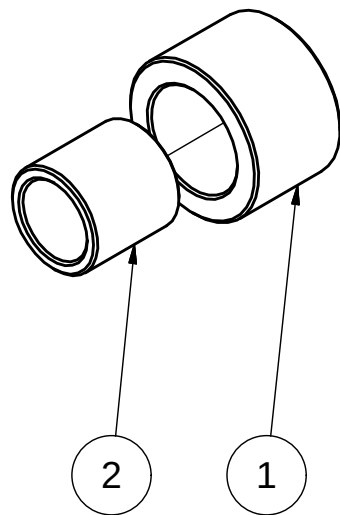
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	2	10204020	Hexagon cylinder head M4x20 FZB	
2	4	10205016	Hexagon cylinder head M5x16 FZB	
3	2	10205020	Hexagon cylinder head M5x20 FZB	
4	2	10205025	Hexagon cylinder head M5x25 FZB	
5	4	10206012	Hexagon cylinder head M6x12 FZB	
6	8	10206016	Hexagon cylinder head M6x16 FZB	
7	2	10206020	Hexagon cylinder head M6x20 FZB	
8	6	10208020	Hexagon cylinder head M8x20FZB	
9	1	11410030	Hexagon bolt M10x30 FZB	
10	2	1504000	Nut M4 FZB	
11	1	1510000	Nut M10 FZB	
12	2	17905000	Self-locking nut M5 FZB	
13	2	20205016	Fitting bolt M5-6x16	
14	2	207865	Bearing for pawgrib	
15	2	207948	Roller for paw cut w. bushing	
16	1	207969	Pawcut system left 2010	
17	1	210320	Cylinder RA/192032/M/25	
18	1	210340	Cylinder RA/192032/M/80	
19	2	210427	Lock nut M10x1,25 FZB	
20	2	214115	F-Bracket QM/8025/25	
21	2	215760	Elbow swivel Ø6 x 1/8"	
22	2	215985	Flow control banjo Ø4 x 1/8"	
23	1	30356	Assembly back plate for	
24	1	30375	Shaft for turning, pawsystem	
25	1	30396	Assembly, front plate for	
26	2	30455	Bracket for stop, pawknife	
27	1	30566	Shaft for turning	
28	1	30570	Plate for mounting pawgrib	
29	1	30575	Block for pawgrib	
30	1	30576	Bracket for pawposition	
31	1	30580	Adjustmentplate for pawgrib	
32	2	30641	Assembly bracket f.	
33	2	30642	Shaft for cylinders	
34	4	30643	Spacer 12,2 x 21,8	
35	2	473013	Bearing Ø10xØ26x8	
36	2	76005012	Buttonhead bolt M5x12 FZB	
37	6	82105900	Washer M5 FZB	
38	4	82106000	Washer M6 FZB	
39	6	82108000	Washer M8 FZB	
40	1	89710000	Seeger ring for shaft Ø10	
41	1	M102712	Paw Clamp Assembly	

Break all edges

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			Surface properties:	Sheet: 1 / 3
	Part No.: 207971	Material:		
	Description 1: Pawssystem 2010 left side jam			
Description 2:				

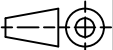
Revision:	Approved	Date:	Revision Description
2	KL	15-03-2018	Paw clamp changed to M102712

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	30456	Roll for pawknife
2	1	207950	Slide Bearing PAP-0608P10

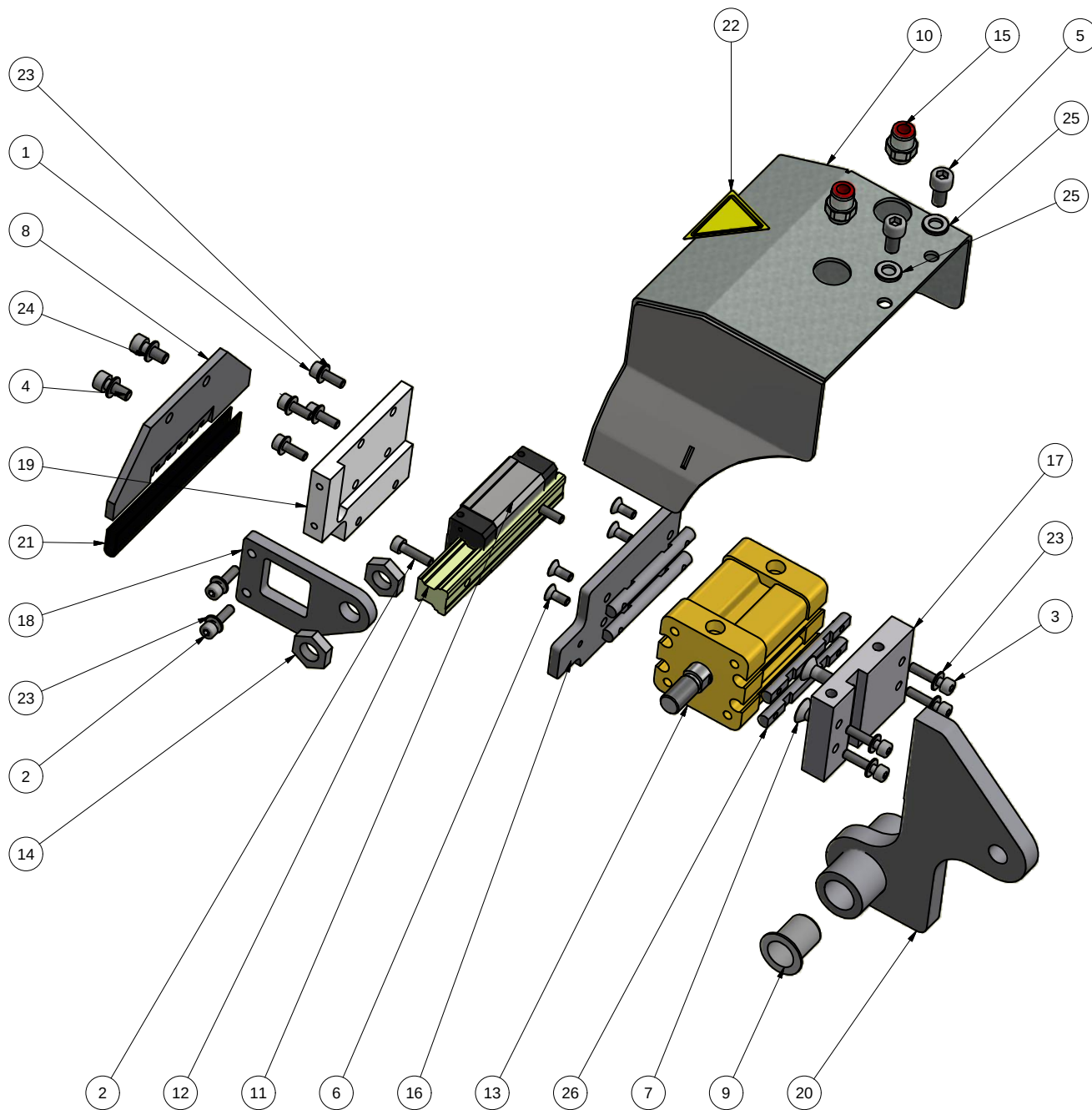


Break all egdes

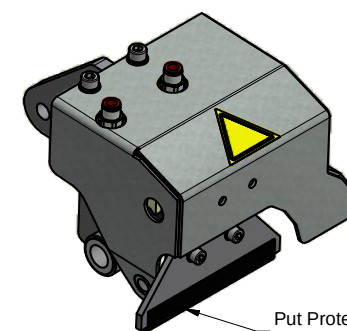
Break all edges

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			DS/ISO 2768-m	A4	
	Part No.:		Material:		
	207948				
	Description 1:				
Roller for paw cut w. bushing					
Description 2:					

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	4	10204012	Hexagon cylinder head M4x12 FZB	
2	4	10204016	Hexagon cylinder head M4x16 FZB	
3	4	10204018	Hexagon cylinder head M4x18 FZB	
4	2	10205012	Hexagon cylinder head M5x12 FZB	
5	2	10206012	Hexagon cylinder head M6x12 FZB	
6	4	20404010	Hexagon countersunk head M4x10 FZB	
7	2	20406020	Hexagon countersunk head M6x20 FZB	
8	1	207825	Paw knife CC HSS110/62-40-4mm	
9	2	207840	Slide bushing $\ddot{I}$ 14x $\ddot{I}$ 16x20	
10	1	207976	Left Screen for paw blow	
11	1	207982	Ball runner block s.15 long	
12	1	207984	Ball guide rail s.15/95mm	
13	1	210330	Cylinder RA/192032/M/20	
14	2	210427	Lock nut M10x1,25 FZB	
15	2	215925	Straight connector $\ddot{I}$ 6 x 1/8"	
16	1	30237	Mountingplate for left	
17	1	30238	Top for console, pawknife	
18	1	30250	Bracket for pawknife	
19	1	30285	Mountingpiece for left	
20	1	30323	Assembly, branch for turning	
21	1	30979	Protection strip for pawknife	
22	1	31004	Warning Sign knives	
23	10	82104000	Washer M4 FZB	
24	2	82105900	Washer M5 FZB	
25	2	82106000	Washer M6 FZB	
26	4	M100889	Groove nut 6,5 x 64 - M4	



