

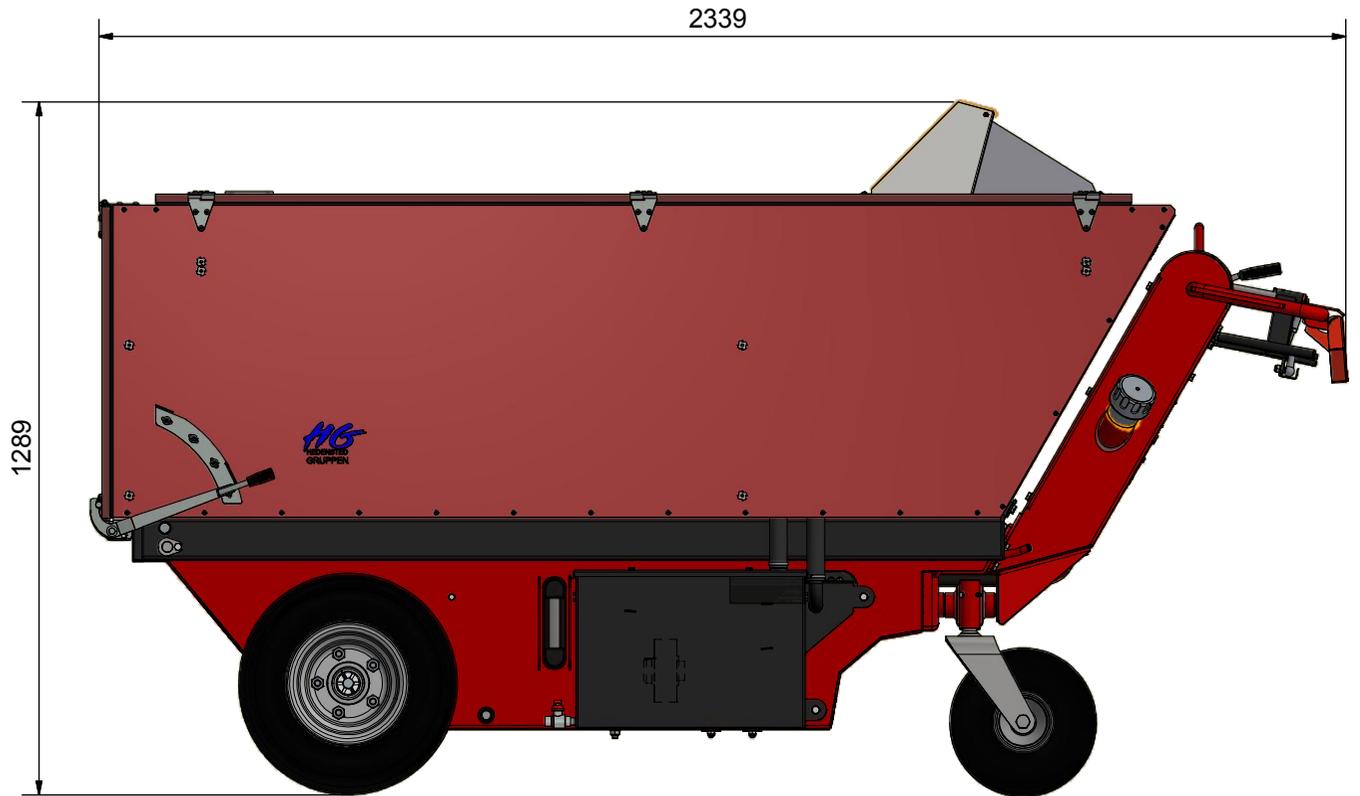
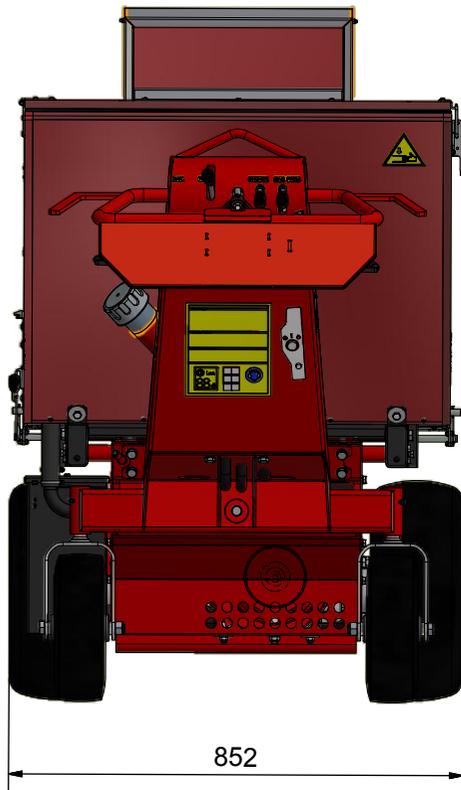


Spare parts



280133 Hydra Combi

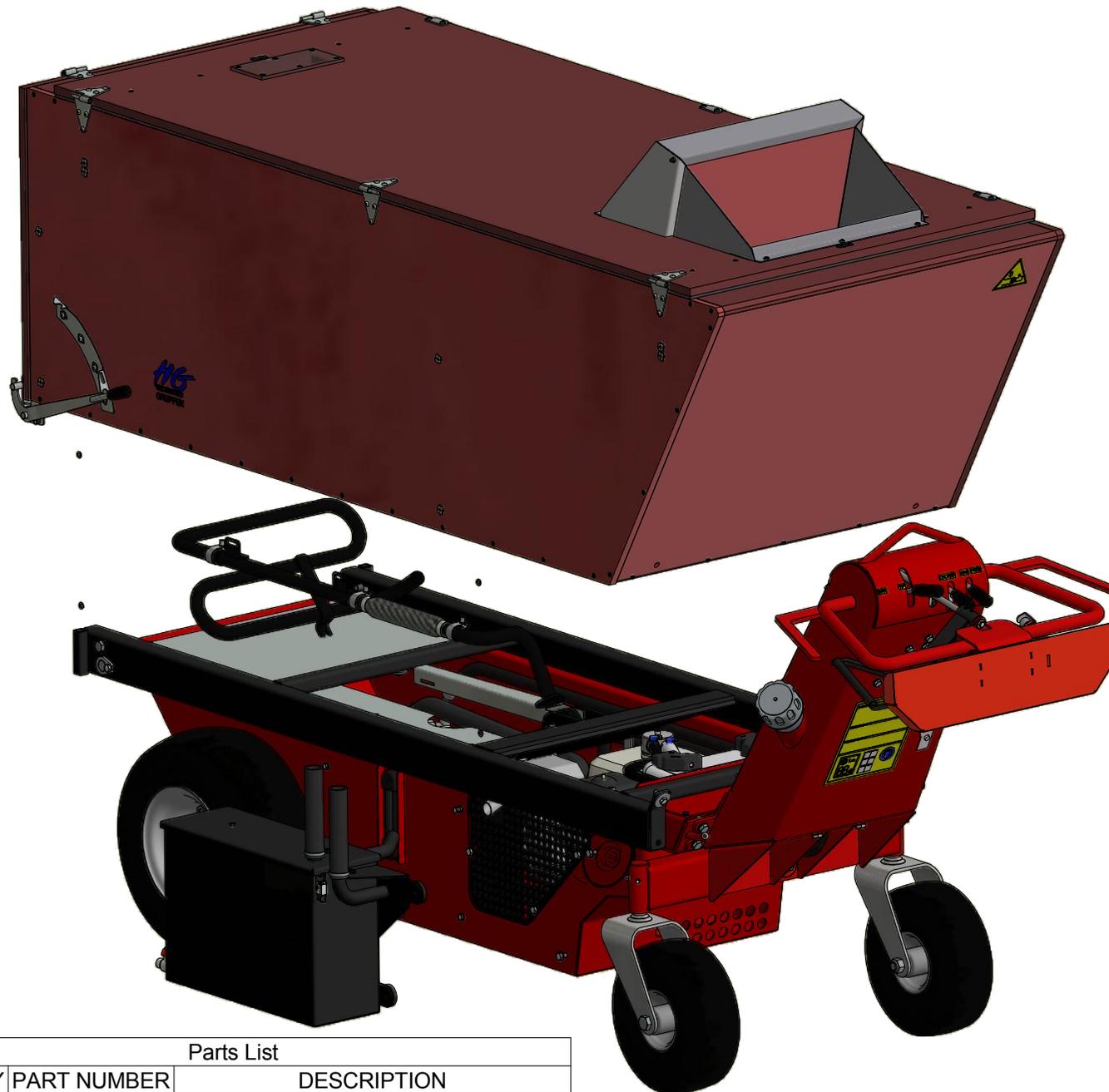
HG
HEDENSTED
GRUPPEN



Break all edges

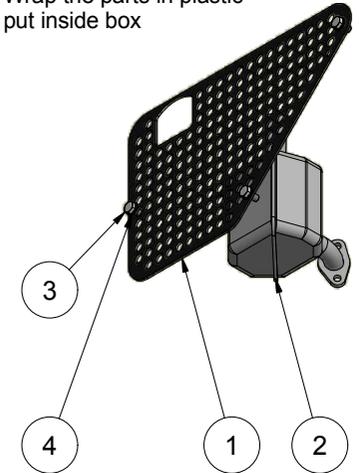
<small>*The dimensions, accuracy, coefficients and tolerances are not intended to be used for manufacturing or assembly without the consent of HEDENSTED GRUPPEN AS.</small> HEDENSTED GRUPPEN AS	 HEDENSTED GRUPPEN	Scale: 1 : 10	Not specified tolerance according to:	Sheet size: A3
			Surface properties:	Sheet: 1 / 2
	Part No.: 280133	Material:		
Description 1: HG Hydra Combi with killingbox				
Description 2: W/ elect. Start				

Revision:	Approved	Date:	Revision Description
2	KKS	28-11-2018	Description changed



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	422558	Frame part 10
2	1	441805	Exhaust for Hydra combi
3	3	11408016	Hexagon bolt M8x16 FZB
4	3	82108000	Washer M8 FZB

Wrap the parts in plastic
put inside box



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	280134	HG S.S. Hydra Combi electrical
2	1	280150	Killing box 120 males
3	5,0 l	476505	Gasoline 95 unleaded
4	2	89404036	Pin split Ø4x36

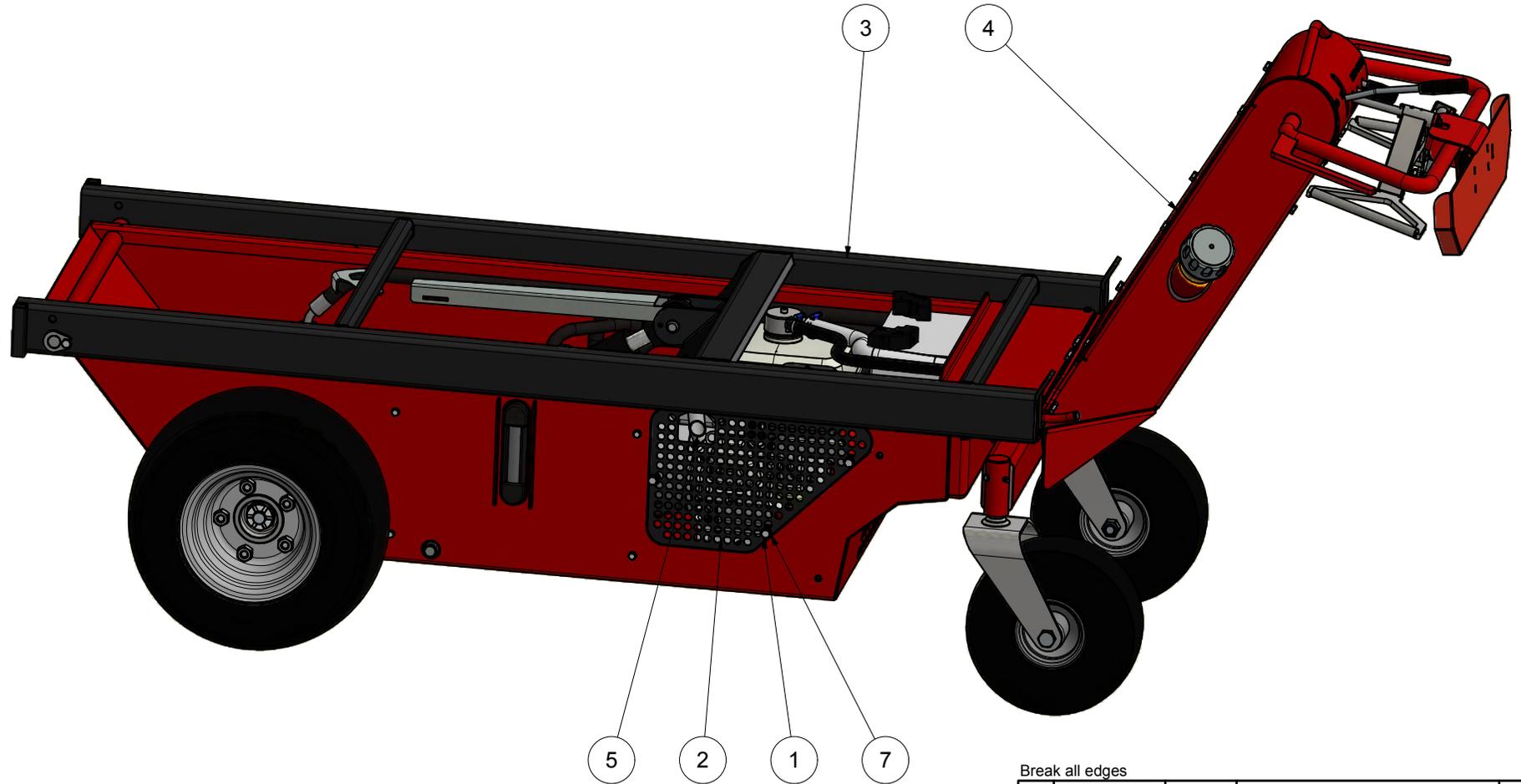
Revision:	Approved	Date:	Revision Description
1	HG	27-09-2015	Revision changed to numeric

Break all edges

<small>The information is only valid for the current version of the drawing. It is not to be used for production without the approval of the responsible person.</small> HEDENSTED GRUPPEN A/S	 HEDENSTED GRUPPEN	Scale: 1 : 10	Not specified tolerance according to:	Sheet size: A3
	Part No.:	Material:	Surface properties:	Sheet: 2 / 2
Description 1: Loose parts				
Description 2:				

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	11408016	Hexagon bolt M8x16 FZB
2	1	422558	Frame part 10
3	1	422674	Stand assembly
4	1	422686	Third base assembly
5	1	441805	Exhaust for Hydra combi
6	14,0 l	476721	Hydraulic oil Q8 handel 46
7	3	82108000	Washer M8 FZB



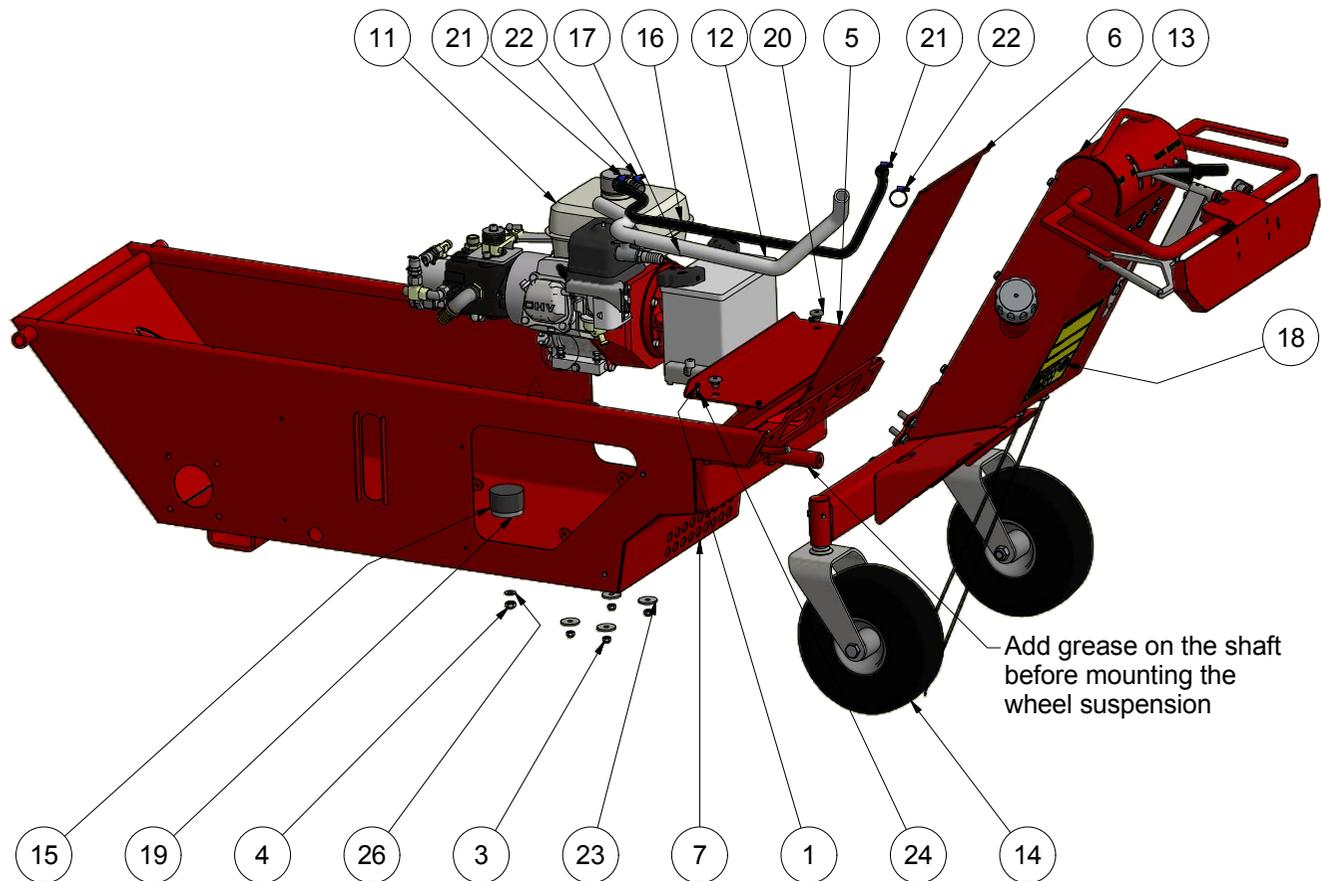
Break all edges

<small>The drawing is not valid for manufacturing purposes until it has been approved by the responsible person.</small> HEDENSTED GRUPPEN A/S	 HEDENSTED GRUPPEN	Scale: 1 : 7	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	Part No.: 280134	Material:	Surface properties:	Sheet: 1/1
Description 1: HG S.S. Hydra Combi electrical				
Description 2: start				

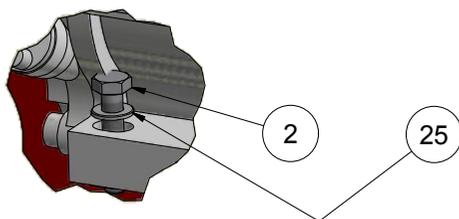
Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	11405012	Hexagon bolt M5x12 FZB
2	4	11408040	Hexagon bolt M8x40 FZB
3	4	17908000	Self-locking nut M8 FZB
4	1	17910000	Self-locking nut M10 FZB
5	1	422556	Frame part 6
6	1	422562	Frame part 17
7	1	422564	Frame assembly 1
8	1	422652	Red wire 16° Length 80 cm
9	1	422654	Black wire length 98 cm
10	1	422656	Wiring for Engine
11	1	422660	Engine assembly 2
12	1	422676	Battery assembly
13	1	422678	Operator assembly
14	1	422680	Suspension assembly
15	1	423421	Vibration absorber Ø65x35 - M10
16	0,9 m	423451	Fuel hose hydro eco 10x3,5
17	0,9 m	423452	Fuel hose 19x6,0
18	1	423477	Warning logo DK
19	1	423542	Washer for vibration absorber
20	2	423606	Rubber plug for plate
21	2	474007	Hose clamp 14-22
22	2	474008	Hose clamp 22-30
23	4	4809335	Washer SRKB Ø9x35x3 FZB
24	4	82105900	Washer M5 FZB
25	4	82108000	Washer M8 FZB
26	1	82110000	Washer M10 FZB



