






This specification describes articles of the material group

Wood

Material description

Wooden cutlery: wood of the white birch (betula pendula).
As first step the tree trunks go into boiling water. Then the trunks are getting decorticated. The next step is to cut the trunk in thin layers, which will be punched and steamed. After this, the wood will be pressed in the needed shape and splints will be removed.
There is no additional surface treatment or coating of the wood.

Product description

Picture	Description	Article number
	Cutlery	5554, 5553, 5536, 5524, 4626, 5092, 5156, 5155, 5023, 5071, 3218, N180, 2469, 3138, N763, 11405, 11406, 11408, 13786
	Cutlery set wood with napkin	20380
		20381
		20382
		20383
	Cutlery set wood, 2-part	20684

Material / composition

Wood, FSC® certified
Napkin: Virgin fiber

PRODUCT-SPECIFICATION__00209/e DECLARATION OF COMPLIANCE



Storage

Storage temperature: ambient
Relative humidity: dry
Storage conditions: keep away from direct sunlight

Purpose of use

The wooden cutlery is suitable for direct contact with food.

Applications:

Short-term contact

Declaration of compliance

The wooden cutlery meets the following regulations:

Regulation (EC) No 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food

Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food and

Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food. And subsequent amendments until the date of the test report.

SR 817.023.21 The Swiss Ordinance on Materials and Articles in Contact with Food

Overall migration

Tested under the following conditions (test report SQTS 2018L38933):

Simulant	Time 1	Temperature 1	Time 2	Temperature 2
<input checked="" type="checkbox"/> E: Poly(2,6-diphenyl-p-phenylenoxid) or Tenax	3 d	40°C	2h	70°C

The global migration values are below the limit of 10 mg/dm² and 60 mg/kg.

Specific migration

A screening was performed. The limits are met.

Formaldehyde was not detected

PRODUCT-SPECIFICATION__00209/e DECLARATION OF COMPLIANCE



Calculation basis

Ratio of food contact surface area to volume used to establish the compliance of the material or article: 6 dm²/kg

Microbiology wood

The microbiological findings of the sample are inconspicuous and correspond to the microbiological basic load.

Microbiology napkin

The sample was microbiologically examined. The microbiological findings of the sample are inconspicuous and correspond to the basic microbiological load.

Production location: China

Bio-degradability: The products are bio-degradable

Certificates: **Wood:** FSC[®] certificate No. SGSCH-COC-010010

Customs duty number: 4419.9000

Reclamation

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

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