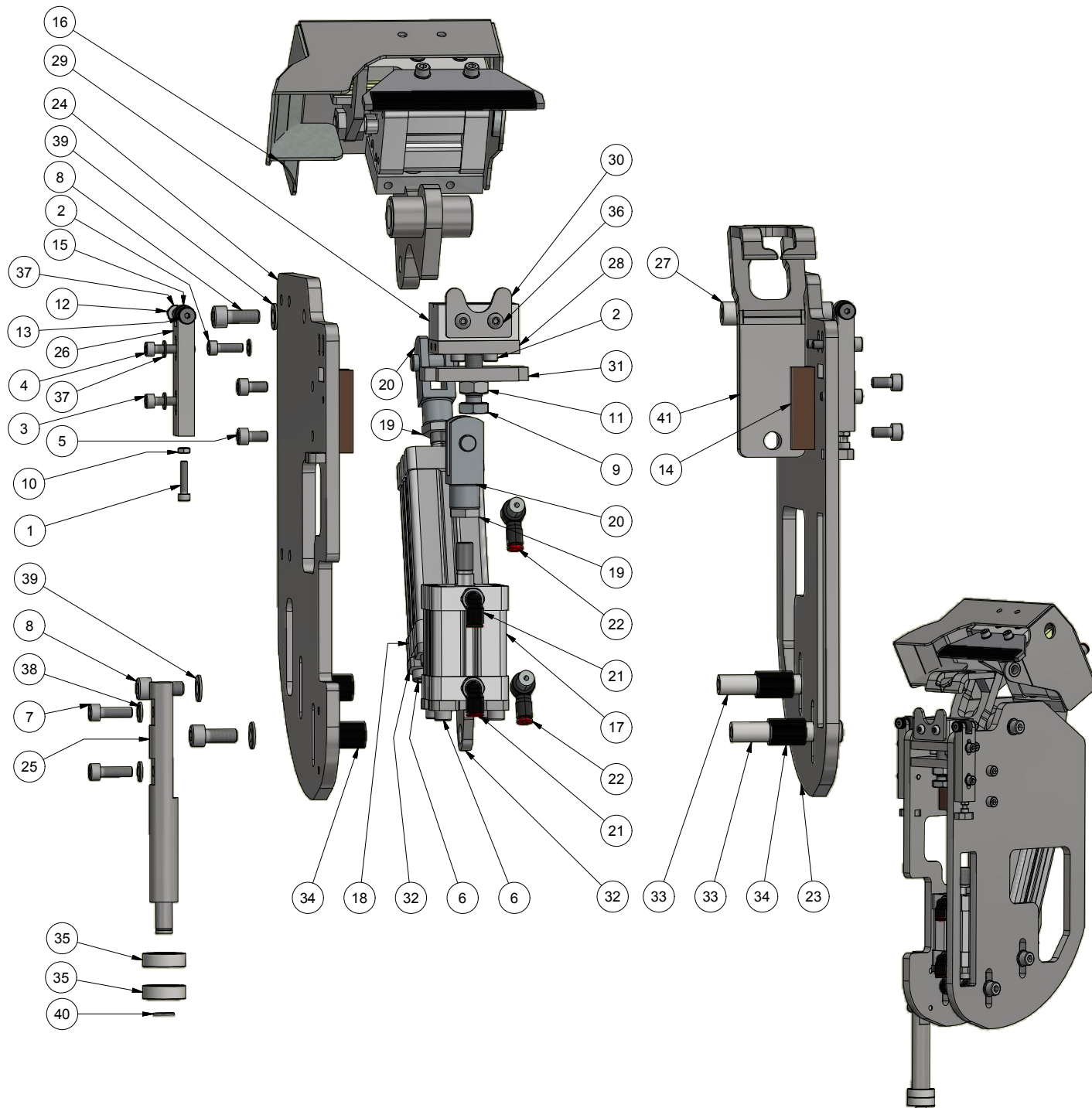
Break all edges

Break all edges

Put Protection strip for
protection during assembling

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			1 : 2	DS/ISO 2768-m	A3
				Surface properties:	Sheet:
					1 / 2
	Part No.: 207969		Material:		
	Description 1: Pawcut system left 2010				
	Description 2:				

Revision:	Approved	Date:	Revision Description
1	KL	19-12-2016	2x M6x12 changed to M6x20

