

CAST IRON BAR SPECIALIST

STANDARD STOCK PROGRAMME



Round profile	Grade		Round profile	Grade		Square profile	Grade		Minimum and non-standard production runs	
<u>Dimensions</u>	EN-GJL	EN-GJS	<u>Dimensions</u>	EN-GJL	EN-GJS	<u>Dimensions</u>	EN-GJL	EN-GJS	Diameter (mm)	Weight (tons)
Ø 25	✓		Ø 140	✓	✓	40x40	✓		Below 60	6
Ø 30	✓		Ø 145	✓	✓	45x45	✓		61-80	8
Ø 35	✓		Ø 150	✓	✓	50x50	✓	✓	81-100	8
Ø 40	✓	✓	Ø 160	✓	✓	55x55	✓	✓	101-150	10
Ø 41	✓		Ø 170	✓	✓	60x60	✓	✓	151-200	14
Ø 45	✓	✓	Ø 180	✓	✓	65x65	✓	✓	201-300	22
Ø 46	✓		Ø 190	✓	✓	70x70	✓	✓	301 and above	Discuss with foundry
Ø 50	✓	✓	Ø 200	✓	✓	75x75	✓	✓		
Ø 51	✓		Ø 210	✓	✓	80x80	✓	✓	<ul style="list-style-type: none"> • <u>Non-standard production</u> can vary between 90-120% of the order. This should be accepted by customer. • <u>Minimum runs</u> are for EN-GJL-250C and EN-GJS-500-7C (EN-GJS-400-15C). Other grades need specific inquiry. • <u>Standard production length</u> is 3m (3080 mm gross length). Other lengths are available subject to discussion and special order • <u>Valid from 07/10/2020</u> 	
Ø 55	✓	✓	Ø 220	✓	✓	85x85	✓			
Ø 56	✓		Ø 230	✓	✓	90x90	✓	✓		
Ø 60	✓	✓	Ø 240	✓	✓	95x95	✓	✓		
Ø 61	✓		Ø 250	✓	✓	100x100	✓	✓		
Ø 65	✓	✓	Ø 260	✓	✓	110x110	✓	✓		
Ø 66	✓		Ø 270	✓		115x115	✓			
Ø 70	✓	✓	Ø 280	✓	✓	120x120	✓	✓		
Ø 71	✓		Ø 290	✓		130x130	✓	✓		
Ø 75	✓	✓	Ø 300	✓	✓	135x135		✓		
Ø 76	✓		Ø 320	✓	✓	140x140	✓	✓		
Ø 80	✓	✓	Ø 340	✓	✓	150x150	✓	✓		
Ø 81	✓		Ø 360	✓	✓	155x155		✓		
Ø 85	✓	✓	Ø 380	✓	✓	160x160	✓	✓		
Ø 86	✓		Ø 400	✓	✓	170x170	✓	✓		
Ø 90	✓	✓	Ø 420	✓		180x180	✓	✓		
Ø 91	✓		Ø 440	✓		190x190	✓	✓		
Ø 95	✓	✓	D-section	Grade		200x200	✓	✓		
Ø 96	✓					210x210		✓		
Ø 100	✓	✓				220x220	✓	✓		
Ø 101	✓					240x240	✓	✓		
Ø 105	✓	✓	<u>Dimensions</u>	EN-GJL-150C		260x260	✓	✓		
Ø 106	✓					270x270	✓			
Ø 110	✓	✓				D 53 / 28	✓	280x280	✓	
Ø 111	✓					D 70 / 40	✓			
Ø 115	✓	✓				D 82 / 44	✓			
Ø 116	✓					D 88 / 49	✓			
Ø 120	✓	✓				D 95 / 54	✓			
Ø 121	✓					D 105 / 57,5	✓			
Ø 125	✓	✓	D 110 / 60	✓						
Ø 130	✓	✓	D 114 / 62	✓						
Ø 135	✓	✓	D 120 / 65	✓						

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Rectangle Short side		Grade		Rectangle Short side		Grade		Rectangle Long side		Grade		Minimum and non-standard production runs	
Dimensions		EN-GJL	EN-GJS	Dimensions		EN-GJL	EN-GJS	Dimensions		EN-GJL	EN-GJS	Diameter (mm)	Weight (tons)
30x50		✓		100x110		✓	✓	110x50		✓		Below 60	6
40x50		✓		100x120		✓		110x60		✓	✓	61-80	8
40x60		✓	✓	100x130		✓	✓	110x70		✓	✓	81-100	8
40x70		✓		100x150		✓		110x80		✓		101-150	10
40x90		✓		100x200		✓		110x90		✓	✓	151-200	14
40x100		✓		110x120			✓	110x100		✓	✓	201-300	22
40x110		✓		110x130		✓	✓	120x40		✓		301 and above	Discuss with foundry
40x120		✓		110x140		✓		120x50		✓			
50x60		✓		120x140		✓	✓	120x60		✓	✓	<ul style="list-style-type: none"> • <u>Non-standard production</u> can vary between 90-120% of the order. This should be accepted by customer. • <u>Minimum runs</u> are for EN-GJL-250C and EN-GJS-500-7C (EN-GJS-400-15C). Other grades need specific inquiry. • <u>Standard production length</u> is 3m (3080 mm gross length). Other lengths are available subject to discussion and special order • <u>Valid from 07/10/2020</u> 	
50x70		✓	✓	120x160		✓	✓	120x70		✓	✓		
50x80		✓		130x180		✓		120x75		✓			
50x90		✓	✓	135x165		✓		120x80		✓	✓		
50x100		✓		180x280		✓		120x90		✓	✓		
50x110		✓		Rectangle Short side	Grade		120x100		✓				
50x120		✓					120x110			✓			
60x70			✓	<u>Dimensions</u>	EN-GJL	EN-GJS	130x60		✓				
60x80		✓	✓				130x70		✓				
60x90		✓	✓	50x30		✓		130x80			✓		
60x100		✓	✓	50x40		✓		130x90		✓	✓		
60x110		✓	✓	60x50		✓		130x100		✓	✓		
60x120		✓	✓	60x40		✓	✓	130x110		✓	✓		
60x130		✓		70x40		✓		140x80		✓			
70x80		✓	✓	70x40		✓		140x90		✓			
70x90		✓	✓	70x50		✓	✓	140x110		✓			
70x100		✓	✓	70x60			✓	140x120		✓	✓		
70x110		✓	✓	80x50		✓		150x100		✓			
70x120		✓	✓	80x60		✓	✓	160x120		✓	✓		
70x130		✓		80x70		✓	✓	165x135		✓			
75x120		✓		90x40		✓		180x130		✓			
80x100		✓	✓	90x50		✓	✓	200x100		✓			
80x110		✓		90x60		✓	✓	280x180		✓			
80x120		✓	✓	90x70		✓	✓						
80x130			✓	100x40		✓							
80x140		✓		100x50		✓							
90x100		✓		100x60		✓	✓						
90x110		✓	✓	100x70		✓	✓						
90x120		✓	✓	100x80		✓	✓						
90x130		✓	✓	100x90		✓							
90x140		✓		110x40		✓							