



USERS MANUAL



SKINNING MACHINE LIGHT OIL 2012



Hedensted Gruppen – For professionel farmers

SKINNING MACHINE _____

TYPE: _____

MACHINE NUMBER: _____

YEAR: _____

CUSTOMER: _____

DEALER/VENDOR: _____

Type sign



Vejlevej 15, DK - 8722 Hedensted

SERIE NR.

VOLT.

AMP. AIR BAR



TYPE: 206400

NO.: Number – year.

VOLT:

KW:

AMP:

DC:

AIR: Pressure

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1 Caution

Read the users manual and safety instruction **thoroughly**.

Avoid standing too close to the machinery, when you connect the air hose, the moving parts will react.

The Skinning Machine is only for skinning mink.

The operator must be instructed in how to use of the machine.

Notice following area:

1. Watch out for sharp spikes.
2. There is a risk for squeezing fingers in the skin holder
3. There is a risk for perforation of arm or hand in grip arms
4. If the machine is used in the lowest position, and the cylinder is totally stretch out, there is a risk that the machine will overturn.
5. With height adjustment remark the weight.

Special concerning Skinning Machine Light Oil

6. The air **must** be removed when refilling oil.
7. The machine must never lie down.

2 Mounting

2.1 Placement

Place the Skinning Machine on the floor.

You can adjust the Skinning Machine in the height so it is possible to work standing or sitting.

Warning:

Remark the weight of the machine.

It is possible to move the foot pedal in 2 positions, depending how the machine is used.

2.2 Connection

Air : the Skinning Machine require a air pressure on at least 7 bars and air supply on at least 90 – 100 l/min.
The air must be water free.

Warning:

**The moving parts can react, when the air is connected
To avoid this, the foot pedal shall stand in middle position.**

Air tube and electrical wires shall be securely fixed without inconvenience for the operator, before using the machine.

To avoid stop, is it important that the air is clean and free from dust and rust from pipes.

3 Dismount

3.1 Taking down

When you move the machine disconnect the air.
Notice the weight 60/70 kg.

4 System description

4.1 Introduction

The Skinning Machine can be used to skin mink. The machine is very stable and easy to use.

There is a one-year warranty on the Skinning Machine. Defect parts can be replaced, if the defect can be assigned to a fabrication error, excluding defects coming from freight.

In case of irresponsible handling there is no warranty.

4.2 Construction

The Skinning Machine is made of electroplated steel.

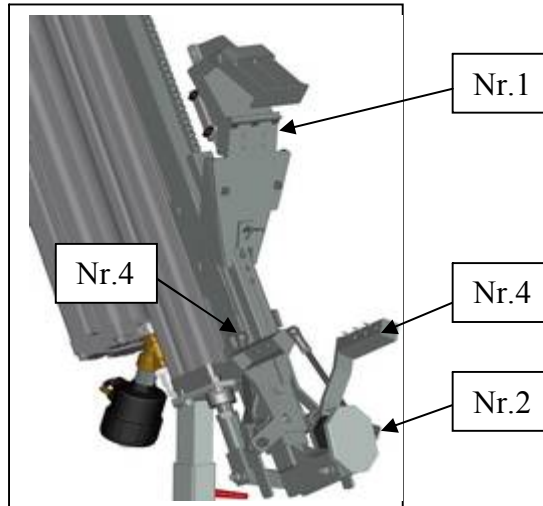
The Skinning Machine is based on high quality components, like all other machines from the HG product line.

This results in a sturdy machine, where you are always guaranteed good results.

4.3 Function

The Skinning Machine is used after the mink hind legs are released.

4.4 Step by Step



1. After the hind part of the body has been loosened, the mink is placed with the belly side facing the machine, and the legs are placed in the clamp (nr. 1)

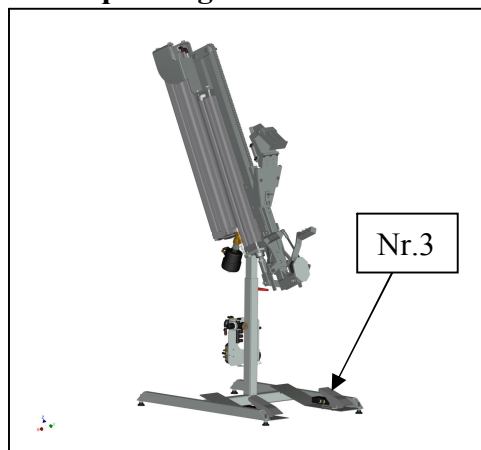
Warning:

Sharp spikes

2. Grab the skin, which is manually pulled down towards the opening in the skin holder. (no. 2)
3. The foot pedal (no. 3) is activated and the skinning starts.

Warning:

Risk for squeezing



4. When the skinning process reaches the point where the front legs are pulled out of the skin, the grip arms (nr. 4) manually slide into position by using the handle on the right side of the machine. This must happen during the skinning process in order to avoid the body being torn apart.

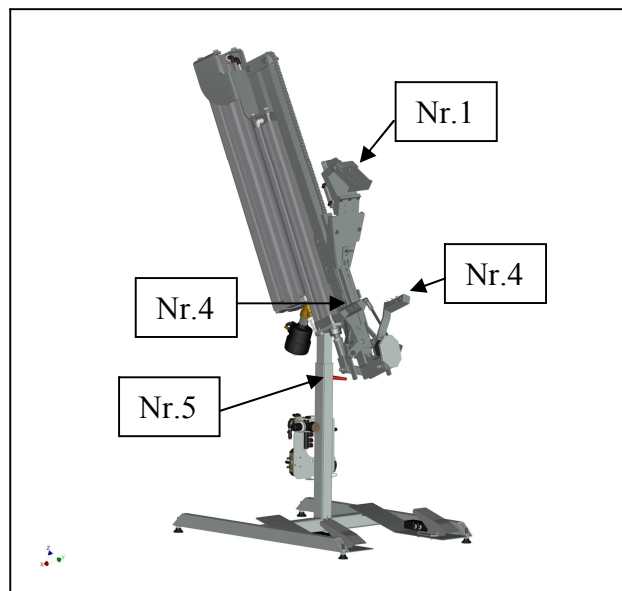
Warning:

There is a risk for perforation of arm or hand in grip arms

5. The process continues until the head, where lifting the food of the pedal lowers the skinning speed. At the same time you cut the ears and nose free.
6. Body and skin is removed by pressing the opposite side of the foot pedal, so that the machine automatically returns to starting position.
7. A new mink is placed and the skinning can restart.

5 Adjustment

5.1 Adjusting the Skinning Machine



The Skinning Machine can be adjusted to different sizes of mink.

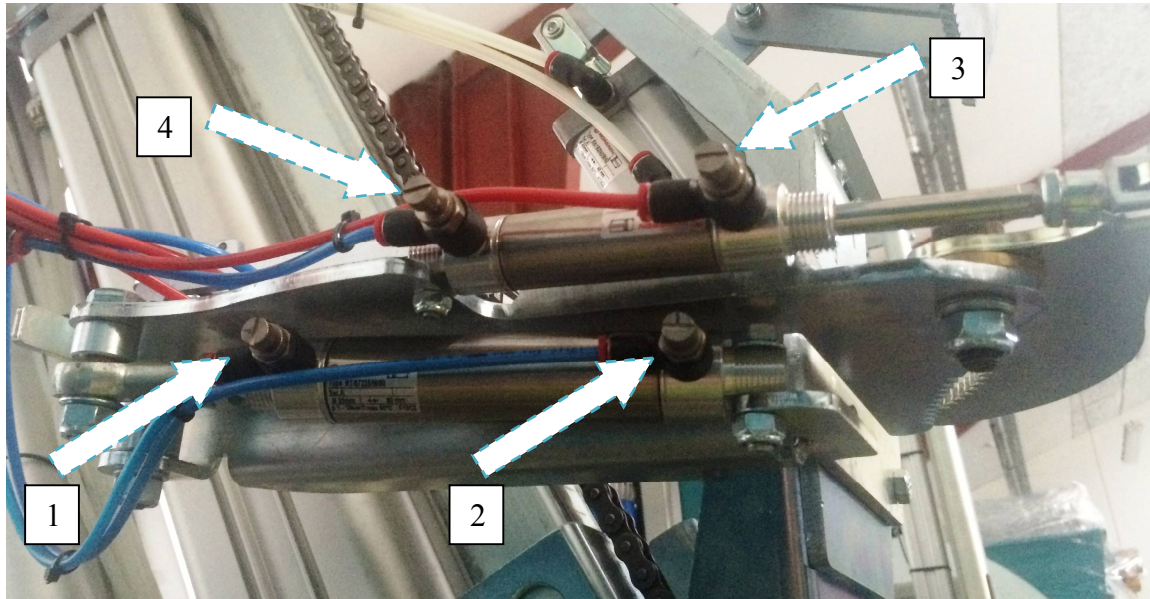
Adjusting height : Loosen the handle (nr. 5) and set the machine to the wanted position.

Adjusting body holder : Can be adjusted according to the mink size by loosening the 8mm wing nut which is placed on the body holder (nr. 1)

Adjusting grip arms : The attaching mechanism is loosened and the grip arms (nr. 4) can be adjusted, but have been pre-set from factory.

Adjusting foot pedal: Loosen screws and move the foot pedal

5.2 Adjustment of body remover



Body remover's throwing speed is adjusted with the throttle valve on the cylinders, the screw on the throttle valve is screwed in to break the speed, and out to make it faster.

1. How fast arm should swing out.
2. How fast arm should swing in.
3. How fast jaw should close.
4. How fast the jaw should open.

6 Cleaning

6.1 Cleaning the Skinning Machine

The machine must be cleaned with air pressure, on a daily basis after use.

Once a year is should also be cleaned with heated soap water.

7 Lubricating

7.1 Lubricating the Skinning Machine.

All moveable parts must be lubricated once a year with a thin layer of oil or grease. Preferably more often

8 Troubleshooting

8.1 Troubleshooting – in general

If the machine refuses to start:

- Check the air connection.