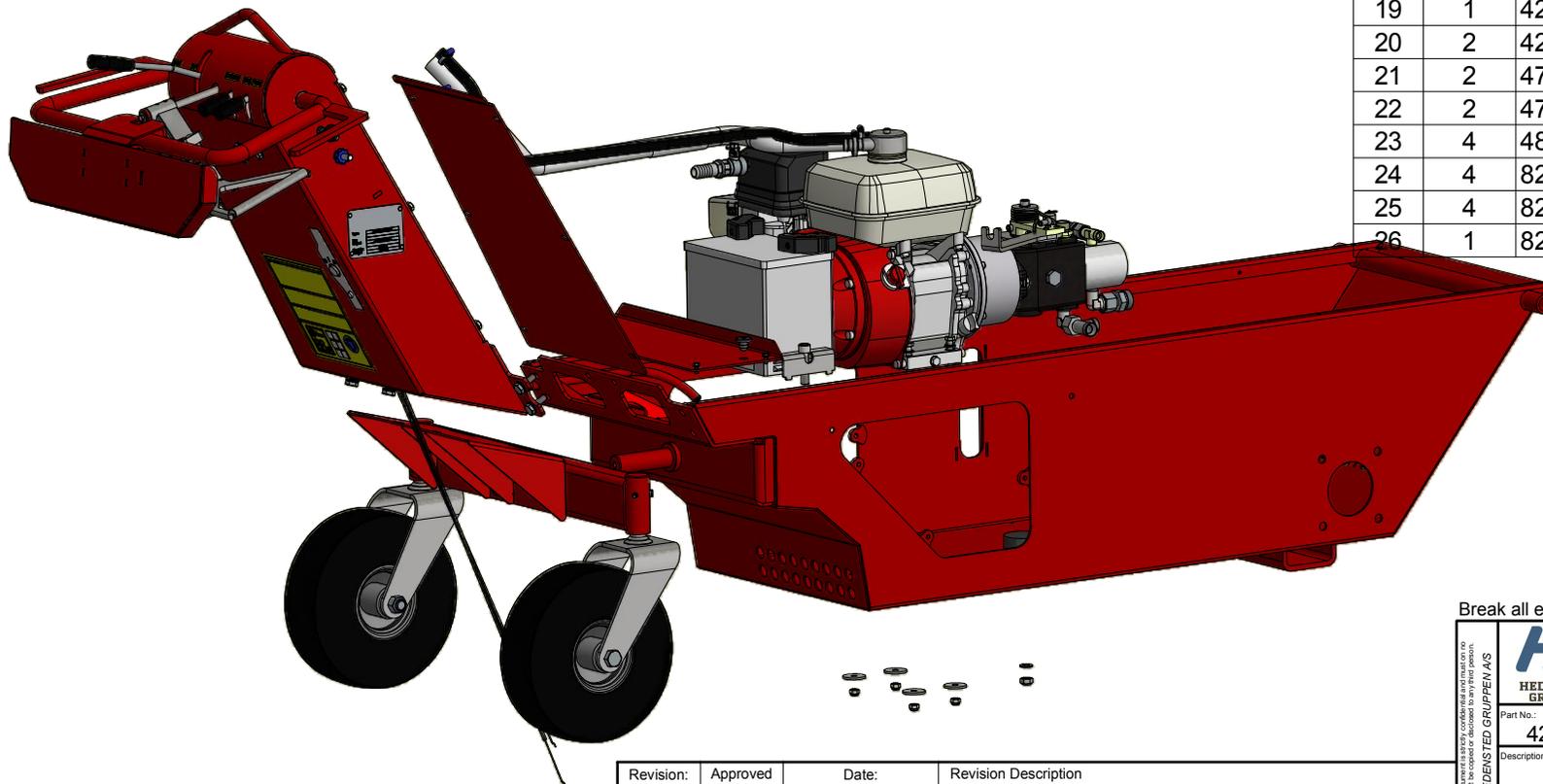
A (1 : 2)



Break all edges

The drawing is a technical drawing and must not be used for manufacturing without the approval of the responsible person. HEIDENSTED GRUPPEN A/S	 HEDENSTED GRUPPEN	Scale: 1 : 10	Not specified tolerance according to:	Sheet size: A3
	Part No.: 422682	Material:	Surface properties:	Sheet: 1 / 2
	Description 1: First base assembly			
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

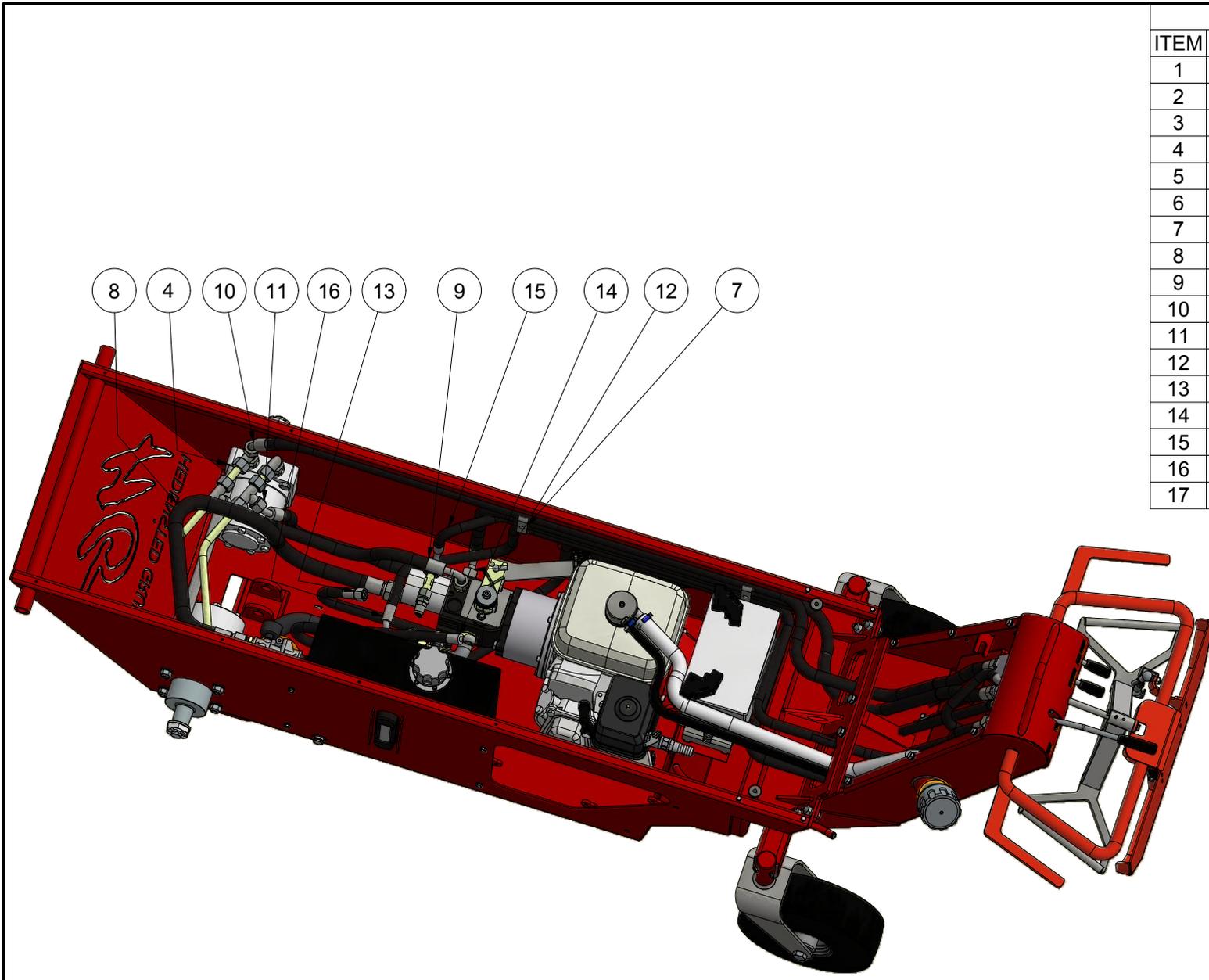


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	11405012	Hexagon bolt M5x12 FZB
2	4	11408040	Hexagon bolt M8x40 FZB
3	4	17908000	Self-locking nut M8 FZB
4	1	17910000	Self-locking nut M10 FZB
5	1	422556	Frame part 6
6	1	422562	Frame part 17
7	1	422564	Frame assembly 1
8	1	422652	Red wiere 16° Length 80 cm
9	1	422654	Black wire length 98 cm
10	1	422656	Wireing for Engine
11	1	422660	Engine assembly 2
12	1	422676	Battery assembly
13	1	422678	Operator assembly
14	1	422680	Suspension assembly
15	1	423421	Vibration absorber Ø65x35 - M10
16	0,9 m	423451	Fuel hose hydro eco 10x3,5
17	0,9 m	423452	Fuel hose 19x6,0
18	1	423477	Warning logo DK
19	1	423542	Washer for vibration absorber
20	2	423606	Rubber plug for plate
21	2	474007	Hose clamp 14-22
22	2	474008	Hose clamp 22-30
23	4	4809335	Washer SRKB Ø9x35x3 FZB
24	4	82105900	Washer M5 FZB
25	4	82108000	Washer M8 FZB
26	1	82110000	Washer M10 FZB

Break all edges

The dimensions, tolerances and part numbers are correct as of the date of issue. However, they are subject to change without notice.	 HG HEDENSTED GRUPPEN	Scale: 1 : 10	Not specified tolerance according to:	Sheet size: A3
	Part No.: 422682	Material:	Surface properties:	Sheet: 2 / 2
	Description 1: First base assembly			
	Description 2:			

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

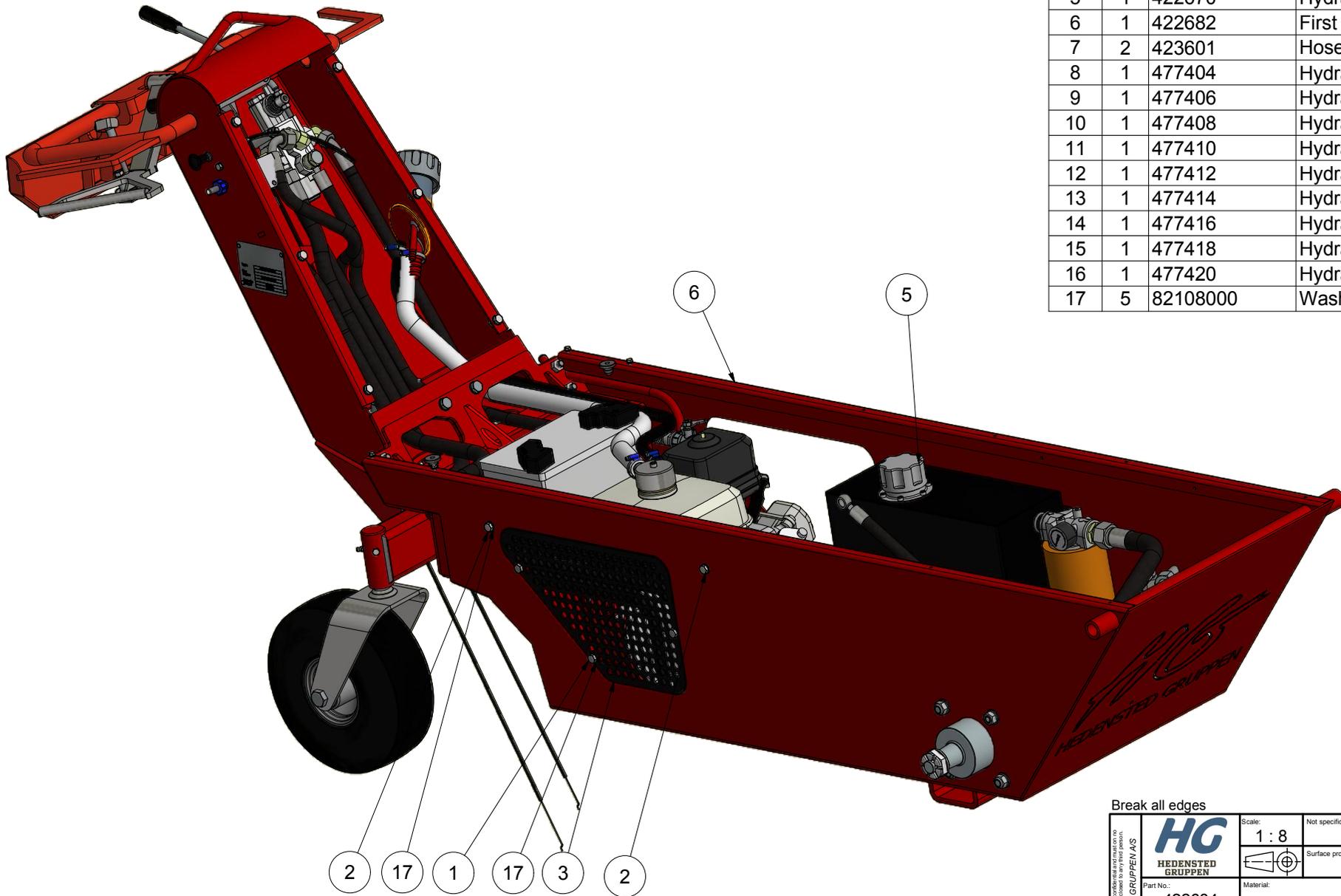


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	11408012	Hexagon bolt M8x12 FZB
2	2	11408025	Hexagon bolt M8x25 FZB
3	1	422560	Frame part 12
4	1	422668	Wheel motor assembly
5	1	422670	Hydraulic tank assembly
6	1	422682	First base assembly
7	2	423601	Hose clamp
8	1	477404	Hydraulic hose 1. 3/4"x 825mm
9	1	477406	Hydraulic hose 2.1/2" x 500mm
10	1	477408	Hydraulic hose 3.1/2"x 1780mm
11	1	477410	Hydraulic hose 4. 1/2"x 460mm
12	1	477412	Hydraulic hose 5.1/2" x 1420mm
13	1	477414	Hydraulic hose 6.3/8"x2200mm
14	1	477416	Hydraulic hose 7.3/8"x 2690mm
15	1	477418	Hydraulic hose 8.3/8" x1625mm
16	1	477420	Hydraulic hose 9.3/8" x1820mm
17	5	82108000	Washer M8 FZB

Break all edges

<small>The information on this drawing is confidential and may not be disclosed to third parties without the express written consent of HEDENSTED GRUPPEN A/S.</small> HEDENSTED GRUPPEN A/S	HG	Scale:	Not specified tolerance according to:	Sheet size:
	<small>HEDENSTED GRUPPEN</small>	1 : 8		A3
	Part No.:		Surface properties:	Sheet:
	422684	Material:		1 / 2
Description 1:		Second base assembly		
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



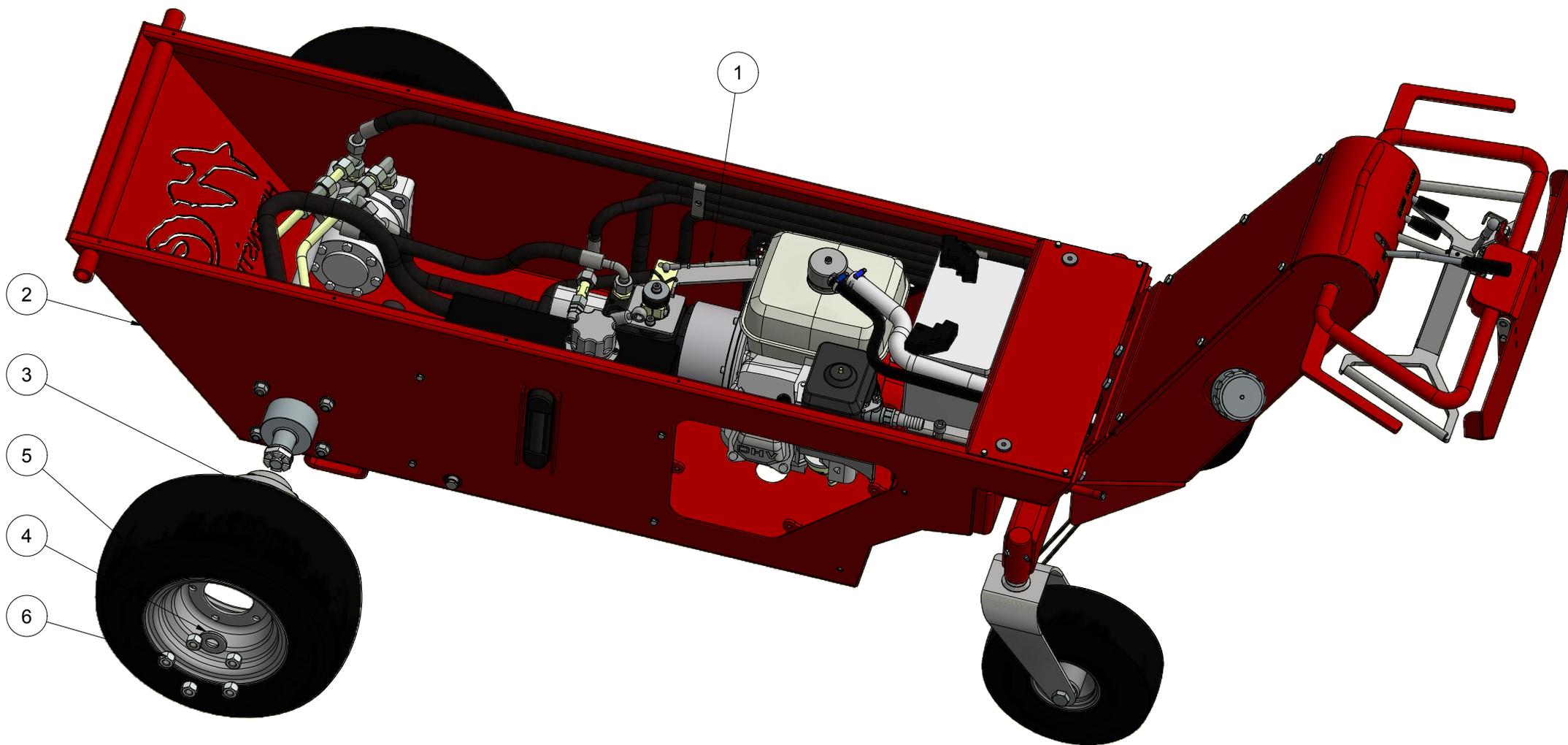
Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	11408012	Hexagon bolt M8x12 FZB
2	2	11408025	Hexagon bolt M8x25 FZB
3	1	422560	Frame part 12
4	1	422668	Wheel motor assembly
5	1	422670	Hydraulic tank assembly
6	1	422682	First base assembly
7	2	423601	Hose clamp
8	1	477404	Hydraulic hose 1. 3/4"x 825mm
9	1	477406	Hydraulic hose 2.1/2" x 500mm
10	1	477408	Hydraulic hose 3.1/2"x 1780mm
11	1	477410	Hydraulic hose 4. 1/2"x 460mm
12	1	477412	Hydraulic hose 5.1/2" x 1420mm
13	1	477414	Hydraulic hose 6.3/8"x2200mm
14	1	477416	Hydraulic hose 7.3/8"x 2690mm
15	1	477418	Hydraulic hose 8.3/8" x1625mm
16	1	477420	Hydraulic hose 9.3/8" x1820mm
17	5	82108000	Washer M8 FZB

Break all edges

The information on this drawing is confidential and may not be disclosed to any third party without the prior written consent of HEDENSTED GRUPPEN A/S.		Scale: 1 : 8	Not specified tolerance according to:	Sheet size: A3	
	HEDENSTED GRUPPEN		Surface properties:	Sheet: 2 / 2	
	Part No.: 422684	Material:			
	Description 1: Second base assembly	Description 2:			

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



1

2

3

5

4

6

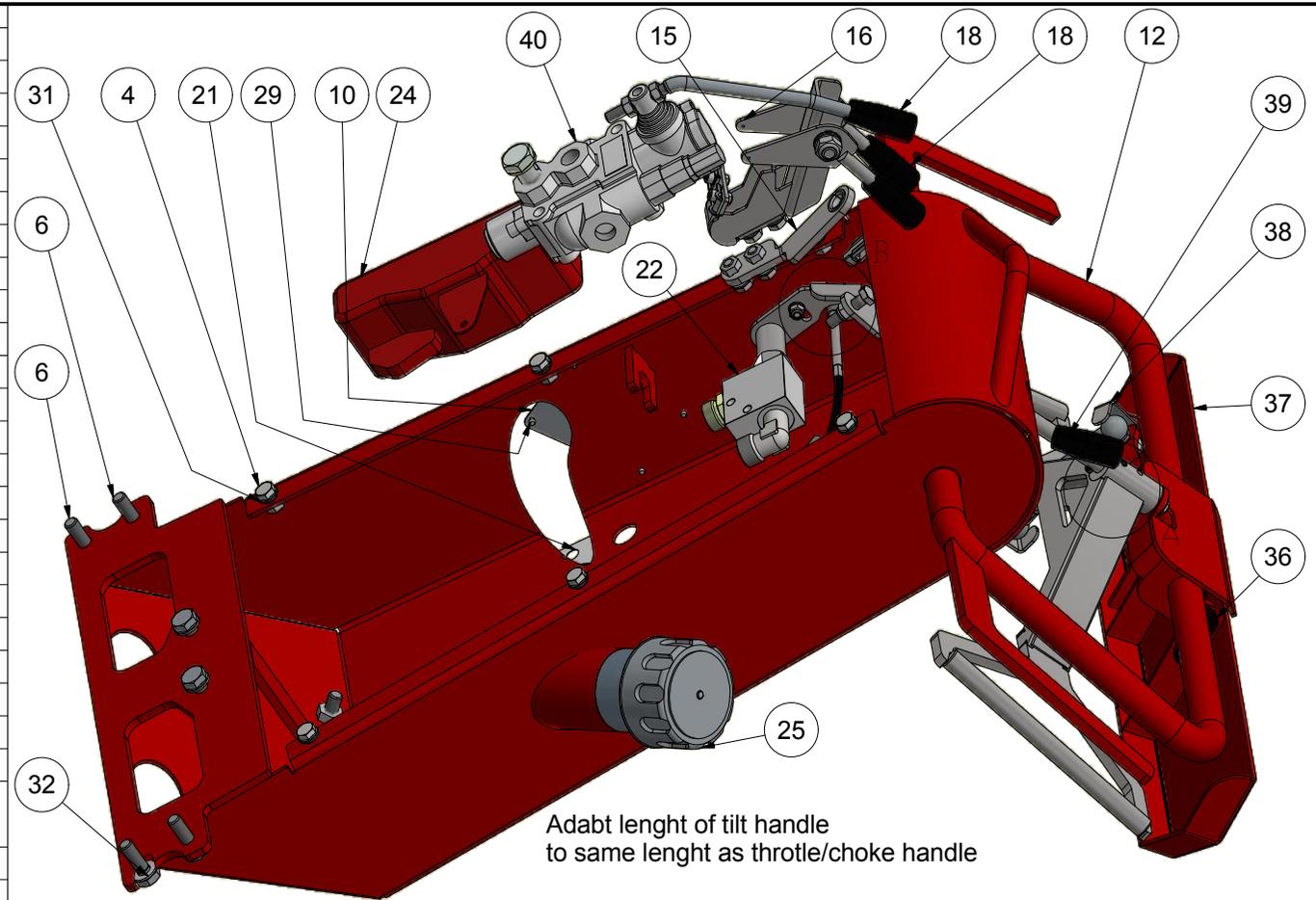
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	422632	Steering cable for Hydra combi
2	1	422684	Second base assembly
3	2	423471	Wheel hub for omrw
4	2	423545	Washer f/OMRW 45x20,5x4 FZB
5	2	474733	Wheel F. LP190-8/8 Hf400 silve
6	10	479910	Wheel nut M12x1,5 NV22 60° FZB
Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Break all edges