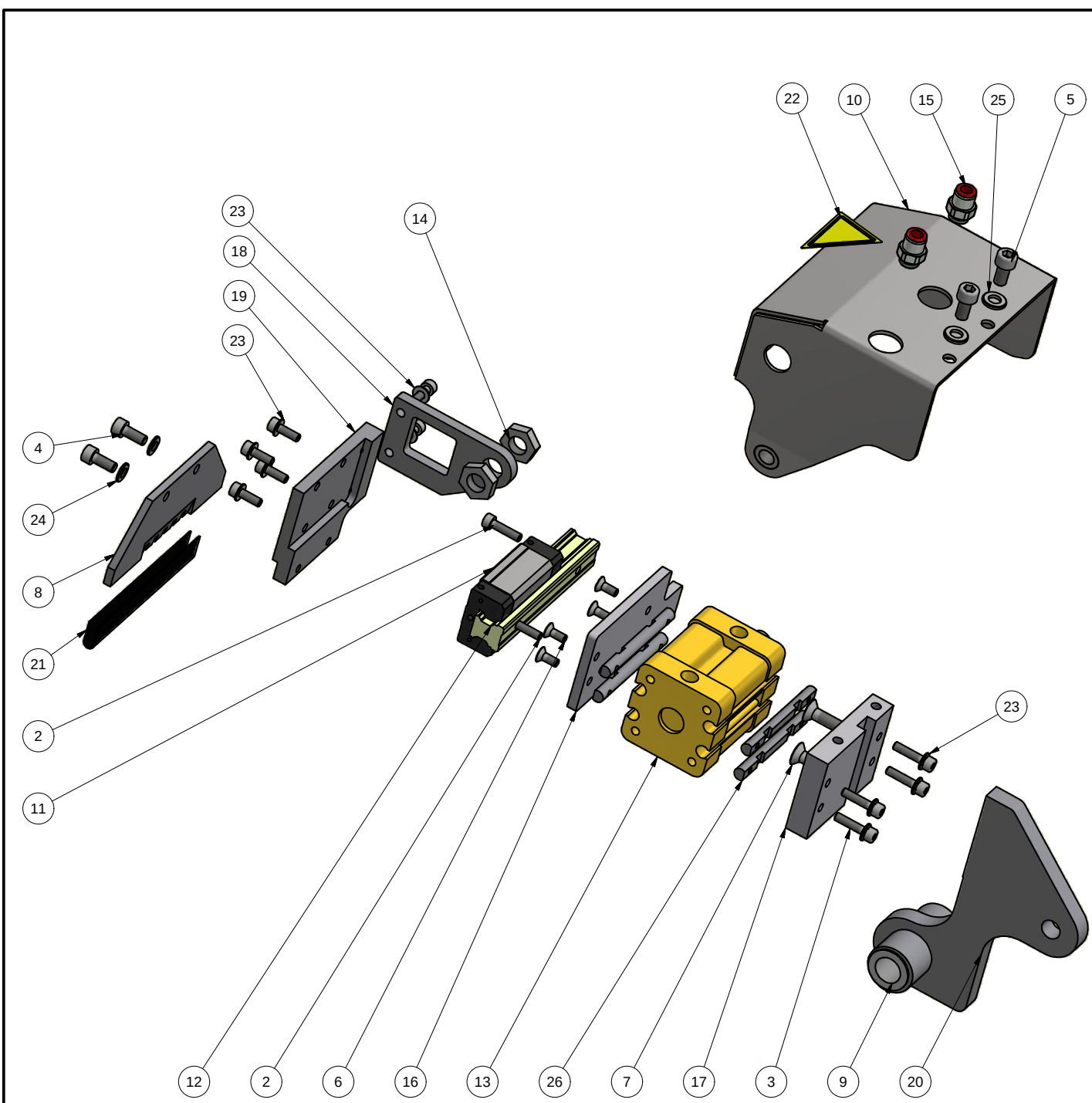


Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	2	10204020	Hexagon cylinder head M4x20 FZB	
2	4	10205016	Hexagon cylinder head M5x16 FZB	
3	2	10205020	Hexagon cylinder head M5x20 FZB	
4	2	10205025	Hexagon cylinder head M5x25 FZB	
5	4	10206012	Hexagon cylinder head M6x12 FZB	
6	8	10206016	Hexagon cylinder head M6x16 FZB	
7	2	10206020	Hexagon cylinder head M6x20 FZB	
8	6	10208020	Hexagon cylinder head M8x20FZB	
9	1	11410030	Hexagon bolt M10x30 FZB	
10	2	1504000	Nut M4 FZB	
11	1	1510000	Nut M10 FZB	
12	2	17905000	Self-locking nut M5 FZB	
13	2	20205016	Fitting bolt M5-6x16	
14	2	207865	Bearing for pawgrib	
15	2	207948	Roller for paw cut w. bushing	
16	1	207973	Pawcut system 2010 - right	
17	1	210320	Cylinder RA/192032/M/25	
18	1	210340	Cylinder RA/192032/M/80	
19	2	210427	Lock nut M10x1,25 FZB	
20	2	214115	F-Bracket QM/8025/25	
21	2	215760	Elbow swivel Ø6 x 1/8"	
22	2	215985	Flow control banjo Ø4 x 1/8"	
23	1	30232	Assembly front plate for	
24	1	30233	Assembly back plate for	
25	1	30375	Shaft for turning, pawsystem	
26	2	30455	Bracket for stop, pawknife	
27	1	30566	Shaft for turning	
28	1	30570	Plate for mounting pawgrib	
29	1	30575	Block for pawgrib	
30	1	30576	Bracket for pawposition	
31	1	30580	Adjustmentplate for pawgrib	
32	2	30641	Assembly bracket f.	
33	2	30642	Shaft for cylinders	
34	4	30643	Spacer 12,2 x 21,8	
35	2	473013	Bearing Ø10xØ26x8	
36	2	76005012	Buttonhead bolt M5x12 FZB	
37	8	82105900	Washer M5 FZB	
38	2	82106000	Washer M6 FZB	
39	6	82108000	Washer M8 FZB	
40	1	89710000	Seeger ring for shaft Ø10	
41	1	M102712	Paw Clamp Assembly	

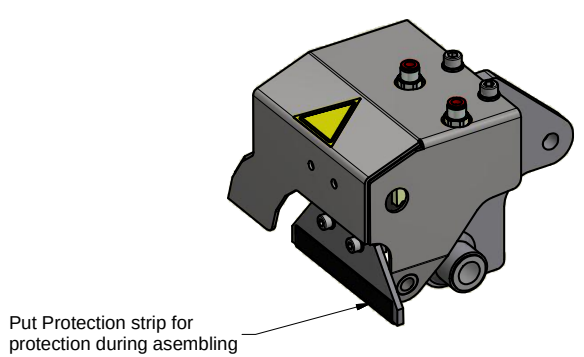
Break all edges

The technical drawing is a simplified representation of the actual part. It is not to be used for manufacturing without the approval of the manufacturer. HEDENSTEDT GRUPPEN A/S	Scale: 1 : 2,5		Not specified tolerance according to:	Sheet size: A3
	Surface properties:		Material:	Sheet: 1 / 2
	Part No.: 207975			
	Description 1: Pawsystem 2010, right side jam Description 2:			

Revision:	Approved	Date:	Revision Description
2	KL	15-03-2018	Pow clamp changed to M102712



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	10204012	Hexagon cylinder head M4x12 FZB
2	4	10204016	Hexagon cylinder head M4x16 FZB
3	4	10204018	Hexagon cylinder head M4x18 FZB
4	2	10205012	Hexagon cylinder head M5x12 FZB
5	2	10206012	Hexagon cylinder head M6x12 FZB
6	4	20404010	Hexagon countersunk head M4x10 FZB
7	2	20406020	Hexagon countersunk head M6x20 FZB
8	1	207825	Paw knife CC HSS110/62-40-4mm
9	2	207840	Slide bushing ĩ 14xĭ 16x20
10	1	207974	Right Screen for paw blow
11	1	207982	Ball runner block s.15 long
12	1	207984	Ball guide rail s.15/95mm
13	1	210330	Cylinder RA/192032/M/20
14	2	210427	Lock nut M10x1,25 FZB
15	2	215925	Straight connector ĩ 6 x 1/8"
16	1	30231	Mountingplate for Right
17	1	30238	Top for console, pawknife
18	1	30250	Bracket for pawknife
19	1	30251	Mountingpiece, right pawknife
20	1	30323	Assembly, branch for turning
21	1	30979	Protection strip for pawknife
22	1	31004	Warning Sign knives
23	10	82104000	Washer M4 FZB
24	2	82105900	Washer M5 FZB
25	2	82106000	Washer M6 FZB
26	4	M100889	Groove nut 6,5 x 64 - M4



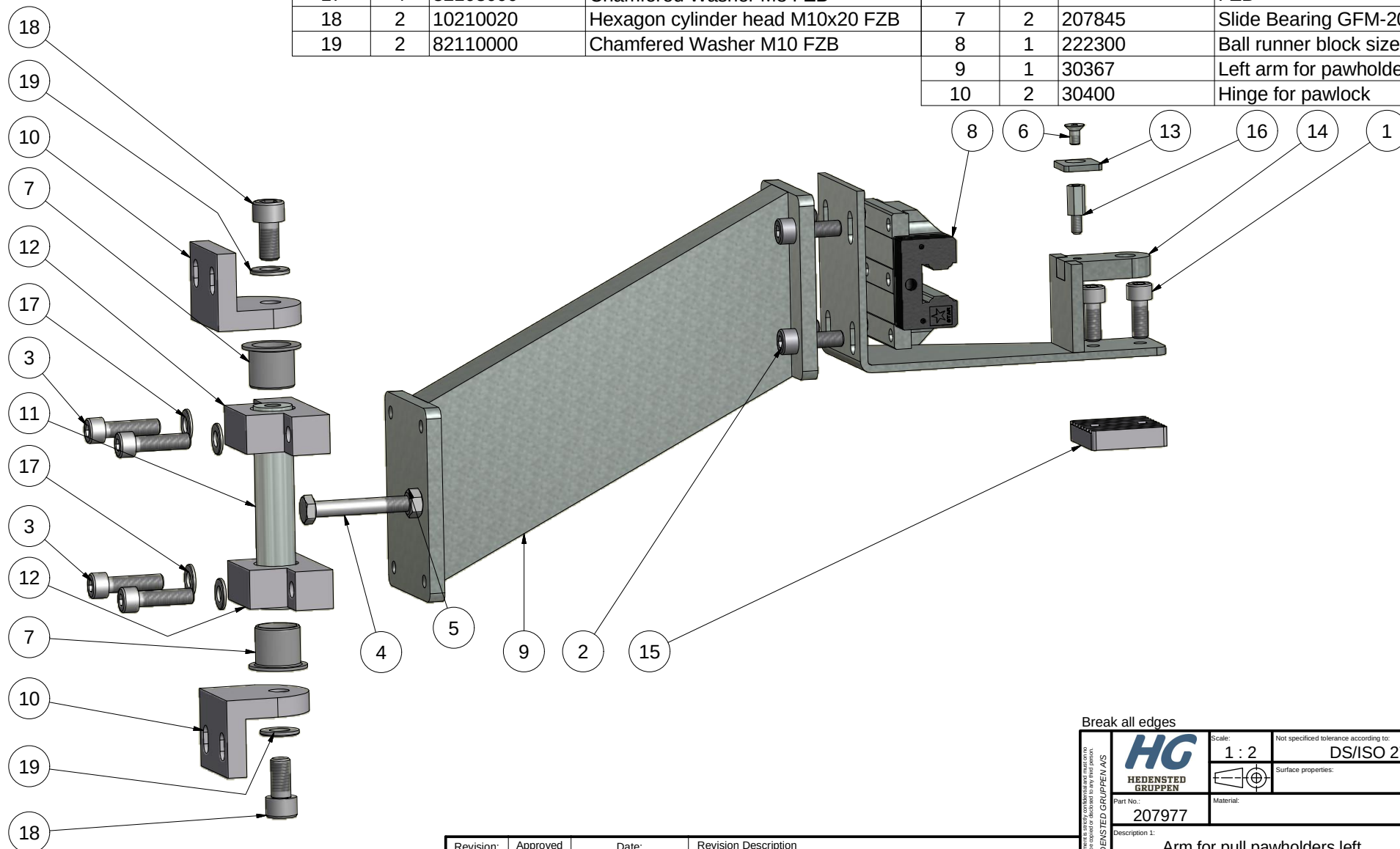
Break all edges

Revision:	Approved	Date:	Revision Description
1	KL	19-12-2016	2x M6x12 changed to M6x20

HEDENSTED GRUPPEN A/S HC HEDENSTED GRUPPEN Part No.: 207973 Description 1: Pawcut system 2010 - right Description 2:	Scale: 1 : 2	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
		Surface properties:	Sheet: 1 / 2
	Material:		

