

Food Contact Material Product Declaration of Compliance



Issued at 2018.01.01 Valid to 2019.01.01

Date: 2018.01.01

We Decla	re That Ou	r Articl	e Is I	Manufactu	red In Acc	ordance	Wi	ith The EU Rel	levant Regula	ation					
The identity, address and web site of the business operator issuing the DoC															
Trade Name						Papercup for hot/cold drinks/ice like vendingcup, singlewall cup, doublewall cup, ripplewall cup icecream cup, sleeves, paperlids									
Sample character All layer in the material(start with food contact layer)					PE-coating/paper										
Suitable for f	food type														
01. Drink		02. 0	Cereals,cereal p	product, pastr	oduct, pastry		. Chocolate, sugar a	nd products		Implemented system					
01.01	01.03		02.01		02.04			.01	03.03						
01.02			02.02		02.05	02.05		.02			Traceability, Art. 17, L 1935/2004				
			02.03		02.06						Yes				
04. Fruit, vege	etable and pro	duct	05. F	05. Fats and oils				06. Animal product and egg			GMP, L 2023/2006				
			05.01					.01	06.04		Yes				
04.02	04.05		05.02					.02B	06.05		Foreseeable Contact time& temperature				
04.03								.03	06.05**		Temperature<100℃, time<60min				
07. Milk product 08. Miscellaneous pro					product		•								
07.01	07.03		08.01		08.05	08.05		.09	08.13		A:10%EtOH B:3%HAc C:20%EtOH				
07.02	07.04		08.02		08.06	08.06		.10	08.14		D1:50%EtOH D2:Oil E:MPPO x=Screening,				
			08.03		08.07	08.07		.11	08.15		*Food type 01.04, D2=95%EtOH				
			08.04		08.08	08.08		.12			**Whole eggs				
Restriction and specifications															
Overall Migration							Specific migration	on(mg/kg)							
Simulants	Α	В	С		D1	D1 D2		Food simulant	Element	Resu	ılt	Detection limit	limit		
Time(min)		60				60			Barium	ND		0.1	1		
Temp ℃		100				100		3%(w/v)	Cobalt	ND		0.03	0.05		
Result	ND				ND			acetic acid in	Copper	ND		1	5		
Limit(Max)	10					10		aqueous	Iron	ND		5	48		
		DACC				DACC		solution	Lithium	ND		0.1	0.6		
Comment		PASS				PASS		(100℃,60min)	Manganese	ND		0.1	0.6		
La minimum C		liance							Zinc	ND		5	25		
Legislation Co	<u> </u>														
•	·			•	•			contact with food as		•					
EU Framework Regulation (EC) No. 1935/2004 of 27th October 2004, relating to requirements for all food contact materials amending Directive 80/590/EC, 89/109/EC;															
Regulation (EC) No. 2023/2006 of 22nd December 2006, relating to good manufacturing practice for food contact materials with later modification;															
Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food;															
If our product is further processed, the manufacture/processor of the finished product is responsible that the migration demands are met. We also declare that on any occasion															
change the composition of our products in the way that would interfere with the declaration, we will inform your company															
Signature and	Stamp of Prod	duct/prod	luction	responsible:	\cap		_								
					de	in.	()	Xiang							
Flevin. Xiang															

Position: Supplier auditor

Clarification of signature: Kevin Xiang

FOR MATERIALS AND ARTICLES IN CONTACT WITH FOODSTUFFS							
1 Drinks	6 Animal product and egg						
01.01 Non-alc or beverage of an alcoholic str<6%vol	06.01 Fish: /A. Fresh, chilled /B. Preserved fish: I. Oily II. Water based						
A. Clear beverage, B. Opaque	06.02 Crustaceans and molluscs /A. Fresh with shells /B shelled						
01.02 Alcoholic beverage of an alcoholic str of 6-20%vol	06.03 Meat of all zoological species /A. Fresh with shells /B. Shelled						
01.03 Alcoholic beverage of an alcoholic str>20%	06.03 Meat of all zoological species /A.Fresh , chilled, B. Processed. C. Marinated						
01.04 Other: undenaturated ethylalcohol	06.04 Preserved meat: /A. In a fatty or oily m /B. In an aqueous m						
2 Cereals, cereal product, pastry, cake and other baker's ware	06.05 Whole eggs, egg yolks, egg whites /A. In powder, dried or frozen /B. Liquid and						
02.01 Starches	cooked						
02.02 Cereals, unprocessed, puffed , in flakes	7 Milk products						
02.03 Fine and coarse flour of cereals	07.01 Milk /A. Milk and milk based beverage /B. Milk power						
02.04 Dry and fresh pasta	07.02 Fermented milk such as yogurt, buttermilk and the like						
02.05 Pastry, biscuits etc, dry /A. With fatty subst. on surface /B. Other	07.03 Cream and sour cream						
02.06 Pastry, biscuits etc, fresh /A. With fatty subst. on surface /B. Other	07.04 Cheese: /A. Whole, with inedible rind /B. Without rind or with edible rind /C.						
3 Chocolate, sugar and products thereof, confectionery product	Processed /D. Preserved; I. In an oily m: II.In and aqueous m						
03.01 Chocolate, ch. coated prod, substitutes and prod coated with substit.	8 Miscellaneous product						
03.02 Confectionery product://A. In solid form /I. With fatty subst. on surface /II.	08.01 Vinegar						
Other //B. In paste form :/I With fatty subst. On surface //II. Moist	08.02 Fired or roasted foods:/A. Fired potatoes /B. Of animal origin						
03.03 Sugar and sugar product /A. In solid form / B. Molasses, syrup, honey	08.03 preparations for soups, homogen. Composite foods, preparations, /A. In power						
4 Fruit, vegetable, and product thereof	form or dried: I. Of a fatty character: II.Other /B. In other form I. Of a fatty						
04.01 whole fruit, fresh or chilled, unpeeled	character: II. Other						
04.02 Processed fruit: //A Dried or dehydrated //B.in the form of preserve, paste, in its	08.04 Sauces: /A. Aqueous /B. Of a fatty surface						
own juice //C. Preserved i n a liquid medium oily.	08.05 Mustard(expect mustard in powder form under 08.06 Sandwiches, toasts,						
04.03 Nuts /A. Shelled, dried, flaked /B. Shelled roasted CC. In paste/ cream	pizza etc /A.With a fatty surface /B. Other						
04.04 Processed vegetable: /A.dried or dehydrated /B. Fresh /C. In the form of pure ,	08.07 Ice cream						

08.08 Dried food /A. With a fatty surface /B.Other

08.11 Cocoa /A. Cocoa powder /B.Cocoa paste

08.14 Spices and seasoning in the natural state

08.10 Concentrated extracts of an alcoholic strength>=6% vol

08.12 Coffee, roasted or unroasted, decaffeinated or soluble, etc

08.15 Spices and seasonings in an oily medium, e.g. Pesto and curry paste

08.09 Frozen or deep-frozen food

pasted, in own juice

paste, in own juice

5 Fats and oils

04.05 Processed vegetable: /A. Dried or dehydrated /B. Fresh /C. In the form of pure,

05.01 Animal and vegetable fats and oils, whether nature or treated

05.02 Margarine, butter and fats made from water emulsions in oil