Only for Skinning Machine Light Oil

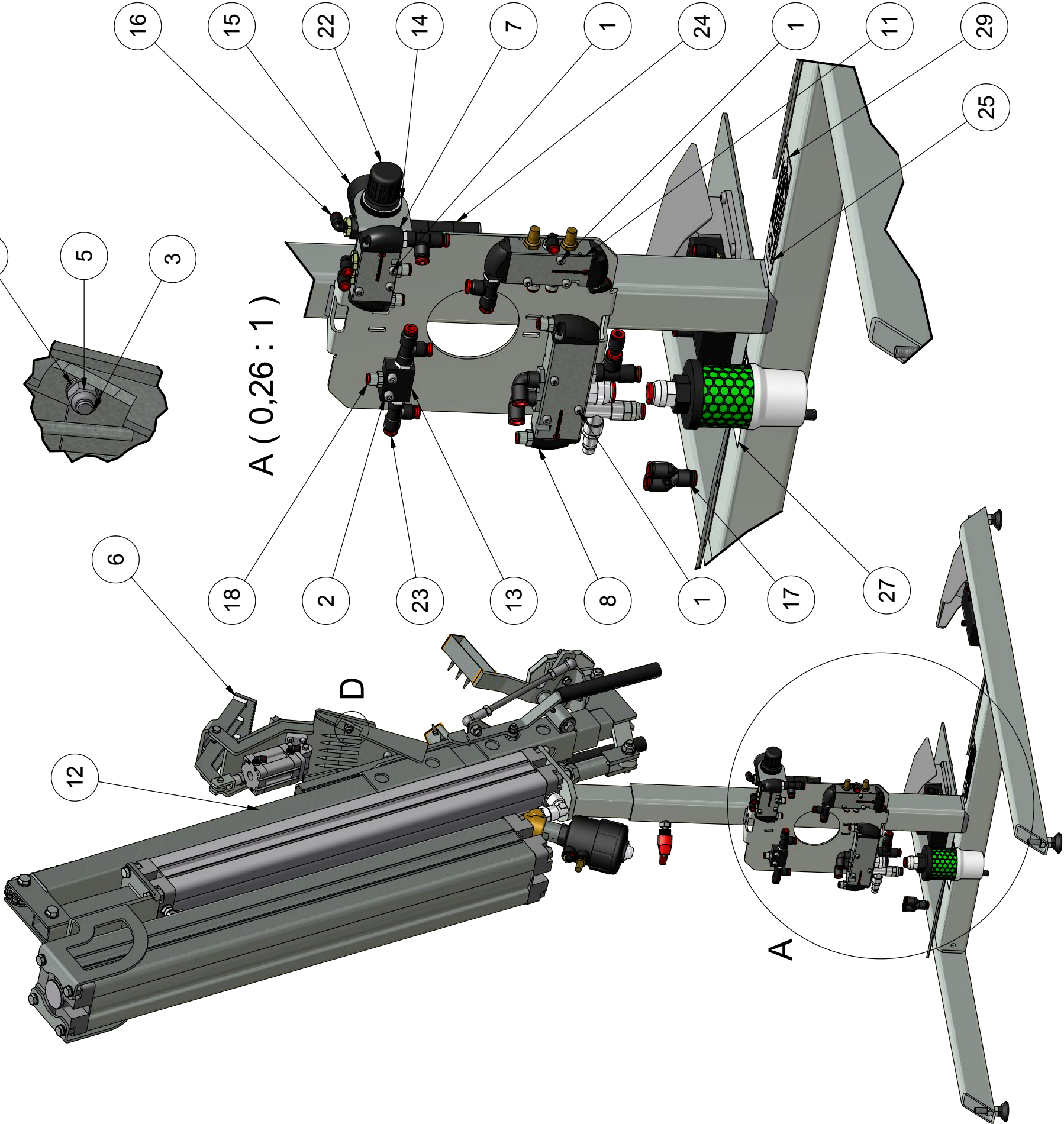
If there is air in the cylinder

- The machine goes forward and backs several times between top and bottom.

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	9	10204030	Bolt.unbraco cyl 4x30 FZB
2	2	10205025	Bolt unbrako cyl 5x25 FZB
3	2	11408025	Hexagon bolt M8x25 FZB
4	8	17906000	Self-locking nut M6 FZB
5	2	17908000	Self-locking nut M8 FZB
6	1	205278	Leg clamp assembly
7	1	206389	Klampeventil 2
8	1	206391	Main valve
9	1	206393	Fodventil-Højre: 8mm ind-6mm ud
10	1	206395	Fodventil-Ventre 6mm
11	1	206397	Klampeventil 1
12	1	206398	Clamp-chain assembly
13	1	215405	Shutter valve G1/8
14	1	215535	Panel mounting nut
15	1	215550	Gauge 0-10 bar 1/8" Ø40
16	1	215765	Swivel elbow Ø6mm 1/4"
17	1	215870	Y-connector Ø8
18	1	215925	Straight connector Ø6mm 1/8"
19	15 m	216114	Air hose Ø6mm pur white
20	4,5 m	216120	Air hose Ø8mm White
21	0,5 m	216132	Air hose Ø12mm pur white
22	1	216204	Regulator 1/4" 0-10bar
23	2	216385	Tee connector 6-1/8
24	1	216566	3x Swivel adaptor Ø6
25	1	30051	Id plate Light oil 2012
26	1	31007	Warning sign. Crushing
27	1	31030	Support - service B 80xH 40mm
28	5 L	476740	Hydraulic oil Q8 Hayden 10
29	2	7003208	Pop rivet ø3.2x8mm
30	8	76006016	Bolt buttonhead 6x16 FZB
31	4	82108000	Washer M8 FZB

D (1 : 2)

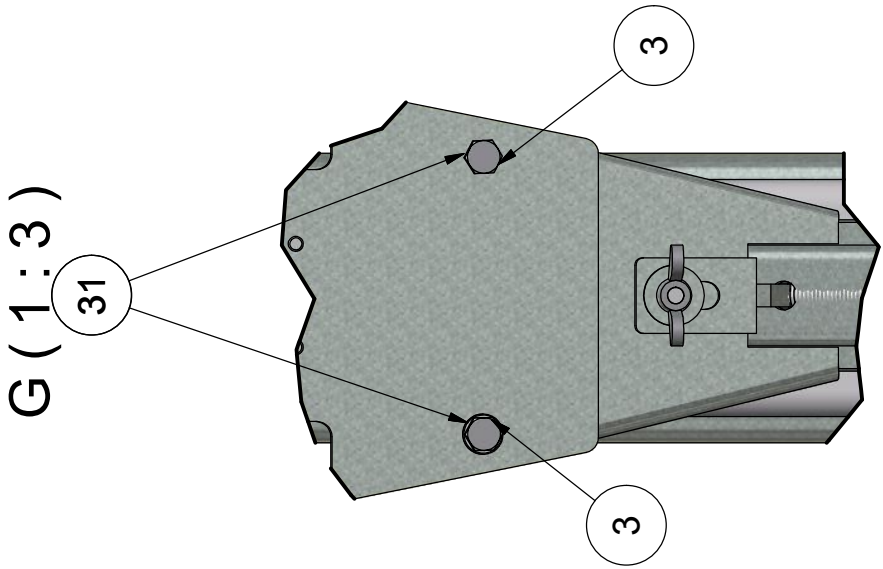
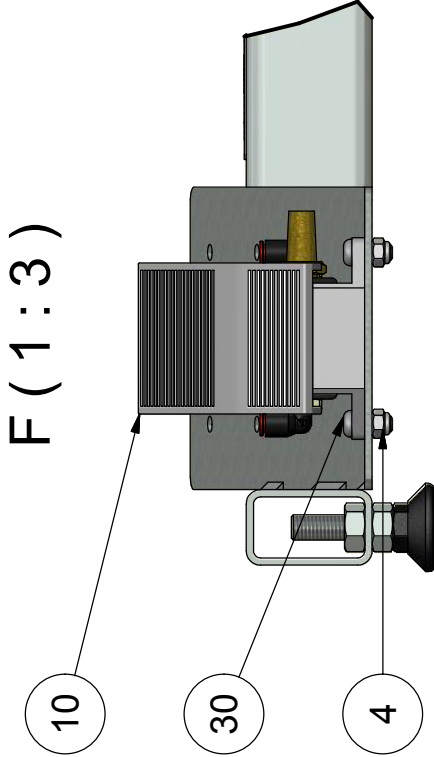
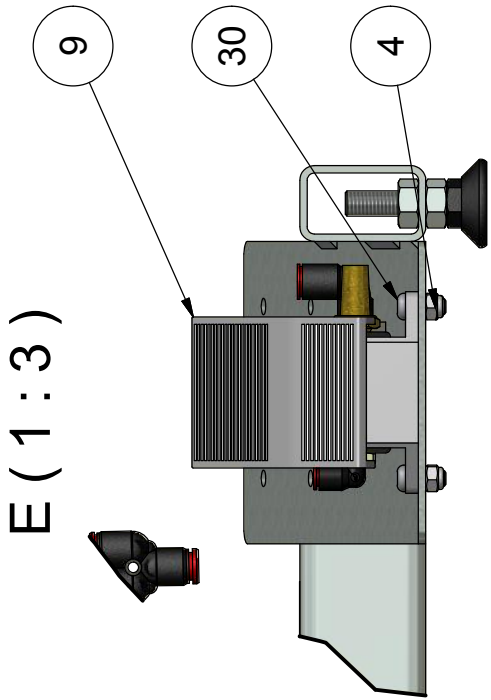
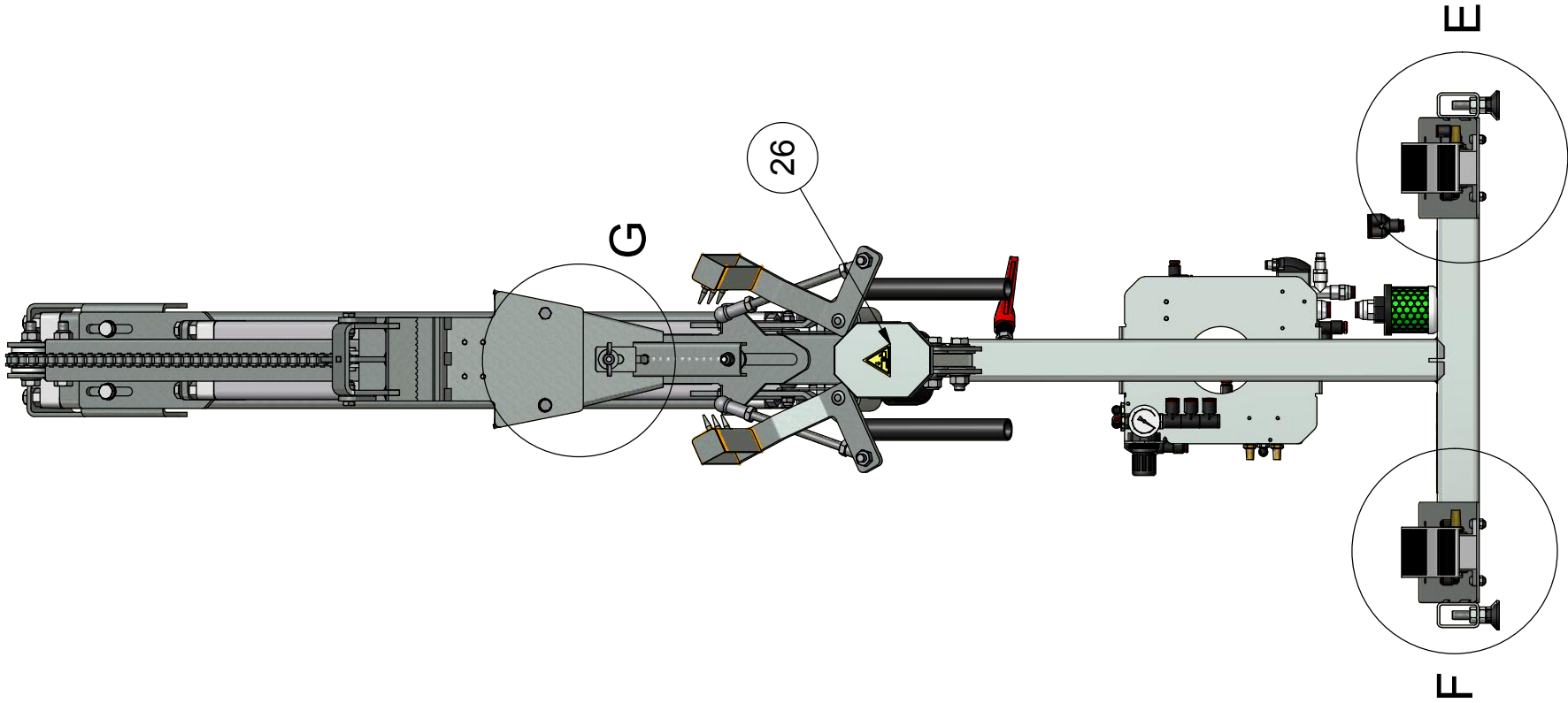
A (0,26 : 1)



REVISION HISTORY			
A	New deawing	1-12-2011	MRH
B	Fitting added	03-09-2012	MRH
C	Stickers added	25-02-2014	MRH
REV	DESCRIPTION	DATE	APPROVED

Alle kanter reifies
Breake all edges

HEDENSTED GRUPPEN A/S This document is strictly confidential and must not be account be copied or disclosed to any third person.			
	Scale:	0,13 : 1	Ikke angivet tolerance iht / Not specified tolerance according to:
			DS/ISO 2768-m
Part No.:	206400	Material:	Overfl. beskaffenhed/Surface properties:
Description:	No		
Skinningmachine light oil 2012			Sheet:
Skinningmachine light oil 2012			1 / 2