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
11	1	30410	Shaft for hinge - pawholder
12	2	30420	Hinge for pawlock part f. arm
13	1	30593	Sensor plate for stretch
14	1	30594	Assembly pullbracket for
15	1	30598	Clamping plate for AT5
16	1	49605015	High Nut M5x15 FZB
17	4	82108000	Chamfered Washer M8 FZB
18	2	10210020	Hexagon cylinder head M10x20 FZB
19	2	82110000	Chamfered Washer M10 FZB

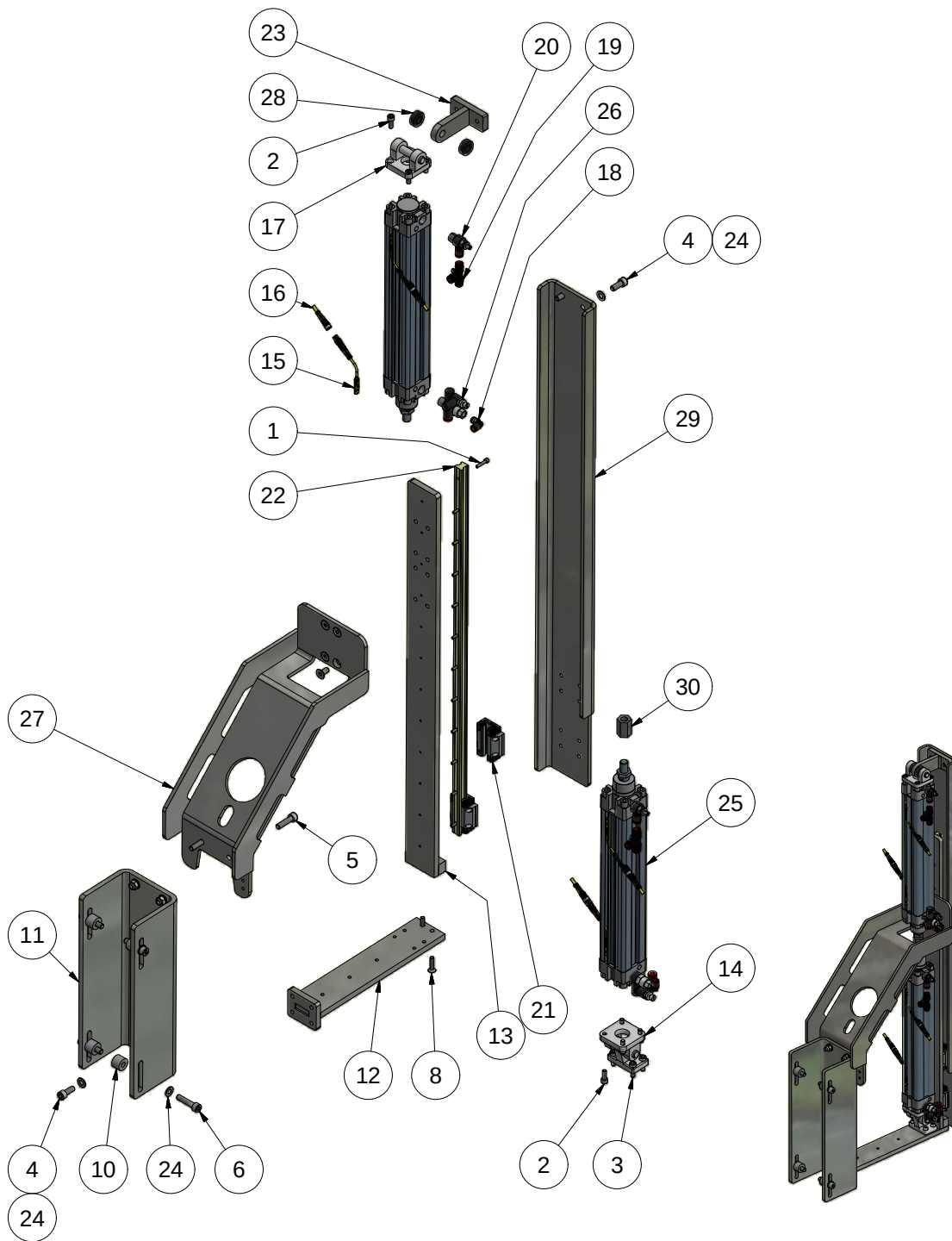
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10208020	Hexagon cylinder head M8x20 FZB
2	4	10208025	Hexagon cylinder head M8x25 FZB
3	4	10208030	Hexagon cylinder head M8x30 FZB
4	1	11408060	Hexagon bolt M8x60 FZB
5	1	1508000	Nut M8 FZB
6	1	20405010	Hexagon countersunk head M5x10 FZB
7	2	207845	Slide Bearing GFM-2023-21
8	1	222300	Ball runner block size 25
9	1	30367	Left arm for pawholder
10	2	30400	Hinge for pawlock



Break all edges

 HEDENSTED GRUPPEN A/S Not for sale in the EU and the UK. The product is not intended for use in these countries. The product is not intended for use in these countries.	Scale:	Not specified tolerance according to:	Sheet size:
	1 : 2	DS/ISO 2768-m	A3
		Surface properties:	Sheet:
	Material:		1 / 2
Part No.: 207977			
Description 1: Arm for pull pawholders left			
Description 2:			

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

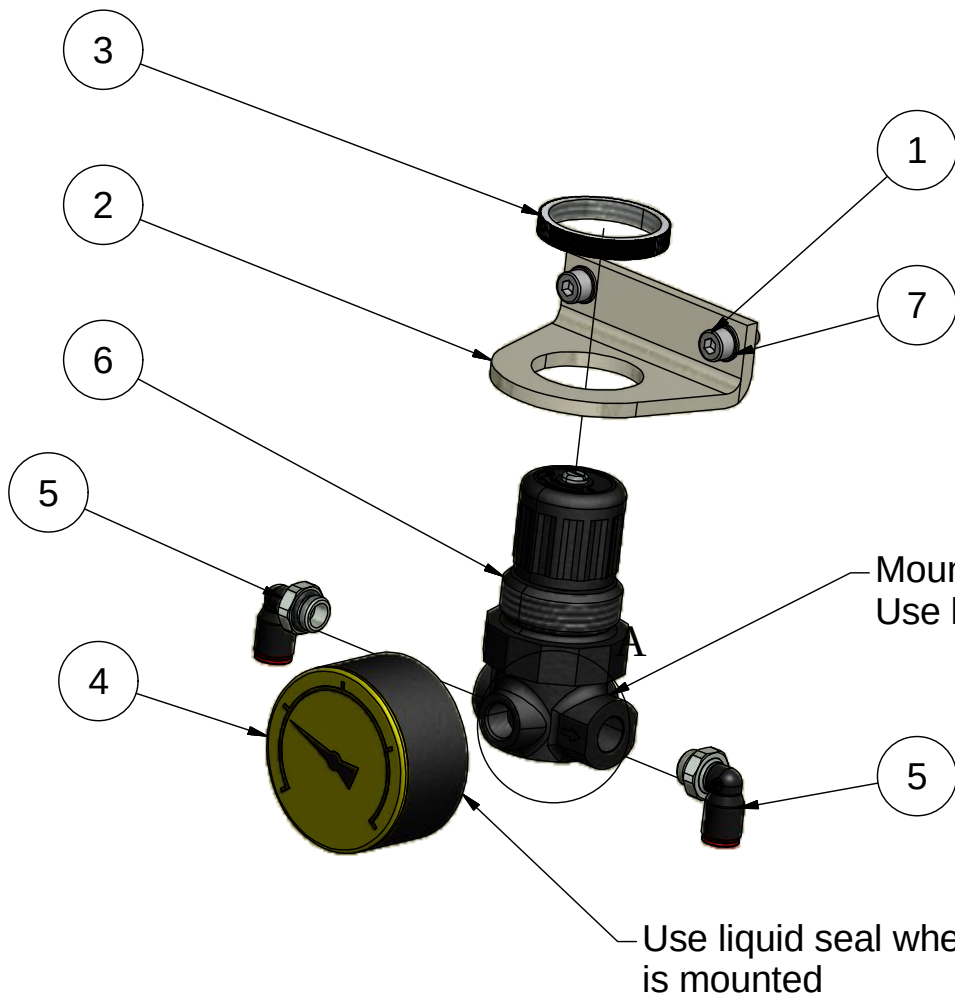


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	12	10204020	Hexagon cylinder head M4x20 FZB
2	8	10206016	Hexagon cylinder head M6x16 FZB
3	4	10206020	Hexagon cylinder head M6x20 FZB
4	6	10208020	Hexagon cylinder head M8x20FZB
5	2	10208030	Hexagon cylinder head M8x30 FZB
6	4	10208035	Hexagon cylinder head M8x35 FZB
7	2	17908000	Self-locking nut M8 FZB
8	2	20406025	Hexagon countersunk head M6x25 FZB
9	4	20408016	Hexagon countersunk head M8x16 FZB
10	4	207872	Spacer for connetion plade
11	1	207877	Connection bracket, tower
12	1	207887	Horisontial console for tower
13	1	207895	Horisontial console model ES
14	1	214160	L-Bracket QA/8040/24
15	4	214312	Reed inductive sensor (yellow)
16	4	214314	Cable w. plug M8 3P 3M
17	1	214900	D-Bracket QA/8040/23
18	2	215730	Elbow swivel 6 x 1/8"t
19	2	215850	Tee 6 x 6 x 6
20	2	215992	Flow control Banjo 6 x 1/4"
21	2	222315	Ball runner block s.15 wide
22	1	222337	Ball guide rail s.15/700mm
23	1	30291	Bracket assembly for
24	12	82108000	Washer M8 FZB
25	2	M101624	Cylinder PRA/182040/M/250
26	2	M102018	Valve no-return, pilot operated, 6 x 1/4"t
27	1	M102579	Reinforcement for tower
28	2	M102594	Spacer for Cylinder Bracket
29	1	M102599	U-bracket for trianglecut, model 2017
30	1	M102600	Connection nut for cylinders

