

TASSOBAR EN-GJL-300C

(According to EN 16482:2014, subsequently EN 1561:2012)

Characteristics

This grade has excellent wear resistance, strength and heat treatment response. It has reasonable machinability and an excellent surface finish. Noise and vibration damping are good in this grade.

Profile and size range			
Round	Diameter 40 – 440 mm		
Square	40 x 40 mm – 300 x 300 mm		
Rectangle	Upon request		
Non-standard	Other sizes/profiles are available or can be produced according to agreement		

Identification

TassoBar EN-GJL-300C is marked with a yellow dot on the terminal surface.



Chemistry (main elements)

The chemical composition is subordinate to the mechanical properties and may vary depending on bar size and production flow parameters.

Elements		
Iron		
Carbon		
Silicon		
Manganese		
Phosphorous		
Sulphur		
Others/Alloying		

Mechanical Properties: (As taken from mid-radius of cast bar, not separately cast test bar).

Material Specification	Material Section	Tensile Strength N/mm² min.
	20 mm – 50 mm	220
TassoBar EN-GJL-300C	>50 mm – 100 mm	205
Tassobal LIN-GJL-300C	>100 mm – 200 mm	195
	>200 mm – 400 mm	185

Reference: EN 16482:2014, Table 1

Brinell Hardness Range (Informative): 200-270 HB measured as an average of the center and the rim area of the bar (10 mm diameter ball).

Microstructure (Informative): A, D & E graphite flakes. The matrix is approx. 80% or more pearlitic. The rim is predominantly ferritic and may contain minor quantities of free carbides.

Heat Treat Response: TassoBar EN-GJL-300C can be hardened with heat treatment.

Density: 7.25 g/cc + 3% for oversize and gross length of bar.

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