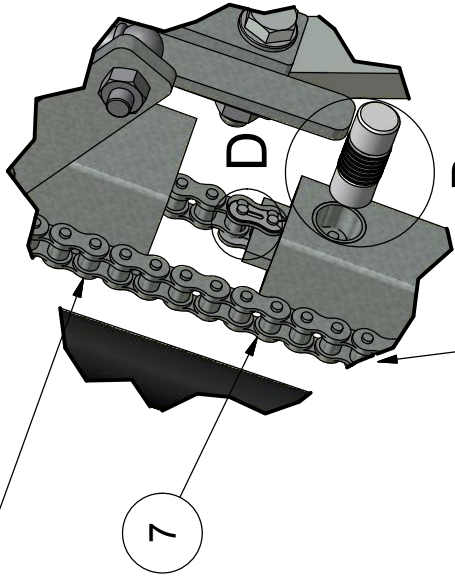
Alle kanter reifes
Breake all edges

HEDENSTED GRUPPEN A/S			
 Hedensted Gruppen	Scale:	Ikke angivet tolerances iht/ Not specified tolerance according to:	Sheet size:
	0,13 : 1	DS/ISO 2768-m	A3
		Overfil, beskaffenhed/Surface properties:	Sheet:
		No	2 / 2
Material:			
Part No.: 206400			
Description:			
Skinningmachine light oil 2012			
Description:			
Skinningmachine light oil 2012			

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	11408012	Hexagon bolt M8x12 FZB
2	1	205285	Bottom tube
3	1	205385	Bodyclamp set
4	1	206396	Stand assembly
5	1	206432	Contact brace for tail clamp
6	2	206436	Plastic roll
7	0,98 m	421361	Roller chain 1/2 x 5/16
8	2	421363	Chain assembly 1/2" 5/16
9	1	421364	Chain assembly 1/2" (crip.)
10	2	81212000	Washer ø13x37x3 FZB
11	2	82108000	Washer M8 FZB
12	14	89309070	Disc spring 18x9-2x0,7



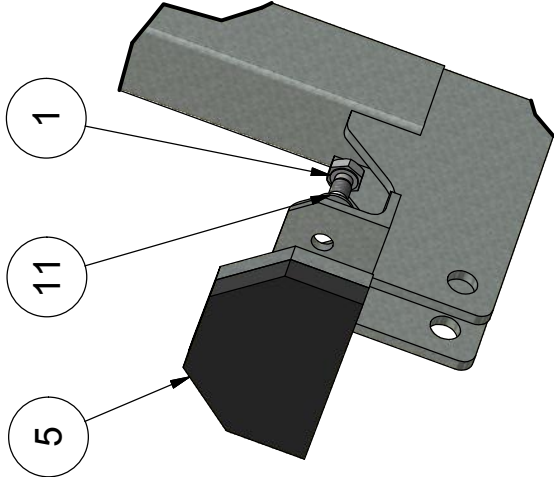
A (1 : 3)



B

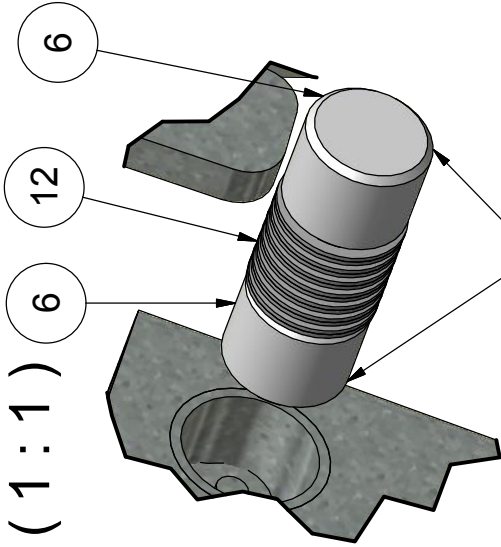
Add grease inside the top tube befor sliding bottom tube in to place.

C (1 : 3)



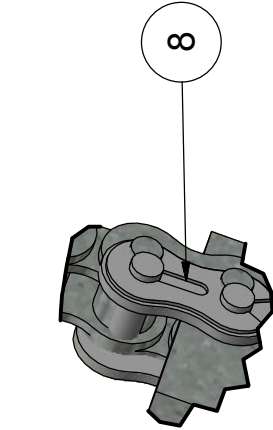
C

B (1 : 1)



Asemble so length is 45mm, place spring washers face to face, and bottom to bottom.

D (1 : 1)

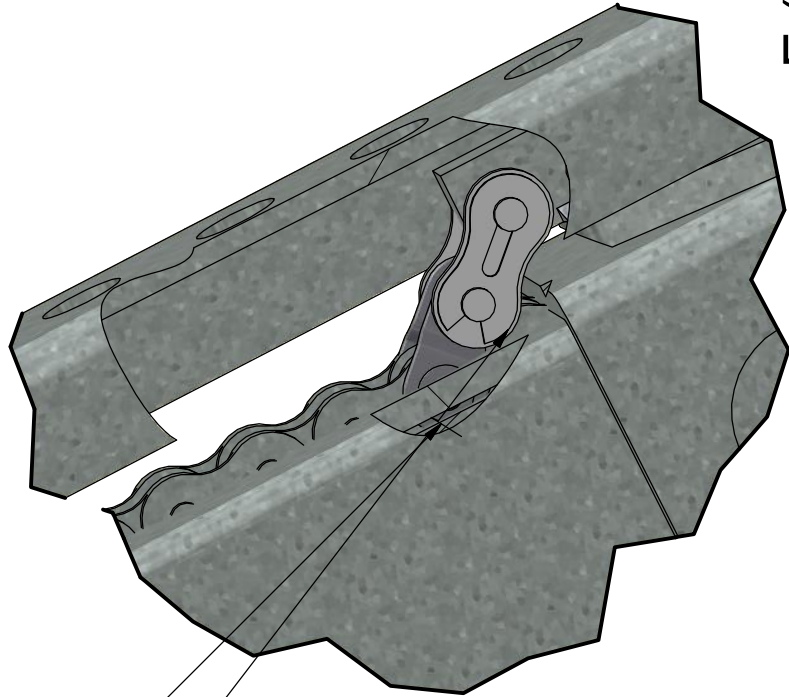


Alle kanter reifes
Breake all edges

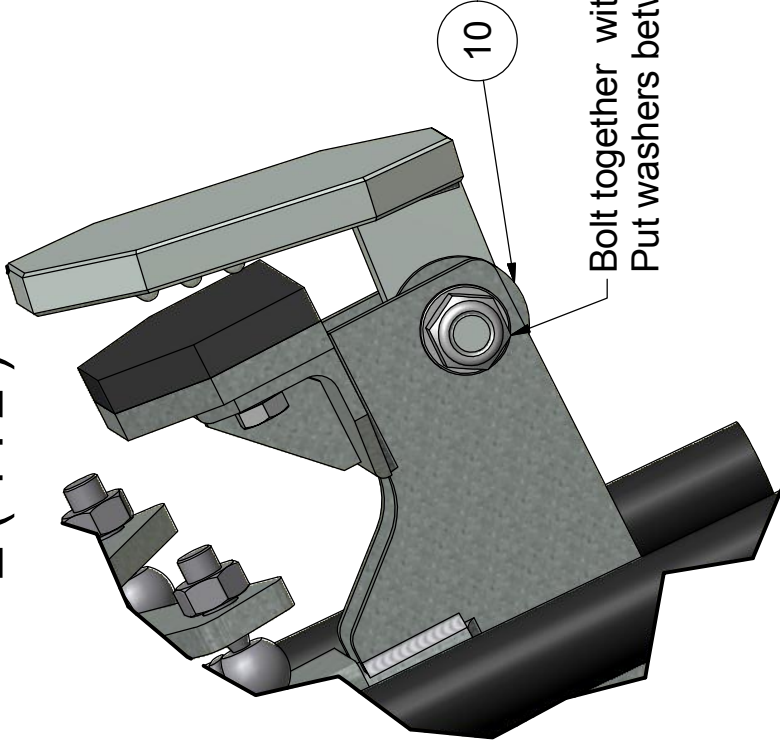
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Hedensted Gruppen		Overfil, beskaffenhed/Surface properties: No	Material: 206398	Sheet: 1 / 2
Part No.: 206398		Description: Clamp-chain assembly		
Revision: 1		Description: Skinningmachine light oil 2012		

A	New drawing	06-12-2011	MRH
B	Chain length added	18-02-2014	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

F (1:1)



E (1:2)



Bolt together with bottom tube.
Put washers between arm and tube.

Alle kanter reifes
Breake all edges

HEDENSTED GRUPPEN A/S
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HGS
Hedensted
Gruppen

Scale:
0,12 : 1

Ikke angivet tolerances iht/ Not specified tolerance according to:
DS/ISO 2768-m

Sheet size:
A3

Overfil, beskaffenhed/Surface properties:
No

Sheet:
2 / 2

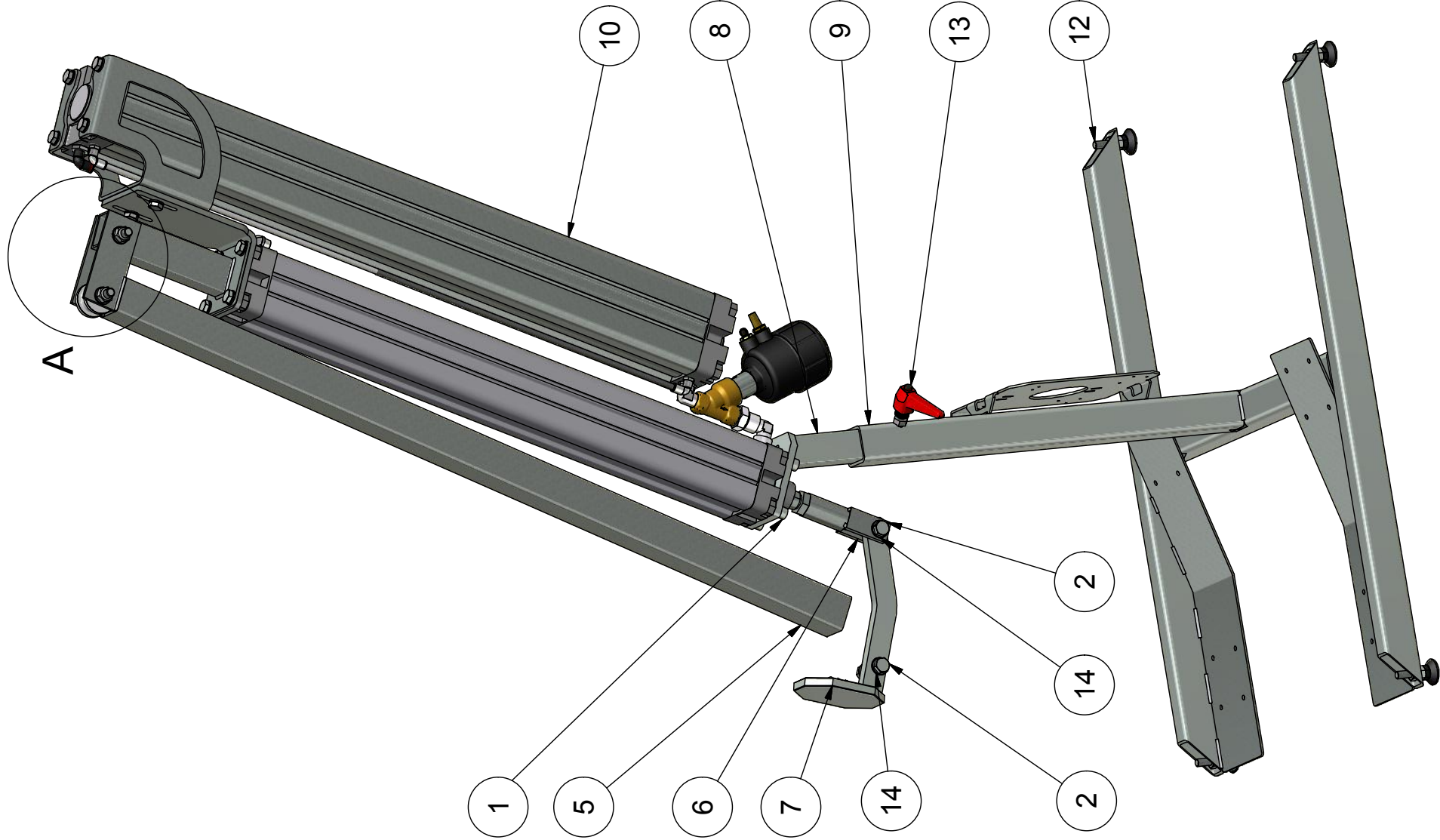
Material:

Part No.:
206398

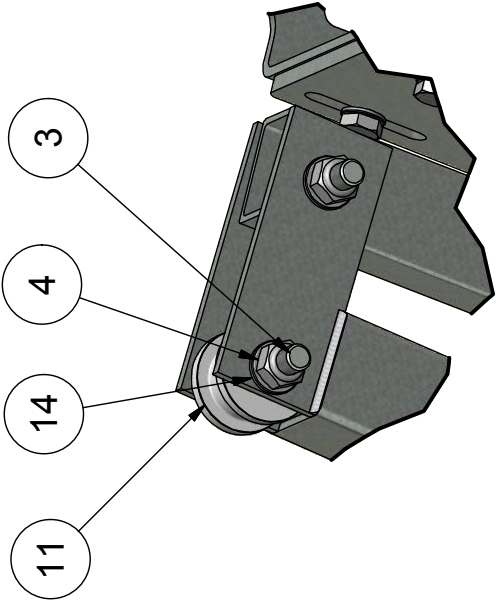
Description:
Clamp-chain assembly

Description:
Skinningmachine light oil 2012

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	4	10210020 Bolt unbraco cyl 10x20 FZB
2	2	11412055 Hexagon bolt 12 x 55 FZB
3	2	11412070 Hexagon bolt M12x70 FZB
4	4	17912000 Self-locking nut M12 FZB
5	1	205365 Top tube
6	1	205427 Fork for cylinder - oile light
7	1	205431 Brace for tail clamp
8	1	205437 Mount for cylinder
9	1	205442 Stand for skinning machine 2012
10	1	206390 Cylinder assembly
11	1	206434 Chain wheel for skinning mashine
12	4	206468 Adjusting screw Ø 37 mm, Foot
13	1	206485 Elsa Quick release M10x25 nr 142211
14	8	82112000 Washer M12 FZB



A (0,3 : 1)

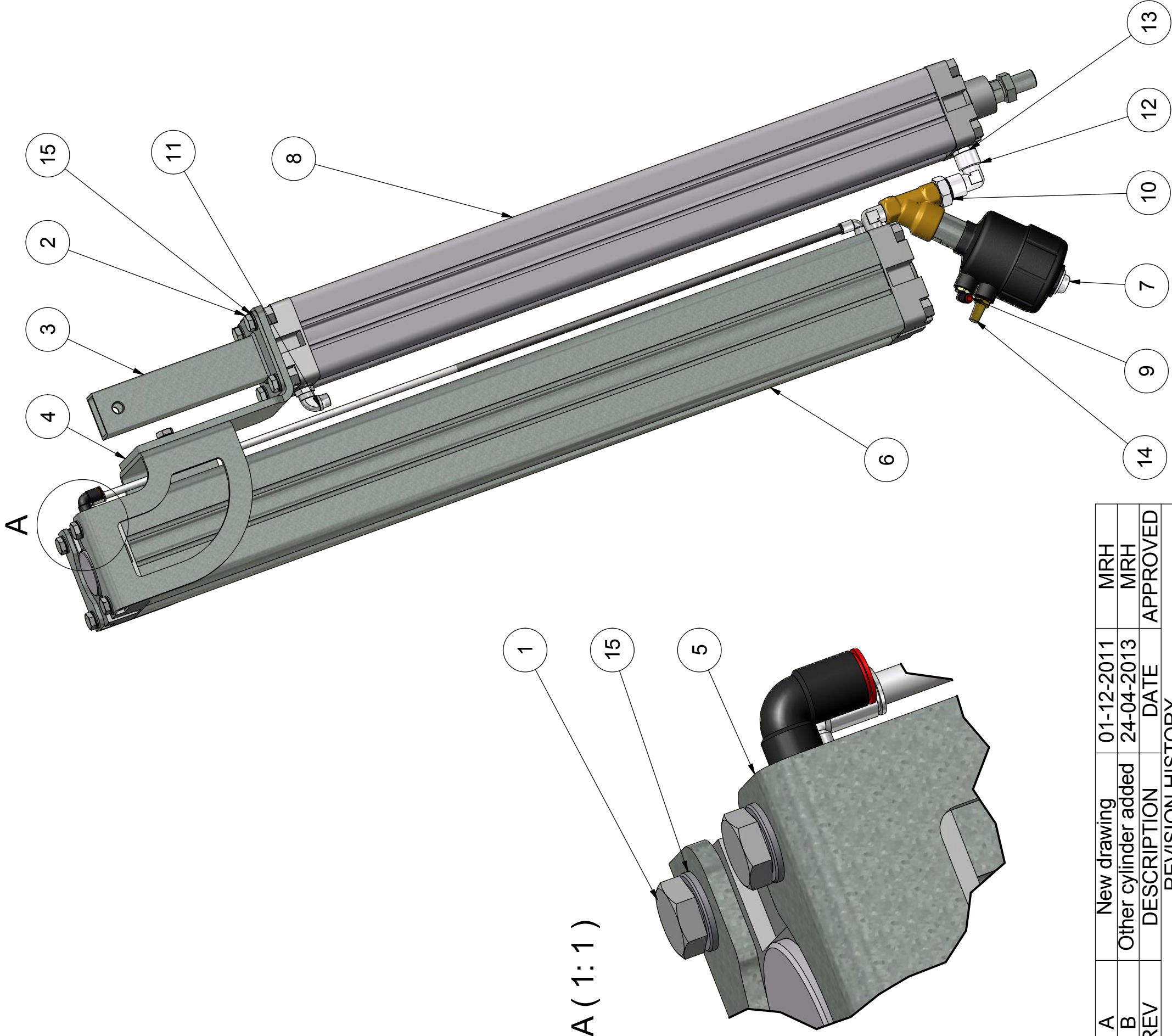


A	New drawing	06-12-2011	MRH
B	Drawing opdatet	20-08-2012	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

Alle kanter reifes
Breake all edges

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	Scale:	0,13 : 1	Ikke angivet tolerance iht/ Not specified tolerance according to:
			DS/ISO 2768-m
Part No.:	206396	Material:	Overfl. beskaffenhed/Surface properties: No
Description:	Stand assembly		
Description:	Skinning machine 2012		
		Sheet size:	A3
		Sheet:	1 / 2

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	6	11410020 Hexagon bolt M10x20 FZB
2	4	11410030 Hexagon bolt M10x30 FZB
3	1	205429 Mount for cylinder
4	1	206392 Cylinder mount
5	1	206399 Ø100 Cylinder Mount
6	1	206410 Oil tank assembly
7	1	206438 G1/2 Angle Seat Valve n RG 2/2
8	1	212085 Cylinder HPSA/182080/700
9	1	215765 Swirvel elbow Ø6mm 1/4"
10	1	216295 Flat union 1/2-1/2
11	1	216560 Swirvel elbow Ø8x3/8"
12	1	216579 Elbow 2X female 1/2x1/2
13	1	216718 Male nipple 1/2-3/8
14	1	216797 Silencer 1/4" T40C-2800
15	10	82110000 Washer M10 FZB



Alle kanter reifes
Breake all edges

HGS Hedensted Gruppen		Scale: 0,22 : 1	Ikke angivet tolerances iht/ Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
			Overfil, beskaffethed/Surface properties: No	Sheet: 1 / 1
Part No.: 206390		Material:		
Description: Cylinder assembly				
Description: Skinningmaschine light oil 2012				

REVISION HISTORY			
A	New drawing	01-12-2011	MRH
B	Other cylinder added	24-04-2013	MRH
REV	DESCRIPTION	DATE	APPROVED

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	1	212105 Oile tank PRA 7L
2	1	215774 Swivel elbow Ø8-1/2
3	1	216580 Elbow male 2X 1_2



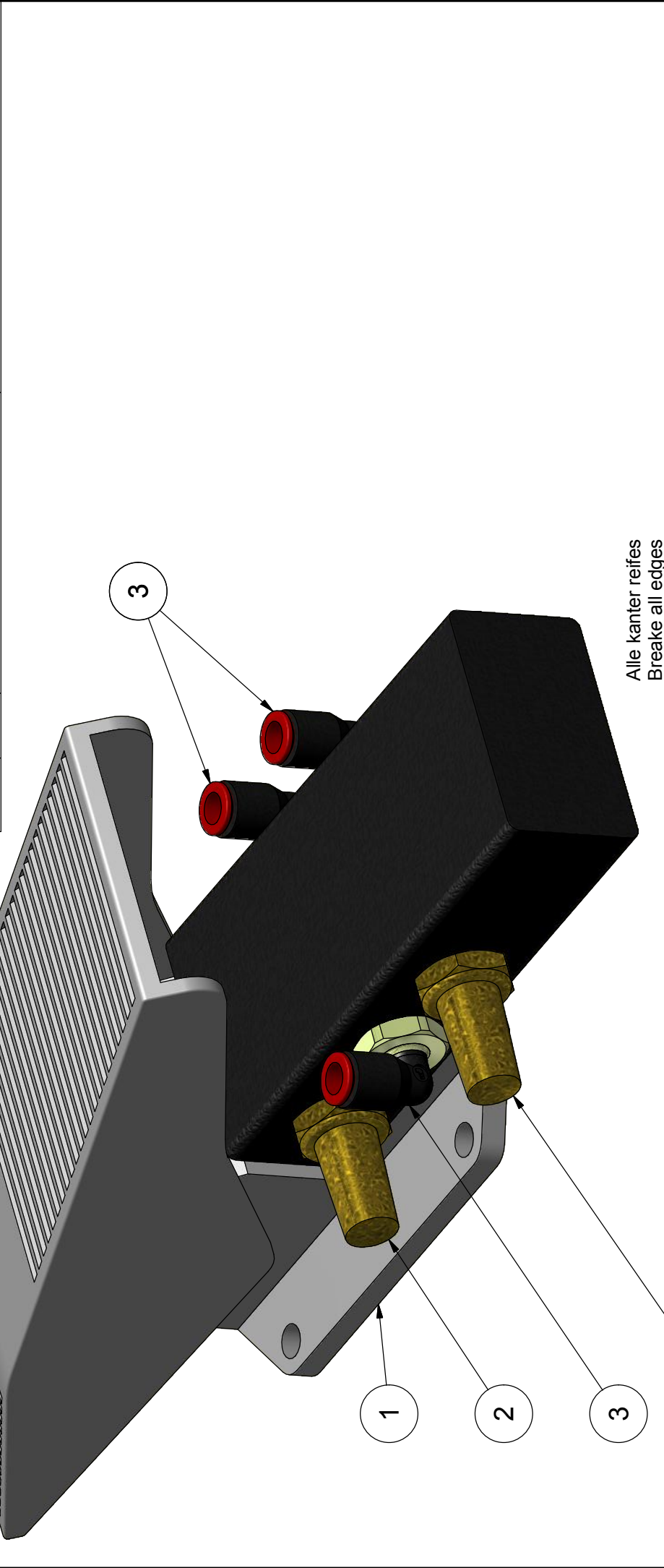
A	Made	07-06-2012	MRH
B	BOM changed	24-08-2012	KL
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

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Breake all edges

 Hedensted Gruppen	Scale: 0,3 : 1	Here any other tolerance than IT / Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A3
Part No: 206410	 Manual	Overfit, beaefittedSurface properties: No	Sheet: 1 / 1
Drawing for: Oil tank assembly			
Description for:			

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HEDENSTED GRUPPEN A/S

PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	206460
2	2	216797
3	3	215765
4	1	206464