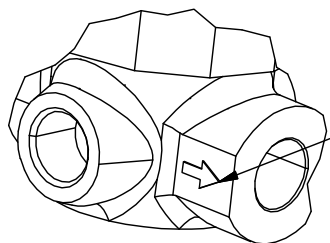
Revision:	Approved	Date:	Revision Description
3	MBO	28-03-2017	1 cylinder + 1 No-return valve added

Break all edges

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		1 : 7	DS/ISO 2768-m	A3
		Surface properties:	Sheet:	
	Part No.:	Material:	1 / 2	
	207883			
	Description 1:			
Frame for spade lift				
Description 2:				
Quick cut 2017				

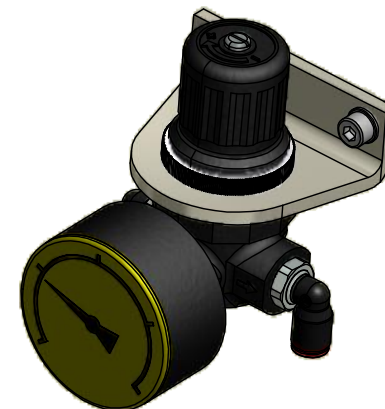


A (1 : 1)



Notice flow direction

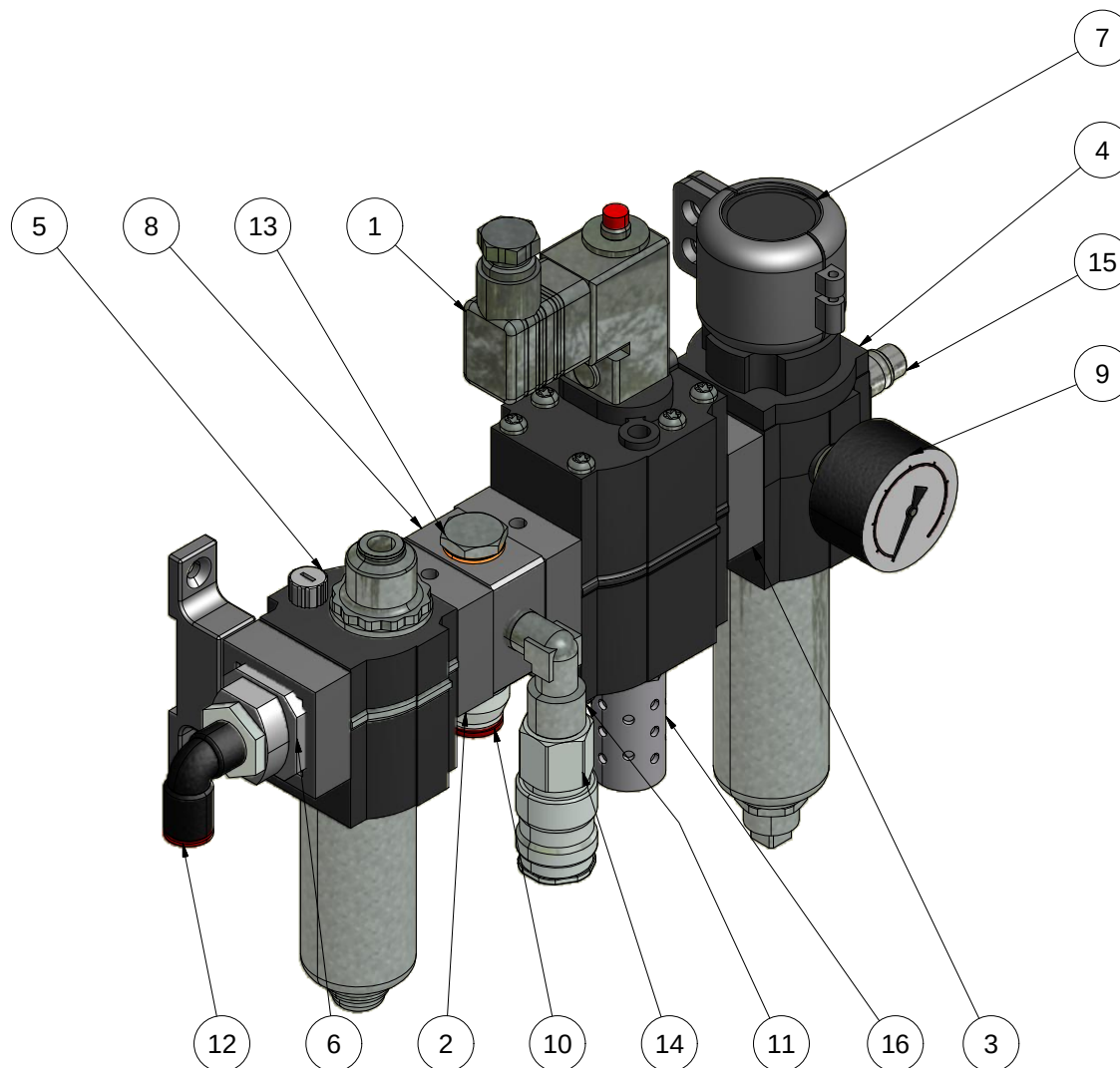
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10205012	Hexagon cylinder head M5x12 FZB
2	1	214180	Mounting brace
3	1	215535	Panel mounting nut
4	1	215538	Gauge 0-4Bar 1/8" ÷ 50mm
5	2	215760	Elbow swirvel ÷ 6 x 1/8"
6	1	216205	Regulator 3,5 bar 1/8"
7	2	82105900	Chamfered Washer M5 FZB



Break all edges

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				Surface properties:		Sheet:	1 / 1
	Part No.:	207995					
	Description 1:	Regulator for stretch assembly					
		Description 2:	Combi cut				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

