

Declaration of Compliance

For plastic food contact articles – PE / Cardboard / PE /ALU / PE



Last updated: 2020-08-13

Product Group	Plus Pack item number	Description	Customer reference
XXXXXXX	0834240001	LID.CARDBOARD.RECT	-

Product Specifications

Filling temperature	Max. 100 °C
Treatment time	Up to 15 minutes
Storage temperature after filling	-40 to +40 °C
Combination of materials (outside to inside)	PE/Cardboard/PE/Aluminium/PE
Restrictions	Not to be used in traditional oven and microwave oven
Inventory storage	Max. 70% RH 5-25 °C
Dual use additives that might be present	None
Content of BPA	No

Intended for

Aqueous foods	Yes
Acidic foods	Yes
Alcoholic foods	Yes
Fatty foods	Yes
Dry foods	Yes
Conventional oven	No
Microwave oven	No
Barbecue/grill	No
Freezer	Yes

Migration tests

Overall migration test:

- 10 days at 40°C in food simulants A, B and D2

The overall migration limit of 10 mg/dm² is not exceeded.
No monomers and additives subjected to restriction (SML) are used.

Legislation

This item supplied by Plus Pack A/S is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- Framework 2011/11/EC relating to plastic materials and articles intended to come into contact with foodstuffs with possible amendments.
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Commission regulation (EC) 1895/2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food with possible amendments.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end of shelf lifetime by correct packaging trials to

avoid process problems – product smell, taste or visual deformation of the total end-product. Re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be evaluated by the packer/producer.

International material recycling symbol



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Odense, 2021-07-02

Quality & Process Manager