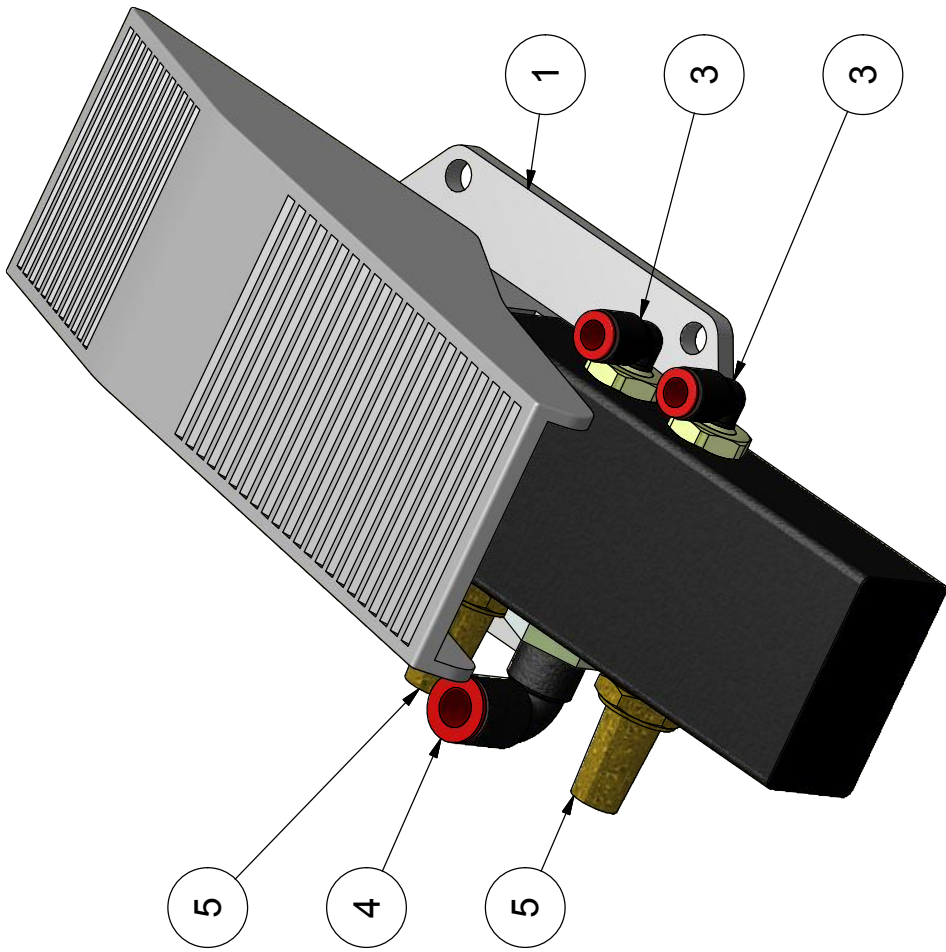


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HEDENSTED GRUPPEN A/S This document is strictly confidential and must on no account be copied or disclosed to any third person.			Scale: 1 : 1	Ikke angivet tolerance iht./ Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A4
Part No.: 206395		Hedensted Gruppen		Overfl. beskaffenhed/Surface properties: No	Sheet: 1 / 1
Description: Fodventil-Ventre 6mm					
Description: Fodventil-Ventre 6mm					

A	New drawing	08-12-2011	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	1	206460 Footvalve SPDK/8032
2	1	206464 Spring for foot pedal
3	2	215765 Swirvel elbow Ø6mm 1/4"
4	1	216537 Swirvel elbow Ø8 1/4"
5	2	216797 Silencer 1/4" T40C-2800



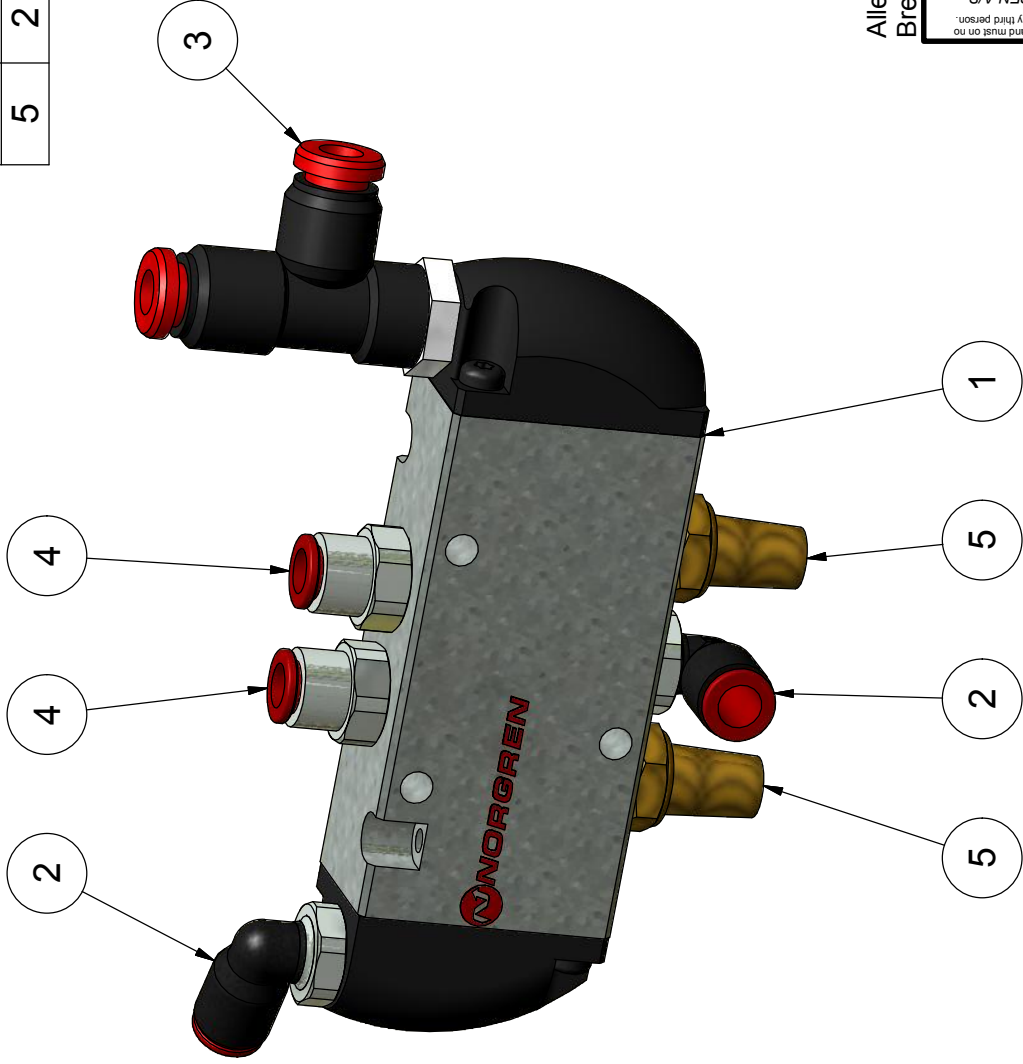
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Hedensted Gruppen		Scale: 1 : 1,5	Ikke angivet tolerance iht./ Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A4
Hedensted Gruppen			Overfl. beskaffenhed/Surface properties: No	Sheet: 1 / 1
Part No.: 206393		Material:		
Description: Fodventil-Højre: 8mm ind-6mm ud				
Description:				

A	New drawing	08-12-2011	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	215080	Valve air activated 5/2
2	2	215760	Swirvel elbow Ø6mm 1/8"
3	1	216385	Tee connektor 6-1/8
4	2	215925	Straight connector Ø6mm 1/8"
5	2	216796	Silencer 1/8" T40C-1800

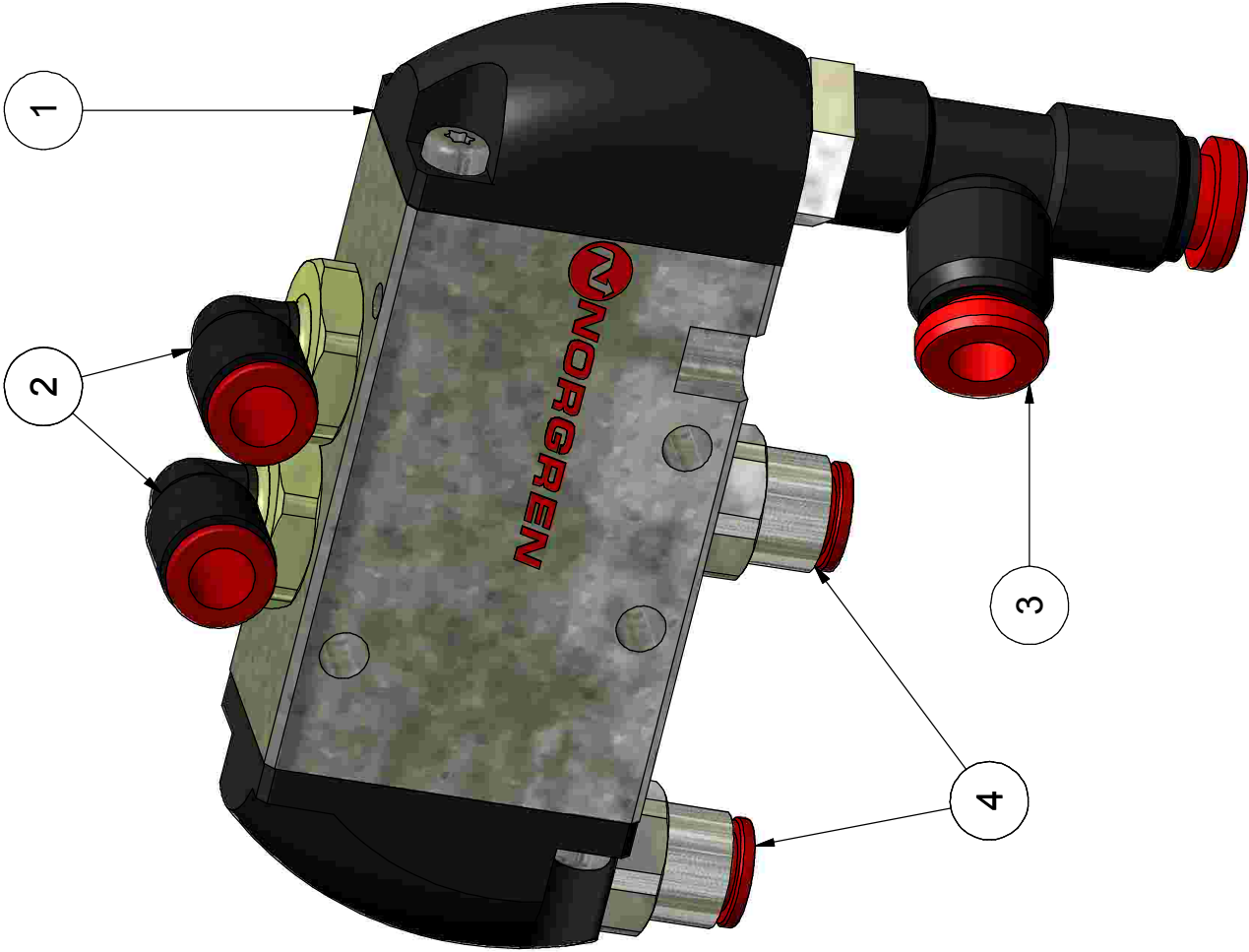


Alle kanter reifes
Breake all edges

HEDENSTED GRUPPEN A/S This document is strictly confidential and must on no account be copied or disclosed to any third person.		Hedested Gruppen	Scale: 1 : 1	Ikke angivet tolerance iht./ Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A4
Part No.: 206397				Overf. beskaffenhed/Surface properties: No	Sheet: 1 / 1
Description: Klampeventil 1					
Description:					

A	New drawing	08-12-2011	MRH
B	Fitting chanced	03-09-2012	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	215082	G1/8 valve 3/2 NC
2	2	215765	Swirvel elbow Ø6mm 1/4"
3	1	216385	Tee connector 6-1/8
4	2	216520	Straight connector Ø6mm 1/8"