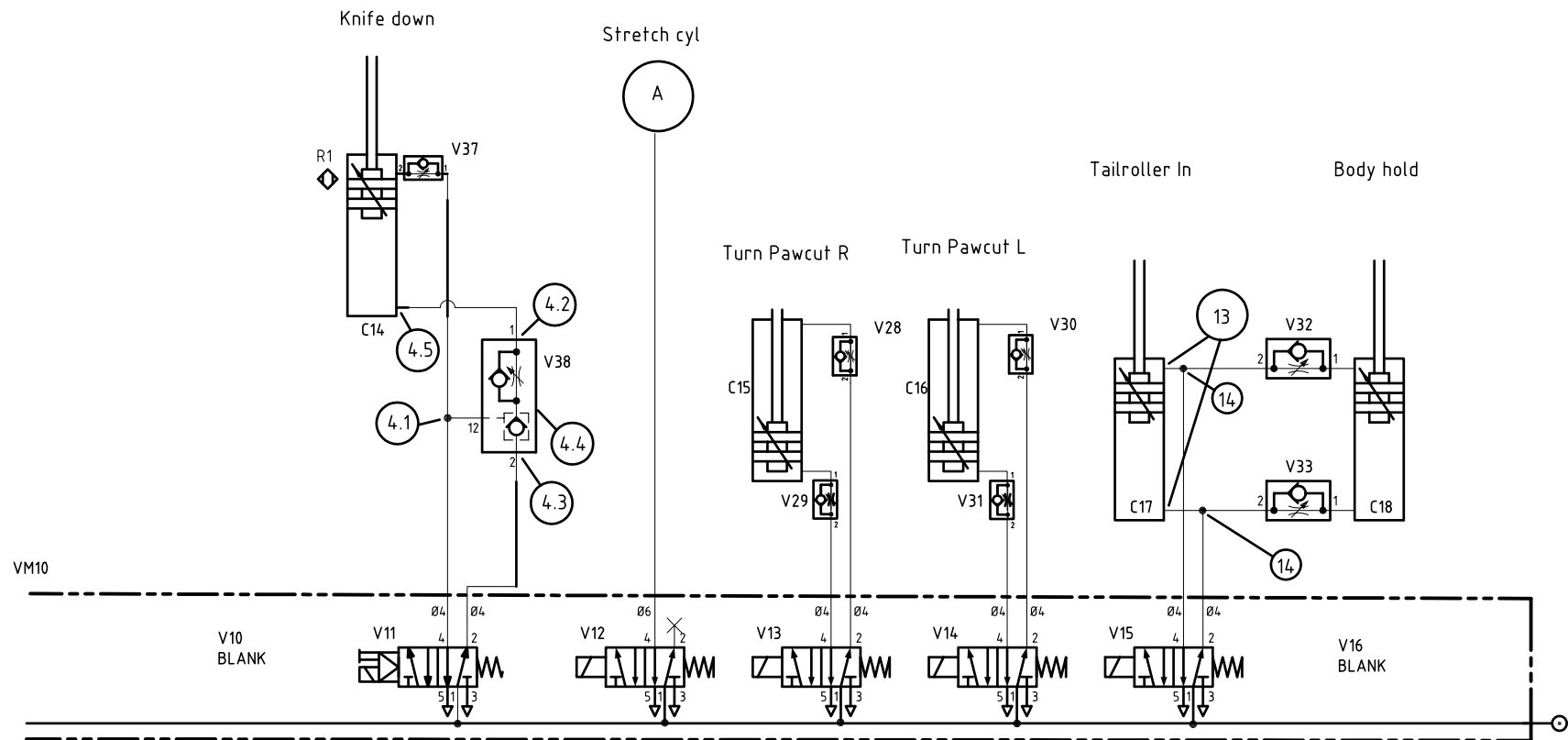


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	197322	Valve Soft starter 1/4" 24VDC
2	2	210175	Quick clamp 72 series
3	2	210176	Wall bracket with clamp 72 series
4	1	210178	Regulator with filter 1/4" 0,3-10 bar (AutoDrain)
5	1	210185	Sight feed lubricator 1/4"
6	1	210195	Connection block 1/4" for B72 serie
7	1	210196	Cover for regulator
8	1	210198	Connection block for B72 serie
9	1	215550	Gauge 0-10 bar 1/8" Ï 40
10	1	215940	Straight connector Ï 10 x 1/4"
11	1	216358	Elbow 1/4"t x 1/4" (M/F)
12	1	216537	Elbow swivel Ï 8 x 1/4"
13	1	216739	Plug flange 1/4" w. gasket
14	1	217020	Quick release coupling Socket 1/4" male
15	1	217051	Quick release coupling Plug 1/4" male
16	1	M102031	Filter silencer 1/4"

Break all edges

This document is a technical drawing and not a photograph. It is not to be used for identification or for comparison with the actual product. It is not to be used for identification or for comparison with the actual product.	HEDENSTEDT GRUPPEN AS		Scale:	Not specified tolerance according to:	Sheet size:	
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				Surface properties:	Sheet:	
				No	1 / 1	
		Part No.:		Material:		
		M102016				
		Description 1:				
				Air connection unit CC & QC 2016		
		Description 2:				
				Filter, oiler, softstart and reduc. manom		

Revision:	Approved	Date:	Revision Description
2	KL	13-04-2016	Made



Quick cut 2011

Parts list ODS-0618-S5

Material:

Scale:

First angle



Drawn by: njo

Date: 27.06.2016

Drawing no.:

ODS-0618-35714-A5

Supersedes:



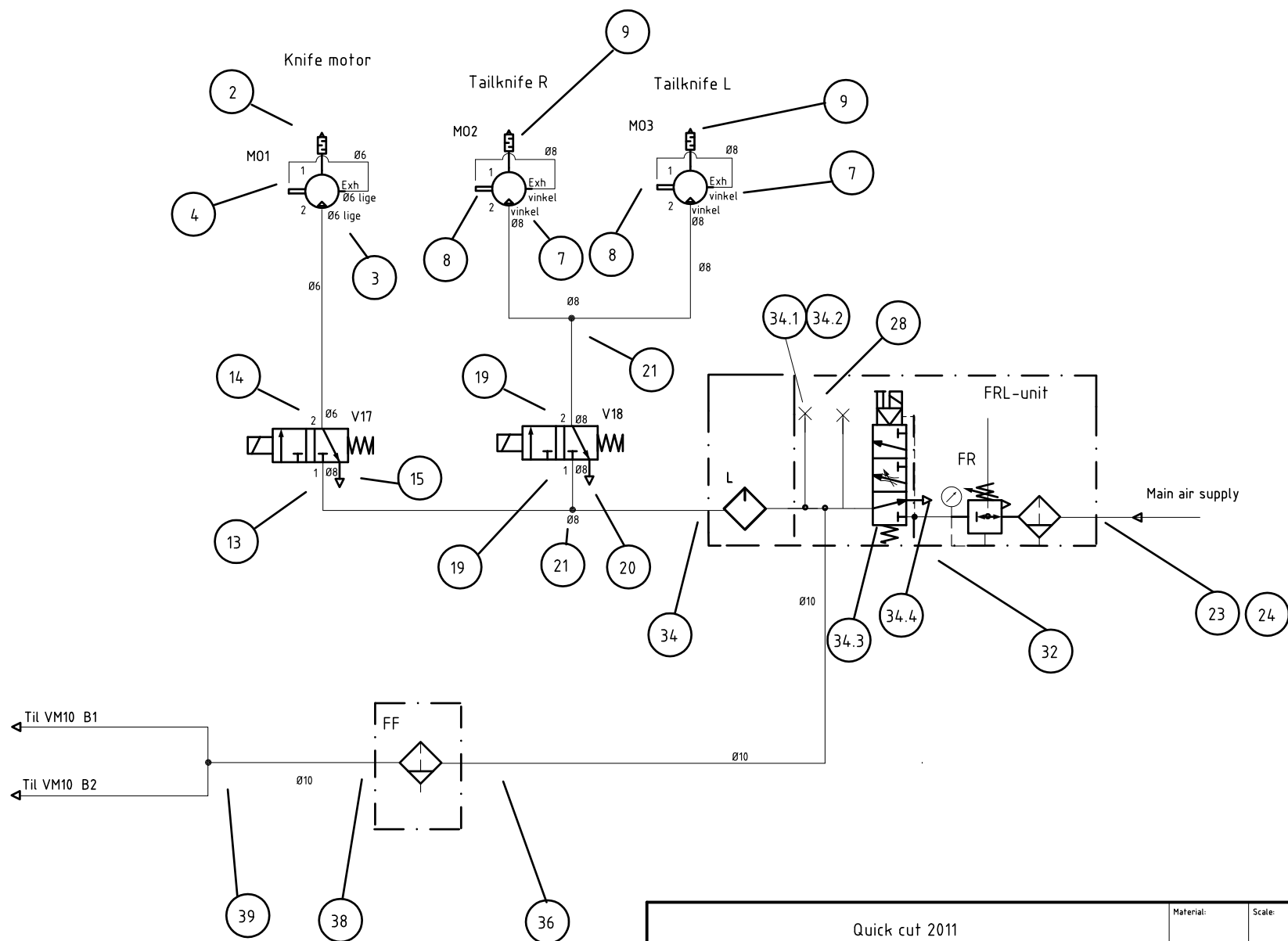
NORGREN

VESTERLUNDVEJ 18 2730 HERLEV +45 44914166
HVIDKÆRVEJ 31A 5250 ODENSE SV +45 66139333



NORGREN

		Hedensted Gruppen A/S	
Drawing no.		ODS-0618-35314-A5	Date: 26-04-2016
Parts of list		ODS-0618-S5	Design: Bjarne Stærkær
Drawing		Quick Cut 2011	A4-10839
Item	No.	Descreption	Norgren Ident. no.
1	1	Cyl C14	RA/192020/M/25
2	1	Nut	M/P1501/60
3	1	Banjo flow control V37	C0K510405
4	1	valve, no-return pilot operator ø6 x 1/8" V38	C01GN0618
4,1	1	Y-connector 2 x ø4	C00820400
4,2	1	Straight connector ø4 x female 1/8"	C02260418
4,3	1	Reduction stem ø6 pipe x ø4	C00230604
4,4	1	Straight connector ø4 x M5	C02250405
4,5	1	Elbow swirvel ø4 x M5	C02470405
5	2	Cyl C15-16	RA/192032/M/80
6	2	F-Mounting	QM/8025/25
7	2	Nut	M/P1501/89
8	4	Banjo flow control V28-V31	C0K510418
9			
10	1	Cyl C17	RA/192025/M/25
11	1	F-Mounting	QM/8020/25
12	1	Nut	M/P1501/60
13	2	Swivel	C02470405
14	2	y-connector	C00820400
15			
16	1	Cyl C18	RM/8026/M/160
17	2	Banjo flow control V32-V33	C0K510418