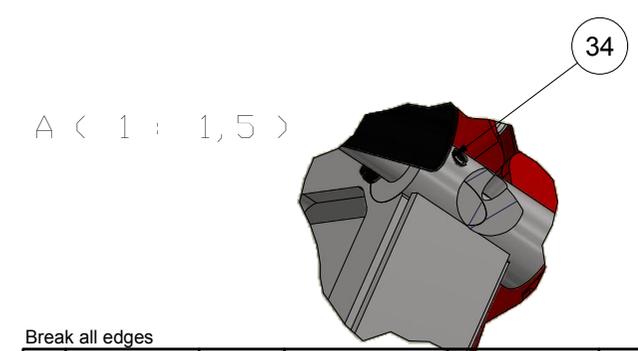
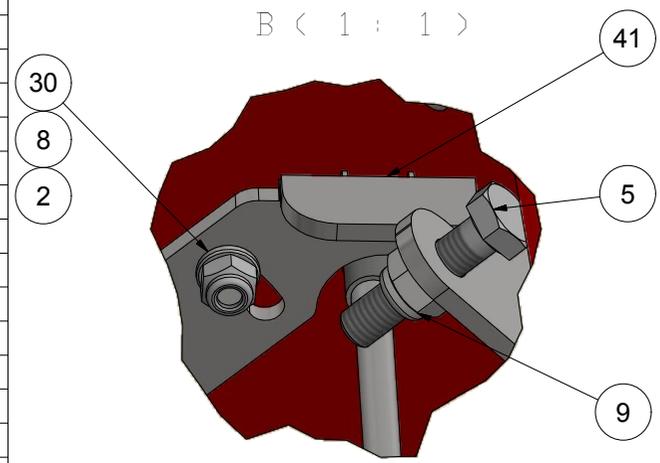
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	 Surface properties:	Sheet: 1 / 1	
Part No.: 422686		Material:	
Description 1: Third base assembly			
Description 2:			

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	10508050	Stop screw M8x50-B
2	2	11406016	Hexagon bolt M6x16 FZB
3	1	11406020	Hexagon bolt M6x20 FZB
4	6	11408016	Hexagon bolt M8x16 FZB
5	1	11408035	Hexagon bolt M8x35 FZB
6	8	11410030	Hexagon bolt M10x30 FZB
7	2	1508000	Nut M8 FZB
8	2	17906000	Self-locking nut M6 FZB
9	3	17908000	Self-locking nut M8 FZB
10	1	30039	Id plate CE for Hydra Combi
11	2	415042	Ball angle joint AS13 M8
12	1	422566	Frame assembly 2
13	1	422640	Trotle cable for Hydra combi
14	1	422642	Choke cable for Hydra combi
15	1	422664	Assembly bearing for handle
16	1	422666	Throtle/choke assembly
17	3	423423	Slide bushing Ø12xØ14x7
18	3	423424	Handle, Ø21 cylindrical knob Ø10
19	1	423432	F-Bracket for cable G5x20
20	1	423443	Clips for F-joint
21	1	423464	Sticker for key start
22	1	423570	Alu valveblock pipe mounted
23	1	423573	Valve, cartridge 12v DC 2 way with override
24	1	441720	Key start GX 200
25	1	445091	Fuel tank cap G400
26	1	470565	Choke cable SS-SM
27	1	477117	Straight connector w. gasket Ø15L x 3/8"
28	1	477146	Elbow 3/8"t x Ø15L
29	4	7003208	Blind rivet Ø3.2x8 (4-5,5)
30	4	82106000	Washer M6 FZB
31	6	82108000	Washer M8 FZB
32	8	82110000	Washer M10 FZB
33	1	82606000	Washer Ø6,4x18x1,6 FZB
34	2	89505022	Pin slotted Ø5x22
35	1	M100499	Trottel grip
36	1	M100501	Lock rod assembly
37	1	M100503	Bumper assembly
38	2	M100507	Ball lock
39	1	M100772	Trotle shaft for hydra combi
40	1	M103202	Tilt valve
41	1	M103798	Bracket for valve with 16,1 mm hole



Adabt lenght of tilt handle to same lenght as throtle/choke handle

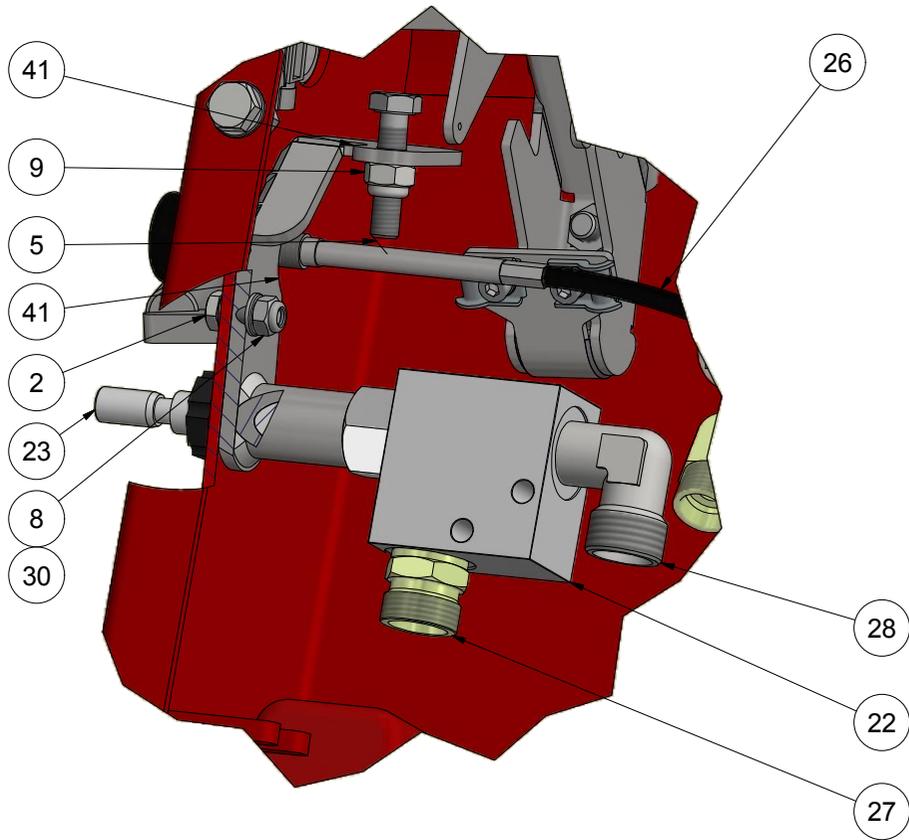


Break all edges

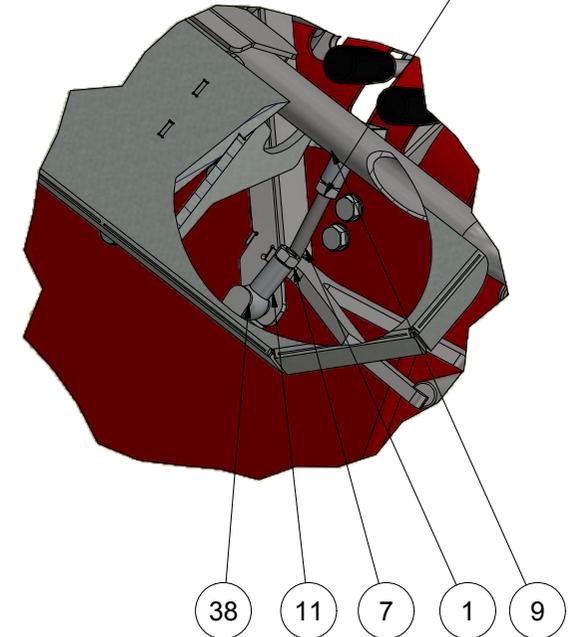
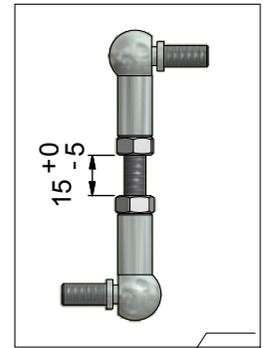
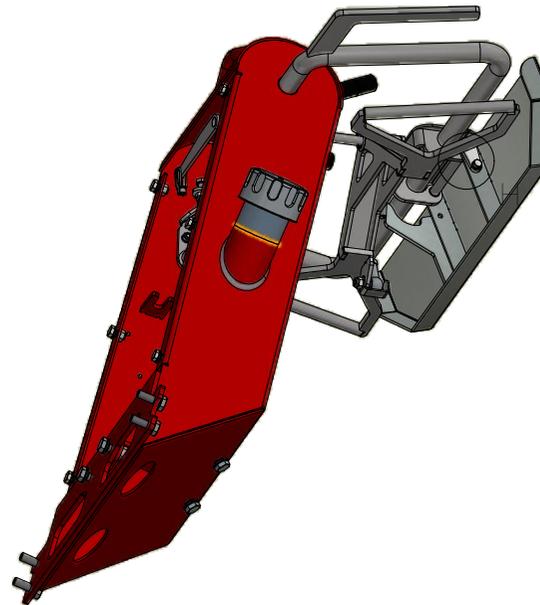
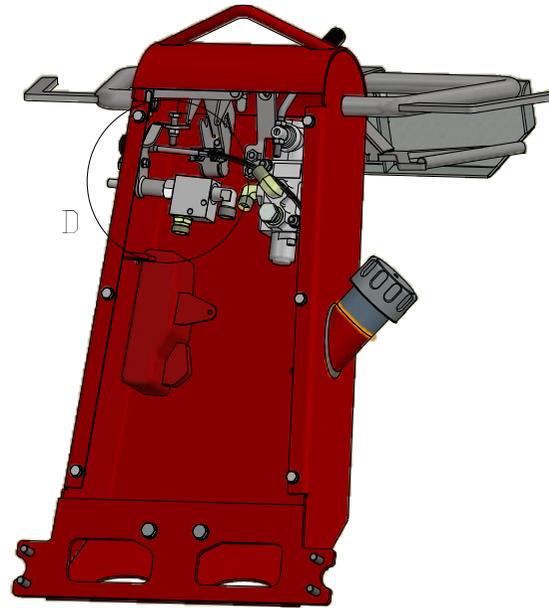
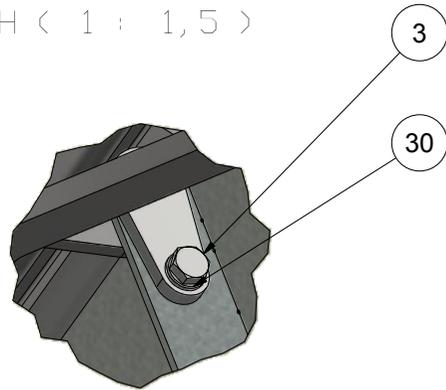
The information on this drawing is confidential and may not be disclosed to third parties without the express written permission of HEDENSTED GRUPPEN A/S		Scale: 1 : 3,7	Not specified tolerance according to:	Sheet size: A3	
	HEDENSTED GRUPPEN		Surface properties:	Sheet: 1 / 2	
	Part No.: 422678	Material:			
	Description 1: Operator assembly				
Description 2:					

Revision: 3	Approved: KKS	Date: 20-12-2018	Revision Description: Manual valve + Bracket changed
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D < 1 : 1,5 >



H < 1 : 1,5 >



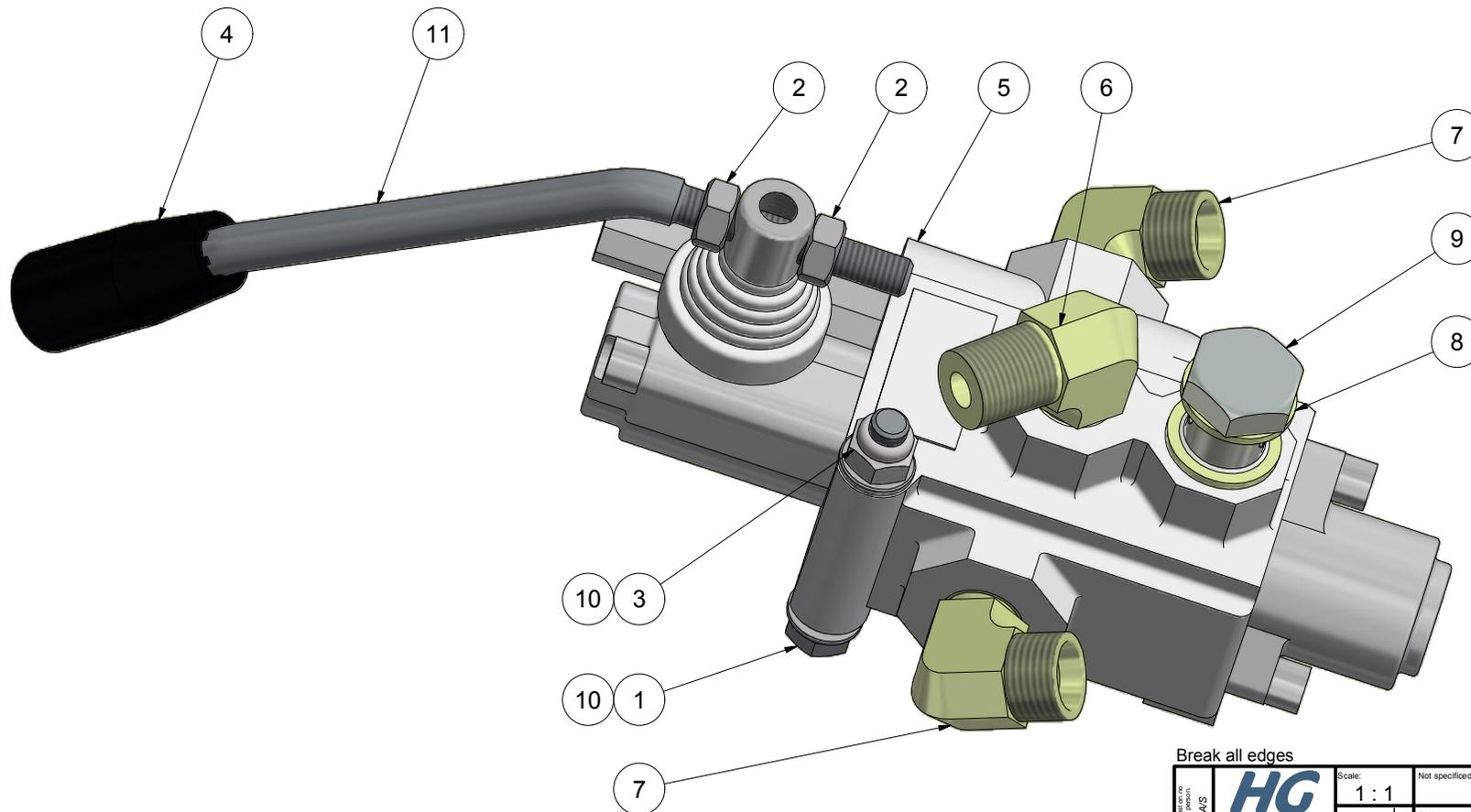
Break all edges

The drawing is a technical drawing and not a photograph. It is not to be used for manufacturing or assembly without the approval of the manufacturer.	HG		Scale:	Not specified tolerance according to:	Sheet size:
	HEDENSTED GRUPPEN		1 : 3,7		A3
	Part No.: 422678		Surface properties:	Sheet:	
	Material:			2 / 2	
Description 1: Operator assembly					
Description 2:					

Revision:	Approved	Date:	Revision Description
3	KKS	20-12-2018	Manual valve + Bracket changed

PARTS LIST

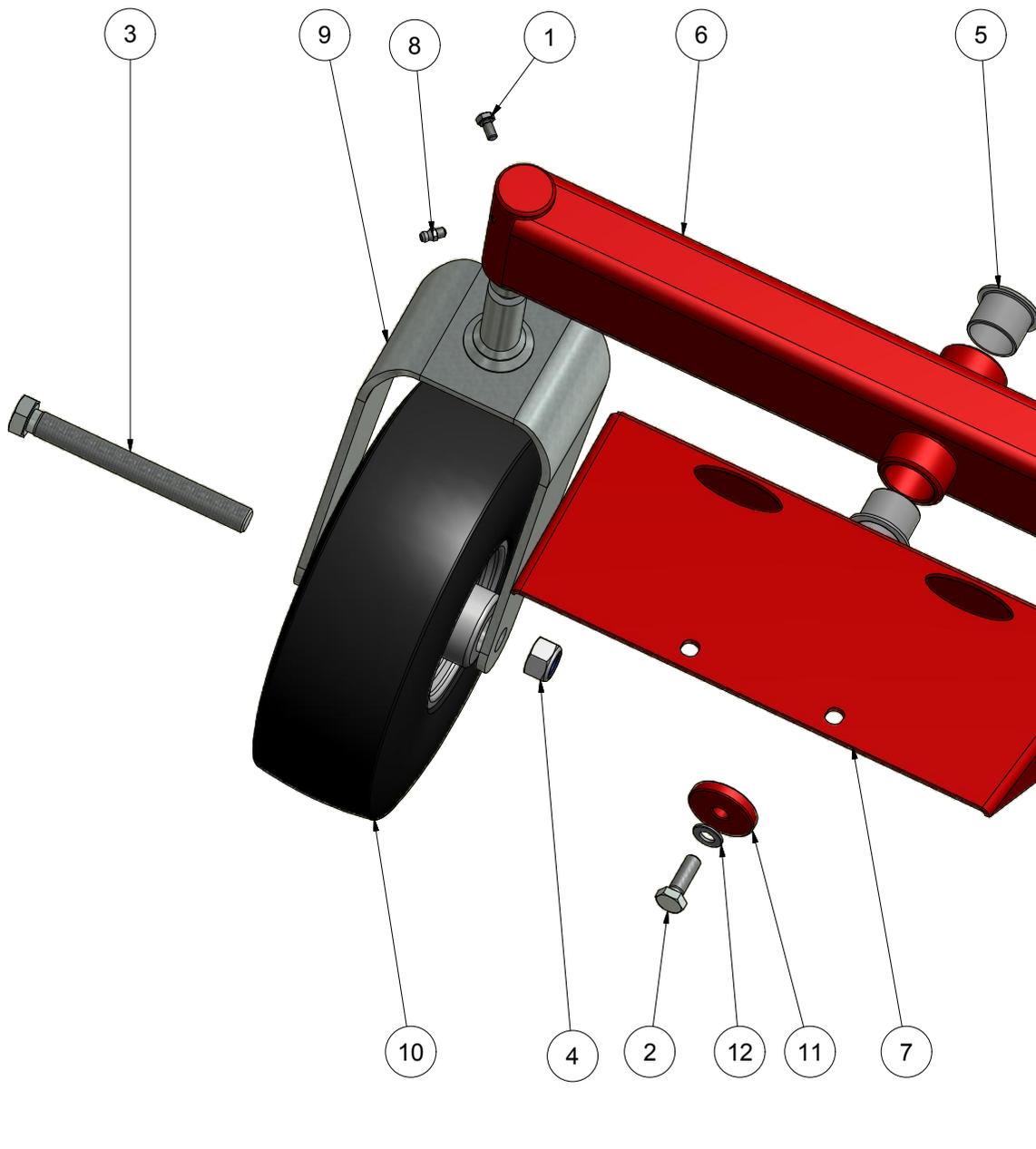
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	11408065	Hexagon bolt M8x65 FZB
2	2	1508000	Nut M8 FZB
3	2	17908000	Self-locking nut M8 FZB
4	1	423424	Handle, Ø21 cylindrical knob Ø10
5	1	423526	Hydraulic tilt valve
6	1	477105	Elbow 3/8"t x 3/8"t (M/M)
7	2	477139	Elbow 3/8"t x Ø12L
8	2	477163	Bopnded seal washer 3/8"
9	1	477222	Banjo bolt 3/8"
10	4	82108000	Washer M8 FZB
11	1	M103201	Handle for tilt valve