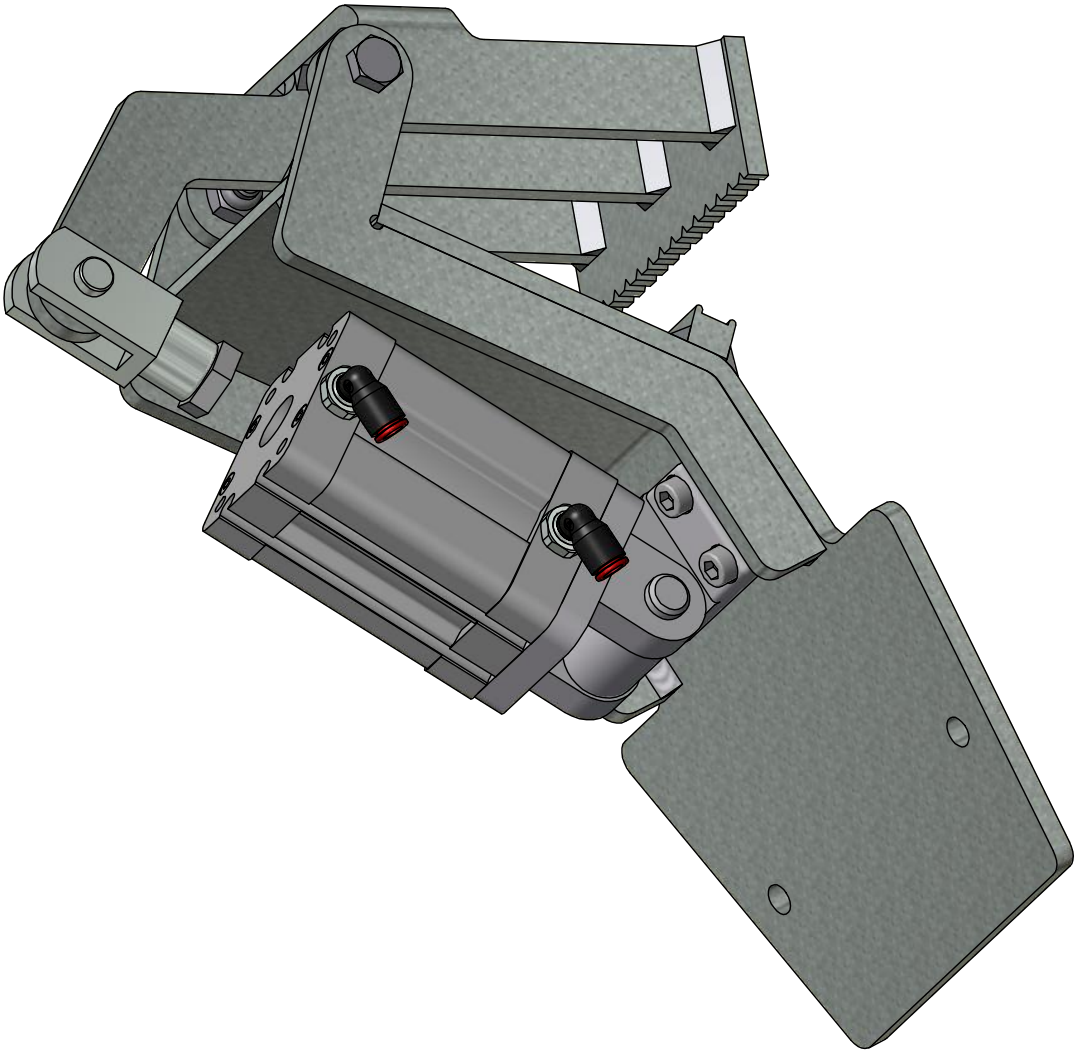
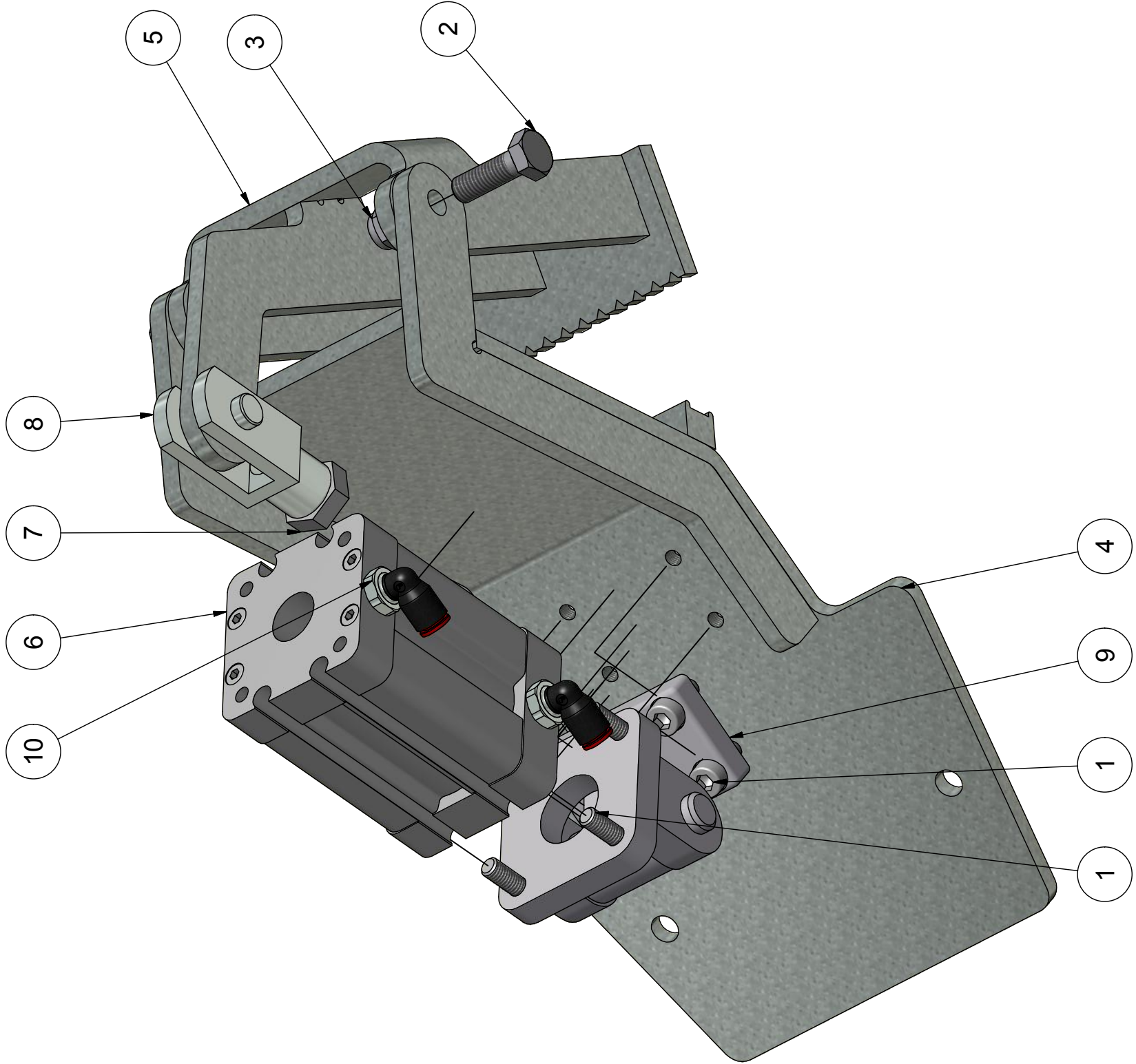


Alle kanter reifes
Breake all edges

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 Hedested Gruppen	Scale: 1,5 : 1	Ikke angivet tolerance iht./ Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A4
Part No.: 206389		Overit. beskaffenhed/Surface properties: No	Sheet: 1 / 1
Material: _____			
Description: Klampeventil 2			
Description: _____			

A	New drawing	08-12-2011	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	8	10206016 Bolt. unbraco cyl 6x16 FZB
2	2	11408025 Hexagon bolt M8x25 FZB
3	2	17908000 Self-locking nut M8 FZB
4	1	205270 Leg clamp assembly 1
5	1	205275 Leg clamp assembly 2
6	1	210303 Cylinder RA/192040/M/40
7	1	210428 Lock nut MP150190_M12x1,25
8	1	214115 F-Joint QM-8025-25
9	1	214160 L-Joint QA-8040-24
10	2	215760 Swirvel elbow Ø6mm 1/8"

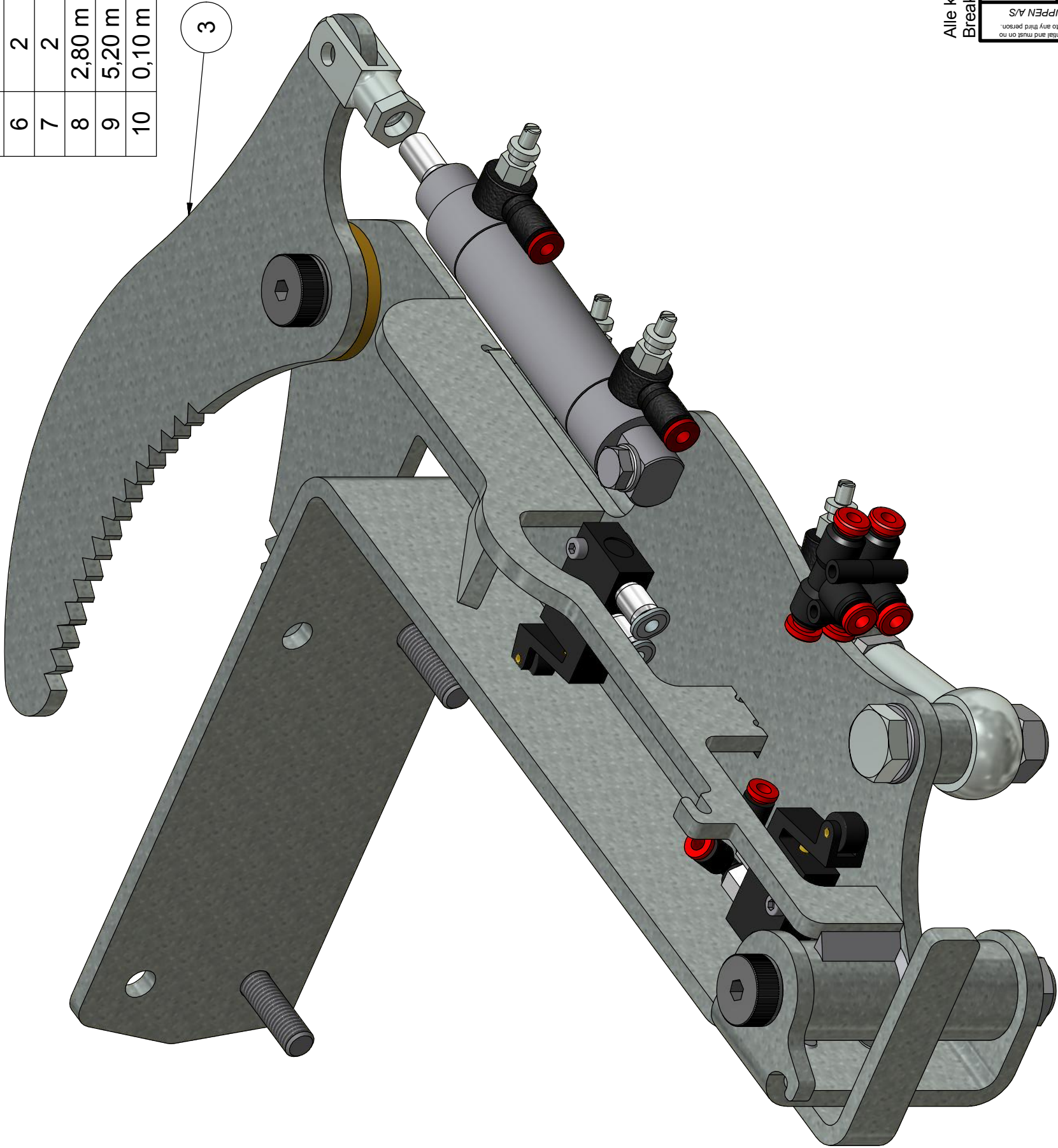


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Breake all edges

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Hedensted Gruppen				Overfl. beskaffenhed/Surface properties:	No	Sheet:	1 / 2
Part No.: 205278		Material:					
Description: Leg clamp assembly							
Description:							

