

Declaration of Compliance

For aluminum food contact articles - Board/PE

PLUS  **PACK**

Plus Pack item no.	Description	Intended for:	
Customer Reference	-	Aqueous foods	Yes
		Acidic foods	Yes
Appearance	-	Alcoholic foods	Yes
Filling/Treatment		Fatty foods	Yes
Temperature	Max. 70 °C	Dry foods	Yes
Time	Up to 2 hours	Use in conventional oven	No
Storage after filling		Use in microwave	No
Temperature	-40 to +40 °C	Freezing	Yes
Combination of materials:	PE - cardboard - PE		
(Layer for layer - outside to inside)			
Restrictions:	-		
Inventory storage	- 5-25 °C - Max. 70 % RH		

This item supplied by Plus Pack Group is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- Framework 2011/10/EC relating to plastic materials and articles intended to come into contact with foodstuffs with possible amendments.
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Commission regulation (EC) 1895/2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food with possible amendments.
- Directive 2003/89/EC concerning allergens with possible amendments.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end shelf life time by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end product.

Declaration of Compliance
For aluminum food contact articles - Board/PE

PLUS  PACK

Migration tests:

10 days at 40 °C in water
10 days at 40 °C in ethanol 10%
10 days at 40 °C in olive oil

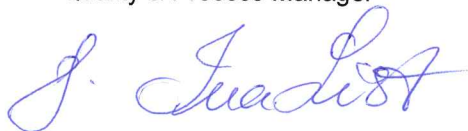
All specific migration limits are met.

Dual use additives that might be present	NA
--	----

Content of BPA	NA
----------------	----

Odense, 2015-06-10

Quality & Process Manager



PLUS  PACK

Plus Pack AS
Energivej 40 - Postbox 151 - DK-5260 Odense S
Tel. +45 65 50 60 00 - Fax +45 65 50 60 30


Plus Pack AS
Energivej 40 - Postbox 151 - DK-5260 Odense S
Tel. +45 65 50 60 00 - Fax +45 65 50 60 30

Plus Pack AS
Energivej 40
Postbox 151
DK - 5260 Odense S

Tel: +45 6550 6000
ISO 9001 Certificeret
www.pluspack.com
admin.dk@pluspack.com

Fax salg/logistik: +45 6550 6020
Fax eksport: +45 6550 6040
Fax økonomi/it: +45 6550 6010
Fax direktion: +45 6550 6051

DKK:
EUR.:
IBAN:
CVR:

Nordea 2206 0563 601124
Danske Bank 3574 3574 351367
DK20 3000 3574 351367
DK 37 75 40 13