Break all edges

The information on this drawing is the property of HEDENSTED GRUPPEN AS. It is not to be copied or disclosed to any third person.		Scale: 1 : 1	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	HEDENSTED GRUPPEN AS		Surface properties: No	Sheet: 1 / 2
	Part No.: M103202	Material:		
	Description 1: Tilt valve			
Description 2: Hydra combi				

Revision:	Approved	Date:	Revision Description
1	KKS	02-02-2018	Made



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	11406012	Hexagon bolt M6x12 FZB
2	1	11410030	Hexagon bolt M10x30 FZB
3	2	11416150	Hexagon bolt M16x150 FZB
4	2	17916000	Self-locking nut M16 FZB
5	2	422413	Slide Bearing PAF-30260 (34x30x26)
6	1	422512	Suspension movable part
7	1	422616	Reinforcement for control
8	2	423068	Grease fitting M6 straight
9	2	423465	Fork for wheel DGT 12"
10	2	423466	Fork wheel SS Hydra
11	1	43254	End plate Ø45
12	1	82110000	Chamfered Washer M10 FZB

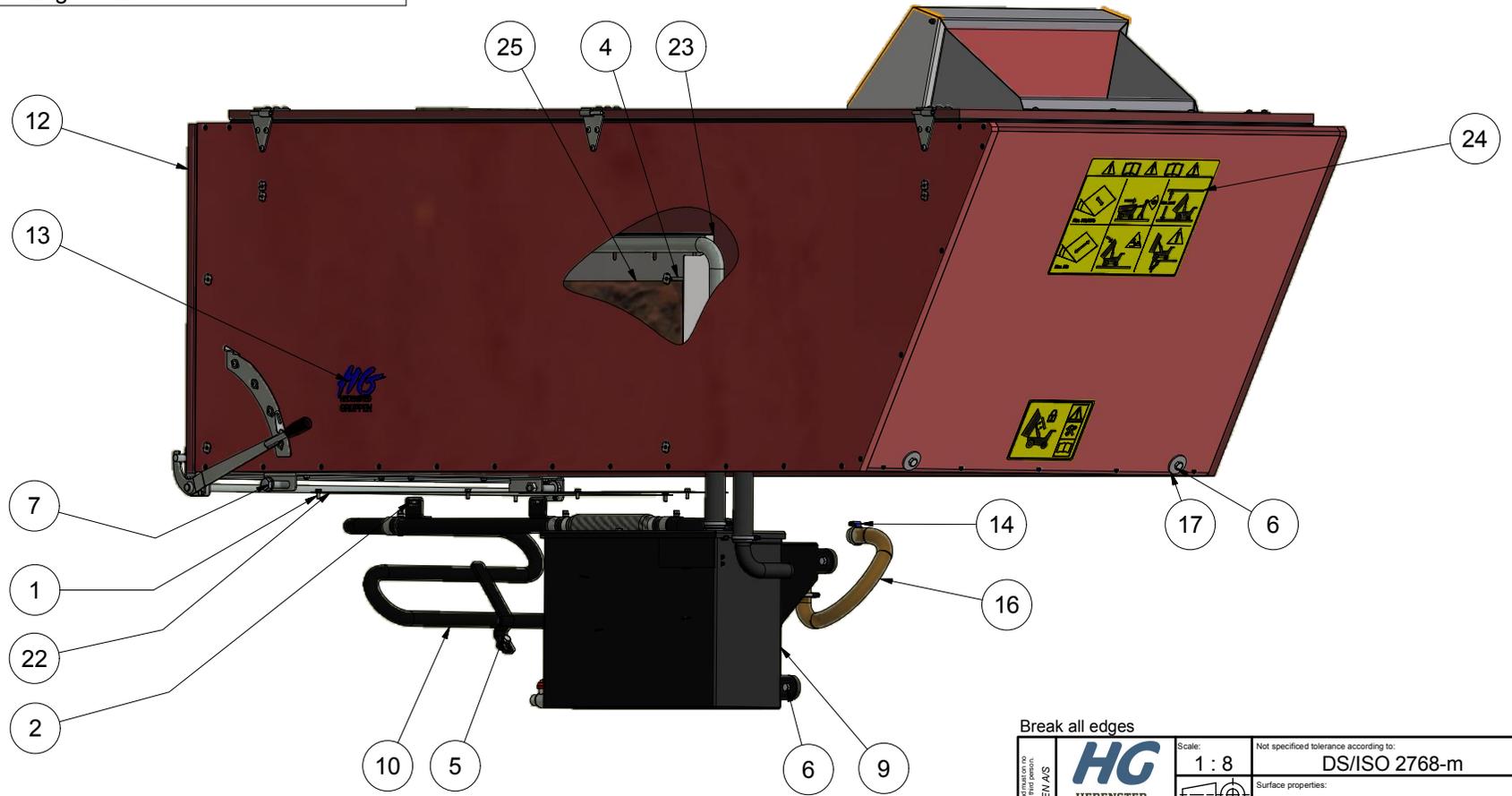
Add grease in both grease fittings

Break all edges

The dimensions, tolerances, surface properties and material specifications are subject to change without notice. For more information, please contact our technical department.	 HEDENSTED GRUPPEN	Scale:	Not specified tolerance according to:	Sheet size:
		1 : 3	DS/ISO 2768-m	A3
		Surface properties:		Sheet:
				1 / 1
Part No.:		Material:		
422680				
Description 1:				
Suspension assembly				
Description 2:				

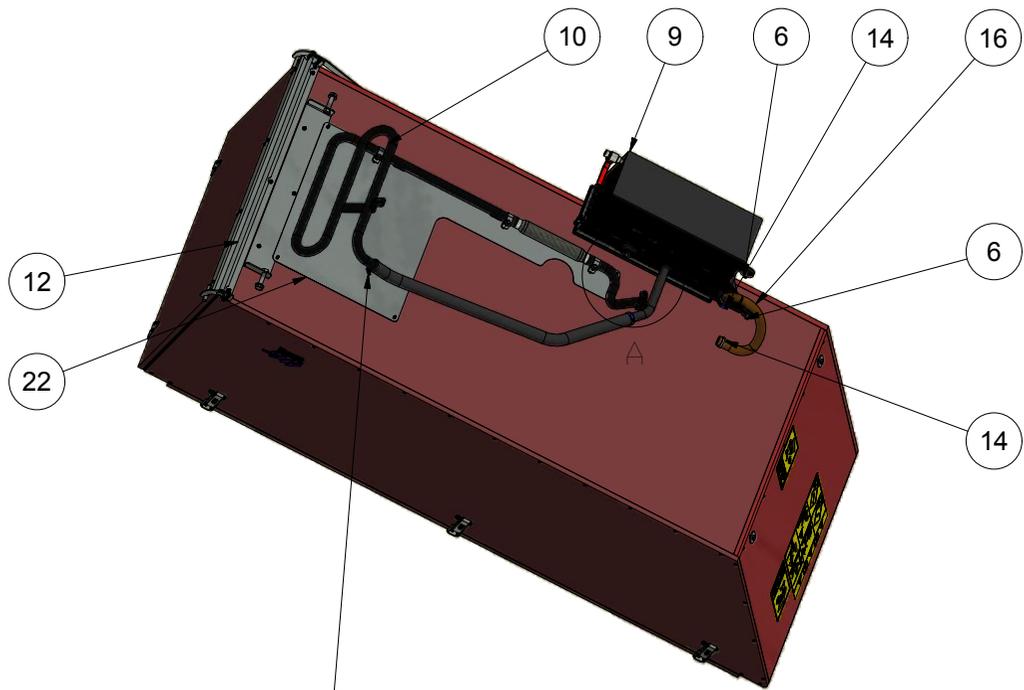
Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Parts List				Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	11405012	Hexagon bolt M5x12 FZB	14	2	474008	Hose clamp 22-30
2	2	11406012	Hexagon bolt M6x12 FZB	15	4	474010	Hose clamp 25-35
3	1	11406025	Hexagon bolt M6x25 FZB	16	0,6 m	477572	Alfasteel hose Ø20
4	4	11406085	Hexagon bolt M6x85 FZB	17	2	4809335	Washer SRKB Ø9x35x3 FZB
5	1	11408020	Hexagon bolt M8x20 FZB	18	6	82105900	Washer M5 FZB
6	4	11408025	Hexagon bolt M8x25 FZB	19	6	82106000	Washer M6 FZB
7	2	11412055	Hexagon bolt M12x55 FZB	20	5	82108000	Washer M8 FZB
8	3	1508000	Nut M8 FZB	21	2	82112000	Washer M12 FZB
9	1	422506	Filter box main assembly	22	1	M100826	Heat plate
10	1	422572	Exhaust system for killing box	23	1	M102628	Filter cover
11	1,25 m	422636	Heat hose 1"	24	1	M103872	Warning sign for 280131 + 280133
12	1	422638	Killing box	25	1	M12417	Insulation 70x1200x300
13	3	423439	HG Logo - size 75 x110mm				

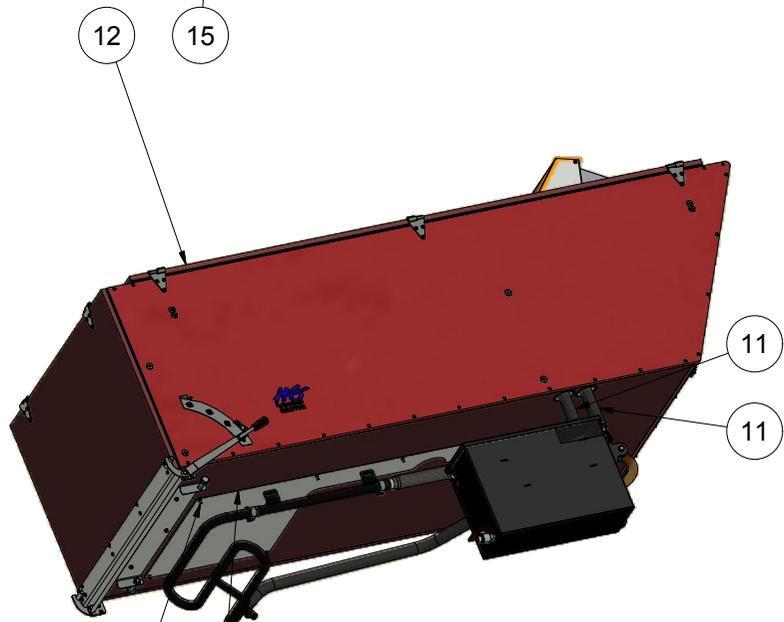
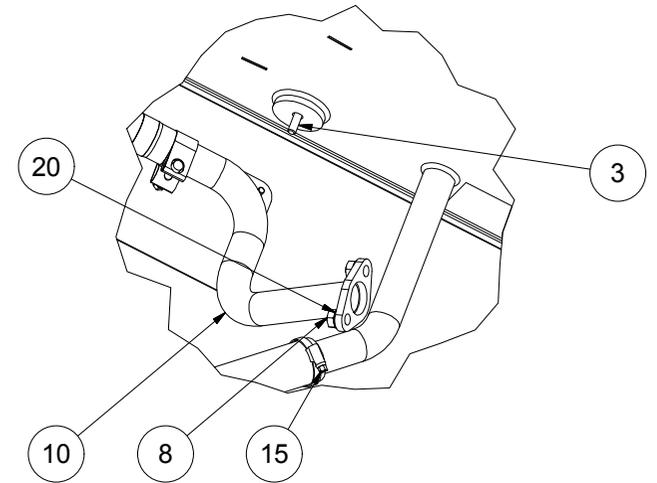


Revision:	Approved	Date:	Revision Description
2	KL	08-05-2019	Warning sign added

Break all edges			
<small>The information on this drawing is confidential and may not be disclosed to third parties.</small> HEDENSTED GRUPPEN A/S	 HEDENSTED GRUPPEN	Scale: 1 : 8 Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	Part No.: 280150	Surface properties:	Sheet: 1/2
Description 1: Killing box 120 males			
Description 2: For Hydra Combi			



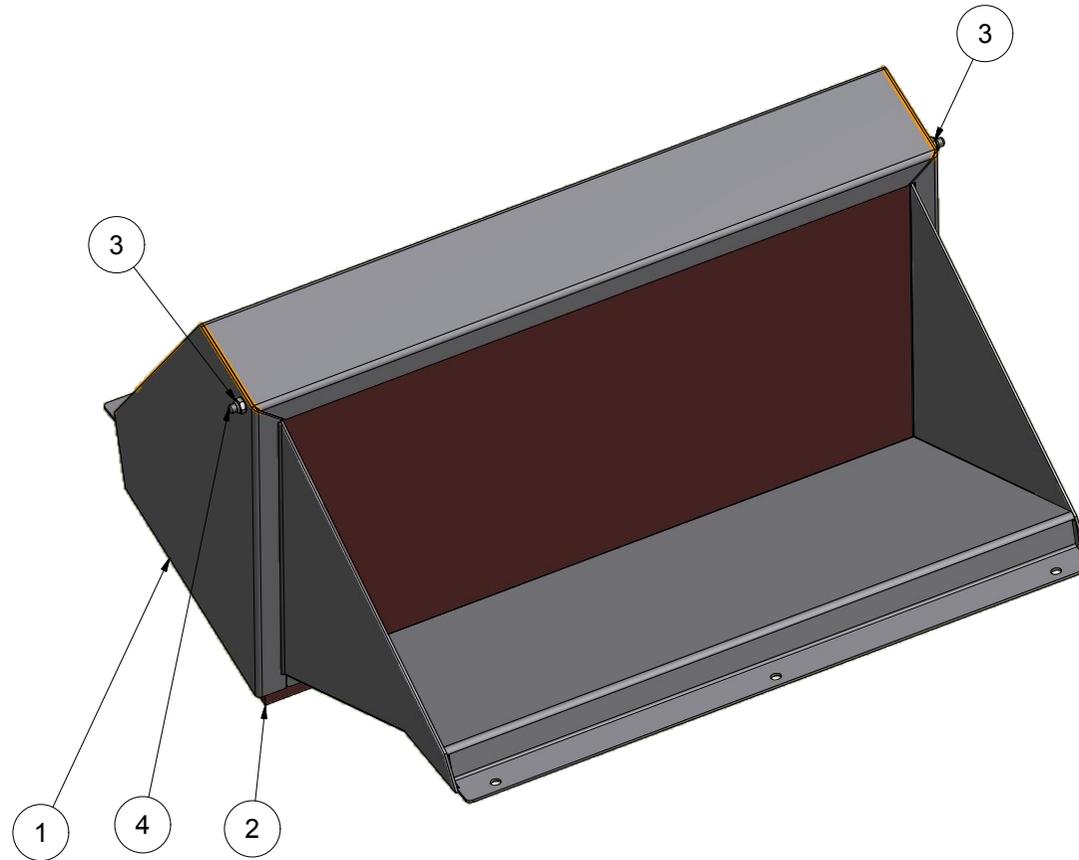
A < 1 : 4 >



Break all edges

<small>*The dimensions, accuracy, configuration and material are not to be altered without the approval of HEDENSTED GRUPPEN AS. Account for possible deviations to any third person.</small> HEDENSTED GRUPPEN AS	 HEDENSTED GRUPPEN	Scale: 1 : 8	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	Part No.: 280150	Material:	Surface properties:	Sheet: 2 / 2
	Description 1: Killing box 120 males			
Description 2: For Hydra Combi				

Revision:	Approved	Date:	Revision Description
2	KL	08-05-2019	Warning sign added



Parts List

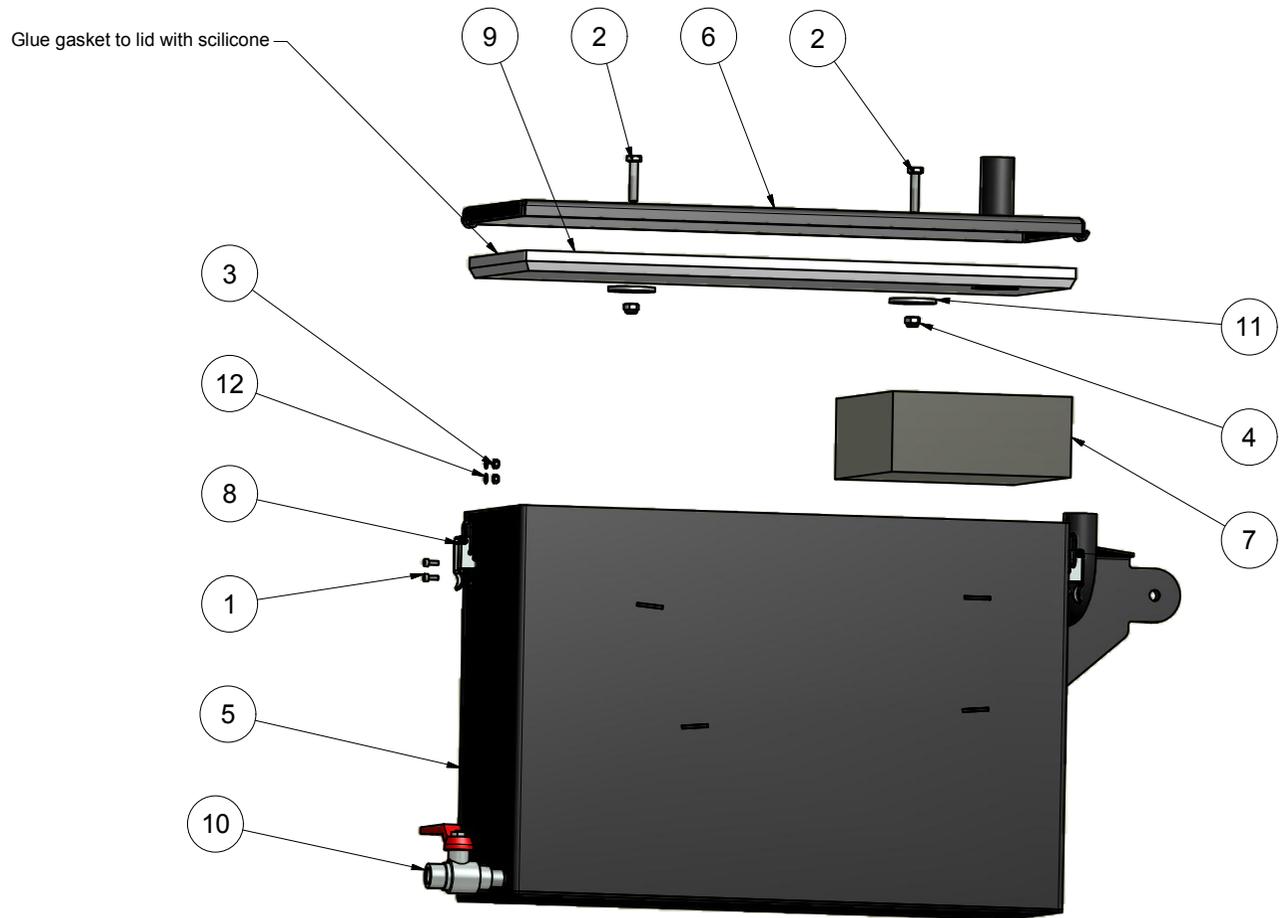
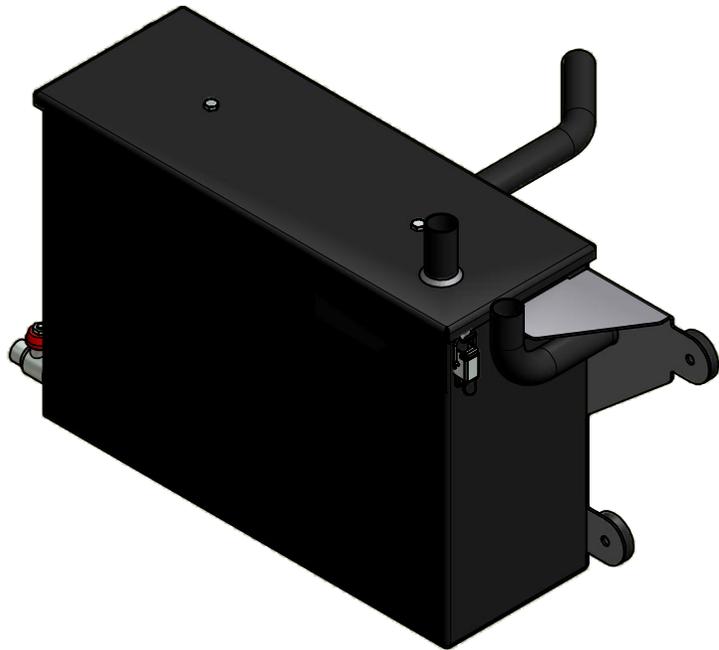
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	422590	Mail box assembly 1
2	1	422592	Mail box assembly 2
4	1	422588	Thread rod for mail box
3	2	17905000	Self-locking nut M5 FZB 1

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Break all edges

<small>*The drawing is only valid for the part and may not be used for other parts without the approval of the design department.</small> HEDENSTED GRUPPEN A/S	 HEDENSTED GRUPPEN	Scale: 1 : 3	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	Part No.: 280160	Surface properties: 		Sheet: 1 / 1
	Description 1: HG Mail box complete			
	Description 2: HG Killing box			