VESTERLUNDVEJ 18
HVIDKØRVEJ 31A

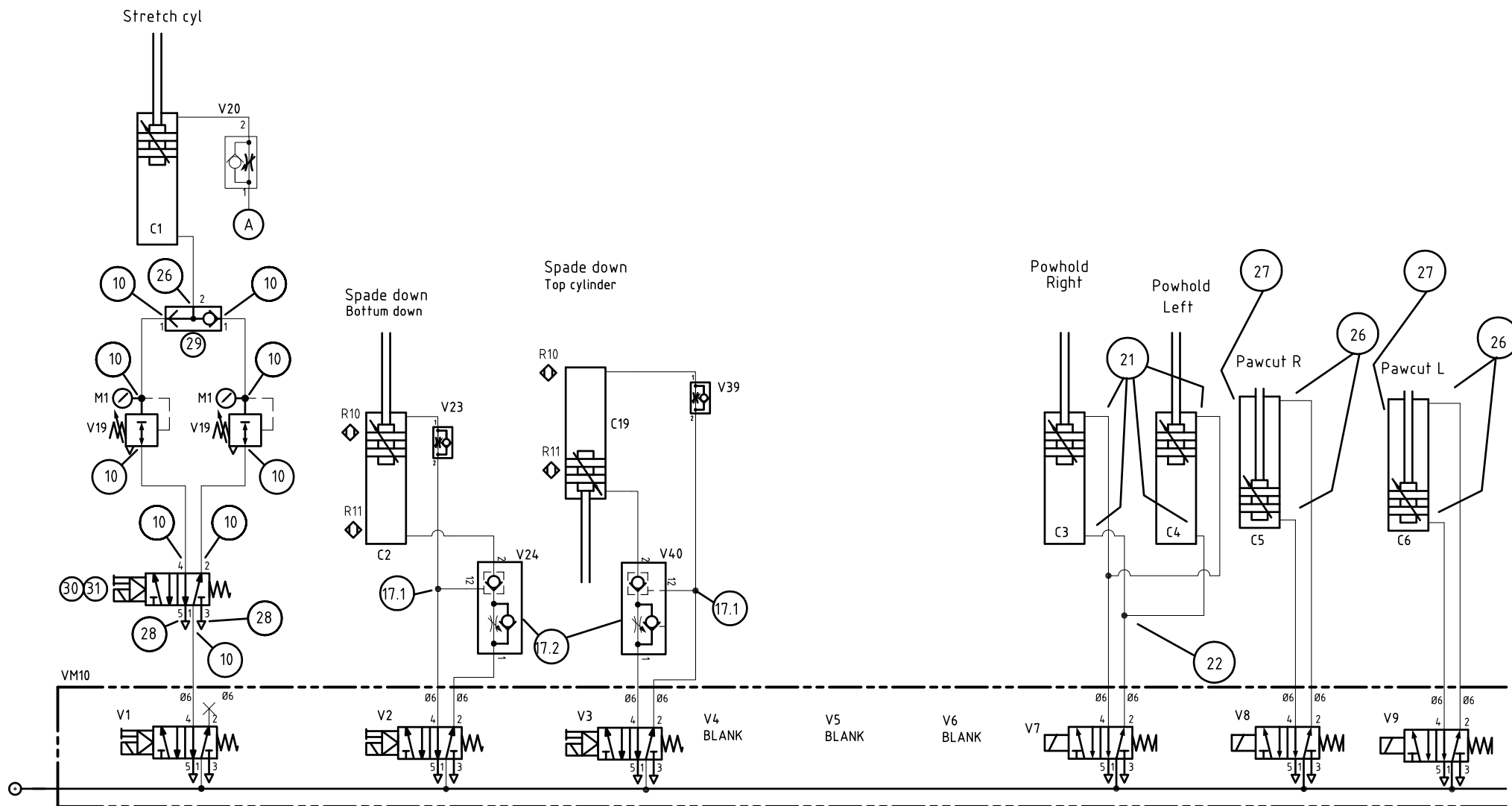
2730 HERLEV +45 44914166
5250 ODENSE SV +45 66139333

Material:	Scale:	First angle
Drawn by: njo	Date: 27.06.2016	
Drawing no:	ODS-0618-35714-A6	
Supersedes:		



NORGREN

		Hedensted Gruppen A/S	
Drawing no.	ODS-0618-35314-A6		Date: 07-04-2017
Parts of list	ODS-0618-S6		Design: Bjarne Stærkær
Drawing	Quick Cut 2011		A4-10839
Item	No.	Descrption	Norgren Ident. no.
1	1	Air Motor M01	LZB22A049-55
2	1	Silencer	T40C1800
3	2	Straight adaptor	C02250618
4	1	Straight union	C00200600
5			
6	2	Air Motor M02-M03	LZB22A049-55
7	4	Swivel	C02470818
8	2	Swivel	C02470828
9	2	Silencer	T40C1800
10			
11	1	Valve V17	V60A413A-A313J
12	1	Connector	M/P43313/3
13	1	Swivel	C02470818
14	1	Swivel	C02470618
15	1	Silencer	T40C1800
16			
17	1	Valve V18	V61B413A-A313J
18	1	Connector	M/P43313/3
19	2	Swivel	C02470828
20	1	Silencer	T40C2800
21	2	Swivel Y adaptor	C00820800
22			
23	1	Plug Male	234110028
24	1	Adaptor	4215-08
25	1	Filterregulator FR	B72G-2GK-AL3-RMN
26	1	Tamper resistant	4255-51
27	1	Gauge	18-013-989
28	2	Plug Male	160050028
29	2	Quikclamp and Wall mount	4214-52
30	2	Quikclamp	4214-51
31	1	Porting blok	4216-52
32	1	Straight adaptor	C02251028
33	1	Lubricator	L72M-2GP-ETN
34	1	Swivel	C02470828
34,1	1	Elbow male 1/4" female 1/4"	150430028
34,2	1	Quick Coupling female 1/4"	40208
34,3	1	valve softstarter 1/4" 24vdc	P72F-2GC-PFA
34,4	1	Filter silencer 1/4"	MB002B
35			
36	1	Swivel	C02471038
37	1	Oil removal filter FF	F73C-3GD-AT0
38	1	Swivel	C02471038
39	1	Union Tee	C00601000
40	1	wall mounting bracket	4424-50
41			
42	1	Valve V1-V16	VM101604247
43	2	Plug Ø6	110040600
44	1	Cabel 3 m D Sub 90gr.	V12088-E03
45			



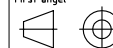
Quick cut 2011

Parts list ODS-0618-S7

Material:

Scale:

First angel



Drawn by: njo

Date: 19.04.2017

Drawing no:

ODS-0618-35714-A7

Supersedes:



NORGREN

VESTERLUNDEJ 18 2730 HERLEV +45 44914166
HVIDKÆRVEJ 31A 5250 ODENSE SV +45 66139333



		Hedensted Gruppen A/S	
Drawing no.	ODS-0618-35314-A7		Date: 07-04-2017
Parts of list	ODS-0618-S7		Design: Bjarne Stærkær
Drawing	Quick Cut 207811		A4-10839
Item	No.	Descreption	Norgren Ident. no.
1	1	Cyl C1	PRA/182032/M/320
2	1	F-Mounting	QM/8025/25
3	1	L-Mounting	QA/8032/24
4	1	Swivel	C02470618
5	1	Banjo flow control V20	C0L510618
6			
7	2	Valve V19	R07-100-RNEG
8	2	Bracket	M/P71273/3
9	2	Gauge M1	18-013-011
10	9	Swivel	C02470618
11	2	Mounting nut	2962-04
12			
13	2	Cyl C2+C19	PRA/182040/M/250
14	1	F-Mounting	QM/8040/25
15	1	L-Mounting	QA/8040/24
16	2	Banjo flow control V23+V39	C0K510628
17	2	valve, no-return pilot operator $\varnothing 6 \times 1/4"$ V24+V40	C01GN0628
17,1	2	Tee $\varnothing 6 \times \varnothing 6 \times \varnothing 6$	C00600600
17,2	2	Elbow swirvel $\varnothing 6 \times 1/8"$	C01470618
18	2	Cyl C3-C4	RA/192032/M/25
19	2	F Mounting	QM/8025/25
20	2	Nut	M/P1501/89
21	4	Swivel	C02470618
22	2	Swivel Y adaptor	C00820600
23			
24	2	Cyl C5-C6	RA/192032/M/20
25	4	Nut	M/P1501/89
26	5	Straight adaptor	C02250618
27	16	Mounting brace	M/P72816
28	2	1/8" silencer	T40C1800
29	1	1/8" switch valve V25	T65C1800
30	1	1/8" solenoid 5/2 valve V26	V60A513A-A313J
31	1	sochet 22mm	M/P43313/3

Customer: Hedensted Gruppen A/S

Project: Quick_Cut_2011_05

Hedensted Gruppen A/S
Vejlevej 15a
DK-8722 Hedensted
TLF: 75 89 12 44
FAX: 75 89 11 80

VS AUTOMATIC

Ormhøjgårdvej 15
DK-8700 Horsens Tlf. 75641899

Project title: Quick_Cut_2011_05

Customer: Hedensted Gruppen A/S

Last printed: 23-02-2018

Last checked: 13-12-2017 15:32:50

09:24:49

Filename: Quick_Cut_2011_05

Case no.: Quick_Cut_

Page: A

of 16

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01-05-2017 10:08:54	
Declaration of incorporation	E
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Main Circuit	1
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01-05-2017 08:21:44	
Emergency stop Circuit	3
13-12-2017 15:31:18	
Emergency stop Circuit	4
23-02-2018 08:40:34	
Frequency converter Control circuit	5
23-02-2018 09:23:48	
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23-02-2018 09:24:26	
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PLC Input X10 - X17	8
20-04-2017 08:58:02	
PLC Input X20 - X27	9
20-04-2017 08:58:14	
PLC Output Y0 - Y7	10
13-12-2017 15:31:46	
PLC Output Y10 - Y17	11
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20-04-2017 08:58:38	
Cable list	13
13-12-2017 15:37:02	
Part list	16
13-12-2017 15:37:02	

Information

WIRE IDENTIFICATION:

The wire is identified with the terminal number of the component.