A	Made	20-06-2013	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10204050	Bolt unbraco cyl 4x50 FZB
2	2	11408030	Hexagon bolt M8x30 FZB
3	1	205200	Body remover - Arm assembly
4	1	205248	Valve for body mover
5	1	215850	T-stykke Udv. Ø6 x 6mm
6	2	215865	Swivel Tee Ø6 female 1-8 2
7	2	215985	Banjo flow control Ø4 1/8"
8	2,80 m	216104	Air hose Ø4mm pur red
9	5,20 m	216106	Air hose Ø4mm pur blue
10	0,10 m	216116	Air hose Ø6mm pur red

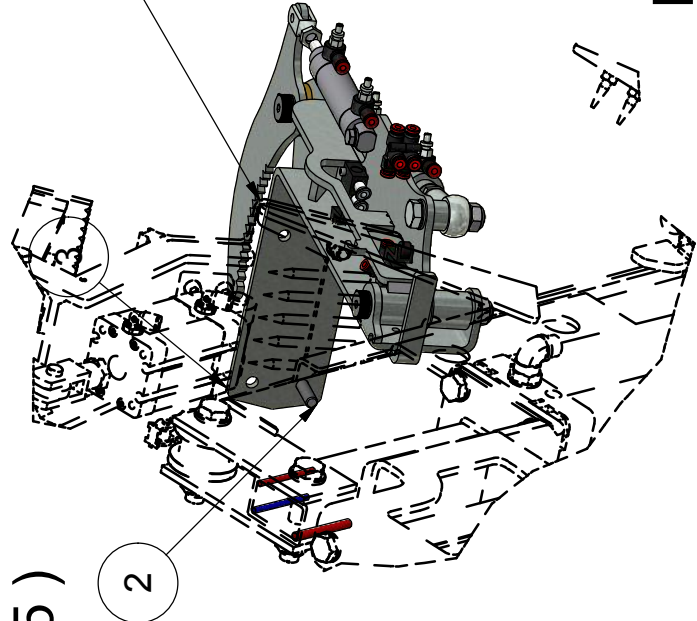


Alle kanter reifes
Breake all edges

HEDENSTED GRUPPEN A/S This document is strictly confidential and must on no account be copied or disclosed to any third person.			
	Scale:	1 : 1,2	Ikke angivet tolerances iht/ Not specified tolerance according to:
			DS/ISO 2768-m
Part No.: 205252		Material:	Overfl. beskaffenhed/Surface properties: No
Description: Body remover		Sheet: 1 / 2	
Description:		Sheet size: A3	

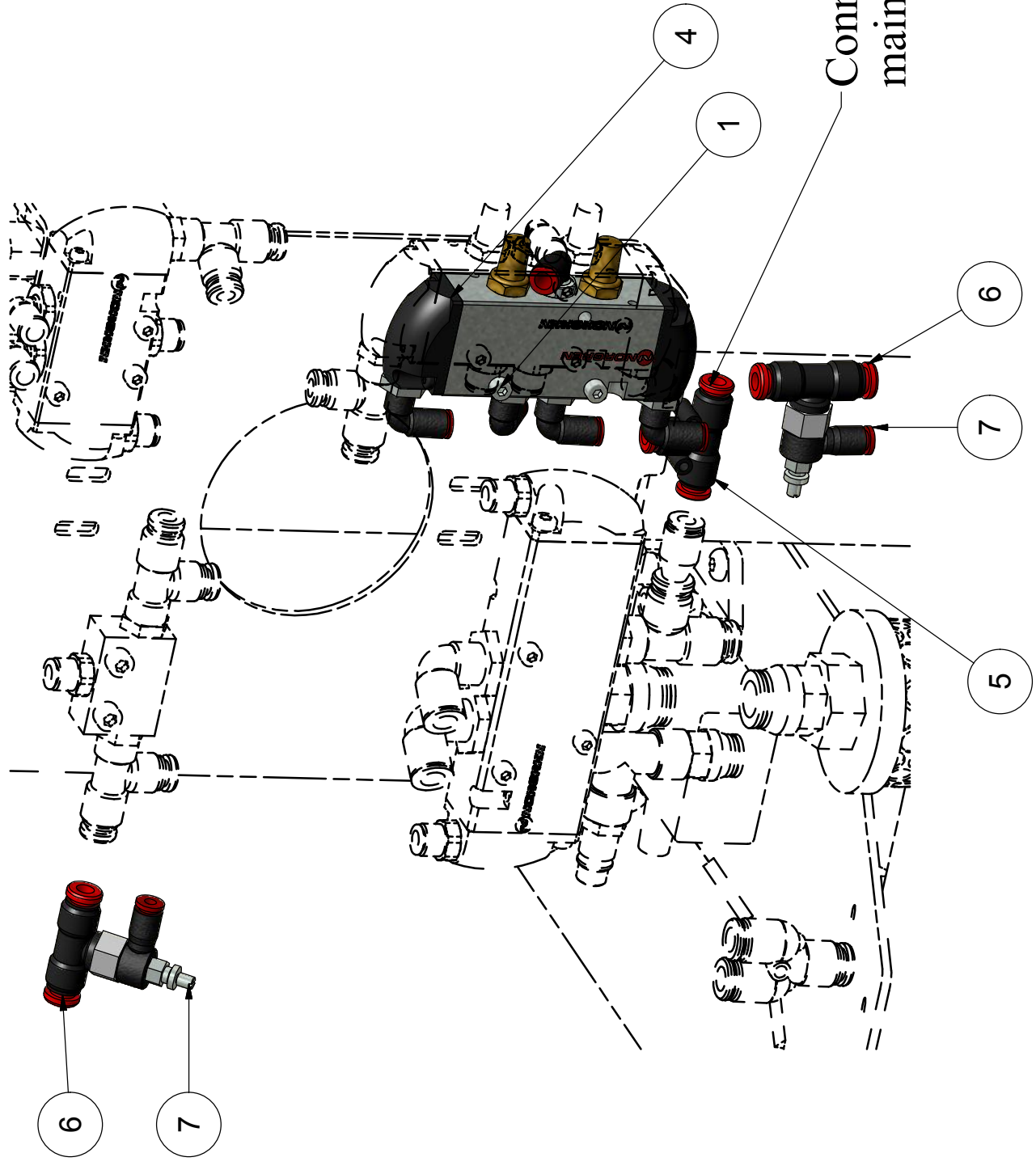
A	Made	29-10-2012	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

E (1:5)

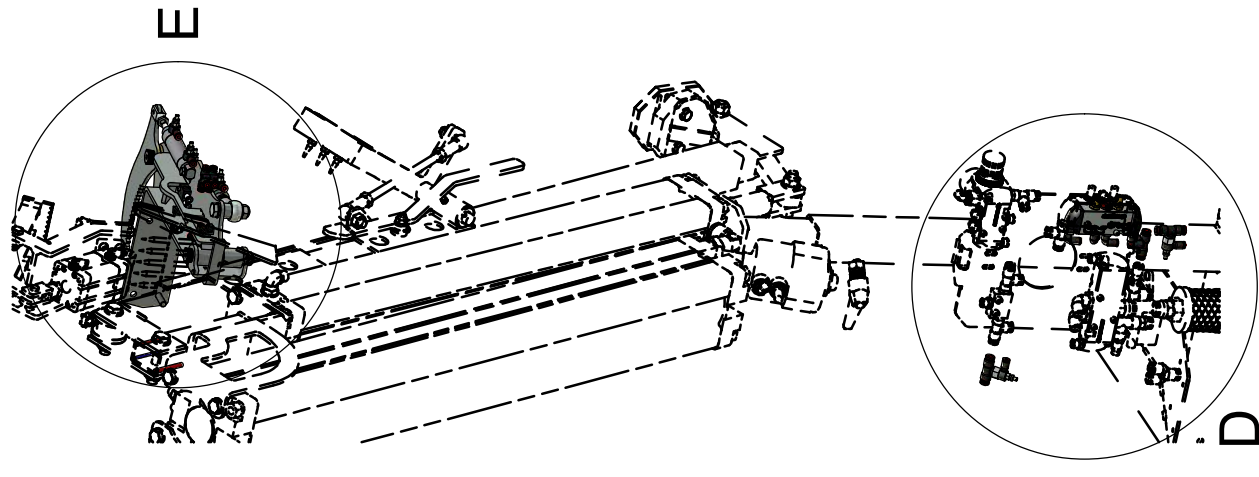


Use det bolts from the clamp
to mount the Body remover.
Mount in the bottom holes af bracket.

D (1:2)



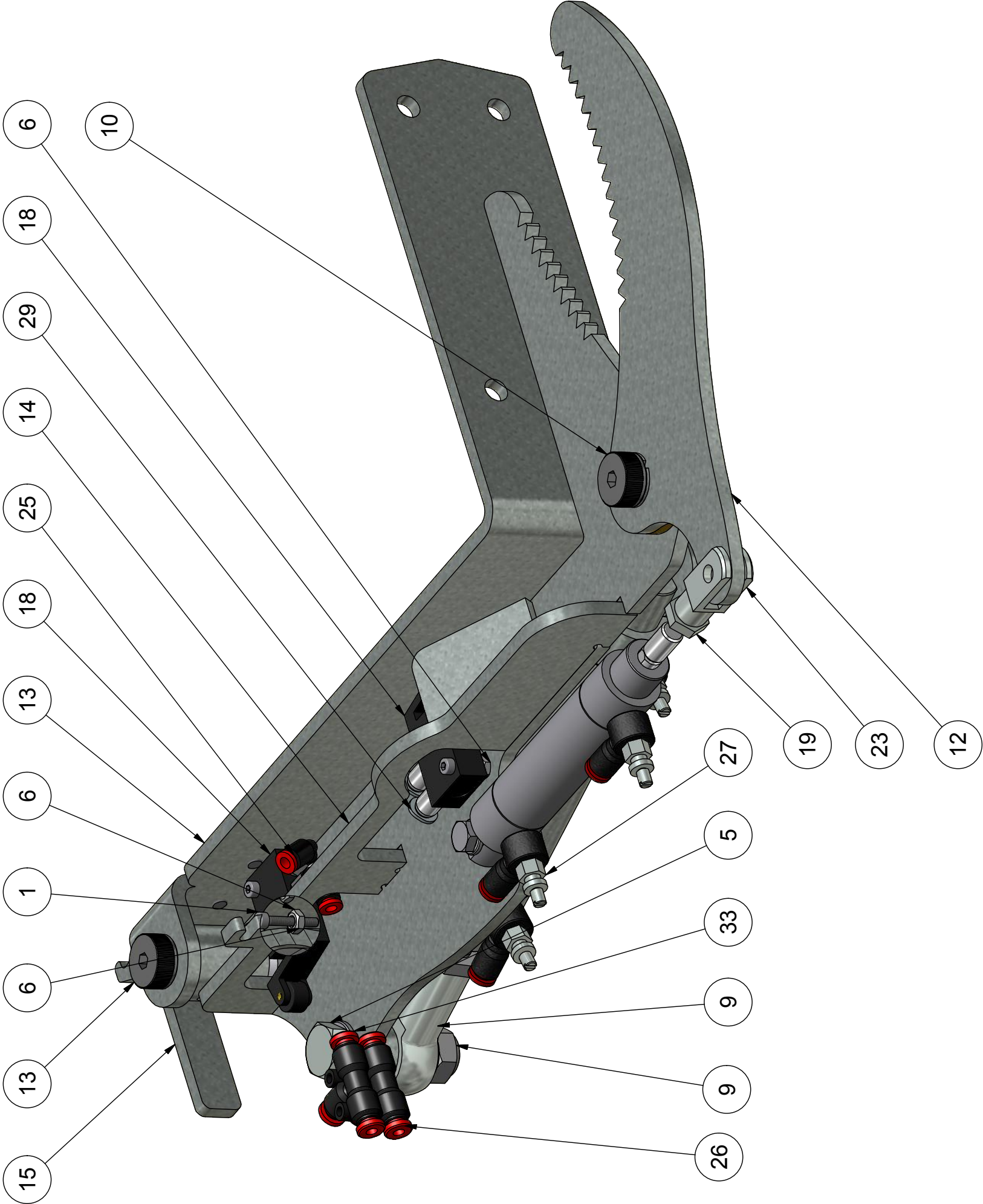
Connect with the
main air supply



Alle kanter reifes
Breake all edges

HEDENSTED GRUPPEN A/S		Ikke angivet tolerances / Not specified tolerance according to:		Sheet size:
Hedensted Gruppen		DS/ISO 2768-m		A3
		Overfil, beskaffenhed/Surface properties:		Sheet:
		No		2 / 2
Part No.:		Material:		
205252				
Description:		Body remover		

