



465 and 924 Transfer Tapes

Product Data Sheet

Updated : February 1996
Supersedes : October 1993

Product Description	465 Transfer Tape	A-40 is a medium-firm acrylic adhesive system. It features an excellent balance of high initial adhesion (quick stick) and good shear holding power. Bond strength generally increases somewhat with natural ageing.	924 is used exclusively in ATG hand dispensers. The ATG conveniently applies the tape to surfaces giving speed and control.
	924 Reverse Wound Transfer Tape for use with 3M 'ATG' Tape Dispensers.		

Physical Properties Not for specification purposes

Adhesive Type	Medium Firm Acrylic	3M ref : A-40
Thickness (ASTM D-3652) Tape Liner Total	50 µm 100 µm 150 µm	
Release Liner	Tan Paper	
Tape Colour	Clear	
Shelf Life	12 months from date of despatch by 3M when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity	

Performance Characteristics Not for specification purposes

Adhesion to Stainless Steel ASTM D-3330	2.7 N/10mm	
Shear Resistance	Medium	
Temperature Performance Max : Minutes / Hours Max : Days / Weeks Minimum	120 °C 80 °C -30 °C	
Solvent Resistance	High	
UV Light Resistance	Excellent	