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	10203008	Hexagon cylinder head M3x08 FZB
2	2	11406030	Hexagon bolt M6x30 FZB
3	4	17903000	Self-locking nut M3 FZB
4	2	17906000	Self-locking nut M6 FZB
5	1	422508	Filter box assembly 1
6	1	422510	Filter box assembly 2
7	1	422511	Polyester filter PPI20
8	2	422554	Mini Latch
9	1	422644	Gasket for filterbox
10	1	477527	1/4" Ball valve male/female
11	2	4809335	Washer type SRKB ø9x35x3
12	4	82103000	Chamfered Washer M3 FZB



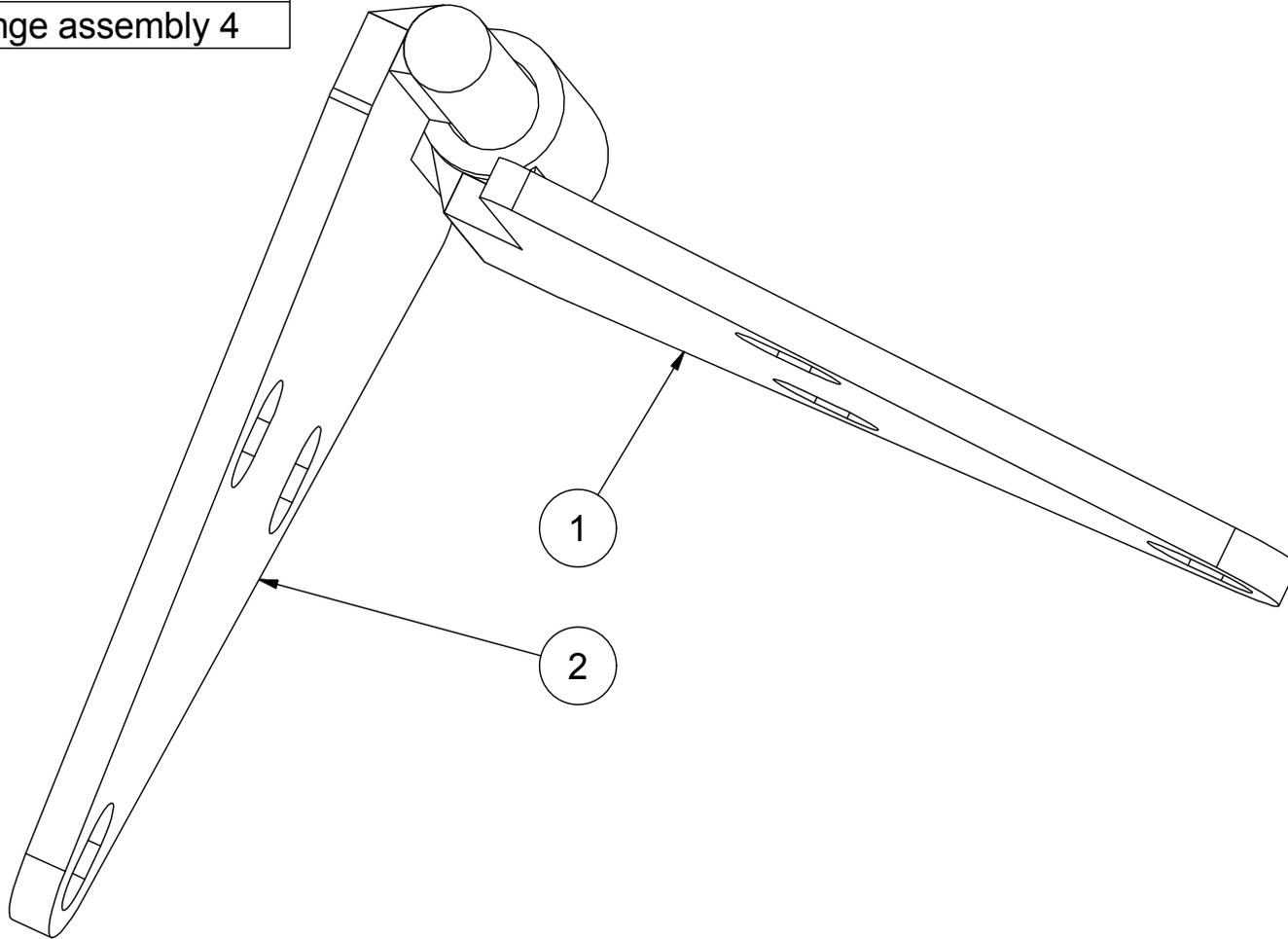
Break all edges

<small>The information is confidential and may not be disclosed to any third person. HEDENSTED GRUPPEN A/S</small>	HG	Scale: 1 : 4	Not specified tolerance according to:	Sheet size: A3
	<small>HEDENSTED GRUPPEN</small>		Surface properties:	Sheet: 1 / 1
	Part No.: 422506	Material:		
Description 1: Filter box main assembly				
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	422522	Hinge assembly 1
2	1	422528	Hinge assembly 4



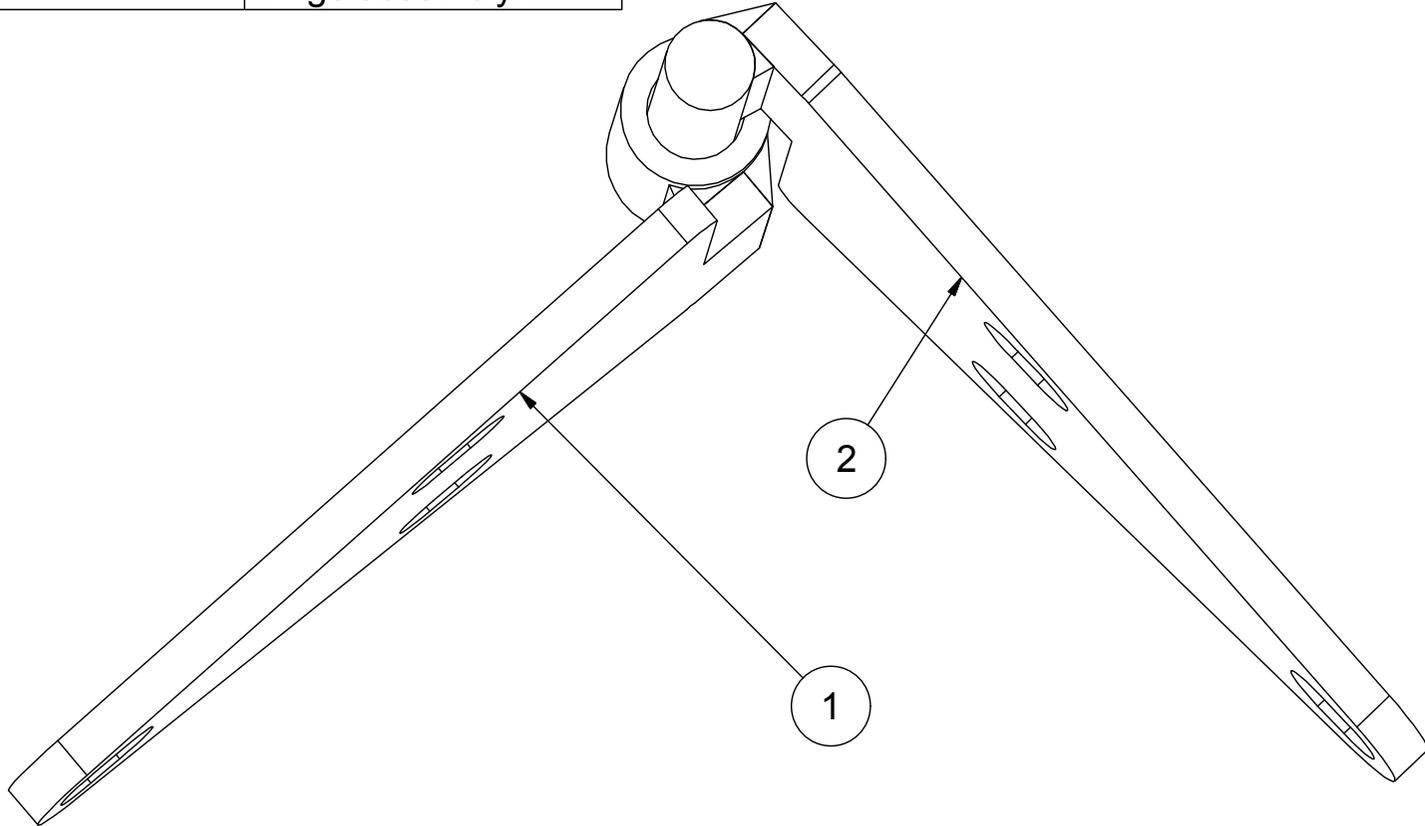
Break all edges

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			Surface properties:	Sheet: 1 / 1
	Part No.: 422518	Material:		
	Description 1: Hinge right			
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Parts List

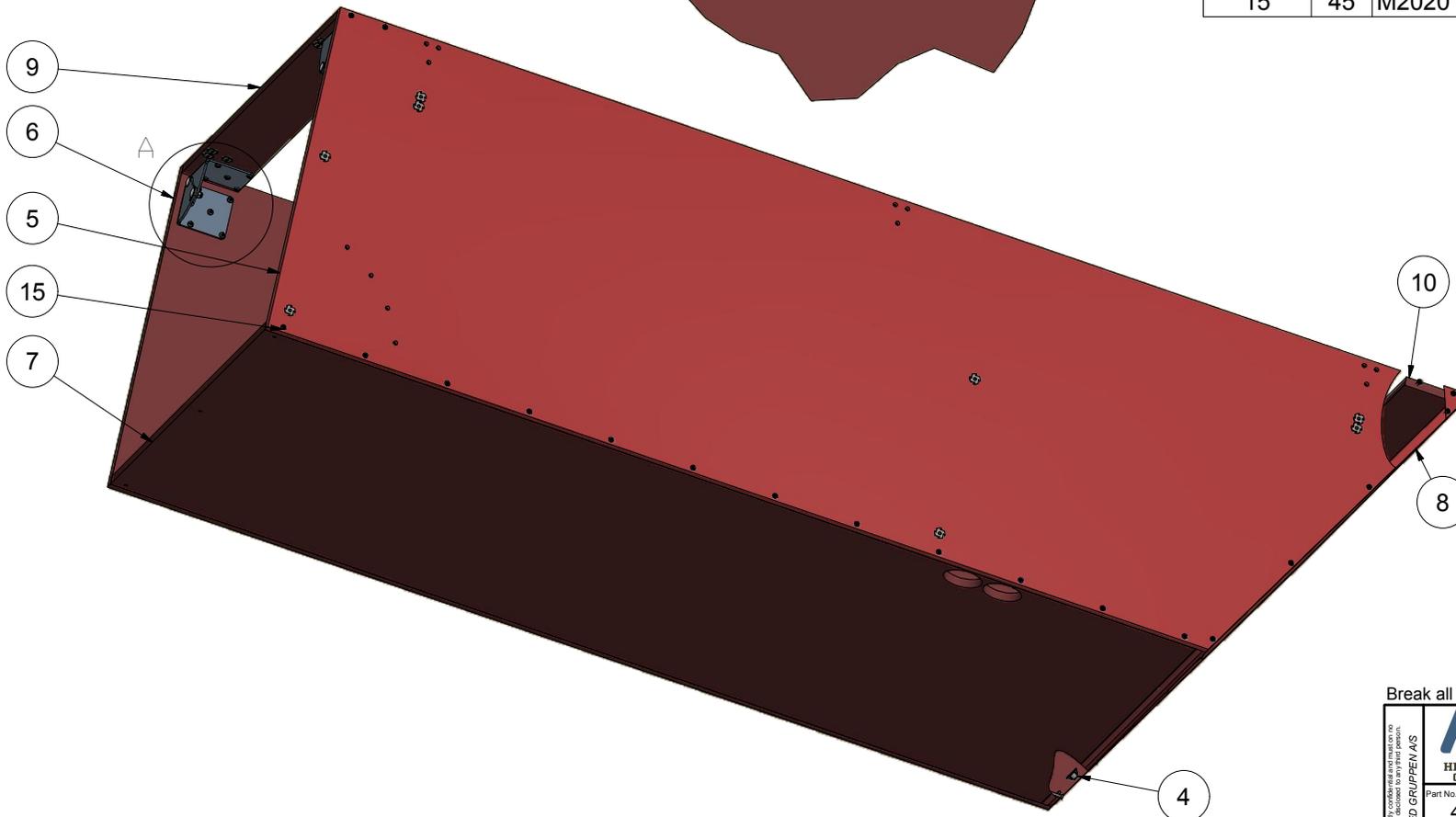
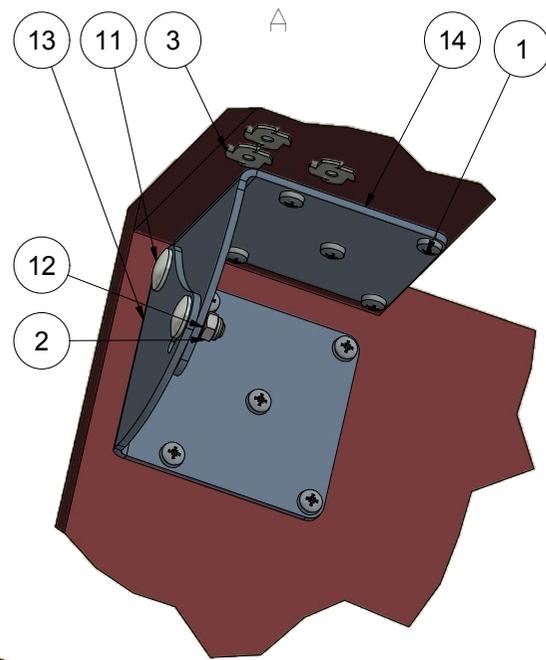
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	422526	Hinge assembly 3
2	1	422524	Hinge assembly 2



Break all edges

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			Surface properties:	Sheet: 1 / 1
	Part No.: 422520	Material:		
	Description 1: Hinge left			
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

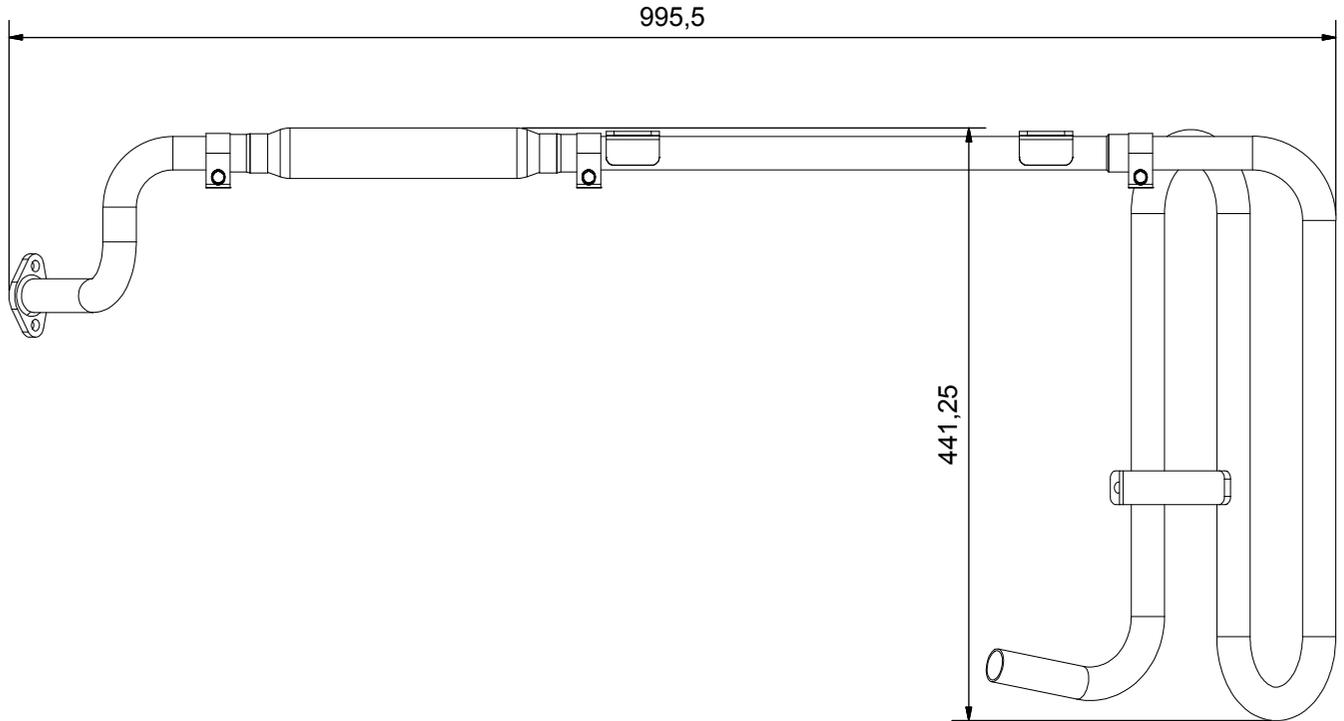
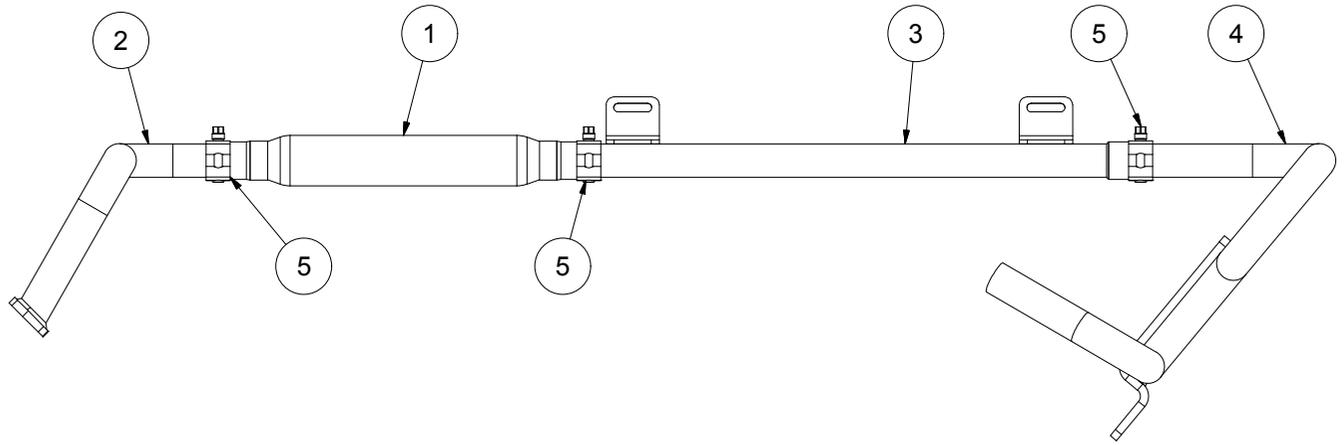
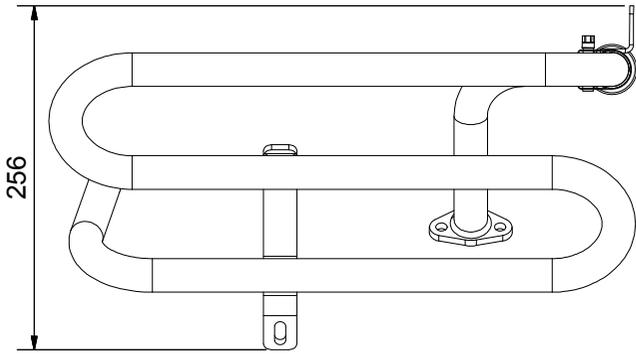


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	20	140872	Wood screw pan head 5 x 16
2	4	17906000	Self-locking nut M6 FZB
3	27	19205000	Drive in nut M5 FZB
4	2	19208000	Drive in nut M8 FZB
5	1	41436	Box part 1
6	1	41437	Box part 9
7	1	41438	Box part 2
8	1	41440	Box part 3
9	1	41444	Box part 5
10	1	41445	Box part 8
11	4	64406016	Cup head square neck bolt M6x16 FZB
12	4	82106000	Washer M6 FZB
13	2	M102620	Corner stiffening part 1
14	2	M102621	Corner stiffening part 2
15	45	M202010	Wood screw countersunk head 4 x 40

Break all edges

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	HEDENSTED GRUPPEN A/S		Surface properties: Edges painted brown	Sheet: 2 / 2	
	Part No.: 422531	Material:			
	Description 1: Box for killing box				
Description 2:					

Revision:	Approved	Date:	Revision Description
1	KC	25-04-2017	Part list update



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	422530	Flex pipe for exhaust
2	1	422569	Exhaust assembly 1
3	1	422571	Exhaust assembly 2
4	1	422573	Exhaust assembly 3
5	3	422650	Hose clamp Ø27-Ø29

