

Declaration of Compliance

For aluminum food contact articles – inside Epoxy lacquered

Plus Pack item no.	Description	Intended for:	
0029011305	CONT.ALU.ROUND.290ML.GOLD	Aqueous foods	Yes
Customer Reference	-	Acidic foods	Yes
Appearance	-	Alcoholic foods	Yes
Filling/Treatment		Fatty foods	Yes
Temperature	Max. 200 °C	Dry foods	Yes
Time	Up to 2 hours	Use in conventional oven	Yes
Storage after filling		Use in microwave	Yes
Temperature	-40 to +40 °C	Freezing	Yes
Combination of materials: (outside to inside)	Lubricant - lacquer/print - aluminum foil - protection lacquer - lubricant		
Restrictions:	-		
Inventory storage	Max. 70 % RH	5-25 °C	

This item supplied by Plus Pack Group is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- EN 602 Aluminium and aluminium alloys – Wrought products – Chemical composition of semi-finished products used for the fabrication of articles for use in contact with food
- Framework 2011/10/EC relating to plastic materials and articles intended to come into contact with foodstuffs with possible amendments.
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Regulation (EC) 1895/2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food with possible amendments.
- Directive 2003/89/EC concerning allergens with possible amendments.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out. See Normpack certificates on www.pluspack.dk.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end shelf life time by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end product.

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Migration tests:

The migration test conditions are as follows (EU Regulation 2011/10). Test conditions from a higher OM level are accepted. Until 01.01.2016 is similar tests referring to the test conditions in EU Regulation 82/711 accepted as well.

- 4 h at 100°C (OM6) in 3 % acetic acid (Simulant B)
- 4 h at 100°C (OM6) 50 % ethanol (Simulant D1)
- 2 h at 175°C (OM7) in rectified olive oil (Simulant D2)

All specific migration limits are met.

Dual use additives that might be present

E172
E338

Content of BPA

Inside lacquer	Outside lacquer
BPA detectable	BPA detectable

International material recycling symbol:



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Odense, 2015-06-16

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