



TassoBar EN-GJS-600-3C

(According to EN 16482:2014, subsequently EN 1563:2018)

Characteristics

This grade offers reasonable machinability and excellent surface finish. It has high wear resistance, strength and heat treatment response.

Profile and size range	
Round	Diameter 40 – 440 mm
Square	40 x 40 mm – 300 x 300 mm
Rectangle	Upon request
Non-standard	Other sizes/profiles are available or can be produced according to agreement

Identification

TassoBar EN-GJS-600-3C is marked with a yellow and a white dot on the terminal surface.



Chemistry (main elements)

The chemical composition is subordinate to the mechanical properties and may vary depending on bar size and production flow parameters.

Elements
Iron
Carbon
Silicon
Manganese
Phosphorous
Sulphur
Others/Alloying

Mechanical Properties: (As taken from mid-radius of cast bar, not separately cast test bar).

Material Specification	Material Section	0.2% Proof Strength N/mm ² min.	Tensile Strength N/mm ² min.	Elongation % min.
TassoBar EN-GJS-600-3C	>20 mm - 60 mm	370	600	3
	>60 mm - 120 mm	360	600	2
	>120 mm - 400 mm	340	550	1

Reference: EN 16482:2014, Table 2

Brinell Hardness Range (Informative): 180-250 HB measured as an average of the center and the rim area of the bar (10 mm diameter ball).

Microstructure (Informative): Nodular graphite. The matrix is approx. 60% or less pearlitic and may contain minor quantities of free carbides.

Heat Treat Response: TassoBar EN-GJS-600-3C can be hardened.

Density: 7.25 g/cc + 3% for oversize and gross length of bar.