WIRE COLOUR:

MAIN CIRCUIT:	Phase	Black
	Neutral	Light blue
DC CONTROL CIRCUIT:	24VDC	Dark blue
	0VDC	White

THE FOLLOWING COLOUR ID IS TAKEN FROM DS/EN 60757

BK	BLACK
BN	BROWN
RD	RED
OG	ORANGE
YE	YELLOW
GN	GREEN
BU	BLUE
VT	VIOLET
GY	GREY
WH	WHITE
PK	PINK

ALL SYMBOLS USED IS TAKEN FROM DS/EN 166

The following mounting wires must be used unless other instructions is noted.
Main circuit:

400VAC Phase = H07V2-K 1x2,5-4-6-10-16-25-35-50mm² Black
400VAC Neutral = H07V2-K 1x2,5-4-6-10-16-25-35-50mm² Light Blue
400VAC Ground = H07V2-K 1x2,5-4-6-10-16-25-35-50mm² Yellow/Green

230VAC Phase = H07V2-K 1x1,5mm² Black
230VAC Neutral = H07V2-K 1x1,5mm² Light Blue
230VAC Ground = H07V2-K 1x1,5mm² Yellow/Green

24VDC Phase = H07V2-K 1x0,75mm² Dark Blue
24VDC Neutral = H07V2-K 1x0,75mm² White
24VDC Ground = H07V2-K 1x0,75mm² Yellow/Green

All wire ends must be fitted with pins or cable shoes before mounting.

Marking of components, terminals, wires, cables.
Are according to standard DS / EN 60204-1 and electrical diagram

DECLARATION OF INCORPORATION

Directive 2006/42/EF, Annex II, B

Manufacturer

Firm: VS AUTOMATIC A/S
Address: Ormhøjgårdvej 15
DK-8700 Horsens
Phone: +45 75 64 18 99
Fax: +45 75 64 18 09
Email: info@vs-automatic.dk

Herewith declares that

Component: Controlpanel
Type: Quick_Cut_2011_05 Year of manufator: 2011

is intended to be incorporated into machinery or to be assembled with other machinery to constitute machinery covered by Directive 2006/42/EC

does therefor not in every respect comply with the provisions of this directive
does comply with the provisions of the following other EC directives

EC directives

EC machine directive 89/392/EEC, as per 91/386/EEC, 93/68/EEC, 93/44/EEC

EC low-voltage directives 73/23/EEC, as per 93/68/EEC, 93/465/EEC

EC EMC directive 89/336/EEC as per 92/31/EEC, 93/68/EEC, 93/465/EEC

Harmonized standards

EN60204-1 Safety of Machinery Electrical Equipment of Machines

EN60439-1 Low-voltage switchgear and controlgear assemblies part 1: Type-tested and partially type-tested assemblies

And furthermore declares that it is not allowed to put the machinery into service until the machinery into which it is to be incorporated or of which it is to be a component has been found and declared to be in conformity with the provisions of Directive 98/37/EC and with national implementation legislation i.e. as a whole, including the machinery referred to in this declaration

Machine: Quick_Cut_2011_05
Machine No.: 207811
Type: Year of manufactor: 2011
Manufacturer: Hedensted Gruppen A/S

Identification of signature:

Firm: VS AUTOMATIC A/S
Address: Ormhøjgårdvej 15
DK-8700 Horsens

Date: 23-02-2018

Signature



Torben Steffensen

VS AUTOMATIC

Ormhøjgårdvej 15
DK-8700 Horsens
Tlf. 75641899

Type: Hedensted Gruppen A/S

Project: Quick_Cut_2011_05

File: Quick_Cut_2011_05

Printed: 23-02-2018

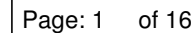
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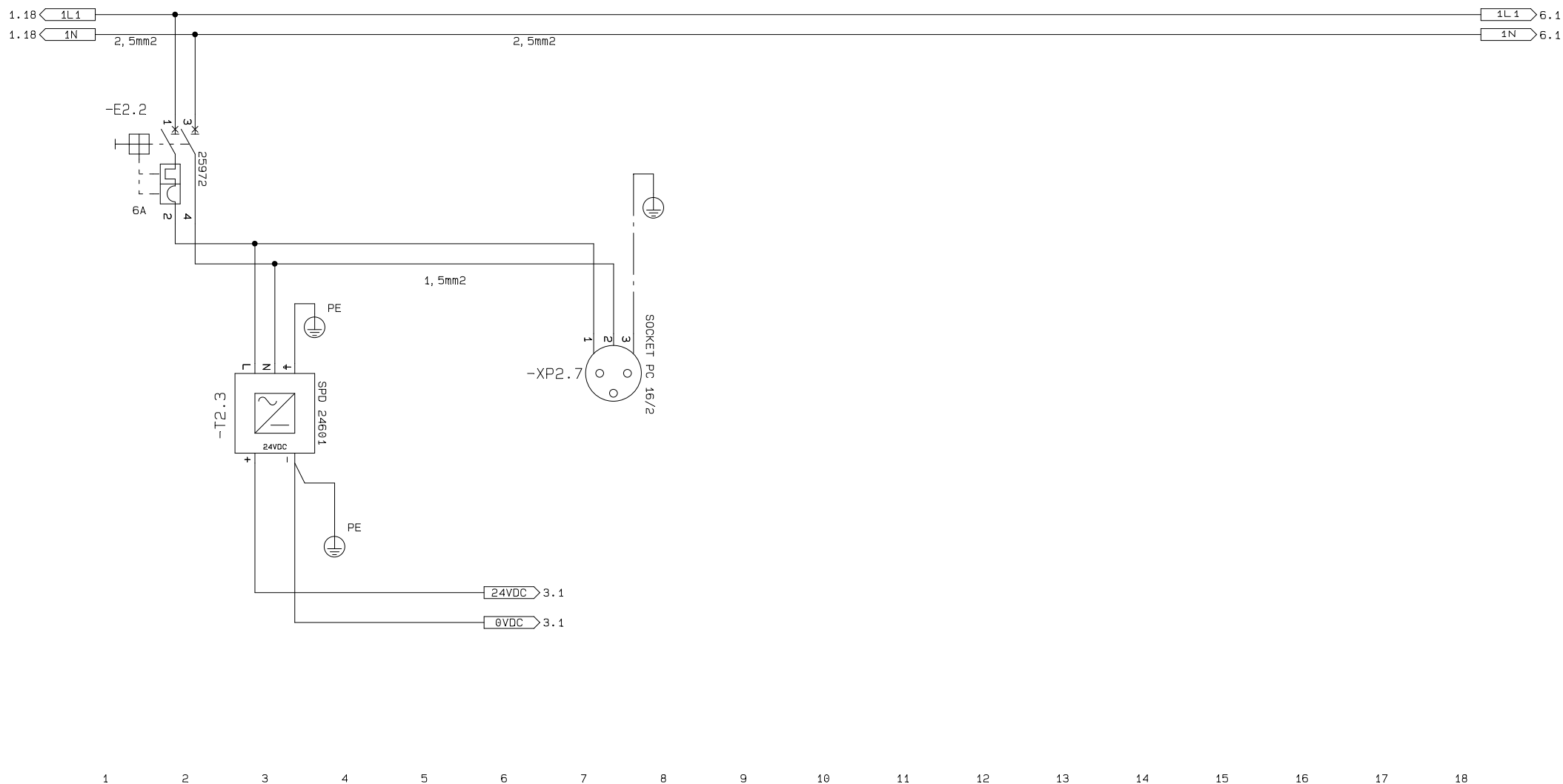
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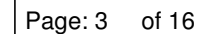
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