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	10203020	Bolt unbraco cyl 3x20 FZB
2	2	11406012	Hexagon bolt M6x12 FZB
3	1	11406025	Hexagon bolt M6x25 FZB
4	1	11408030	Hexagon bolt M8x30 FZB
5	1	11410045	Hexagon bolt M10x45 FZB
6	4	1504000	Nut M4 FZB
7	1	17906000	Self-locking nut M6 FZB
8	1	17908000	Self-locking nut M8 FZB
9	3	17910000	Self-locking nut M10 FZB
10	1	20210016	Fitting bolt M10-12x16mm
11	1	20210070	Fitting bolt M10-12x70mm
12	1	205212	Front clamp
13	1	205215	Base plate
14	1	205220	Back clamp
15	1	205230	Aktivator plate
16	1	205235	Brass ring
17	1	205245	Brush for cylinder
18	2	208040	Mini airvalve M/1553/8
19	1	210421	Lock nut M/P1501/60
20	1	210427	Lock nut MP150189_M10x1,25
21	1	211018	Cylinder RT-57225-M-80
22	1	211622	Cylinder RT/57220/M/40
23	1	214105	F-Joint QM-57020-25
24	1	214116	UF-Joint QM-8025-32
25	2	215752	Swivel elbow Mini - Ø4-M5
26	2	215848	T-stykke Udv. Ø4
27	4	215987	Banjo flow control Ø4 1/8"
28	0,91 m	216106	Air hose Ø4mm pur blue
29	2	216522	Stright union Mini - Ø4-M5
30	4	423423	Slide Bearing PAF 12070 P10
31	3	82106000	Washer M6 FZB
32	1	82108000	Washer M8 FZB
33	2	82110000	Washer M10 FZB

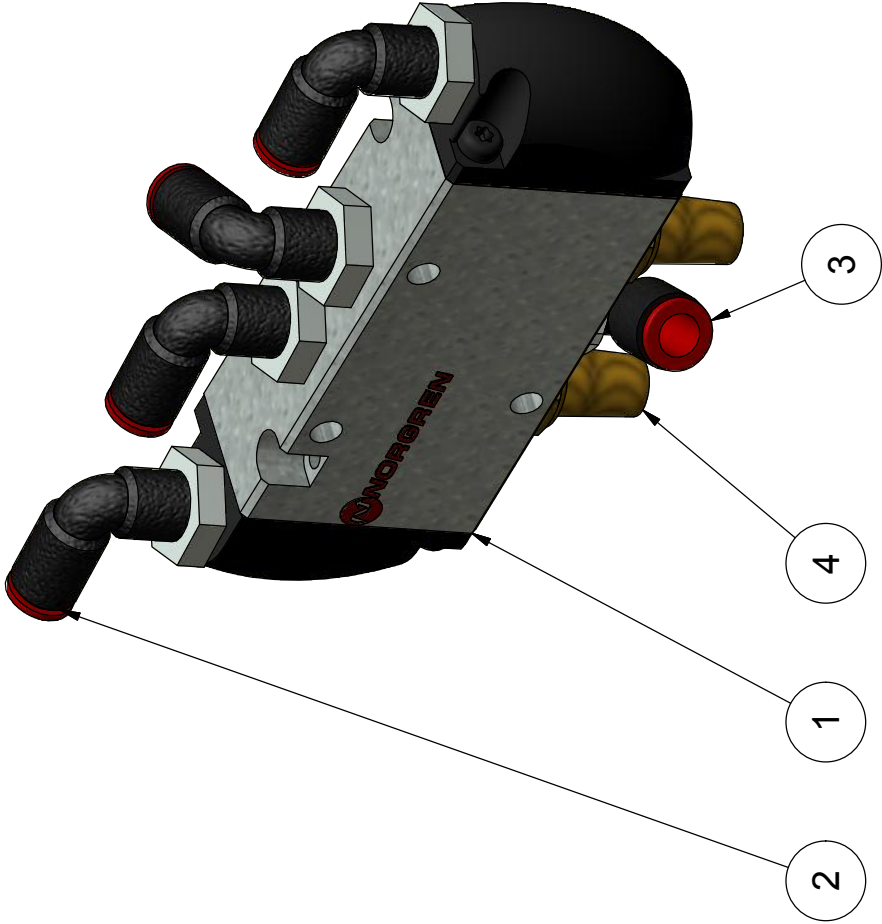


A	New drawing	12-02-2012	MRH
B	Bolt changed	25-08-2014	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

Alle kanter reifies
Breake all edges

HEDENSTED GRUPPEN A/S This document is strictly confidential and must not be account be copied or disclosed to any third person.			
	Scale:	1 : 1,5	Ikke angivet tolerance iht/ Not specified tolerance according to:
			DS/ISO 2768-m
Part No.: 205200		Overfl. beskaffenhed/Surface properties: No	
Description: Body remover - Arm assembly		Material:	
		Sheet size: A3	
		Sheet: 1 / 3	

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	1	215080 Valve air activated 5/2
2	4	215755 Swirvel elbow Ø4 1/8"
3	1	215760 Swirvel elbow Ø6mm 1/8"
4	2	216796 Silencer 1/8" T40C-1800



Alle kanter reifes
Breake all edges

Hedensted Gruppen		Scale: 1 : 1	Ikke angivet tolerance iht./ Not specified tolerance according to: DS/ISO 2768-m	Sheet size: A4
Part No.: 205248			Overfl. beskaffenhed/Surface properties: No	Sheet: 1 / 1
Description: 205248		Material:		
Description: Valve for body mover				
Description:				

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HEDENSTED GRUPPEN A/S

A	Made	30-10-2012	MRH
REV	DESCRIPTION	DATE	APPROVED
REVISION HISTORY			

10 Technical specifications

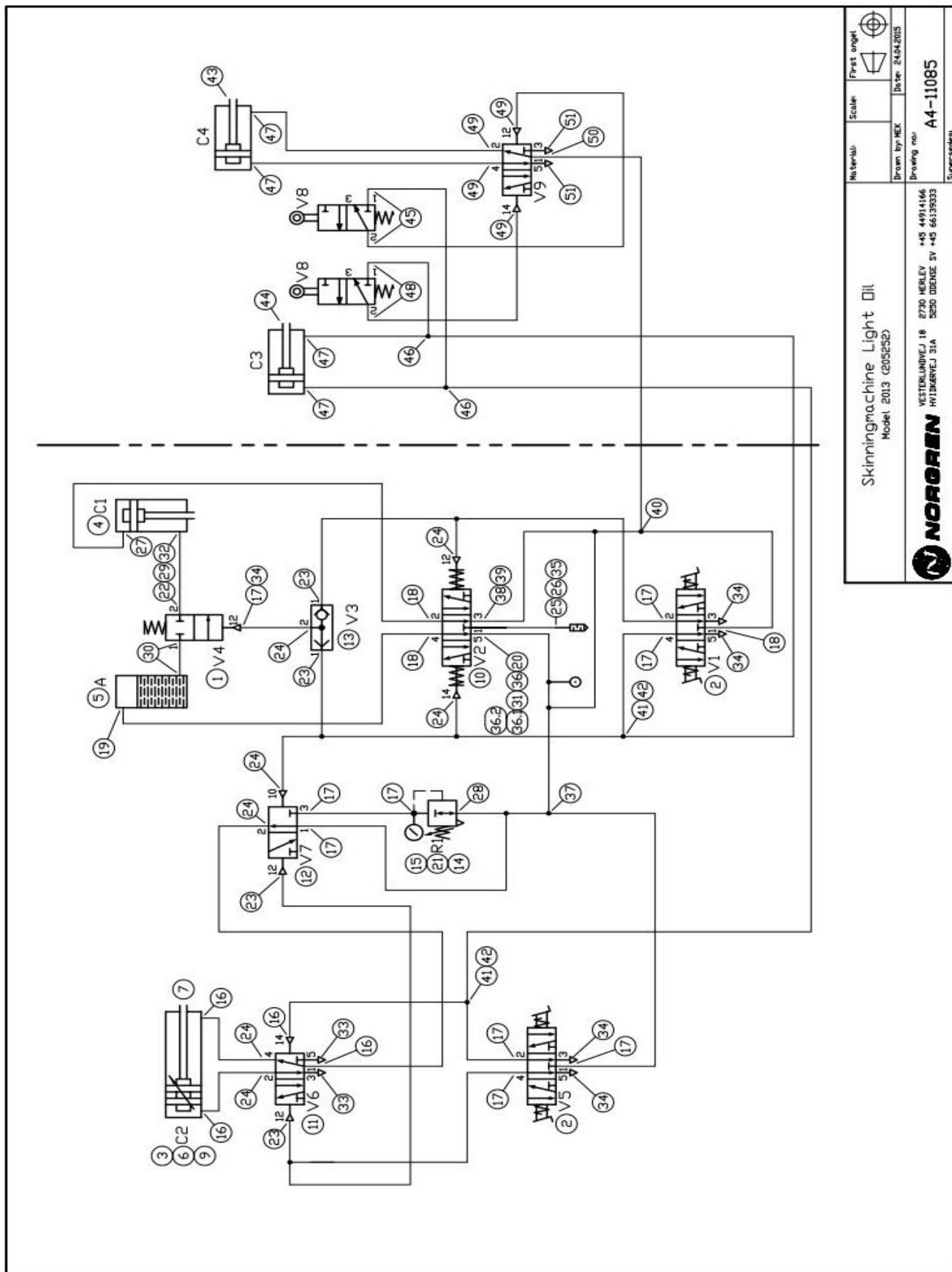
Compressor pressure	:	7 bar
Airconsumption per mink	:	37 litre.
Airlubrication oil	:	Statoil Hayden 10
		Volume 5 litre

Measures**Oil**

Length:	89 cm
Height:	64 cm
Width:	202-235 cm
Weight:	70 kg

11 Pneumatic Diagrams

11.1 Pneumatic Diagram for the Skinning Machine Light Oil



Skinningmachine Light Oil Model 2013 (205252)		Material:	Scale:	First angle:
		Drawn by: MEK	Date: 24.04.2013	
		Drawing no:	A4-11085	
		Super-sees:		

VESTLUNDHJ 18 2730 HERLEV +45 44514166
HYTINKERHJ 31A 5230 ØRNSE SV +45 66139333



EC Declaration of Conformity

Hedensted Gruppen A/S
Vejlevej 15
Dk-8722 Hedensted
Tlf. 0045 7589 1244
Fax 0045 7589 1180

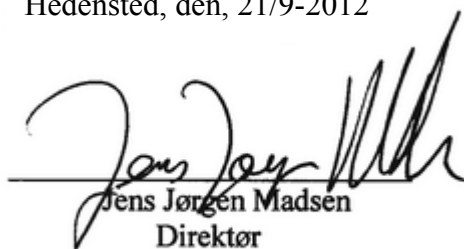
- Herewith declares that:

Skinning Machine Light Oil 2012
Type number - 206400

- is in conformity the provision of the Machinery Directive
The Machinery Directive 2006/42/EF
- and furthermore declares that:
the following harmonised standards have been applied

DS/EN ISO 12100-1 :2005
DS/EN 60439-3
DS/EN ISO 13857 :2008

Hedensted, den, 21/9-2012



Jens Jørgen Madsen
Direktør