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

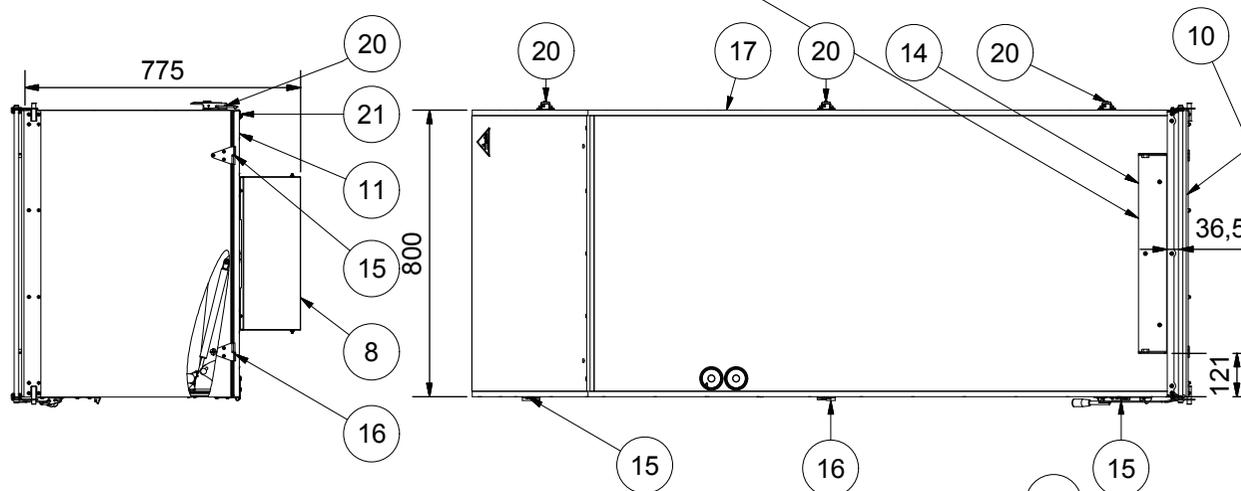
Break all edges

<small>*The drawing is only valid for the part and may not be used for other parts without the consent of HEDENSTED GRUPPEN AS.</small> HEDENSTED GRUPPEN AS	HG	Scale:	Not specified tolerance according to:	Sheet size:
	<small>HEDENSTED GRUPPEN</small>	1 : 4	DS/ISO 2768-m	A3
	Part No.: 422572		Surface properties: Ral 9005	Sheet: 1 / 1
Description 1:		Exhaust system for killing box		
Description 2:				

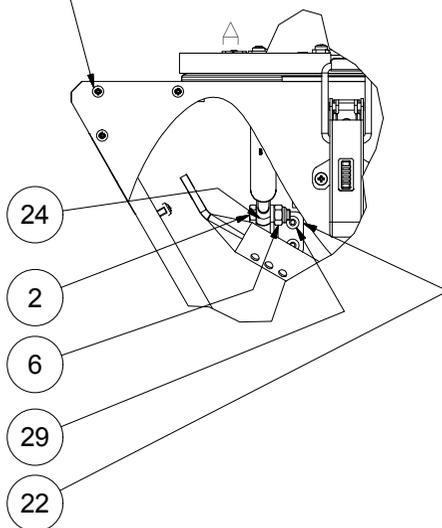
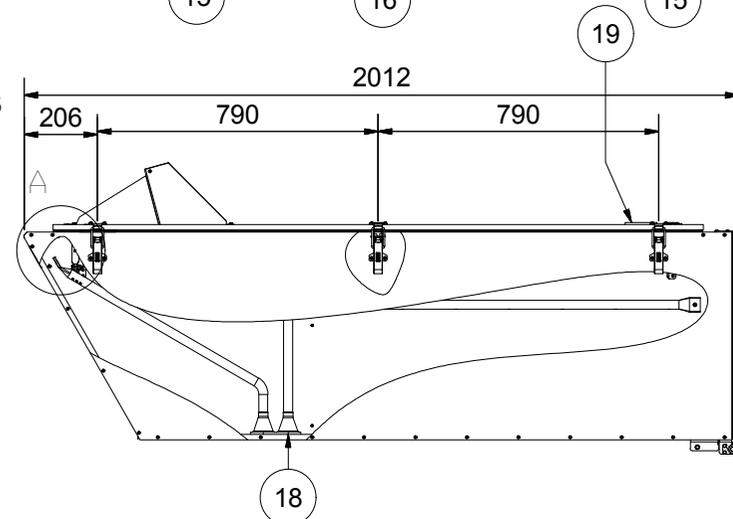
Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	11405012	Hexagon bolt M5x12 FZB
2	4	11408025	Hexagon bolt M8x25 FZB
3	25	140872	Wood screw pan head 5 x 16
4	6	140875	Wood screw countersunk head 5 x 20
5	10	17905000	Self-locking nut M5 FZB
6	4	17908000	Self-locking nut M8 FZB
7	23	19205000	Drive in nut M5 FZB
8	1	280160	HG Mail box complete
9	1	31009	Warning sign. Crushing
10	1	41442	Box part 4
11	1	41446	Box part 6
12	2	41447	Box part 7
13	8,1 m	41592	Sealing strip
14	1	422500	Brace for stand
15	3	422518	Hinge right
16	2	422520	Hinge left
17	1	422531	Box for killing box
18	1	422570	Exhaust/intake for killing box
19	1	422596	Vindow for killing box
20	3	422604	Latch clamp with lock
21	3	422606	Brace for latch clamp
22	4	422608	Brace for gas spring
23	2	422610	Gas spring Ø8 x 200mm, 250N
24	4	422612	Eye bracket for gas spring Ø8mm
25	1	423424	Handle, Ø21 cylindrical knob Ø10
26	6	64405025	Cup head square neck bolt M5x25 FZB
27	2	64485025	Wood screw pan head 4,5 x 35
28	4	76005016	Buttonhead bolt M5x15 FZB
29	42	76005020	Buttonhead bolt M5x20 FZB
30	6	82105900	Washer M5 FZB
31	4	82605000	Washer Ø5,3x15x1,2 FZB
32	1	M100141	Angle for clamp - hydra combi
33	1	M100150	Cover plate
34	1	M100151	Tension brace for hydra combi
35	1	M100840	Tension brace for hydra combi
36	2	M10249	Handle part 2
37	6	M102639	Wood screw pan head 5 x 16 Stainless
38	13	M202005	Wood screw countersunk head 3,5 x 35

422500 may first be mounted when it's placed on the stand



Drill Ø3,5 holes and make countersunk for all screws



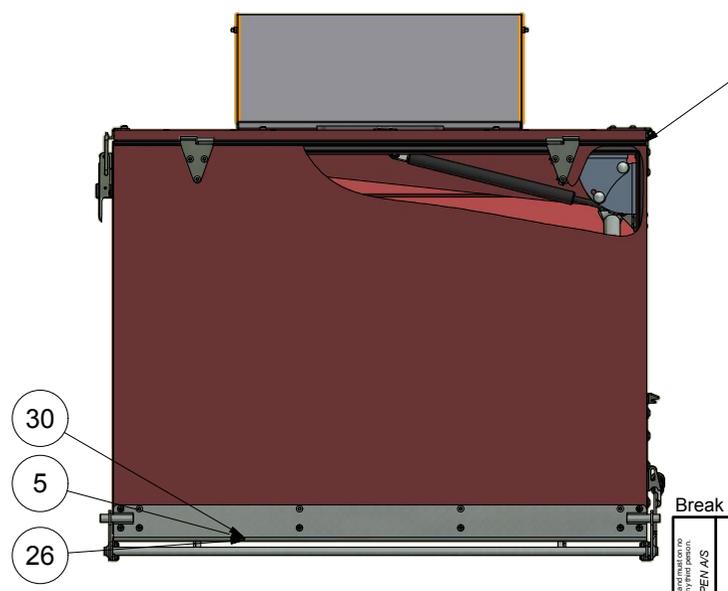
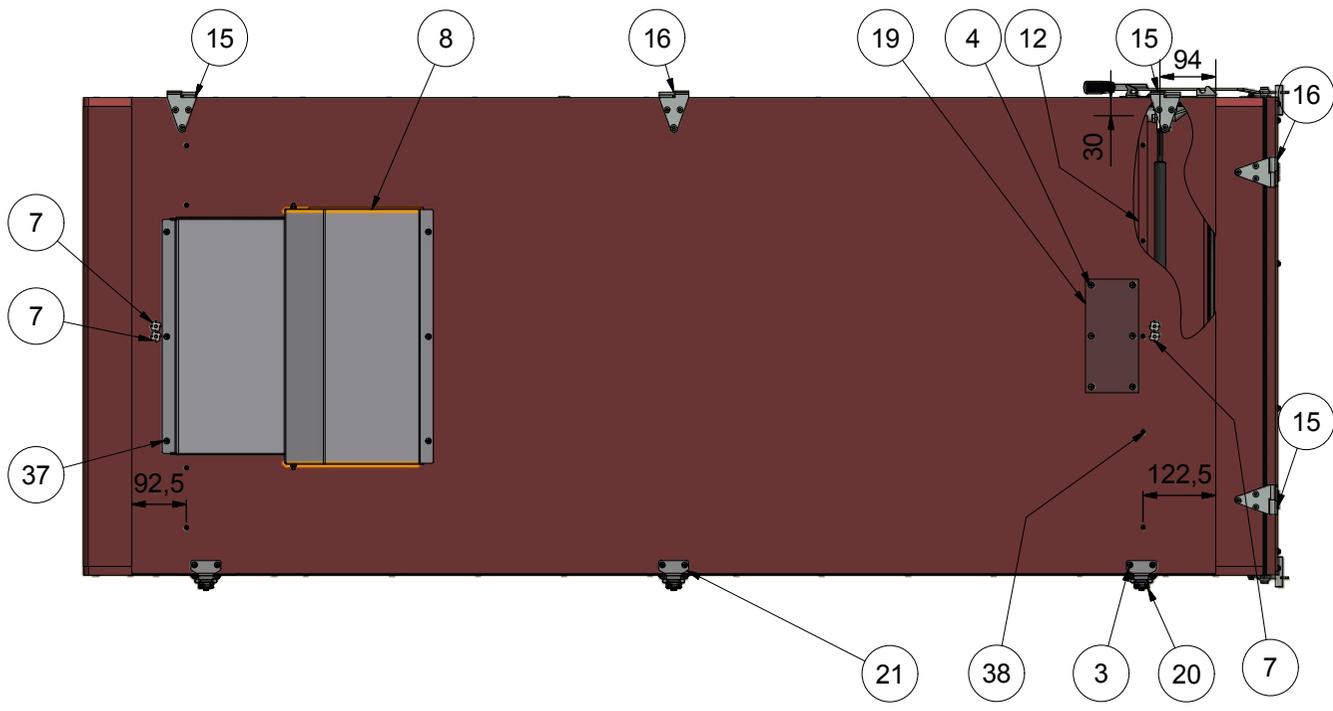
All edges, corners and gabs must be seled with silicone
All edges on the wood must be painted brown

Break all edges

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	HEDENSTED GRUPPEN	1 : 15		A3
	Part No.:		Surface properties:	Sheet:
	422638			1 / 3
Material:		Description 1:		
		Killing box		
		Description 2:		

Revision:	Approved	Date:	Revision Description
2	KC	28-04-2017	Screws for M100141 added

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	4	11408025	Hexagon bolt M8x25 FZB
38	13	M202005	Wood screw countersunk head 3,5 x 35
3	25	140872	Wood screw pan head 5 x 16
4	6	140875	Wood screw countersunk head 5 x 20
5	10	17905000	Self-locking nut M5 FZB
6	4	17908000	Self-locking nut M8 FZB
7	23	19205000	Drive in nut M5 FZB
8	1	280160	HG Mail box complete
9	1	31009	Warning sign. Crushing
10	1	41442	Box part 4
11	1	41446	Box part 6
12	2	41447	Box part 7
14	1	422500	Brace for stand
15	3	422518	Hinge right
16	2	422520	Hinge left
17	1	422531	Box for killing box
18	1	422570	Exhaust/intake for killing box
19	1	422596	Vindow for killing box
20	3	422604	Latch clamp with lock
21	3	422606	Brace for latch clamp
22	4	422608	Brace for gas spring
24	4	422612	Eye bracket for gas spring Ø8mm
26	6	64405025	Cup head square neck bolt M5x25 FZB
29	42	76005020	Buttonhead bolt M5x20 FZB
30	6	82105900	Washer M5 FZB
34	1	M100151	Tension brace for hydra combi
33	1	M100150	Cover plate
36	2	M10249	Handle part 2
32	1	M100141	Angle for clamp - hydra combi
35	1	M100840	Tension brace for hydra combi
25	1	423424	Handle, Ø21 cylindrical knob Ø10
28	4	76005016	Buttonhead bolt M5x15 FZB
1	4	11405012	Hexagon bolt M5x12 FZB
31	4	82605000	Washer Ø5,3x15x1,2 FZB
27	2	64485025	Wood screw pan head 4,5 x 35
13	8,1 m	41592	Sealing strip
37	6	M102639	Wood screw pan head 5 x 16 Stainless
23	2	422610	Gas spring Ø8 x 200mm, 250N



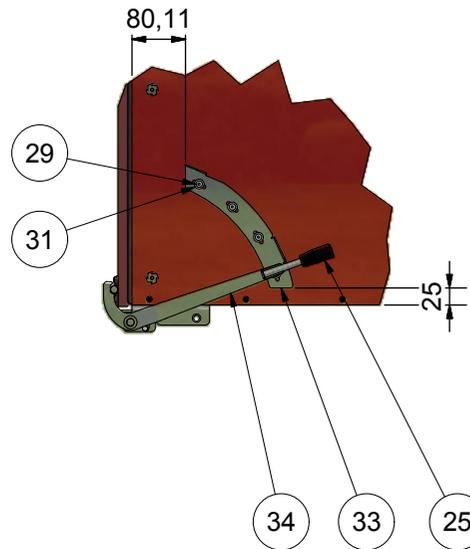
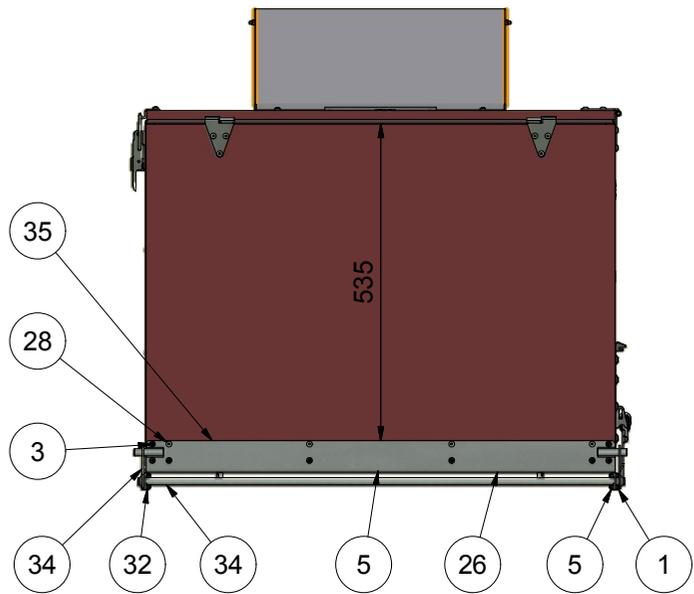
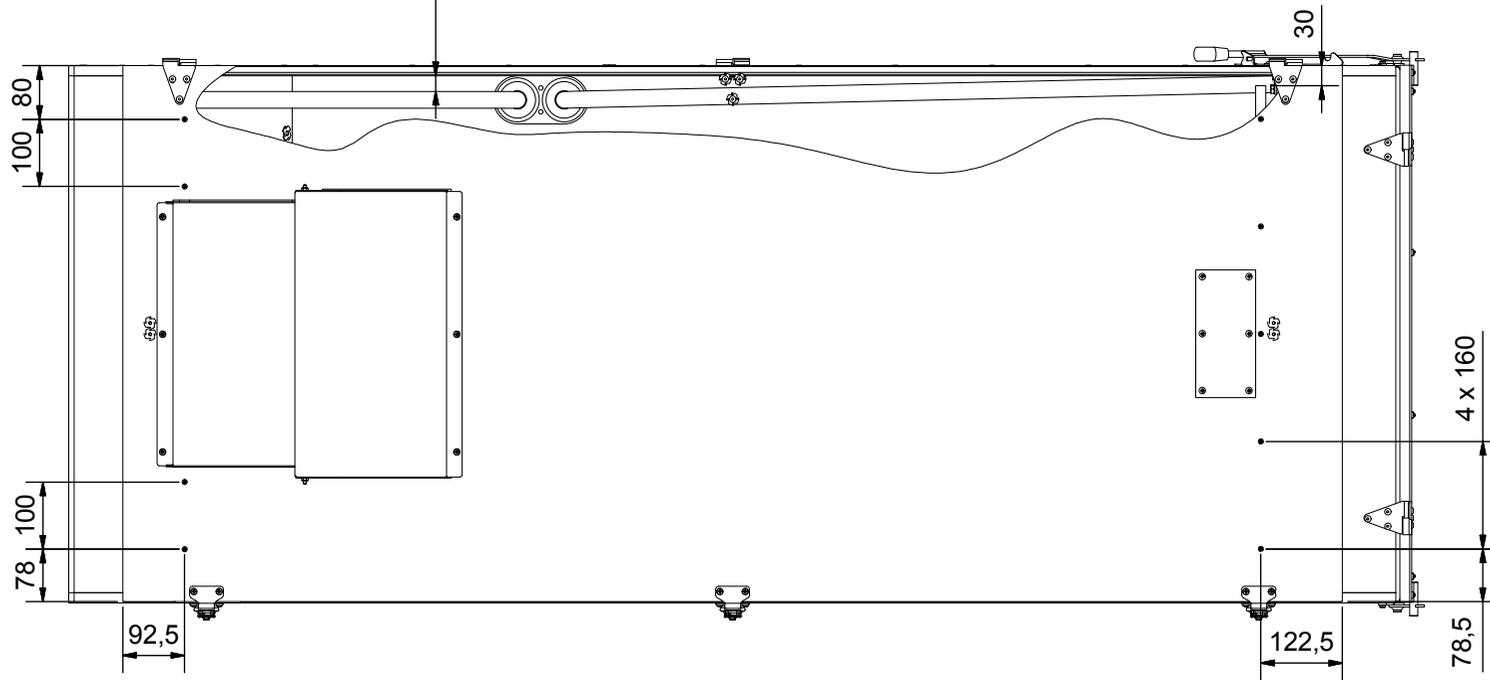
Use zinc plated clamps to fasten rubber sealings

Break all edges

 HEDENSTED GRUPPEN	Scale:	Not specified tolerance according to:	Sheet size:
	1 : 15		A3
Part No.:	Surface properties:		Sheet:
422638			2 / 3
Description 1:			
Killing box			
Description 2:			

Revision:	Approved	Date:	Revision Description
2	KC	28-04-2017	Screws for M100141 added

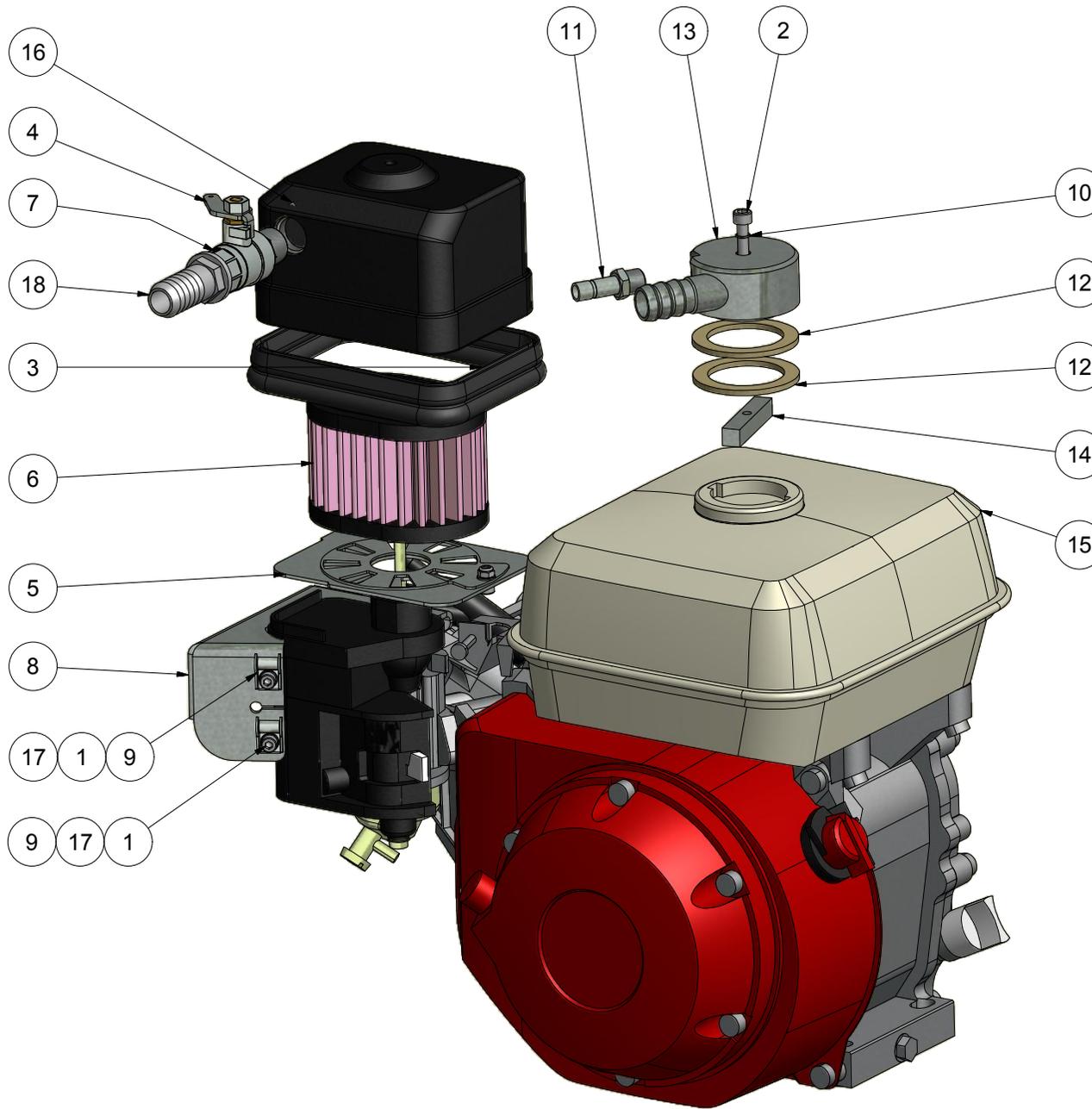
Adjust to 23,5mm when mounting



Break all edges

<small>The information on this drawing is confidential and may not be disclosed to any third person. HEDENSTED GRUPPEN A/S</small>		Scale: 1 : 15	Not specified tolerance according to:	Sheet size: A3
	HEDENSTED GRUPPEN Part No.: 422638		Surface properties:	Sheet: 3/3
	Material:			
Description 1: Killing box				
Description 2:				

