	V03 temporary code Date (d/m/yy) Approver (Atib Elettronication of the second of the	a) Approver:
Batt. Cell 16 LiFePo4 Vel 3,200	Ah 240 Ah 0,3 51,2 V Inom 80 A	Model HFT 48/80
ctrl W(1) (1) (1) (1) (1) (1) (1) (1)	U a 12=11 12 V2 V2 13 T2	Checking Stage (S0) I0 0 - 80 A V0 25,6 - 35,3 V T0 60 sec Checks before charging Vmax 70,1 V Vmin 25,6 V Pres 8,2 V Checks during charging Imin 1,0 A
Bulk Charge - Stage 1 I1 80 V1 35,3 V1 210 TMax1 720 TF1F2	Absorption - Stage 2 Final Charge of 12 80 A 13 4, V2 57,6 V T2 120 min min	or Stop Post Charge - Stage 4 8 A No Balancing
Note:	Pmax 6.144 W Pwr-W 6.144 100 % 14 Vchg 3,600 Vel Vel	2,0 % V0 69 %

This document has general validity. Some information may differ depending on the model

NOTE 1: Control phase (Stage 0)

V0 - Voltage to be reached to go to Stage 1. If it is not reached, it goes into Error or Limits the current to I3 for 3h.

Vmax - Once this value is exceeded, it enters Overvoltage Error.

Vmin - The charger allows recharging, but must reach the V0 value before the end of Stage 0.

Pres - Below this value the battery is considered "not" connected or not present. Between this value and Vmin, it enters Error. If you want to set a final current value that does not depend on Ah, set Ah = 100. In I4 indicate the desired Current value

NOTE 2: During Charging

Imin - Minimum value of the current supplied (Undercurrent Error). Battery disconnection or internal fuses blown.

TMax1 - Maximum time to stay in Stage 1. If Stage 2 is not reached the charger stops and goes into Error.

T1, T2 and T3 - After this time, the charger forces the passage to the next Stage

T1, T2 and T3 - Generally these times are reduced when certain voltage and current thresholds are reached

T3 - This Stage generally has a duration proportional to the sum of the real times of Stage 1 and Stage 2

126