Revision:	Approved	Date:	Revision Description
2	KC	28-04-2017	Screws for M100141 added



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10205012	Hexagon cylinder head M5x12 FZB
2	1	10206050	Hexagon cylinder head M6x50 FZB
3	0,5 m	203930	Edge protecting strip
4	1	422576	Brace for Ball valve
5	1	422582	Draught control main assembly
6	1	422646	Air filter K&N Honda GX200
7	1	422648	Ball valve 1/2" (M/F)
8	1	423415	Throttle-Choke brace
9	2	423419	Cable clamp
10	1	423444	O-ring OR6,00-1,00
11	1	423446	Reduction stem Ø10 x 1/4" pipe Metal
12	2	423627	Gasket for fueltank
13	1	43356	External fuel cap
14	1	43359	Tension brace
15	1	441705	HONDA GX200UT SXE5 electrical start
16	1	58013000	Lock nut WRG 1/2"
17	2	82105900	Washer M5 FZB
18	1	852520	Hose nipple Ø1/2" x 20ug Composite

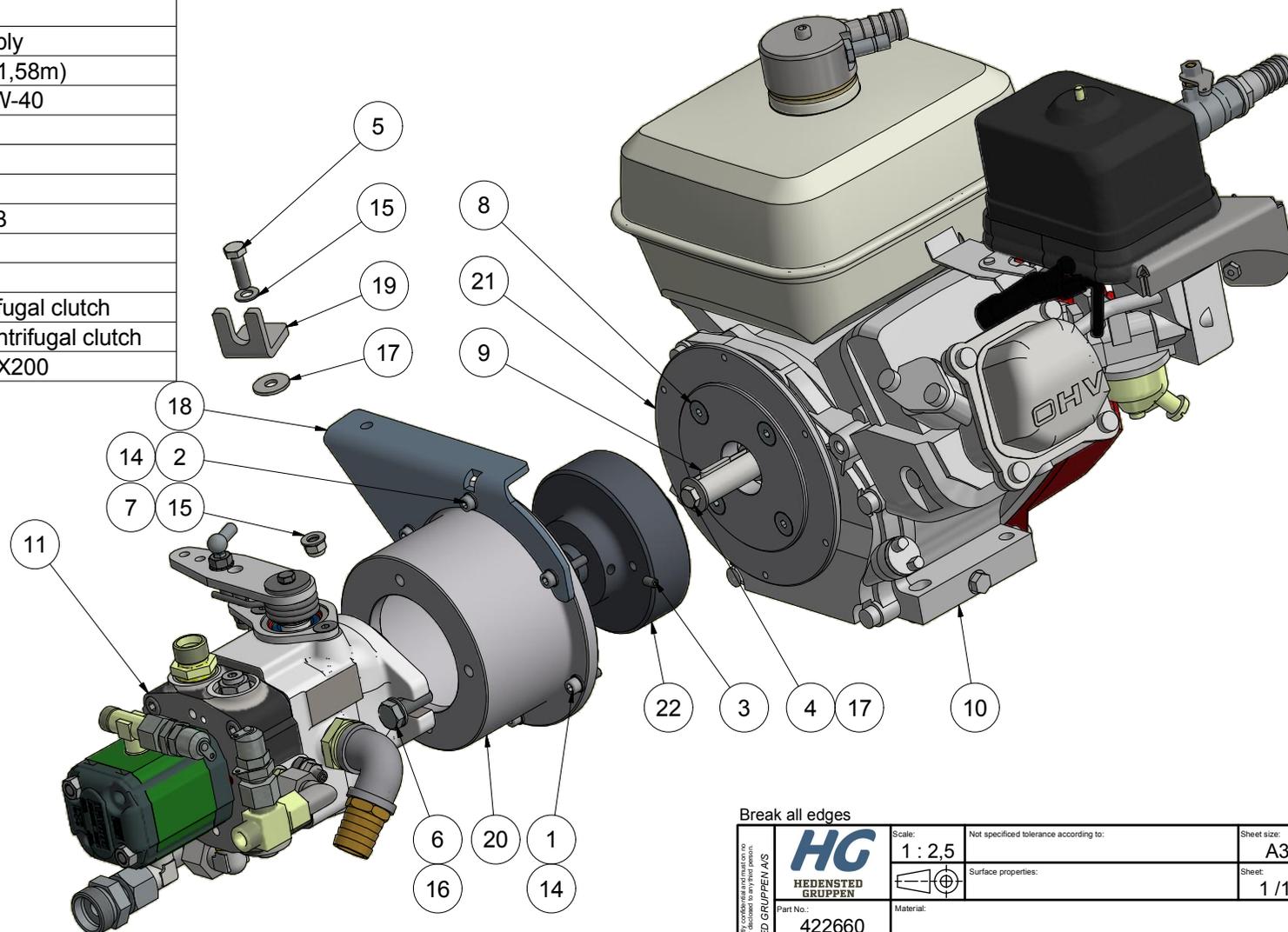
Break all edges

<small>The information is only valid for the current version of the drawing. For any changes, please refer to the latest revision. All dimensions are in millimeters unless otherwise specified.</small> HEDENSTED GRUPPEN AS	HG	Scale: 1 : 2,5	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	<small>HEDENSTED GRUPPEN</small>		Surface properties:	Sheet: 1/1
	Part No.: 422658		Material:	
	Description 1: Engine assembly 1			
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	10206020	Hexagon cylinder head M6x20 FZB
2	3	10206030	Hexagon cylinder head M6x30 FZB
3	1	10506010	Stop screw M6x10-B
4	1	11408016	Hexagon bolt M8x16 FZB
5	1	11408025	Hexagon bolt M8x25 FZB
6	2	11410030	Hexagon bolt M10x30 FZB
7	1	17908000	Self-locking nut M8 FZB
8	5	20408025	Hexagon countersunk head M8x25 FZB
9	1	207946	Key 5x5x25mm DIN-6885A
10	1	422658	Engine assembly 1
11	1	422672	Hydraulic pump assembly
12	1,7 m	423470	Starter string 4,5 mm (1,58m)
13	0,6 l	476705	Engine oil Q8 T520 15W-40
14	6	82106000	Washer M6 FZB
15	2	82108000	Washer M8 FZB
16	2	82110000	Washer M10 FZB
17	2	82608000	Washer Ø8,4x24x2 FZB
18	1	M102605	Brace for steering cable
19	1	M102606	Arm for steering cable
20	1	M103457	Bell for housing - centrifugal clutch
21	1	M103458	Flange for housing - centrifugal clutch
22	1	M103459	Centrifugal clutch for GX200



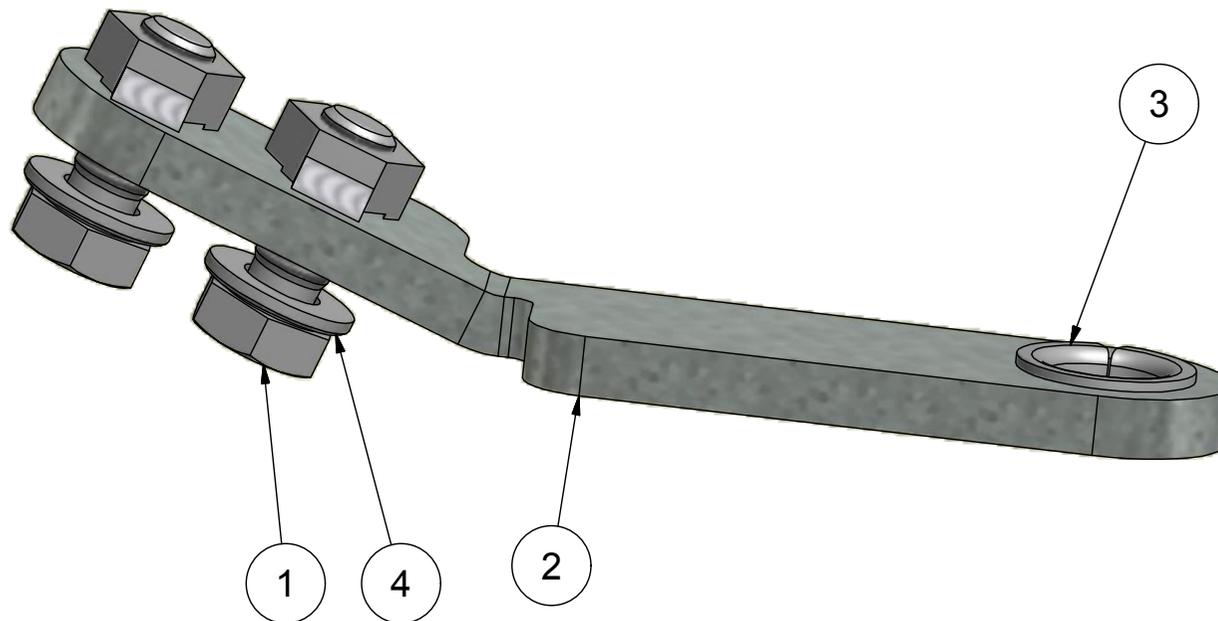
Break all edges

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		Surface properties:		Sheet: 1/1
	Part No.: 422660	Material:		
	Description 1: Engine assembly 2	Description 2:		

Revision:	Approved	Date:	Revision Description
3	KKS	20-12-2018	Centrifugal clutch changed to Suco

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	11408020	Hexagon bolt M8x20 FZB
2	1	422534	Bearing for handle
3	1	423423	Slide Bearing PAF 12070 P10
4	2	82108000	Chamfered Washer M8 FZB

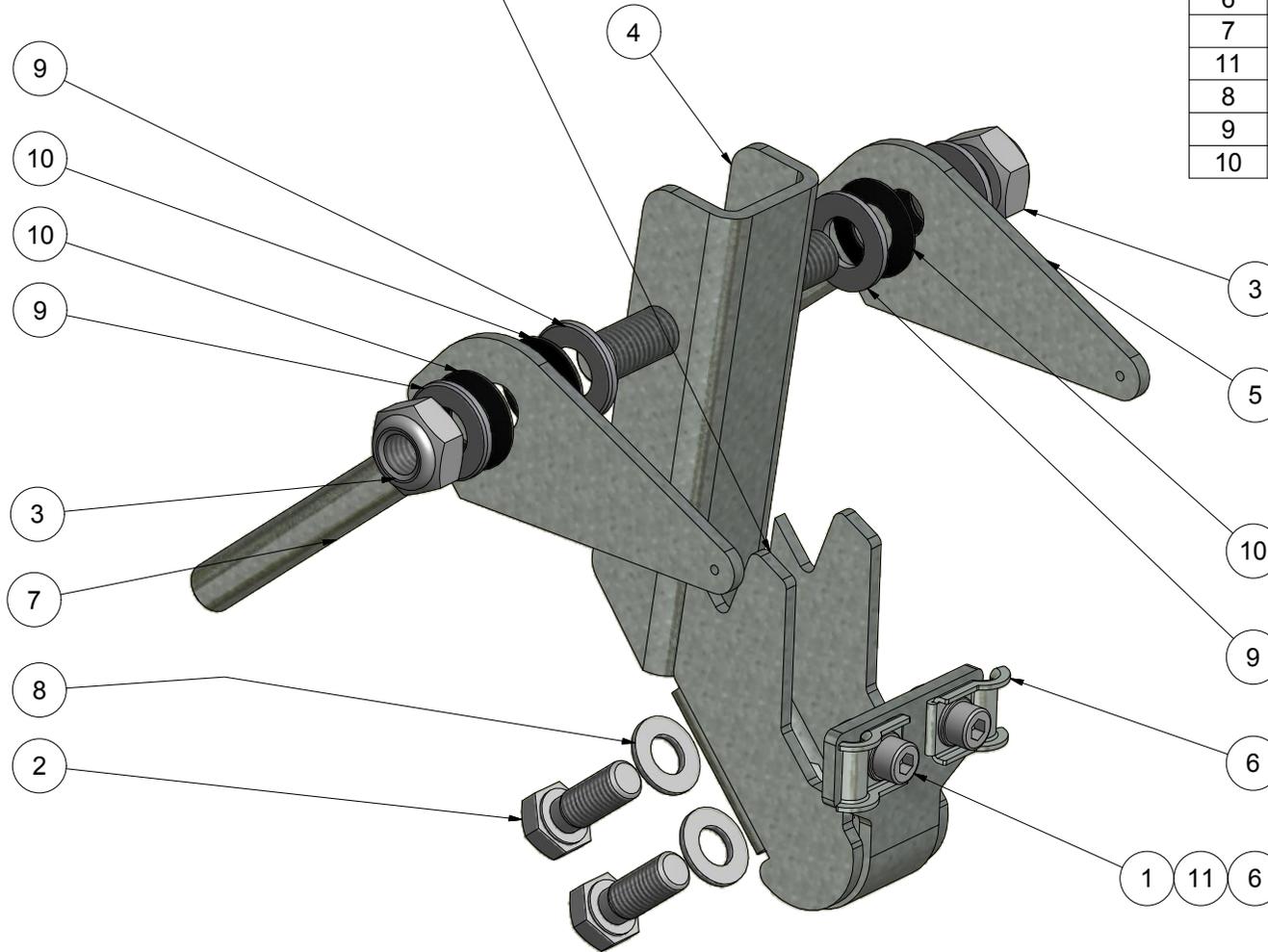


Break all edges

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			Surface properties:	Sheet: 1 / 1
	Part No.:	Material:		
	422664			
Description 1: Assembly bearing for handle				
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Bend the plate so it works as stops for the handles

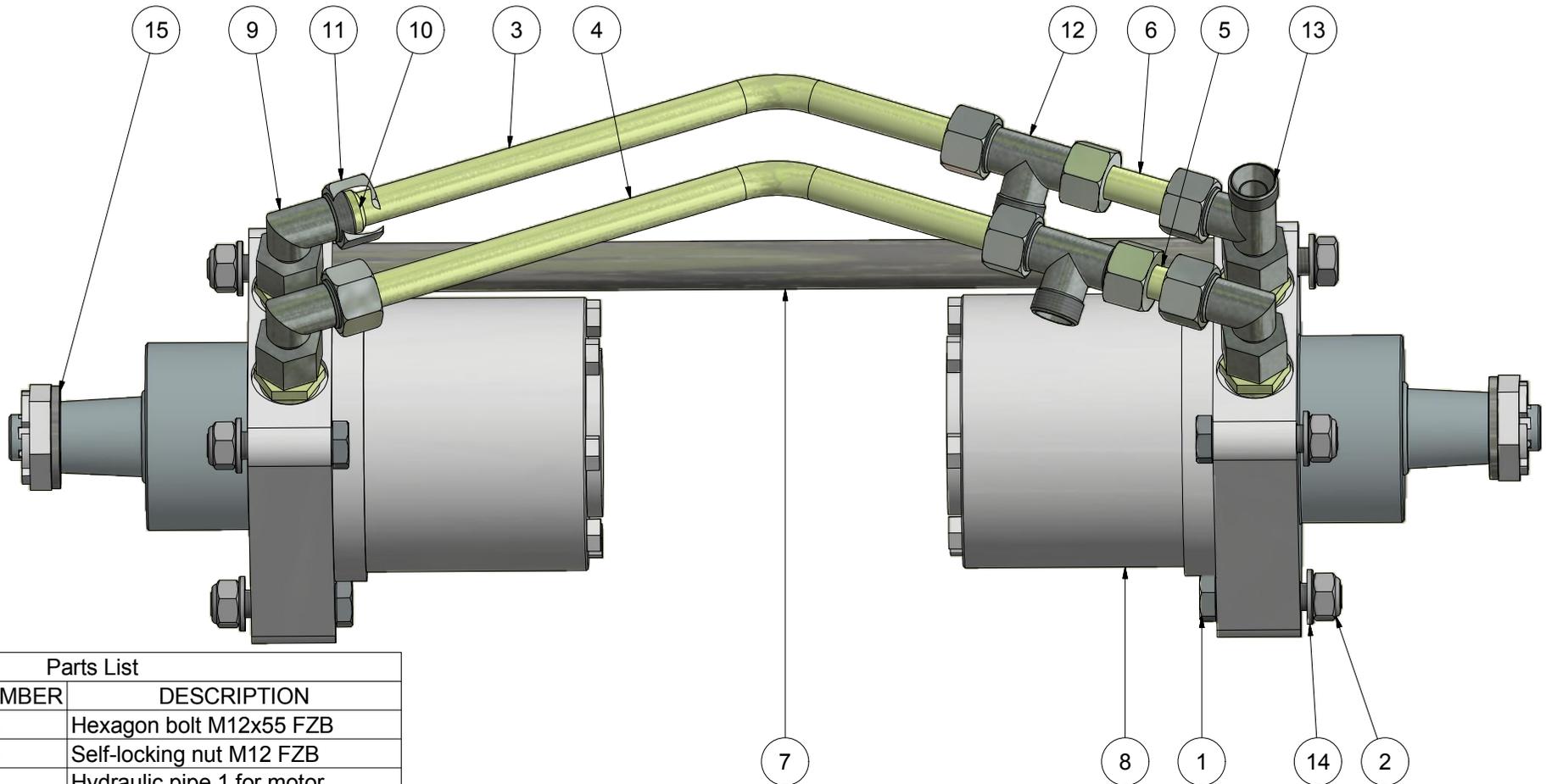


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10205012	Hexagon cylinder head M5x12 FZB
2	2	11408020	Hexagon bolt M8x20 FZB
3	2	17910000	Self-locking nut M10 FZB
4	1	423412	Brace for throttle and choke
5	1	423413	Gas choke handle right
6	2	423419	Cable clamp
7	1	423426	Gas/choke handle left
11	2	82105900	Washer M5 FZB
8	2	82108000	Washer M8 FZB
9	4	82110000	Washer M10 FZB
10	4	89310080	Disc spring 20x10,5x0,8

Break all edges

<small>The dimensions, accuracy, configuration and material are subject to change without notice and are not to be used for manufacturing or assembly purposes.</small> HEDENSTED GRUPPEN A/S	HG	Scale: 1: 1	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	<small>HEDENSTED GRUPPEN</small>		Surface properties:	Sheet: 1/1
	Part No.: 422666	Material:		
	Description 1: Throttle/choke assembly			
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



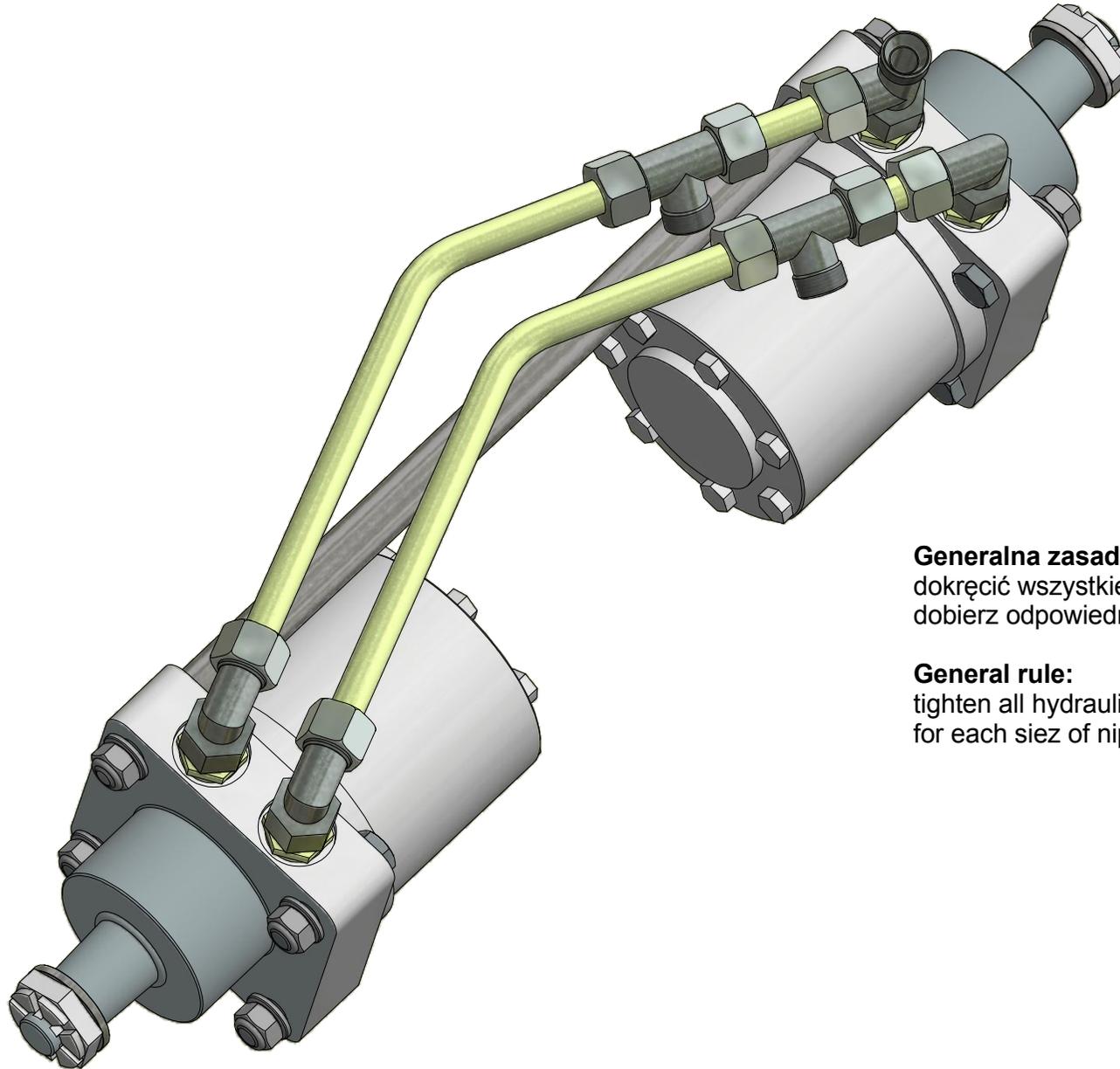
Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	11412055	Hexagon bolt M12x55 FZB
2	7	17912000	Self-locking nut M12 FZB
3	1	422624	Hydraulic pipe 1 for motor
4	1	422626	Hydraulic pipe 2 for motor
5	1	422628	Hydraulic pipe 3 for motor
6	1	422630	Hydraulic pipe 4 for motor
7	1	423442	Pipe for wheel motor
8	2	423519	Wheel motor 347ccm Eaton delta
9	3	424048	Elbow adjustable Ø15L w. o-ring Ø15L
10	8	424118	Cutting ring Ø15L
11	8	424122	Union Ø15L M22x1,5
12	2	424162	Tee 3x Ø15L
13	1	477072	Tee Adjustable Ø15L x Ø15L x Ø15L (M/F/F)
14	8	82112000	Washer M12 FZB
15	2	423545	Washer f/OMRW 45x20,5x4 FZB
17	4	477145	Straight connector w. gasket Ø15L 7/8"-14 UNF

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Break all edges

<small>The information is confidential and may not be disclosed to third parties.</small> HEDENSTED GRUPPEN A/S	 HEDENSTED GRUPPEN	Scale: 1 : 2	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	Part No.: 422668	Material:	Surface properties:	Sheet: 1 / 2
Description 1: Wheel motor assembly				
Description 2:				



Generalna zasada:

dokręcić wszystkie złączki hydrauliczne z odpowiednią siłą -
dobierz odpowiednią siłę do rozmiaru złączki zgodnie z tabelą.

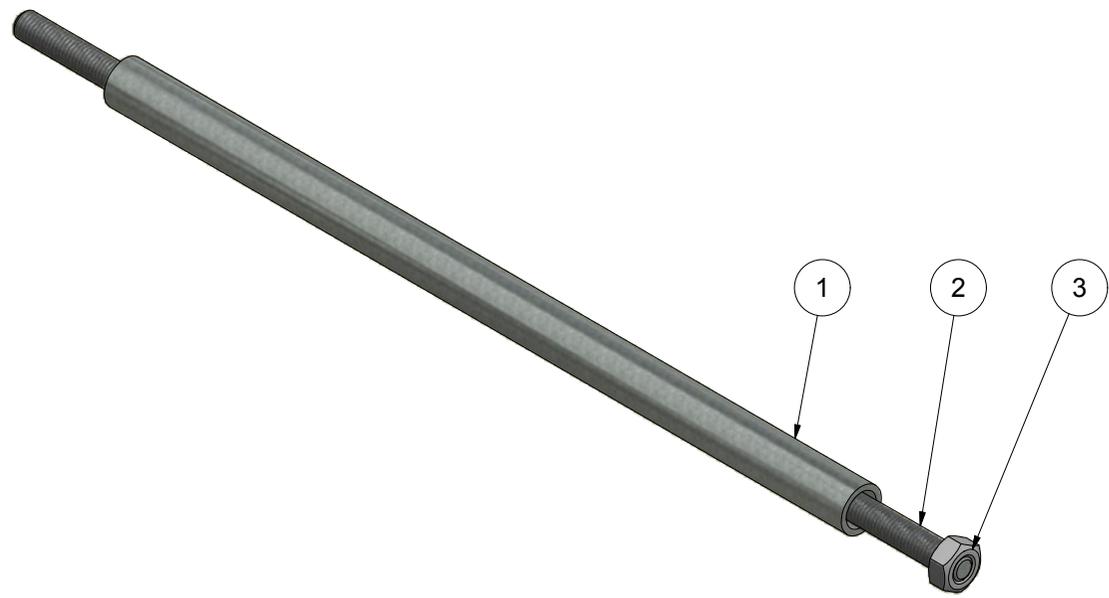
General rule:

tighten all hydraulic nipples with correct force -
for each size of nipple use correct force according to table.

Break all edges

The drawing is a technical drawing and must be read in accordance with the standards for technical drawing. It is not to be copied or disseminated to any third person. HEDENSTED GRUPPEN A/S	 HG HEDENSTED GRUPPEN	Scale: 1 : 2	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
	Part No.: 422668	Material:	Surface properties: 	Sheet: 2 / 2
	Description 1: Wheel motor assembly			
Description 2:				

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

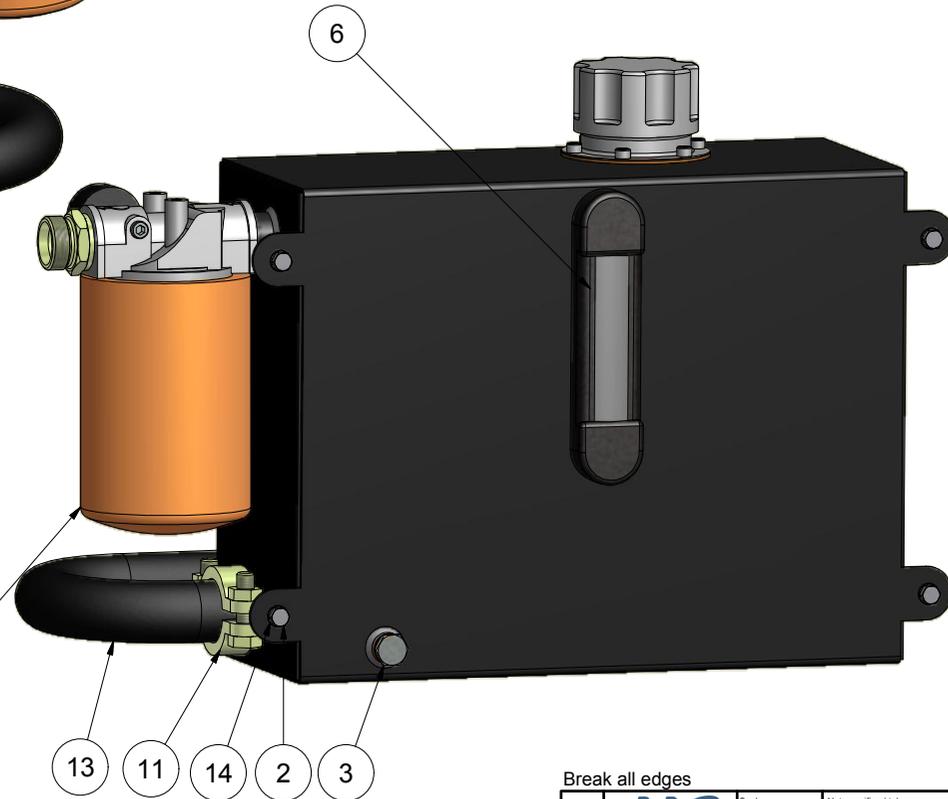
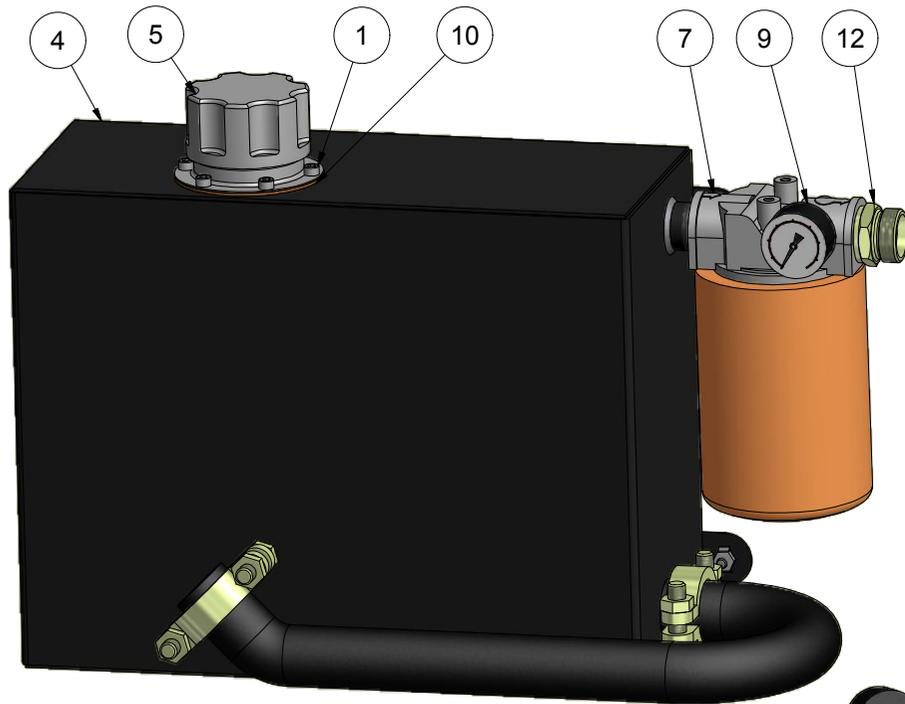


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	43236	Spacer for wheel motor
2	1	43238	Thread rod for spacer
3	1	1512000	Nut M12 FZB

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Break all edges

<small>*The drawing is a technical drawing and not a photograph. It is not to be used for manufacturing without the approval of the design department.</small> HEDENSTED GRUPPEN A/S		Scale: 1 : 2	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3	
		Surface properties: Zinc chromated			
	Part No.: 423442		Material:		
	Description 1: Pipe for wheel motor				
Description 2:					



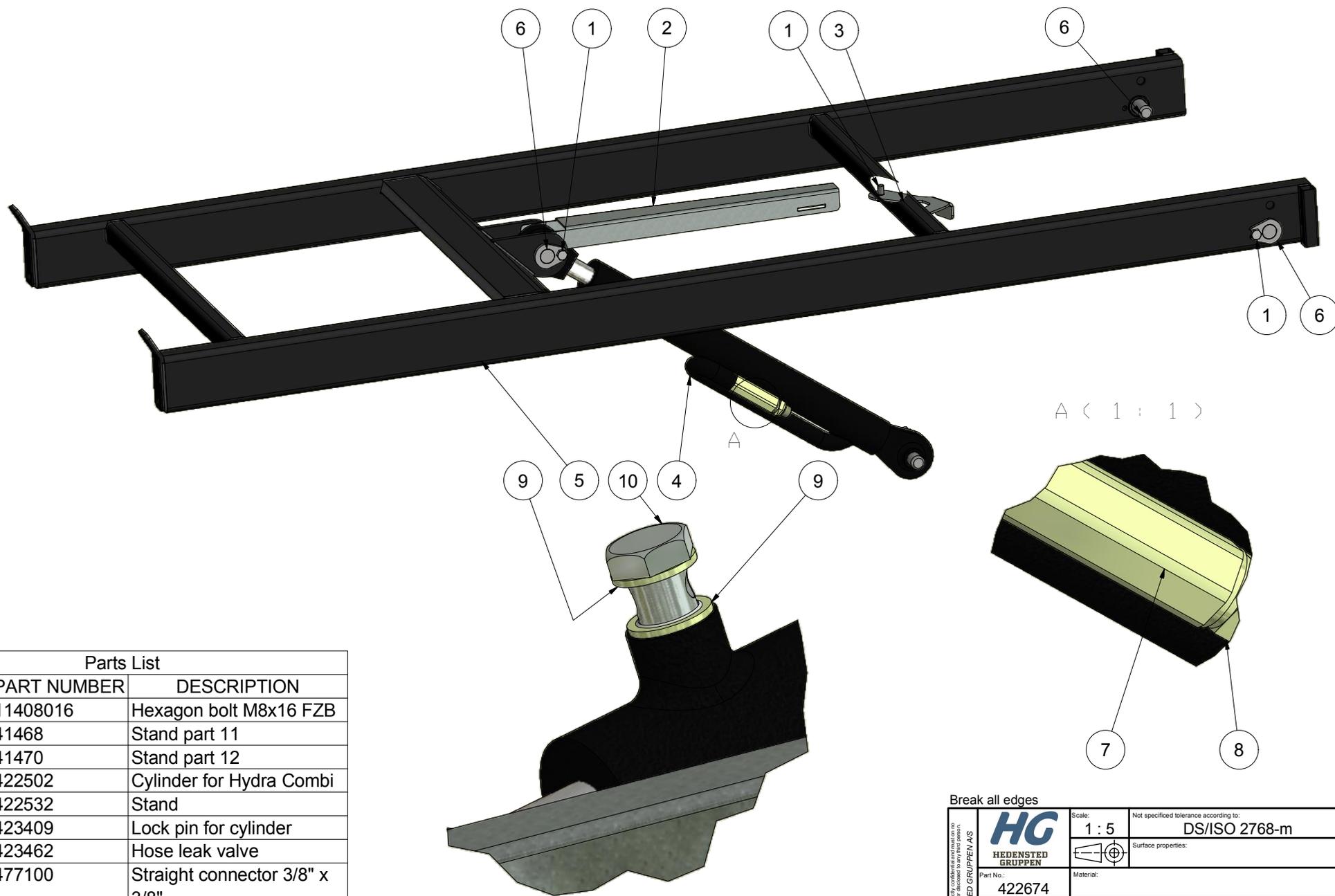
Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	10205010	Hexagon cylinder head M5x10 FZB
2	4	11406016	Hexagon bolt M6x16 FZB
3	1	216739	Plug male 1/4"
4	1	422516	Hydraulic tank
5	1	423459	Påfyldning HB70
6	1	423460	Oil level indicator
7	1	423556	Filter head
8	1	423558	MP Oil filter
9	1	423810	Gauge -1+2 bar 1/8" Ø40
10	1	423918	Gasket for filler neck
11	2	474206	Hose clamp Ø32-40
12	1	477126	Male stud 22L 3/4" DM
13	1	477422	Hydraulic hose 10. 1" x530mm1
14	4	82106000	Chamfered Washer M6 FZB

REV	Date	DESCRIPTION	DATE	APPROVED
A	28-09-2015	Made	05-01-2011	KC
HG	28-09-2015	Suction pipe changed to hose	21-02-2012	KL

Break all edges

The information on this drawing is confidential and may not be disclosed to other persons without the express written consent of HEDENSTED GRUPPEN A/S.		Scale: 1 : 3	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
		Surface properties:		Sheet: 1 / 2
Part No.: 422670		Material:		
Description 1: Hydraulic tank assembly				
Description 2:				



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	5	11408016	Hexagon bolt M8x16 FZB
2	1	41468	Stand part 11
3	1	41470	Stand part 12
4	1	422502	Cylinder for Hydra Combi
5	1	422532	Stand
6	4	423409	Lock pin for cylinder
7	1	423462	Hose leak valve
8	1	477100	Straight connector 3/8" x 3/8"
9	3	477163	Bopnded seal washer 3/8"
10	1	477222	Banjo bolt 3/8"

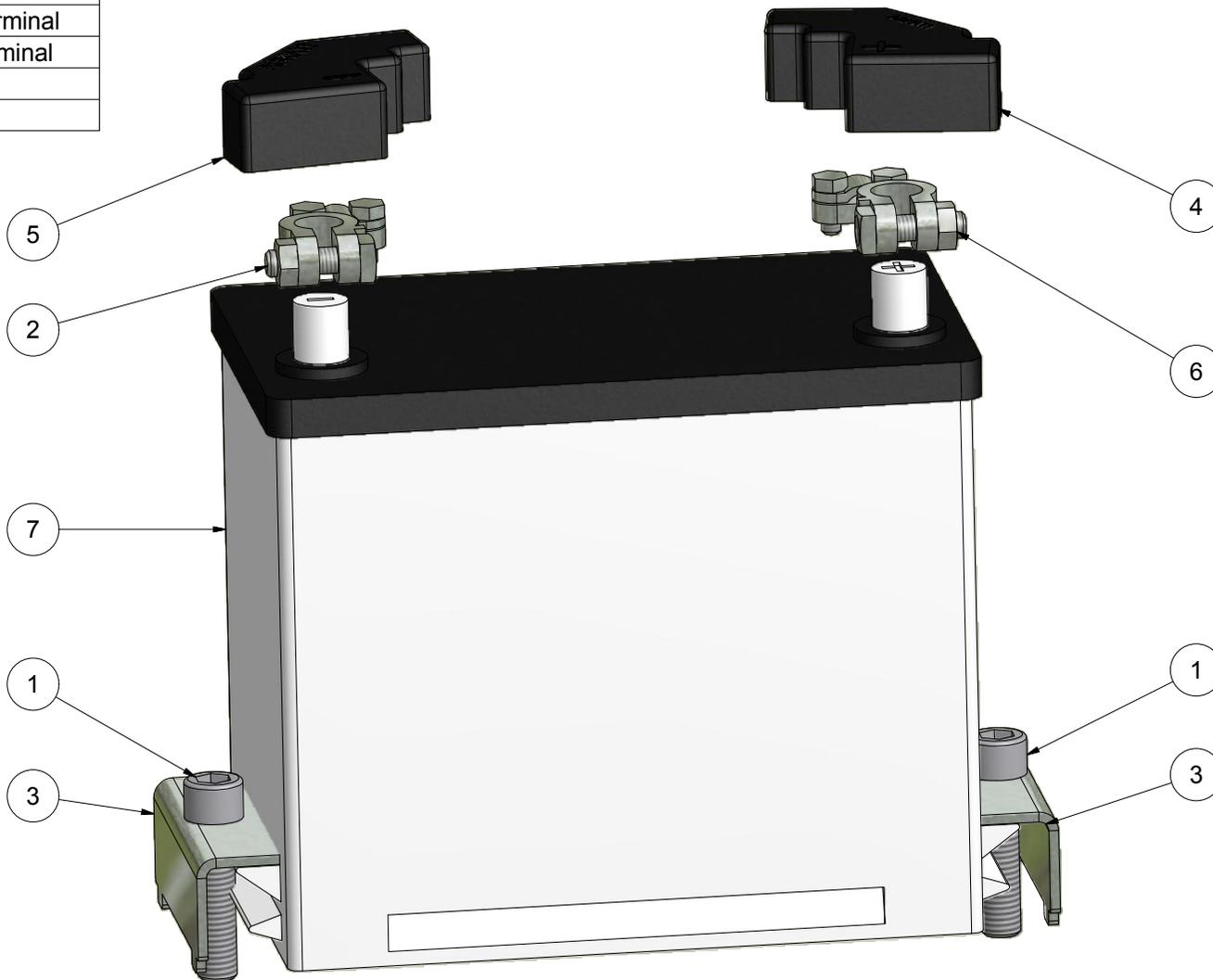
Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric

Break all edges

<small>The information on this drawing is confidential and may not be disclosed to competitors or other third parties.</small> HEDENSTED GRUPPEN A/S		Scale:	1 : 5	Not specified tolerance according to:	DS/ISO 2768-m	Sheet size:	A3
	HEDENSTED GRUPPEN		Surface properties:			Sheet:	1/1
Part No.:		422674		Material:			
Description 1: Stand assembly							
Description 2:							

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10212050	Hexagon cylinder head M12x50 FZB
2	1	421419	Negative terminal
3	2	423467	Brace for battery
4	1	423496	Cover for positive terminal
5	1	423497	Cover for gorund terminal
6	1	423529	Positive terminal
7	1	476010	Battery



Break all edges

 HEDENSTED GRUPPEN	Scale: 1 : 1,5	Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
		Surface properties:	Sheet: 1/1
Part No.: 422676	Material:		
Description 1: Battery assembly			
Description 2:			

Revision:	Approved	Date:	Revision Description
1	HG	28-09-2015	Revision changed to numeric



HG

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